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Contents

1.	Welcome to COPA-DATA help			
2.	BeckhBc32			5
3.	BECKHBC32 - Data sheet			
4.	Drive	r history	/	8
5.	Requ	irements	S	8
	5.1	PC		8
6.	Confi	guration	l	<u>c</u>
	6.1	Creating	g a driverg	و
	6.2	Settings	in the driver dialog	11
		6.2.1	General	17
		6.2.2	Driver dialog BeckhoffBc settings	15
7.	Creat	ing varia	ables	16
	7.1	Creating	g variables in the Editor	16
	7.2	Address	ing	19
	7.3 Driver objects and datatypes		bjects and datatypes	20
		7.3.1	Driver objects	20
		7.3.2	Mapping of the data types	2 1
	7.4	Creating	g variables by importing	2 1
		7.4.1	XML import	22
		7.4.2	DBF Import/Export	22
		7.4.3	Online import	29
	7.5	Driver va	ariables	31
8.	Drive	r-specifi	c functions	36
9.	Drive	r comma	ands	37
10.	Error	analysis	· · · · · · · · · · · · · · · · · · ·	39
	10 1	Analysis	tool	20



10.2	Error numbers	.41
10.3	Check list	41



1. Welcome to COPA-DATA help

GENERAL HELP

If you cannot find any information you require in this help chapter or can think of anything that you would like added, please send an email to documentation@copadata.com (mailto:documentation@copadata.com).

PROJECT SUPPORT

You can receive support for any real project you may have from our Support Team, who you can contact via email at support@copadata.com (mailto:support@copadata.com).

LICENSES AND MODULES

If you find that you need other modules or licenses, our staff will be happy to help you. Email sales@copadata.com (mailto:sales@copadata.com).

2. BeckhBc32

FOR WHICH PLCS

This driver is used for communicating with bus terminals / bus connectors by Beckhoff, like BC9000, BK9000 etc. As opposed to the Beckh_32 and BeckhTc32 drivers, it uses a simpler communication, because the bus terminals do not support the complex communication of those drivers.

Tested with the following hardware and software:



- ▶ Beckhoff bus terminals BC9000 Firmware 0xB900
- ► TwinCAT v2.9.0 (Build 103)
- ► TwinCAT TC ADS Communication Library

ERROR TIMEOUT

After a read or write error at a device, the driver will wait 20 seconds before trying to read values from that device again. In case of an error, the AMS net timeout time will be used. If no AMS router is installed, the TCP/IP timeout time will be used. In this case, there will be a timeout of up to 60 seconds at intervals of about 20 seconds, during which no variables will be queried.

3. BECKHBC32 - Data sheet

General:	
Driver file name	BECKHBC32.exe
Driver name	Beckhoff BC-BK 9000
PLC types	Beckhoff BC/BK 9000 bus clamps
PLC manufacturer	Beckhoff;

Driver supports:	
Protocol	TC-ADS;
Addressing: Address-based	х
Addressing: Name-based	-
Spontaneous communication	-
Polling communication	х
Online browsing	-



Offline browsing	x
Real-time capable	-
Blockwrite	-
Modem capable	-
Serial logging	-
RDA numerical	х
RDA String	-

Requirements:	
Hardware PC	Standard network card
Software PC	The TC-ADS software has to be installed. (TC-ADS is on the zenon installation CD). TwinCAT may not be installed on the same PC. The use of TwinCAT CP is recommended.
Hardware PLC	-
Software PLC	Firmware 0xb900 for Beckhoff BC clamps
Requires v-dll	-

Platforms:	
Operating systems	Windows CE 6.0, Embedded Compact 7; Windows Vista, 7, 8, 8.1 Server 2008/R2, Server 2012/R2;
CE platforms	x86; ARM;



4. Driver history

Date	Driver version	Change
07.07.08	900	Created driver documentation

DRIVER VERSIONING

The versioning of the drivers was changed with zenon 7.10. There is a cross-version build number as of this version. This is the number in the 4th position of the file version,

For example: 7.10.0.4228 means: The driver is for version 7.10 service pack 0, and has the build number 4228.

Expansions or error rectifications will be incorporated into a build in the future and are then available form the next consecutive build number.



Example

A driver extension was implemented in build 4228. The driver that you are using is build number 8322. Because the build number of your driver is higher than the build number of the extension, the extension is included. The version number of the driver (the first three digits of the file version) do not have any significance in relation to this. The drivers are version-agnostic

5. Requirements

This chapter contains information on the requirements that are necessary for use of this driver.

5.1 PC

▶ BeckhBc32.exe: Is installed during zenon installation



- ► TheTcADS Communication Library is required. The software is on the zenon installation medium in the folder \Software\Driver_3rd_party_software\Beckhoff TC-Ads Software
- ▶ It is recommended to use the Software TwinCAT CP from the TwinCAT installation CD, because this way, the AMS Net timeout from the driver configuration will be used instead of the standard TCP/IP timeout.

6. Configuration

In this chapter you will learn how to use the driver in a project and which settings you can change.



Information

Find out more about further settings for zenon variables in the chapter Variables (main.chm::/15247.htm) of the online manual.

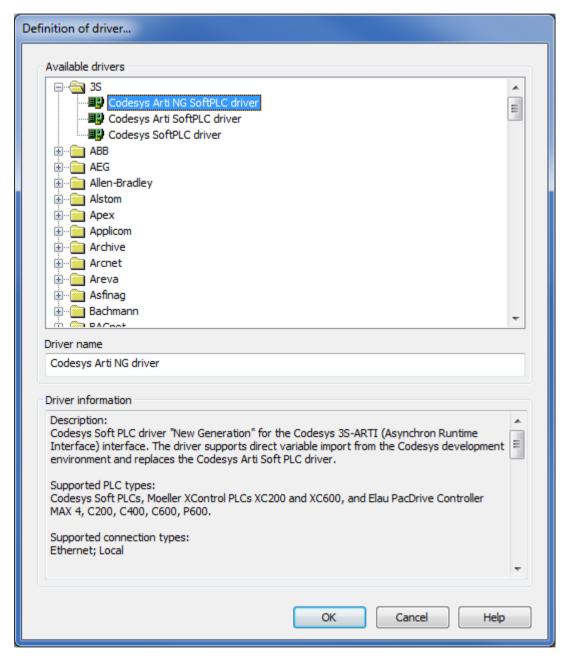
6.1 Creating a driver

In order to create a new driver:

1. Right-click on Driver in the Project Manage and select Driver new in the context menu.



2. In the following dialog the control system offers a list of all available drivers.

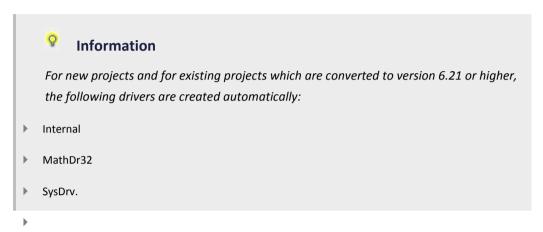


- 3. Select the desired driver and give it a name:
 - The driver name has to be unique, i.e. if one and the same driver is to be used several times in one project, a new name has to be given each time.
 - The driver name is part of the file name. Therefore it may only contain characters which are supported by the operating system. Invalid characters are replaced by an underscore ().



- Attention: This name cannot be changed later on.
- 4. Confirm the dialog with ox. In the following dialog the single configurations of the drivers are defined.

Only the respective required drivers need to be loaded for a project. Later loading of an additional driver is possible without problems.

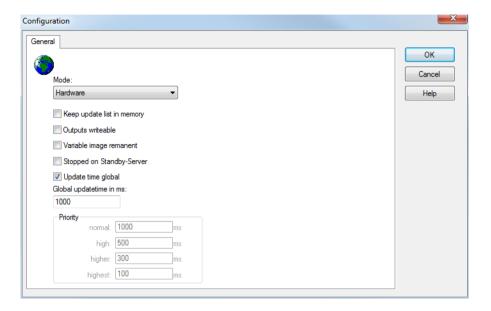


6.2 Settings in the driver dialog

You can change the following settings of the driver:



6.2.1 General





Parameters	Description
Mode	Allows to switch between hardware mode and simulation mode
	▶ Hardware:
	A connection to the control is established.
	▶ Simulation static
	No communication between to the control is established, the values are simulated by the driver. In this modus the values remain constant or the variables keep the values which were set by straton. Each variable has its own memory area. E.g. two variables of the type marker with offset 79 can have different values in the Runtime and do not influence each other. Exception: The simulator driver.
	▶ Simulation - counting
	No communication between to the control is established, the values are simulated by the driver. In this modus the driver increments the values within a value range automatically.
	▶ Simulation - programmed
	N communication is established to the PLC. The values are calculated by a freely programmable simulation project. The simulation project is created with the help of the straton Workbench and runs in a straton Runtime which is integrated in the driver. For details see chapter Driver simulation (main.chm::/25206.htm).
Keep update list in the memory	Variables which were requested once are still requested from the control even if they are currently not needed. This has the advantage that e.g. multiple screen switches after the screen was opened for the first time are executed faster because the variables need not be requested again. The disadvantage is a higher load for the communication to the control.
Outputs writeable	Active: Outputs can be written.
	Inactive: Writing of outputs is prevented.
	Note: Not available for every driver.



Variable image	This option saves and restores the current value, time stamp and the states
remanent	of a data point.
	Fundamental requirement: The variable must have a valid value and time stamp.
	The variable image is saved in mode hardware if:
	one of the states S_MERKER_1(0) up to S_MERKER8(7), REVISION(9), AUS(20) or ERSATZWERT(27) is active
	The variable image is always saved if:
	▶ the variable is of the object type Driver variable
	the driver runs in simulation mode. (not programmed simulation)
	The following states are not restored at the start of the Runtime:
	▶ SELECT(8)
	▶ WR-ACK(40)
	▶ WR-SUC(41)
	The mode Simulation - programmed at the driver start is not a criterion in order to restore the remanent variable image.
Stopped on Standby Server	Setting for redundancy at drivers which allow only on communication connection. For this the driver is stopped at the Standby Server and only started at the upgrade.
	Attention: If this option is active, the gapless archiving is no longer guaranteed.
	Active: Sets the driver at the not-process-leading Server automatically in a stop-like state. In contrast to stopping via driver command, the variable does not receive status switched off (statusverarbeitung.chm::/24150.htm) but an empty value. This prevents that at the upgrade to the Server irrelevant values are created in the AML, CEL and Historian.
Update time global	Active: The set Update time global in ms is used for all variables in the project. The priority set at the variables is not used. Inactive: The set priorities are used for the individual variables.
Priority	Here you set the polling times for the individual priorities. All variables with the according priority are polled in the set time. The allocation is taken



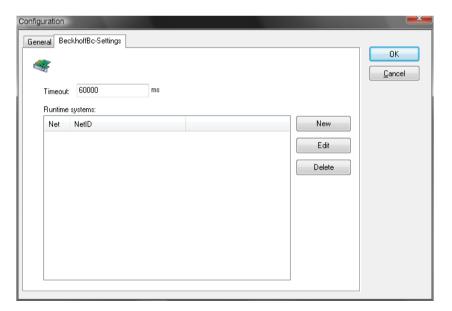
	place for each variable separately in the settings of the variable properties. The communication of the individual variables are graduated in respect of importance or necessary topicality using the priorities. Thus the communication load is distributed better.
ОК	Accepts settings in all tabs and closes dialog.
Cancel	Discards all changes and closes the dialog.
Help	Opens online help.

UPDATE TIME FOR CYCLICAL DRIVER

The following applies for cyclical drivers:

For Set value, Advising of variables and Requests, a read cycle is immediately triggered for all drivers regardless of the set update time. This ensures that the value is immediately available for visualization after writing. Update times can therefore be shorter than pre-set for cyclical drivers.

6.2.2 Driver dialog BeckhoffBc settings



On the "BeckhoffBc settings" page, you can assign the used AMS net addresses to a hardware index. With this hardware index, you can specify the device on which a variable resides.

The mappings are stored in a text file. The name of the file consists of the driver identification, the freely definable name of the driver and the fiel expansion ".CFG", e.g. "BeckhoffBc32_MeinTreiber.cfg" . The file has the following structure:



- 1. Row: "Version=2" ... File version
- 2. nth row: "1,192.168.250.242.1.1" ... HW index and AMS net address are separated with commas

Click on "New" or "Edit" to create or modigy entries in the list. Changing the hardware index later on is not possible. This way, a consistent mapping is guaranteed.



In the field "Timeout", you can enter the time during that the AMS router should wait for a response from devices when reading or writing variable values. After this time has passed without a response from a certain device, all variables of that device will be set to "invalid" (IBIT) in the visualization. If no AMS router is installed, the TCP/IP standard timeout time (45 seconds) will be used. Note: The AMS router is a part of the TwinCAT CP installation.

7. Creating variables

This is how you can create variables in the zenon Editor:

7.1 Creating variables in the Editor

Variables can be created:

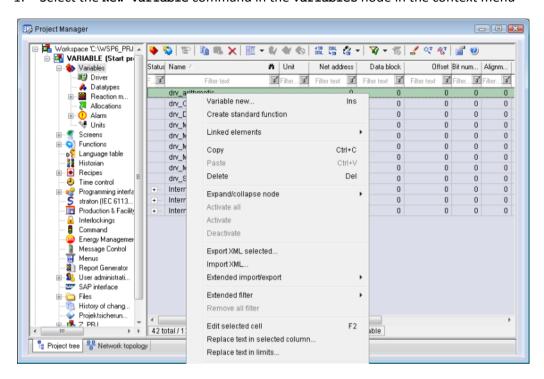
- ▶ as simple variables
- ▶ in arrays (main.chm::/15262.htm)
- ▶ as structure variables (main.chm::/15278.htm)

VARIABLE DIALOG

To create a new variable, regardless of which type:



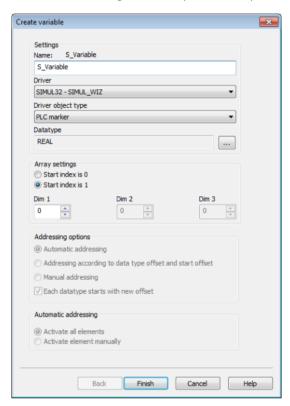
1. Select the New variable command in the variables node in the context menu



- 2. The dialog for configuring variables is opened
- 3. configure the variable



4. The settings that are possible depends on the type of variables



Parameters	Description
Name	Distinct name of the variable. If a variable with the same name already exists in the project, no additional variable can be created with this name.
	Maximum length: 128 characters
	Attention: The characters # and @ are not permitted in variable names. If non-permitted characters are used, creation of variables cannot be completed and the Finish button remains inactive.
Drivers	Select the desired driver from the drop-down list.
	Note: If no driver has been opened in the project, the driver for internal variables (Intern.exe (Main.chm::/Intern.chm::/Intern.htm)) is automatically loaded.
Driver object type (cti.chm::/28685.h tm)	Select the appropriate driver object type from the drop-down list.



Data type	Select the desired data type. Click on the button to open the selection dialog.
Array settings	Expanded settings for array variables. You can find details in the Arrays chapter.
Addressing options	Expanded settings for arrays and structure variables. You can find details in the respective section.
Automatic element activation	Expanded settings for arrays and structure variables. You can find details in the respective section.

INHERITANCE FROM DATA TYPE

Measuring range, Signal range and Set value are always:

- derived from the datatype
- Automatically adapted if the data type is changed

Note for signal range: If a change is made to a data type that does not support the set signal range, the signal range is amended automatically. For example, for a change from INT to SINT, the signal range is changed to 127. The amendment is also carried out if the signal range was not inherited from the data type. In this case, the measuring range must be adapted manually.

7.2 Addressing

ADDRESS CHANGES IN TWINCAT

At the import from the TwinCat TPY file, address changes are accepted in already existing zenon variables (merging) under the precondition that the variable names have not been changed neither in zenon nor in TwinCat in the mean time! When using the same prefixes at the import, the address changes are also applied correctly.

VARIABLE ADDRESSING

The variables are addressed using the byte offset in the corresponding memory block (flag, input, oputput) of the control.



7.3 Driver objects and datatypes

Driver objects are areas available in the PLC, such as markers, data blocks etc. Here you can find out which driver objects are provided by the driver and which IEC data types can be assigned to the respective driver objects.

7.3.1 Driver objects

The following object types are available in this driver:

Driver object type	Channel type	Read / Write	Supported data types	Comment
Output	11	R/W	BOOL,INT,UINT, DINT,UDINT,SINT ,USINT	
Input	10	R/W	BOOL,INT,UINT, DINT,UDINT,SINT ,USINT	
PLC marker	8	R/W	BOOL,INT,UINT, DINT,UDINT,SINT ,USINT,REAL,STRI NG	
Driver variable	35	R/W	BOOL, SINT, USINT, INT, UINT, DINT, UDINT, REAL, STRING	Variables for the statistical analysis of communication. Find out more in the chapter about the Driver variables (on page 31)

Driver object types	Supported data types	Read	Write
Marker		Υ	Υ
Inputs		Υ	Υ
Outputs		Υ	Υ



7.3.2 Mapping of the data types

All variables in zenon are derived from IEC data types. The following table compares the IEC datatypes with the datatypes of the PLC.

IEC DATA TYPES

List of all IEC datatypes supported by the driver:

PLC	zenon
SINT	SINT
INT	INT
DINT	DINT
USINT	USINT
UINT	UINT
UDINT	UDINT
REAL	REAL
STRING	STRING
BOOL	BOOL

Data type: The property Data type is the internal numerical name of the data type. It is also used for the extended DBF import/export of the variables.

7.4 Creating variables by importing

Variables can also be imported by importing them. The XML and DBF import is available for every driver.



Information

You can find details on the import and export of variables in the Import-Export (main.chm::/13028.htm) manual in the Variables (main.chm::/13045.htm) section.



7.4.1 XML import

For the import/export of variables the following is true:

- ► The import/export must not be started from the global project.
- The start takes place via:
 - Context menu of variables or data typ in the project tree
 - or context menu of a variable or a data type
 - or symbol in the symbol bar variables



Attention

When importing/overwriting an existing data type, all variables based on the existing data type are changed.

Example:

There is a data type XYZ derived from the type INTwith variables based on this data type. The XML file to be imported also contains a data type with the name XYZ but derived from type STRING. If this data type is imported, the existing data type is overwritten and the type of all variables based on it is adjusted. I.e. the variables are now no longer INT variables, but STRING variables.

7.4.2 DBF Import/Export

Data can be exported to and imported from dBase.



Information

Import and Export via CSV or dBase supported; no driver specific variable settings, such as formulas. Use export/import via XML for this.

IMPORT DBF FILE

To start the import:

1. right-click on the variable list



- 2. in the drop-down list of Extended export/import... select the Import dBase command
- 3. follow the import assistant

The format of the file is described in the chapter File structure.



Information

Note:

- Driver object type and data type must be amended to the target driver in the DBF file in order for variables to be imported.
- b dBase does not support structures or arrays (complex variables) at import.

EXPORT DBF FILE

To start the export:

- 1. right-click on the variable list
- 2. in the drop-down list of Extended export/import... select the Export dBase... command
- 3. follow the export assistant



Attention

DBF files:

- must correspond to the 8.3 DOS format for filenames (8 alphanumeric characters for name, 3 character suffix, no spaces)
- must not have dots (.) in the path name.

e.g. the path C:\users\John.Smith\test.dbf is invalid.

Valid: C: \users\JohnSmith\test.dbf

must be stored close to the root directory in order to fulfill the limit for file name length including path: maximum 255 characters

The format of the file is described in the chapter File structure.



Information

dBase does not support structures or arrays (complex variables) at export.

File structure of the dBase export file



The dBaseIV file must have the following structure and contents for variable import and export:



Δ

Attention

dBase does not support structures or arrays (complex variables) at export.

DBF files must:

- conform with there name to the 8.3 DOS format (8 alphanumeric characters for name, 3 characters for extension, no space)
- ▶ Be stored close to the root directory (Root)

STRUCTURE

Description	Туре	Field size	Comment	
KANALNAME	Char	128	Variable name.	
			The length can be limited using the MAX_LAENGE entry in project.ini.	
KANAL_R	С	128	The original name of a variable that is to be replaced by the new name entered under "VARIABLENNAME" (field/column must be entered manually).	
			The length can be limited using the MAX_LAENGE entry in project.ini.	
KANAL_D	Log	1	The variable is deleted with the 1 entry (field/column has to be created by hand).	
TAGNR	С	128	Identification.	
			The length can be limited using the MAX_LAENGE entry in project.ini.	
Unit	С	11	Technical unit	
DATENART	С	3	Data type (e.g. bit, byte, word,) corresponds to the data type.	
KANALTYP	С	3	Memory area in the PLC (e.g. marker area, data area,) corresponds to the driver object type.	
HWKANAL	Num	3	Bus address	
BAUSTEIN	N	3	Datablock address (only for variables from the data area of the PLC)	
ADDRESS	N	5	Offset	



			For byte variables: 0=lower, 8=higher byte	
			For string variables: Length of string (max. 63 characters)	
ARRAYSIZE N	N	16	Number of variables in the array for index variables ATTENTION: Only the first variable is fully available. All others are only available for VBA or the Recipe Group Manager	
LES_SCHR F	R	1	Write-Read-Authorization 0: Not allowed to set value. 1: Allowed to set value.	
MIT_ZEIT F	R	1	time stamp in zenon zenon (only if supported by the driver)	
OBJEKT N	N	2	Driver-specific ID number of the primitive object comprises TREIBER-OBJEKTTYP and DATENTYP	
SIGMIN F	Float	16	Non-linearized signal - minimum (signal resolution)	
SIGMAX F	F	16	Non-linearized signal - maximum (signal resolution)	
ANZMIN F	F	16	Technical value - minimum (measuring range)	
ANZMAX F	F	16	Technical value - maximum (measuring range)	
ANZKOMMA N	N	1	Number of decimal places for the display of the values (measuring range)	
UPDATERATE F	F	19	Update rate for mathematics variables (in sec, one decimal possible) not used for all other variables	
MEMTIEFE N	N	7	Only for compatibility reasons	
HDRATE F	F	19	HD update rate for historical values (in sec, one decimal possible)	
HDTIEFE 1	N	7	HD entry depth for historical values (number)	
NACHSORT F	R	1	HD data as postsorted values	
DRRATE F	F	19	Updating to the output (for zenon DDE server, in [s], one decimal possible)	
HYST_PLUS F	F	16	Positive hysteresis, from measuring range	
HYST_MINUS F	F	16	Negative hysteresis, from measuring range	
PRIOR N	N	16	Priority of the variable	
REAMATRIZE (С	32	Allocated reaction matrix	



ERSATZWERT	F	16	Substitute value, from measuring range
SOLLMIN	F	16	Minimum for set value actions, from measuring range
SOLLMAX	F	16	Maximum for set value actions, from measuring range
VOMSTANDBY	R	1	Get value from standby server; the value of the variable is not requested from the server but from the Standby Server in redundant networks
RESOURCE	С	128	Resources label. Free string for export and display in lists. The length can be limited using the MAX_LAENGE entry in project.ini.
ADJWVBA	R	1	Non-linear value adaption: 0: Non-linear value adaption is used 1: Non-linear value adaption is not used
ADJZENON	С	128	Linked VBA macro for reading the variable value for non-linear value adjustment.
ADJWVBA	С	128	ed VBA macro for writing the variable value for non-linear value adjustment.
ZWREMA	N	16	Linked counter REMA.
MAXGRAD	N	16	Gradient overflow for counter REMA.

△ Attention

When importing, the driver object type and data type must be amended to the target ${\it driver in the DBF file in order for variables to be imported.}$

LIMIT DEFINITION

Limit definition for limit values 1 to 4, and status 1 bis 4:



Description	Туре	Field size	Comment	
AKTIV1	R	1	Limit value active (per limit value available)	
GRENZWERT1	F	20	hnical value or ID number of a linked variable for a dynamic limit (see VARIABLEx) (if VARIABLEx is 1 and here it is -1 , the existing variable linkage is not overwritten)	
SCHWWERT1	F	16	Threshold value for limit	
HYSTERESE1	F	14	Is not used	
BLINKEN1	R	1	Set blink attribute	
BTB1	R	1	Logging in CEL	
ALARM1	R	1	Alarm	
DRUCKEN1	R	1	Printer output (for CEL or Alarm)	
QUITTIER1	R	1	Must be acknowledged	
LOESCHE1	R	1	Must be deleted	
VARIABLE1	R	1	Dyn. limit value linking the limit is defined by an absolute value (see field GRENZWERTx	
FUNC1	R	1	Functions linking	
ASK_FUNC1	R	1	Execution via Alarm Message List	
FUNC_NR1	N	10	ID number of the linked function (if "-1" is entered here, the existing function is not overwritten during import)	
A_GRUPPE1	N	10	Alarm/event group	
A_KLASSE1	N	10	Alarm/event class	
MIN_MAX1	С	3	Minimum, Maximum	
FARBE1	N	10	Color as Windows coding	
GRENZTXT1	С	66	Limit value text	
A_DELAY1	N	10	Time delay	
INVISIBLE1	R	1	Invisible	



EXPRESSIONS IN THE COLUMN "COMMENT" REFER TO THE EXPRESSIONS USED IN THE DIALOG BOXES FOR THE DEFINITION OF VARIABLES. FOR MORE INFORMATION, SEE CHAPTER VARIABLE DEFINITION.

7.4.3 Online import

To import variables online:

- 1. Ensure that all AMS network addresses are entered in the driver configuration (on page 15)
- 2. Right-click on the driver
- 3. Select Import variables online in the context menu
- 4. The dialog for the import is opened
- 5. Click on the ... button
- 6. Select the desired TPY file
 - Upper list: Contains all PLC symbols defined in the TPY file.
 Symbols with complex data types (structures, arrays) are converted into simple symbols.
 - Only variables with direct addressing of the index groups (I-Group) 4020, 4021, F030, F031, F020 and F021 are supported.
 - AMS Net ID: field Automatic selection of the appropriate AMS network address given in the driver configuration.
 - If the ${\tt AMS}$ net ${\tt ID}$ specified in the TPY file is not found, the first station address configured in the driver will be used.
 - You must therefore first enter all AMS net addresses in the driver configuration (on page 15).
 - Prefix: field Statement of any desired character sequence, which is automatically placed in front of all selected variables.
 - This way, unique variable names in zenon are guaranteed, even if you use the same PLC symbols for several devices.
 - Note: The variable name in zenon must always be unique. This is why you must enter different prefixes for different devices with the same symbolic addresses.
- 7. Click on the Add button: The symbols read in from the TPY file are transferred into the lower selection list, with the prefix automatically being placed in front of the variable names.



Use the **Delete** button to remove assigned elements.

The net address (HW) is determined by the selected AMS net address. BOOL symbols that were created in an X area (MX, IX, QX), are mapped onto the corresponding main area (e.g. index group 4021 (MX) will be transformed into index group 4020 (M)), the bit offset will be transformed into a byte offset and a Bit address (0 - 7).

8. click on OK

The dialog is closed and zenon variables are created for all selected symbols.

VARIABLE DECLARATION IN TWINCAT

Because the Beckhoff bus controller does not support symbol communication, variables must be declared in TwinCAT with an offset.

EXAMPLE OF VARIABLE DECLARATION IN TWINCAT:

```
VAR
BC1 REAL AT %MB0: REAL;
BC1 DINT AT %MB4: DINT;
BC1 UDINT AT %MB8:UDINT;
BC1 INT AT %MB12:INT;
BC1 UINT AT %MB14:UINT;
BC1_STRING AT %MB18:STRING(64);
BC1 SINT AT %MB16:SINT;
BC1 USINT AT %MB17:USINT;
BC1_BOOL16_0 AT %MX16.0:BOOL;
BC1 OUT AT %QX0.0:BOOL;
BC1 OUT2 0 AT %QX2.0:BOOL;
BC1 IN AT %IX0.0:BOOL;
EXAMPLE-VAR1 AT %MB128:EXAMPLE-VAR;
END_VAR
TYPE EXAMPLE-VAR :
STRUCT
EXAMPLE-VAR COLORS : ARRAY [1..5] OF BOOL;
EXAMPLE-VAR VALUE : INT;
END_STRUCT
END TYPE
```



7.5 Driver variables

The driver kit implements a number of driver variables. These are divided into:

- **▶** Information
- ▶ Configuration
- Statistics and
- ► Error messages

The definitions of the variables defined in the driver kit are available in the import file drvvar.dbf (on the CD in the directory: CD Drive:/Predefined/Variables) and can be imported from there.

Note: Variable names must be unique in zenon. If driver variables are to be imported from drvvar.dbf again, the variables that were imported beforehand must be renamed.



Information

Not every driver supports all driver variants.

For example:

- Variables for modem information are only supported by modem-compatible drivers
- Driver variables for the polling cycle only for pure polling drivers
- Connection-related information such as ErrorMSG only for drivers that only edit one connection at a a time



INFORMATION

Name from import	Туре	Offset	Description
MainVersion	UINT	0	Main version number of the driver.
SubVersion	UINT	1	Sub version number of the driver.
BuildVersion	UINT	29	Build version number of the driver.
RTMajor	UINT	49	zenon main version number
RTMinor	UINT	50	zenon sub version number
RTSp	UINT	51	zenon service pack number
RTBuild	UINT	52	zenon build number
LineStateIdle	BOOL	24.0	TRUE, if the modem connection is idle
LineStateOffering	BOOL	24.1	TRUE, if a call is received
LineStateAccepted	BOOL	24.2	The call is accepted
LineStateDialtone	BOOL	24.3	Dialtone recognized
LineStateDialing	BOOL	24.4	Dialing active
LineStateRingBack	BOOL	24.5	While establishing the connection
LineStateBusy	BOOL	24.6	Target station is busy
LineStateSpecialInfo	BOOL	24.7	Special status information received
LineStateConnected	BOOL	24.8	Connection established
LineStateProceeding	BOOL	24.9	Dialing completed
LineStateOnHold	BOOL	12:00 AM	Connection in hold
LineStateConferenced	BOOL	12:00 AM	Connection in conference mode.
LineStateOnHoldPendConf	BOOL	12:00 AM	Connection in hold for conference
LineStateOnHoldPendTransfer	BOOL	24.13	Connection in hold for transfer
LineStateDisconnected	BOOL	24.14	Connection terminated.
LineStateUnknow	BOOL	24.15	Connection status unknown



ModemStatus	UDINT	24	Current modem status
TreiberStop	BOOL	28	For driver stop, the variable has the value TRUE and an OFF bit. After the driver has started, the variable has the value FALSE and no OFF bit.
SimulRTState	UDINT	60	Informs the status of Runtime for driver simulation.

CONFIGURATION

Name from import	Туре	Offset	Description
ReconnectInRead	BOOL	27	If TRUE, the modem is automatically reconnected for reading
ApplyCom	BOOL	36	Apply changes in the settings of the serial interface. Writing to this variable immediately results in the method SrvDrvVarApplyCom being called (which currently has no further function).
ApplyModem	BOOL	37	Apply changes in the settings of the modem. Writing this variable immediately calls the method SrvDrvVarApplyModem. This closes the current connection and opens a new one according to the settings PhoneNumberSet and ModemHwAdrSet.
PhoneNumberSet	STRING	38	Telephone number, that should be used
ModemHwAdrSet	DINT	39	Hardware address for the telephone number
GlobalUpdate	UDINT	3	Update time in milliseconds (ms).
BGlobalUpdaten	BOOL	4	TRUE, if update time is global
TreiberSimul	BOOL	5	TRUE, if driver in sin simulation mode
TreiberProzab	BOOL	6	TRUE, if the variables update list should be



			kept in the memory
ModemActive	BOOL	7	TRUE, if the modem is active for the driver
Device	STRING	8	Name of the serial interface or name of the modem
ComPort	UINT	9	Number of the serial interface.
Baud rate	UDINT	10	Baud rate of the serial interface.
Parity	SINT	11	Parity of the serial interface
ByteSize	USINT	14	Number of bits per character of the serial interface
			Value = 0 if the driver cannot establish any serial connection.
StopBit	USINT	13	Number of stop bits of the serial interface.
Autoconnect	BOOL	16	TRUE, if the modem connection should be established automatically for reading/writing
PhoneNumber	STRING	17	Current telephone number
ModemHwAdr	DINT	21	Hardware address of current telephone number
RxIdleTime	UINT	18	Modem is disconnected, if no data transfer occurs for this time in seconds (s)
WriteTimeout	UDINT	19	Maximum write duration for a modem connection in milliseconds (ms).
RingCountSet	UDINT	20	Number of ringing tones before a call is accepted
ReCallIdleTime	UINT	53	Waiting time between calls in seconds (s).
ConnectTimeout	UINT	54	Time in seconds (s) to establish a connection.



STATISTICS

Name from import	Туре	Offset	Description
MaxWriteTime	UDINT	31	The longest time in milliseconds (ms) that is required for writing.
MinWriteTime	UDINT	32	The shortest time in milliseconds (ms) that is required for writing.
MaxBlkReadTime	UDINT	40	Longest time in milliseconds (ms) that is required to read a data block.
MinBlkReadTime	UDINT	41	Shortest time in milliseconds (ms) that is required to read a data block.
WriteErrorCount	UDINT	33	Number of writing errors
ReadSucceedCount	UDINT	35	Number of successful reading attempts
MaxCycleTime	UDINT	22	Longest time in milliseconds (ms) required to read all requested data.
MinCycleTime	UDINT	23	Shortest time in milliseconds (ms) required to read all requested data.
WriteCount	UDINT	26	Number of writing attempts
ReadErrorCount	UDINT	34	Number of reading errors
MaxUpdateTimeNormal	UDINT	56	Time since the last update of the priority group Normal in milliseconds (ms).
MaxUpdateTimeHigher	UDINT	57	Time since the last update of the priority group Higher in milliseconds (ms).
MaxUpdateTimeHigh	UDINT	58	Time since the last update of the priority group High in milliseconds (ms).
MaxUpdateTimeHighest	UDINT	59	Time since the last update of the priority group Highest in milliseconds (ms).
PokeFinish	BOOL	55	Goes to $\ensuremath{1}$ for a query, if all current pokes were executed



ERROR MESSAGES

Name from import	Туре	Offset	Description
ErrorTimeDW	UDINT	2	Time (in seconds since 1.1.1970), when the last error occurred.
ErrorTimeS	STRING	2	Time (in seconds since 1.1.1970), when the last error occurred.
RdErrPrimObj	UDINT	42	Number of the PrimObject, when the last reading error occurred.
RdErrStationsName	STRING	43	Name of the station, when the last reading error occurred.
RdErrBlockCount	UINT	44	Number of blocks to read when the last reading error occurred.
RdErrHwAdresse	DINT	45	Hardware address when the last reading error occurred.
RdErrDatablockNo	UDINT	46	Block number when the last reading error occurred.
RdErrMarkerNo	UDINT	47	Marker number when the last reading error occurred.
RdErrSize	UDINT	48	Block size when the last reading error occurred.
DrvError	USINT	25	Error message as number
DrvErrorMsg	STRING	30	Error message as text
ErrorFile	STRING	15	Name of error log file

8. Driver-specific functions

The driver supports the following functions:



DRIVER SUPPORTS

Parameters	Description
Error file	If there is an error while writing or reading values, an entry will be written to the error file in the directory RT\FILES\zenOn\custom\log in the path of the project. The name of this file has the following format: <driverdescription>_<drivername>.txt, e.g.: "BeckhoffBc32_MeinTreiber.txt"</drivername></driverdescription>
Redundancy	Yes
RDA	Yes
Browsing	The driver supports the import of variables from TwinCAT TPY files, which can be created by the TwinCAT project editor (PLC-Control). As opposed to the BeckhoffTc driver, where the import is started via the "Import TwinCAT project" menu item in the zenon Editor, the import is started via the menu item "Import variables online" in the context menu of the driver in the driver list.

9. Driver commands

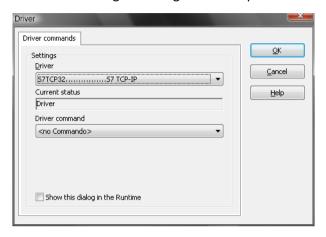
This chapter describes standard functions that are valid for most zenon drivers. Not all functions described here are available for every driver. For example, a driver that does not, according to the data sheet, support a modem connection also does not have any modem functions.

Driver commands are used to influence drivers using zenon; start and stop for example. The engineering is implemented with the help of function <code>Driver</code> commands. To do this:

- ▶ create a new function
- ▶ select Variables -> Driver commands



► The dialog for configuration is opened



Parameters	Description	
Drivers	Drop-down list with all drivers which are loaded in the project.	
Current state	Fixed entry which has no function in the current version.	
Driver commands	Drop-down list for the selection of the command.	
<pre>Start driver (online mode)</pre>	Driver is reinitialized and started.	
<pre>> Stop driver (offline mode)</pre>	Driver is stopped. No new data is accepted. Note: If the driver is in offline mode, all variables that were created for this driver receive the status switched off (OFF; Bit 20).	
Driver in simulation mode	Driver is set into simulation mode. The values of all variables of the driver are simulated by the driver. No values from the connected hardware (e.g. PLC, bus system,) are displayed.	
▶ Driver in hardware mode	Driver is set into hardware mode. For the variables of the driver the values from the connected hardware (e.g. PLC, bus system,) are displayed.	
Driver-specific command	Enter driver-specific commands. Opens input field in order to enter a command.	
<pre>Activate driver write set value</pre>	Write set value to a driver is allowed.	
▶ Deactivate driver	Write set value to a driver is prohibited.	



write set value	
▶ Establish connection with modem	Establish connection (for modem drivers) Opens the input fields for the hardware address and for the telephone number.
▶ Disconnect from modem	Terminate connection (for modem drivers)
Show this dialog in the Runtime	The dialog is shown in Runtime so that changes can be made.

DRIVER COMMANDS IN THE NETWORK

If the computer, on which the driver command function is executed, is part of the zenon network, additional actions are carried out. A special network command is sent from the computer to the project server, which then executes the desired action on its driver. In addition, the Server sends the same driver command to the project standby. The standby also carries out the action on its driver.

This makes sure that Server and Standby are synchronized. This only works if the Server and the Standby both have a working and independent connection to the hardware.

10. Error analysis

Should there be communication problems, this chapter will assist you in finding out the error.

10.1 Analysis tool

All zenon modules such as Editor, Runtime, drivers, etc. write messages to a joint log file. To display them correctly and clearly, use the Diagnosis Viewer (main.chm::/12464.htm) program that was also installed with zenon. You can find it under *Start/All programs/zenon/Tools 7.11 -> Diagviewer*.

zenon driver log all errors in the log files. The default folder for the log files is subfolder rog in directory ProgramData, example:

 $\label{log-condition} \mbox{C:\ProgramData\zenon\zenon\files} \ \mbox{zenon\files} \ \ \mbox{zenon\files} \ \mbox{version\files} \ \mbox{zenon\files} \ \mbox{version\files} \ \mbox{zenon\files} \$

Attention: With the default settings, a driver only logs error information. With the Diagnosis Viewer you can enhance the diagnosis level for most of the drivers to "Debug" and "Deep Debug". With this the driver also logs all other important tasks



and events.

In the Diagnosis Viewer you can also:

- ▶ follow currently created entries live
- customize the logging settings
- ▶ change the folder in which the log files are saved

Hints:

- 1. In Windows CE even errors are not logged per default due to performance reasons.
- 2. The Diagnosis Viewer displays all entries in UTC (coordinated world time) and not in local time.
- 3. The Diagnosis Viewer does not display all columns of a log file per default. To display more columns activate property Add all columns with entry in the context menu of the column header.
- 4. If you only use Error logging, the problem description is in column Error text. For other diagnosis level the description is in column General text.
- 5. For communication problems many drivers also log error numbers which the PLC assigns to them. They are displayed in Error text and/or Error code and/or Driver error parameter (1 and 2). Hints on the meaning of error codes can be found in the driver documentation and the protocol/PLC description.
- 6. At the end of your test set back the diagnosis level from Debug or Deep Debug. At Debug and Deep Debug there are a great deal of data for logging which are saved to the hard drive and which can influence your system performance. They are still logged even after you close the Diagnosis Viewer.



Information



You can find further information on the Diagnosis Viewer in the Diagnose Viewer (main.chm::/12464.htm) chapter.

10.2 Error numbers

The error numbers in the error file correspond to the error codes of the AMS interface by Beckhoff. In addition to the error number, a plain text with the description of the error is entered. Consult the TwinCat documentation for a detailed description of the possible errors.

10.3 Check list

Are the used variables correctly defined in the PLC? Only variables that were configured with direct addressing can be addressed.

Did you publish the bus terminals in the TwinCAT AMS router with their AMS-NET ID and IP address and did you restart the TwinCAT system service after that?

Have you analyzed the error text file (which errors did occur)?