

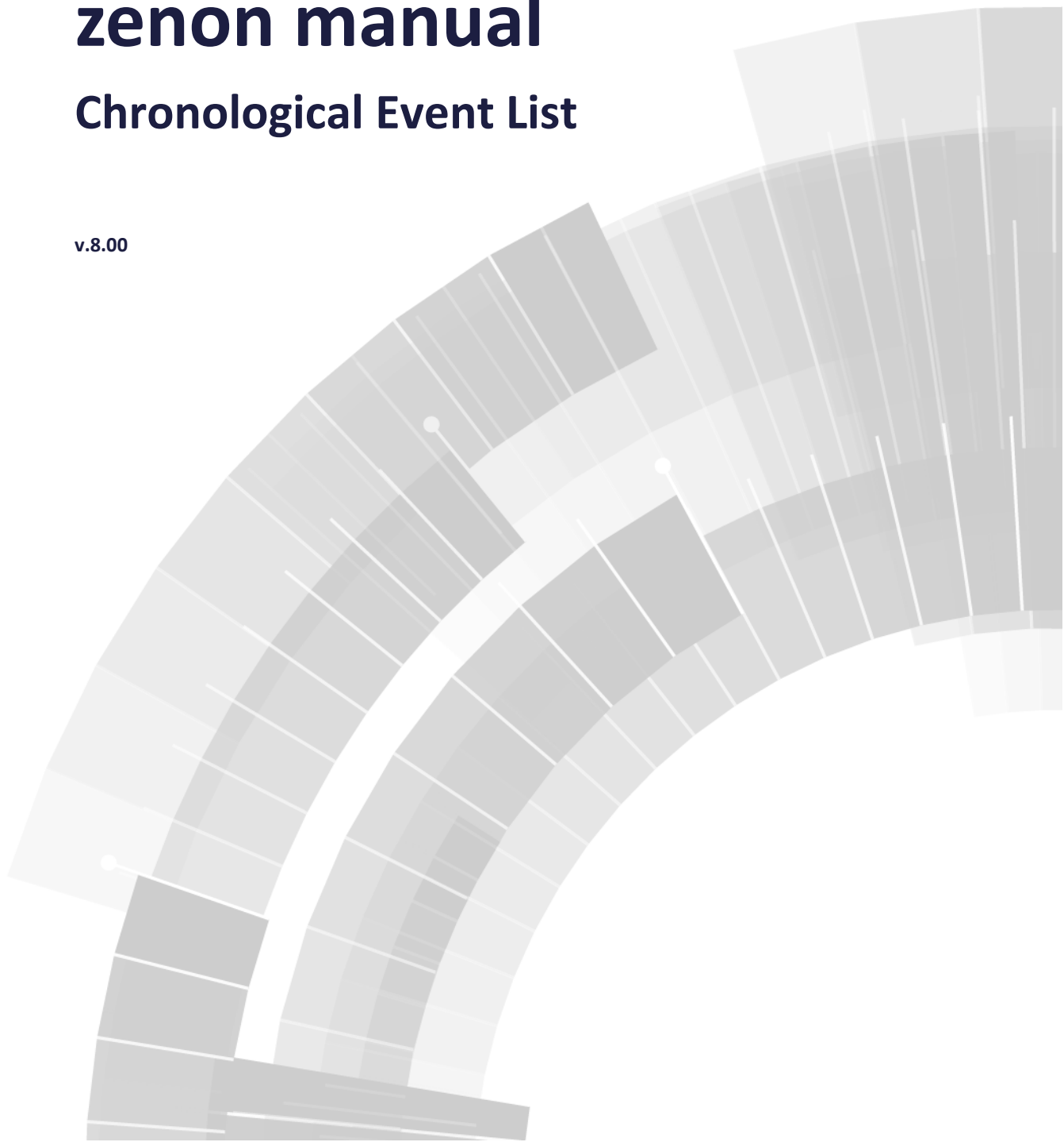


**COPADATA**  
do it your way

# zenon manual

## Chronological Event List

v.8.00





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# 1. Welcome to COPA-DATA help

## ZENON VIDEO-TUTORIALS

You can find practical examples for project configuration with zenon in our YouTube channel. The tutorials are grouped according to topics and give an initial insight into working with different zenon modules. All tutorials are available in English.

## GENERAL HELP

If you cannot find any information you require in this help chapter or can think of anything that you would like added, please send an email to [documentation@copadata.com](mailto:documentation@copadata.com).

## PROJECT SUPPORT

You can receive support for any real project you may have from our Support Team, who you can contact via email at [support@copadata.com](mailto:support@copadata.com).

## LICENSES AND MODULES

If you find that you need other modules or licenses, our staff will be happy to help you. Email [sales@copadata.com](mailto:sales@copadata.com).

# 2. Chronological Event List (CEL)

In the Chronological Event List (CEL) system events and user inputs can be logged, e.g.:

- ▶ Alarm acknowledgment
- ▶ Delete alarms
- ▶ Set value
- ▶ Send recipes

- ▶ Change recipe
- ▶ Archive data
- ▶ User action
- ▶ Network action

The entries are made in the language in which the zenon Runtime runs.

### 3. Engineer CEL

The handling of the Chronological Event List is carried out via screens of type Chronological Event List and Chronological Event List Filter in the Runtime.

#### EDITOR

To display and filter events in the Runtime, you must do the following in the Editor:

- ▶ A chronological event list screen (on page 7) can be configured

In addition you can:

- ▶ control the display of events via filter (on page 43)
- ▶ with a screen of type Chronological Event List Filter (on page 14) adapt the available filter in the Runtime

#### RUNTIME

For the operation in the Runtime (on page 150) the following is used:

- ▶ Screen switch CEL (on page 130)
- ▶ Screen switch CEL filter (on page 132)
- ▶ die zenon CEL functions (on page 129)
- ▶ Use screen of type CEL Filter (on page 162)

## 3.1 Creating a screen of the type CEL

### CREATE A SCREEN OF TYPE CHRONOLOGICAL EVENT LIST

A **Chronological Event List** screen makes it possible to log and display system events and user operations in the Runtime. Which entries are displayed is defined via the engineering. The display can be changed by filters (on page 43) in the engineering and in the Runtime. Functions make it possible to export and print the displayed events.

#### ENGINEERING

There are two procedures for the creation of a screen from zenon version 8.00:

- ▶ The use of the screen creation dialog
- ▶ The creation of a screen using the properties

Steps to create the screen using the properties if the screen creation dialog has been deactivated in the menu bar under **Tools, Settings** and **Use assistant**:

1. Create a new screen.  
To do this, select the **New screen** command in the tool bar or in the context menu of the **Screens** node.
2. Change the properties of the screen:
  - a) Name the screen in the **Name** property.
  - b) Select `Chronological Event List` in the **Screen type** property.
  - c) Select the desired frame in the **Frame** property.
3. Configure the content of the screen:
  - a) select menu item **Control elements** from the menu bar
  - b) Select `Insert template` in the drop-down list.  
The dialog to select pre-defined layouts is opened. Certain control elements are inserted into the screen at predefined positions.
  - c) Remove elements that are not required from the screen.
  - d) If necessary, select additional elements in the **Elements** drop-down list. Place these at the desired position in the screen.

#### 4. Create a screen switch function.





### 3.1.1 Control elements

#### INSERT TEMPLATE

| Entry                  | Description  |
|------------------------|--|
| <b>Insert template</b> | <p>Opens the dialog for selecting a template for the screen type.</p> <p>Templates are shipped together with zenon and can also be created by the user.</p> <p>Templates add pre-defined control elements to pre-defined position in the screen. Elements that are not necessary can also be removed individually once they have been created. Additional elements are selected from the drop-down list and placed in the zenon screen. Elements can be moved on the screen and arranged individually.</p> |

#### CONTROL ELEMENTS

##### WINDOW

| Parameter                                 | Description   |
|---|---|
| <b>Chronological Event List</b>           | <p>Display field for the list with its events. The appearance is configurable (on page 12). Columns are set using the column settings (on page 84) filter in the screen switching.</p> <p>The <b>Column settings CEL</b> property in the project properties in the <b>Chronological Event List</b> group are used to define the settings for export in CSV, XML and DBF. These also serve as a pre-setting for the screen switching function.</p>         |
| <b>Set filter</b>                         | Displays the currently selected filter.   |
| <b>Status of Chronological Event List</b> | <p>Displays the status of the CEL in the Runtime.</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Events are logged depending of the settings (on page 38) in the project</li> <li>▶ <b>Inactive:</b> Events are not logged</li> </ul> <p>The status is stipulated in the project properties of the <b>Chronological Event List</b> group using the <b>CEL active</b> property. Changes take effect after the Runtime has been restarted.</p> |
| <b>Total number</b>                       | Number of all events in the list  |

#### LIST FUNCTIONS

| Parameter                   | Description  |
|-----------------------------|--|
| <b>Filter...</b>            | Opens the filter dialog (on page 43).  |
| <b>Stop/Continue</b>        | Controls adding new events to the list while it is displayed:<br><br><b>Stop:</b> No new entries are added to the list. The button changes its caption to <b>Continue</b> .<br><br><b>Continue:</b> New entries are added to the list. The button changes its caption to <b>Stop</b> . To sort the new entries chronologically, you must click on button <b>Sort</b> . |
| <b>Sort</b>                 | After calling up the CEL in the Runtime, new entries are not sorted in chronological order but added to the bottom of the list.<br><br>Click on the button to newly sort the list.<br><br>To help you differentiate between sorted and unsorted entries you can assigned different colors via properties <b>sorted text</b> and <b>unsorted text</b> .                 |
| <b>Show relative times</b>  | <b>Active:</b> The relative times are displayed without the focus being lost in the selected entry.  |
| <b>Print</b>                | Prints list (on page 168) as it is currently displayed.  |
| <b>Print with dialog...</b> | Opens printer settings before printing.  |

## COMMENT FIELD

| Parameter            | Description   |
|----------------------|---|
| <b>Comment field</b> | Entry of freely-definable text by the user for the selected event.<br><br>Maximum length: 79 characters<br><br>To display the text in the CEL, you must activate the column <b>Comment</b> in the column definition (on page 84). Changes are applied with the <b>Enter</b> key. The change is undone with the <b>Esc</b> key or by moving the focus away.<br><br>Changes to comments can be documented by activating the <b>CEL comments</b> property. |

## NAVIGATION

| Parameter         | Description                    |
|-------------------|--------------------------------|
| <b>Navigation</b> | Controls elements of the list. |
| <b>Line up</b>    | Scrolls one line up.           |

|                     |                                  |
|---------------------|----------------------------------|
| <b>Line down</b>    | Scrolls one line down.           |
| <b>Column right</b> | Scrolls one column to the right. |
| <b>Column left</b>  | Scrolls one column to the left.  |
| <b>Page up</b>      | Scrolls one page up.             |
| <b>Page down</b>    | Scrolls one page down.           |
| <b>Page right</b>   | Scrolls one page to the right.   |
| <b>Page left</b>    | Scrolls one page to the left.    |

## COMPATIBLE ELEMENTS

| Parameter                                 | Description  |
|---|--|
| <b>Compatible elements</b>                | Control elements that are replaced or removed by newer versions and continue to be available for compatibility reasons. These elements are not taken into account with automatic insertion of templates.   |
| <b>Set filter</b>                         | Static Win32 control element. Was replaced by a <code>dynamic text</code> field. For the description, see current element.   |
| <b>Total number</b>                       | Static Win32 control element. Was replaced by a <code>dynamic text</code> field. For the description, see current element.   |
| <b>Status of Chronological Event List</b> | Static Win32 control element. Was replaced by a <code>dynamic text</code> field. For the description, see current element.   |
| <b>Comment field</b>                      | Static Win32 control element. Was replaced by a <code>dynamic text</code> field. For the description, see current element.   |
| <b>Close frame</b>                        | <p>Closes the frame on which the screen is based.</p> <p><b>Recommendation:</b> Use the <b>Close frame</b> function to close frames</p> <p>In order that after the closing the screen which was opened before is displayed, you must engineer the screen of type CEL with its own frame.</p> |
| <b>Show relative times</b>                | Static Win32 control element. Was replaced by a <code>switch</code> element. For the description, see new element.   |

## FILTER PROFILES

|                          |   |
|--------------------------|---|
| <b>Filter profiles</b>   | Filter settings that can be saved by the user in Runtime. |
| <b>Profile selection</b> | Select profile from list.                                 |
| <b>Save</b>              | Saves an online setting in a profile.                     |
| <b>Delete</b>            | Deletes selected profile.                                 |



### Information

The current filter is displayed with the **Show filter** control element.

With a:

- ▶ Text filter, the expression **[Txt]** is displayed
- ▶ Relative time filter: is displayed as a print-out with the following scheme:  
**[T,Rel:%dd,%dh,%dm;%ds]**  
Example: [T,Rel:1d,0h,0m,0s] equals one day.

## 3.1.2 Customize CEL look

The table view of the Chronological Event List can be customized individually: The following properties of the CEL are available for this.

**Note:** The text color of the entries in the CEL is configured project properties using the properties of the **Chronological Event List/Colors CEL entries** group.

### SCROLL BARS, HEADERS AND GRIDS

To define the size and appearance of scroll bars, the header or grids for the table:

1. Activate, in the **Representation** group, the **Extended graphical settings** property.
2. Define the desired properties in the groups **Scroll bars** and **Header and grid**.



### Information

*If the **Graphics file** property is selected for the **Display style** property, then all elements for which no graphics file has been selected are shown with a color gradient. Transparent graphics cannot be used for control elements for lists.*

### SORTING IN RUNTIME

To mark the relevant column for sorting in Runtime and to determine the sorting sequence, configure the graphic element for the title line:

1. Select the **Graphics files** for the **Display style** property.
2. Link the **Sort ascending** and **Sort descending** properties with a graphics file.

The selected graphic for the respective sorting direction is displayed in Runtime for the sorting of relevant columns

- Clicking on the graphic changes the sorting sequence.
- Clicking in the column title activates the column for sorting.

**Note:** In the case of sorting according to time stamp, entries with the same time stamp are also sorted according to the time of creation.

## OPERATING THE HEADER IN RUNTIME

You can make it possible for users to operate the header in Runtime. With this an individual customization of the look is possible in the Runtime:

- ▶ Move columns with Drag&Drop
- ▶ Change column width with the mouse
- ▶ Change sorting

To do this, use the following properties:

- ▶ **Freeze column location:** Controls the possibility to amend or move the width of table columns in Runtime with mouse actions.
  - **active:** The columns cannot be moved with Drag&Drop and the width cannot be amended.
  - **Inactive:** The columns can be arranged by means of Drag&Drop and the width of the columns can be amended by dragging with the mouse
- ▶ **Disable sorting:** Controls the possibility to sort table columns in Runtime.
  - **active:** The table cannot be sorted.
  - **Inactive:** The table can be sorted by clicking on the header.

**Note:** In order to be able to configure these properties, `Editable headers` must be selected in the **Chronological Event List** group for the **Header CEL** property. Here, you can also generally switch the header to inoperable or invisible here. These settings apply for all headers in the project.

## PREVIEW

The header and the scroll bars are shown as a preview in the Editor by activating the **Extended graphical settings** property. Details such as colors, fill effects, lighting effects or grids can thus be configured more easily.

**Attention:** As the size of the scroll bars equals their size in the Runtime, the total size of the list in the Editor can vary from the size in the Runtime. This is also true for the size of the header and the font of the header.

## 3.2 Create a screen of the type CEL Filter

It is possible to adjust filter settings for the Chronological Event List in Runtime with the help of the `Chronological Event List Filter` screen. Only the filter elements that are actually required are configured and provided to the user. The appearance can also be freely defined and thus adapted to different end devices. All filter settings that are also available in the filter (on page 43) for the function to switch the screen to the Chronological Event List screen (on page 130) can be configured.

Therefore:

- ▶ Only the filter elements that are actually required are configured and provided to the user.
- ▶ The user only has these filters displayed and has an overview
- ▶ The appearance can be freely defined and can, for example, ensure ease of use by means of a touch screen.

For details of use in the Runtime, see Using the CEL Filter (on page 162) chapter.

For the definition of filter criteria, see Filter screen switch CEL Filter (on page 97) chapter.



### Attention

*Screens of type **Alarm Message List Filter**, **Chronological Event List Filter** and **Time Filter** must be engineered with an own frame. If they use the same frame as other screens, all screens based on this frame are closed when the screen is closed.*

## CREATE A SCREEN OF TYPE CHRONOLOGICAL EVENT LIST FILTER

### ENGINEERING

There are two procedures for the creation of a screen from zenon version 8.00:

- ▶ The use of the screen creation dialog
- ▶ The creation of a screen using the properties

Steps to create the screen using the properties if the screen creation dialog has been deactivated in the menu bar under **Tools**, **Settings** and **Use assistant**:

1. Create a new screen.  
To do this, select the **New screen** command in the tool bar or in the context menu of the **Screens** node.
2. Change the properties of the screen:
  - a) Name the screen in the **Name** property.
  - b) Select `Chronological Event List Filter` in the **Screen type** property.

- c) Select the desired frame in the **Frame** property.  
**Note:** The `CEL filter` screen must not be based on the same frame as other screens!
3. Configure the content of the screen:
  - a) select menu item **Control elements** from the menu bar
  - b) Select `Insert template` in the drop-down list.  
 The dialog to select pre-defined layouts is opened. Certain control elements are inserted into the screen at predefined positions.
  - c) Remove elements that are not required from the screen.
  - d) If necessary, select additional elements in the **Elements** drop-down list. Place these at the desired position in the screen.
4. Create a screen switch function.

**Variable filter**

|  |  |
|--|--|
| Variable name                                      | Origin of the data                     |
| <input type="text"/>                               | <input type="checkbox"/> Ring buffer   |
| Identification                                     | <input type="checkbox"/> Historic data |
| <input type="checkbox"/> Case sensitivity          | Maximum number                         |
| <input type="checkbox"/> Show list without refresh | <input type="text"/>                   |
| <input type="checkbox"/> Show relative times       |  |

**Text filter**

☒ Text filter  
☒ Search for (separate words by Space)  
  
☐ Case sensitivity  
☐ Words do not need to appear in full within the text  
☐ At least one word has to appear in the text  
☐ All words must be in the text  
☐ Filter string must exactly be in the text

**Time filter**

Filter type  
 Combobox: Time filter type  
 Typ: COMBOBOX  
 ID: 10000

Current time  
 11:14:31 01.03.2018

|               |               |               |               |               |               |
|---------------|---------------|---------------|---------------|---------------|---------------|
| From year     | From month    | From day      | From hour     | From minute   | From second   |
| Typ: COMBOBOX | Typ: COMBOBOX | Typ: COMBOBOX | Typ: COMBOBOX | Typ: COMBOBOX | Typ: COMBOBOX |
| ID: 10003     | ID: 10002     | ID: 10001     | ID: 10004     | ID: 10005     | ID: 10006     |

Until

|               |               |               |               |               |               |
|---------------|---------------|---------------|---------------|---------------|---------------|
| Until year    | Until month   | Until day     | Until hour    | Until minute  | Until second  |
| Typ: COMBOBOX | Typ: COMBOBOX | Typ: COMBOBOX | Typ: COMBOBOX | Typ: COMBOBOX | Typ: COMBOBOX |
| ID: 10009     | ID: 10008     | ID: 10007     | ID: 10010     | ID: 10011     | ID: 10012     |

OK
Apply
Cancel
Refresh search

### 3.2.1 Control elements

The screen of type `Chronological Event List Filter` can contain the following control and display elements.

## INSERT TEMPLATE

| Control element        | Description  |
|------------------------|--|
| <b>Insert template</b> | <p>Opens the dialog for selecting a template for the screen type.</p> <p>Templates are shipped together with zenon and can also be created by the user.</p> <p>Templates add pre-defined control elements to pre-defined position in the screen. Elements that are not necessary can also be removed individually once they have been created. Additional elements are selected from the drop-down list and placed in the zenon screen. Elements can be moved on the screen and arranged individually.</p> <p>You can read more about templates for this screen type in the <b>Templates</b> (on page 34) chapter.</p> |

## GENERAL FILTERS

Drop-down list of different general filters.

| Control element                             | Description  |
|---|--|
| <b>Exclude system messages from filter</b>  | <p>Shows a checkbox in Runtime to display or filter system messages. System messages are messages that do not relate to a variable.</p> <p>Operation in Runtime:</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> System messages are always displayed in Runtime. This also applies if they are to be filtered out by the text or variable filter.</li> </ul> <p><b>Exception:</b> However system messages are not shown despite the checkbox being activated if they are filtered out by the <b>time filter</b> or the filters for <b>data origin</b> (ring buffer or historic data).</p> <p>Example: Only messages with the text "XY" are to be displayed. However if the option is active, system messages that do not contain the term are also displayed.</p> |
| <b>Insert all elements: General filters</b> | <p>Inserts all elements from the area of general filters into pre-defined places. Elements can be arranged individually.</p>   |
| <b>Variables</b>                            | Alarms of which variables are displayed:   |
| ▶ <b>Name</b>                               | Filter according to names of variables.  |
| ▶ <b>Identification</b>                     | Filter according to identification of variables.   |



|   |   |
|---|---|
| ▶ <b>Case sensitive</b>                                   | Note capitalization when filtering the variables.   |
| <b>Origin of the data</b>                                 | Where does the data come from:  |
| ▶ <b>Ring buffer</b>                                      | From the ring buffer (on page 128).   |
| ▶ <b>Historical data</b>                                  | From an archive.  |
| ▶ <b>Maximum number (description)</b>                     | Text for <b>Maximum number</b> input field  |
| ▶ <b>Maximum number (input field)</b>                     | Input of the maximum alarms to be displayed when historical alarms are displayed.<br>0: displays all  |
| <b>Runtime settings</b>                                   |   |
| ▶ <b>Show list without refresh</b>                        | Switches the CEL in stopped state. New alarms are not added.  |
| ▶ <b>Show relative times</b>                              | Switches between the normal display and the relative-time display, without the selected entry losing focus.<br><br>Relative time: All entries are displayed in the time distance to the selected entry.<br><br>The displayed time is the difference time passed since the selected entry. The selected entry automatically gets the time stamp 0. The other events have a: <ul style="list-style-type: none"> <li>▶ positive time difference to the selected entry if they occurred later</li> <li>▶ negative time difference to the selected entry if they occurred earlier</li> </ul> |
| <b>Alarm/event groups/alarm/event classes/alarm areas</b> | List field for grouped display:   |
| ▶ <b>Alarm/event groups</b>                               | Alarm/event groups  |
| ▶ <b>Alarm/event classes</b>                              | Alarm/event classes   |
| ▶ <b>Alarm Areas</b>                                      | Alarm areas   |
| <b>Compatible elements</b>                                | <p>Standard Win32 control elements that have been replaced or removed by zenon elements (<code>dynamic text</code>, <code>switch</code>) and continue to be available due to compatibility reasons. These elements are not taken into account with automatic insertion of templates.</p> <p>For the description, see current elements.</p> <p><b>Exclude system messages from filter</b></p> <p><b>Variables</b></p> <ul style="list-style-type: none"> <li>▶ <b>Name</b></li> </ul>  |

|  |  |
|--|--|
|  | <ul style="list-style-type: none"><li>▶ <b>Identification</b></li><li>▶ <b>Case sensitive</b></li></ul> <p><b>Origin of the data</b></p> <ul style="list-style-type: none"><li>▶ <b>Ring buffer</b></li><li>▶ <b>Historic data</b></li><li>▶ <b>Maximum number (input field)</b></li></ul> |
|--|--|

## TIME FILTER

Elements for time filters.

| Control element                               | Description   |
|---|---|
| <b>Insert all elements</b>                    | Opens drop-down list to select pre-defined elements for certain time periods.   |
| <b>Absolute time period - classic display</b> | Elements for the absolute time period in classic display.   |
| <b>Absolute time period - compact display</b> | Elements for the absolute time period in compact display.   |
| <b>Relative time period</b>                   | Elements for the relative time period.  |
| <b>Starting from HH:MM:SS</b>                 | Elements for a time period from a defined time.   |
| <b>Starting from day - HH:MM:SS</b>           | Elements for a time period from a defined day at a defined time.  |
| <b>Starting from day, month - HH:MM:SS</b>    | Elements for a time period from a defined day in a defined month at a defined time.   |
| <b>Time period: 15/30/60 minutes</b>          | Elements for a time period of 15, 30 or 60 minutes.   |
| <b>Time period - one day</b>                  | Elements for a time period of one day.  |
| <b>Time period - 1 or 2 weeks</b>             | <p>Elements for a time period over one or two weeks.</p> <p>Each week can be selected, both for the view for a week as well as for the view for two weeks. With the two-week view, a time period of 14 days is selected, depending on the week selected.</p>  |
| <b>Time period - one month</b>                | Elements for a time period of one month.  |
| <b>Time period - one year</b>                 | Elements for a time period of one year.   |
| <b>Insert all elements (Touch)</b>            | <p>Opens the drop-down list to select pre-defined elements for certain time periods, which have been optimized for touch operation. Like <b>Insert all elements</b>, the following are available:</p> <ul style="list-style-type: none"> <li>▸ Absolute time period - classic display</li> <li>▸ Relative time period</li> <li>▸ Starting from HH:MM:SS</li> <li>▸ Starting from day - HH:MM:SS</li> <li>▸ Starting from day, month - at HH:MM:SS</li> <li>▸ Time period - 15/30/60 minutes</li> <li>▸ Time period - one day</li> <li>▸ Time period - 1 or 2 weeks</li> </ul> |

|  |  |
|--|--|
|  | <ul style="list-style-type: none"><li>▶ Time period - one month</li><li>▶ Time period - one year</li></ul> |
|--|--|

|                                       |   |
|---------------------------------------|---|
| <b>Set filter type (Display)</b>      | Dynamic text element for the display of the set filter type.  |
| <b>Time filter type (label)</b>       | Labeling for time filter type.  |
| <b>Time filter type (combobox)</b>    | Combobox: Time filter type  |
| <b>Time filter type (radio group)</b> | <p>Switch elements that show or hide certain elements in Runtime:</p> <ul style="list-style-type: none"> <li>‣ No filter</li> <li>‣ Absolute time filter</li> <li>‣ Relative time filter</li> <li>‣ Starting from day, month - HH:MM:SS</li> <li>‣ Starting from day - HH:MM:SS</li> <li>‣ Starting from HH:MM:SS</li> <li>‣ Time period 15 minutes</li> <li>‣ Time period 30 minutes</li> <li>‣ Time period 60 minutes</li> <li>‣ Time period 1 day</li> <li>‣ Time period 1 week</li> <li>‣ Time period 2 weeks</li> <li>‣ Time period 1 month</li> <li>‣ Time period 1 year</li> </ul> |
| <b>Time from</b>                      | <p>Fields and labeling for stating "from" time.</p> <ul style="list-style-type: none"> <li>‣ From year (label)</li> <li>‣ From year (combobox)</li> <li>‣ From month (label)</li> <li>‣ From month (combobox)</li> <li>‣ From day (label)</li> <li>‣ From day (combobox)</li> <li>‣ From hour (label)</li> <li>‣ From hour (combobox)</li> <li>‣ From minute (label)</li> <li>‣ From minute (combobox)</li> <li>‣ From second (label)</li> <li>‣ From second (combobox)</li> </ul>  |

|  |                              |
|--|------------------------------|
|  | <p>► From (spin control)</p> |
|--|------------------------------|

|                          |  |
|--------------------------|--|
| <b>Time to</b>           | <p>Fields and labeling for stating "to" time.</p> <ul style="list-style-type: none"> <li>‣ To year (label)</li> <li>‣ To year (combobox)</li> <li>‣ To month (label)</li> <li>‣ To month (combobox)</li> <li>‣ To day (label)</li> <li>‣ To day (combobox)</li> <li>‣ To hour (label)</li> <li>‣ To hour (combobox)</li> <li>‣ To minute (label)</li> <li>‣ To minute (combobox)</li> <li>‣ To second (label)</li> <li>‣ To second (combobox)</li> <li>‣ To (spin control)</li> </ul>  |
| <b>Time from (Touch)</b> | <p>Fields and labeling for stating "from" time, optimized for touch operation.</p> <ul style="list-style-type: none"> <li>‣ From year (label)</li> <li>‣ From year (button: up)</li> <li>‣ From year (Touch box)</li> <li>‣ From year (button: down)</li> <li>‣ From month (label)</li> <li>‣ From month (button: up)</li> <li>‣ From month (Touch box)</li> <li>‣ From month (button: down)</li> <li>‣ From day (label)</li> <li>‣ From day (button: up)</li> <li>‣ From day (Touch box)</li> <li>‣ From day (button: down)</li> <li>‣ From hour (label)</li> <li>‣ From hour (button: up)</li> <li>‣ From hour (Touch box)</li> <li>‣ From hour (button: down)</li> <li>‣ From minute (label)</li> <li>‣ From minute (button: up)</li> </ul> |

|  |  |
|--|--|
|  | <ul style="list-style-type: none"><li>▶ From minute (Touch box)</li><li>▶ From minute (button: down)</li><li>▶ From second (label)</li><li>▶ From second (button: up)</li><li>▶ From second (Touch box)</li><li>▶ From second (button: down)</li></ul> |
|--|--|



|                             |   |
|-----------------------------|---|
| <b>Time to (Touch)</b>      | <p>Fields and labeling for stating "to" time, optimized for touch operation.</p> <ul style="list-style-type: none"> <li>‣ To year (label)</li> <li>‣ To year (button: up)</li> <li>‣ To year (Touch box)</li> <li>‣ To year (button: down)</li> <li>‣ To month (label)</li> <li>‣ To month (button: up)</li> <li>‣ To month (Touch box)</li> <li>‣ To month (button: down)</li> <li>‣ To day (label)</li> <li>‣ To day (button: up)</li> <li>‣ To day (Touch box)</li> <li>‣ To day (button: down)</li> <li>‣ To hour (label)</li> <li>‣ To hour (button: up)</li> <li>‣ To hour (Touch box)</li> <li>‣ To hour (button: down)</li> <li>‣ To minute (label)</li> <li>‣ To minute (button: up)</li> <li>‣ To minute (Touch box)</li> <li>‣ To minute (button: down)</li> <li>‣ To second (label)</li> <li>‣ To second (button: up)</li> <li>‣ To second (Touch box)</li> <li>‣ To second (button: down)</li> </ul> |
| <b>Filter absolute time</b> | <p>Fields and labeling for stating absolute time filter.</p> <ul style="list-style-type: none"> <li>‣ From (label)</li> <li>‣ From date (calendar display)</li> <li>‣ From date (date display)</li> <li>‣ From time (time display)</li> <li>‣ To (label)</li> <li>‣ To date (calendar display)</li> <li>‣ To date (date display)</li> </ul>   |

|  |                          |
|--|--------------------------|
|  | ► To time (time display) |
|--|--------------------------|

|                            |   |
|----------------------------|---|
| <b>Time period</b>         | <p>Fields and labeling for stating time periods.</p> <ul style="list-style-type: none"> <li>‣ From year (label)</li> <li>‣ From year (combobox)</li> <li>‣ From month (label)</li> <li>‣ From month (combobox)</li> <li>‣ Week (label)</li> <li>‣ Week (combobox)</li> <li>‣ From day (label)</li> <li>‣ From day (combobox)</li> <li>‣ Start time (label)</li> <li>‣ Start time (combobox)</li> </ul>  |
| <b>Time period (Touch)</b> | <p>Fields and labeling for stating "from" time, optimized for touch operation.</p> <ul style="list-style-type: none"> <li>‣ From year (label)</li> <li>‣ From year (button: up)</li> <li>‣ From year (Touch box)</li> <li>‣ From year (button: down)</li> <li>‣ From month (label)</li> <li>‣ From month (button: up)</li> <li>‣ From month (Touch box)</li> <li>‣ From month (button: down)</li> <li>‣ Week (label)</li> <li>‣ Week (button:up)</li> <li>‣ Week (touchbox)</li> <li>‣ Week (button: down)</li> <li>‣ From day (label)</li> <li>‣ From day (button: up)</li> <li>‣ From day (Touch box)</li> <li>‣ From day (button: down)</li> <li>‣ Start time (label)</li> <li>‣ Start time (button:up)</li> <li>‣ Start time (Touch box)</li> <li>‣ Start time (button:down)</li> </ul> |
| <b>Compatible elements</b> | Control elements that are replaced or removed by  |

|  |   |
|--|---|
|  | <p>newer versions and continue to be available for compatibility reasons. These elements are not taken into account with automatic insertion of templates.</p> <ul style="list-style-type: none"><li>▶ Time filter type (radio group)<br/>Radiobutton Win32 control elements. Has been replaced by <code>switch elements</code>. For the description, see current elements.</li><li>▶ Set time filter type (display)<br/>Static Win32 control element. Was replaced by a <code>dynamic text</code> field. For the description, see current element.</li></ul> |
|--|---|

## LOT FILTER

Elements for lot selection in Runtime.

| Control element                      | Description  |
|--------------------------------------|--|
| <b>Insert all elements</b>           | Inserts all subelements into the screen.   |
| <b>Archive list</b>                  | <p>List of archives available in Runtime.</p> <p>If you want to edit the list directly using the monitor, activate the Multi-Touch functionality. You can find detailed information in relation to this in the Configure interactions chapter.</p> <p>Longer texts can also be displayed in Runtime over several lines using the <b>Automatic word wrap</b> property.</p> <p>In the Editor, go to <b>Representation</b> in the properties of the respective list properties and activate the checkbox of the <b>Automatic word wrap</b> property.</p> <p>The line height must be amended manually.</p> |
| <b>Archive list status</b>           | <p>Status of the archive list with number for:</p> <ul style="list-style-type: none"> <li>▸ available</li> <li>▸ Filtered</li> <li>▸ displayed</li> </ul>  |
| <b>Lot list</b>                      | <p>List of available lots.</p> <p>If you want to edit the list directly using the monitor, activate the Multi-Touch functionality. You can find detailed information in relation to this in the Configure interactions chapter.</p> <p>Longer texts can also be displayed in Runtime over several lines using the <b>Automatic word wrap</b> property.</p> <p>In the Editor, go to <b>Representation</b> in the properties of the respective list properties and activate the checkbox of the <b>Automatic word wrap</b> property.</p> <p>The line height must be amended manually.</p>                |
| <b>Lot list status</b>               | <p>Status of the lot list with number for:</p> <ul style="list-style-type: none"> <li>▸ available</li> <li>▸ Filtered</li> <li>▸ displayed</li> </ul>  |
| <b>Apply time filter to lot list</b> | Applies the configured time filter to the selection in the lot list.   |
| <b>Lot name filter (Input field)</b> | Entry of a character sequence for filtering the lot names  |

|                                 |   |
|---------------------------------|---|
|                                 | in the lot list.  |
| <b>Lot name filter (Button)</b> | <p>Button to execute filtering for lot names.</p> <p>Deactivated if the <b>Lot name filter</b> element is not present.</p>  |
| <b>Compatible elements</b>      | <p>Control elements that are replaced or removed by newer versions and continue to be available for compatibility reasons.</p> <p>These elements are not taken into account with automatic insertion of templates.</p> <p>The following Win32 elements were replaced by <code>dynamic text</code> elements.</p> <ul style="list-style-type: none"> <li>▶ Archive list status</li> <li>▶ Lot list status</li> <li>▶ Lot name filter (Input field)</li> </ul> |

## SHIFT FILTER

Drop-down list for element of the shift filter.

| Control element                 | Description   |
|---------------------------------|---|
| <b>Insert all elements</b>      | Inserts all subelements into the screen.  |
| <b>Shift list</b>               | List of available shifts.   |
| <b>Status of the shift list</b> | Status of the shift list with number for: <ul style="list-style-type: none"> <li>▸ Total</li> <li>▸ Filtered</li> <li>▸ Selected</li> </ul> |
| <b>Update shift list</b>        | Clicking on the button updates the display of the <b>shift list</b> .   |

## TEXT FILTER

Drop-down list of different text filters.

| Control element   | Description  |
|---|--|
| <b>Insert all elements: Text filter</b>                 | Inserts all elements for text filters.   |
| <b>No text filter</b>                                   | Radio button to deselect text filter.  |
| <b>Search for (separate words by Space)</b>             | Radio button to activate the search  |
| <b>Text: Search text</b>                                | Labeling for search field.   |
| <b>Input field: Search text</b>                         | Field for input of search term.  |
| <b>Options</b>  | Search options   |
| ▸ <b>Case sensitive</b>                                 | Capitalization must be noted.  |
| ▸ <b>Words do not need to be in the text completely</b> | Fragments can also be searched for.  |
| ▸ <b>At least one word must be in the text</b>          | At least one search term from several must be in the result.   |
| ▸ <b>All words must be in the text</b>                  | All search terms must be included in the result.   |
| ▸ <b>Exact filter text must be in the text</b>          | Exact text from the input field must be contained in the result.   |
| <b>Compatible elements</b>                              | Standard Win32 control elements that have been replaced or removed by zenon elements ( <i>dynamic text</i> , <i>switch</i> ) and continue to be available due to compatibility reasons. These elements are not taken into account with automatic insertion of templates.<br><br>For the description, see current elements. <ul style="list-style-type: none"> <li>▸ <b>No text filter</b></li> </ul> |

|  |  |
|--|--|
|  | <ul style="list-style-type: none"> <li>▶ <b>Search for (separate words by Space)</b></li> <li>▶ <b>Input field: Search text</b></li> <li>▶ <b>Case sensitivity</b></li> <li>▶ <b>Words do not need to appear in full within the text</b></li> <li>▶ <b>At least one word should be in the text</b></li> <li>▶ <b>All words must exist in the text</b></li> <li>▶ <b>Filter string has to appear exactly in the text</b></li> </ul> |
|--|--|

## RUNTIME SETTINGS

| Control element                    | Description  |
|------------------------------------|--|
| ▶ <b>Show list without refresh</b> | Switches the CEL in stopped state. New alarms are not added.   |
| ▶ <b>Show relative times</b>       | <p>Switches between the normal display and the relative-time display, without the selected entry losing focus.</p> <p>Relative time: All entries are displayed in the time distance to the selected entry.</p> <p>The displayed time is the difference time passed since the selected entry. The selected entry automatically gets the time stamp 0. The other events have a:</p> <ul style="list-style-type: none"> <li>▶ positive time difference to the selected entry if they occurred later</li> <li>▶ negative time difference to the selected entry if they occurred earlier</li> </ul> |

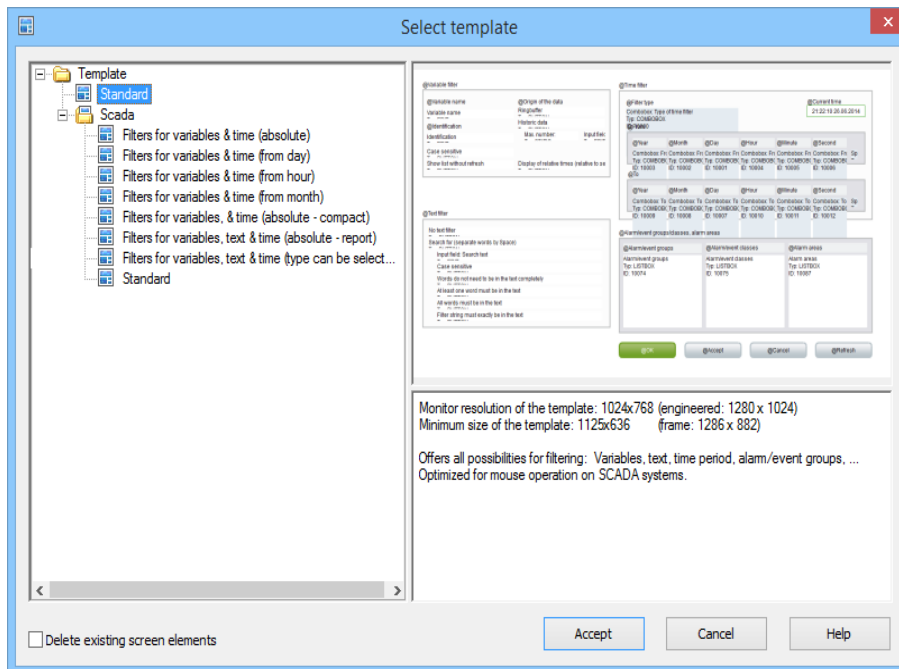


## BUTTONS

Buttons in Runtime.

|                            |  |
|----------------------------|--|
| <b>OK</b>                  | <p>Button: Applies the filter settings and closes the screen.</p> <p><b>Note on faceplates:</b> In faceplates, AML filter, CEL filter and time/lot/shift filter screens can be used. When configuring these in Runtime, clicking on <b>OK</b> closes the complete faceplate. If the filter settings are to be saved and the faceplate is to stay open, click on <b>Accept</b>.</p>                                     |
| <b>Cancel</b>              | Button: Cancels the configuration of the filter settings.  |
| <b>Apply</b>               | Button: Accepts the filter settings.   |
| <b>Update</b>              | Button: Updates the filtered display.  |
| <b>Compatible elements</b> | <p>Standard Win32 control elements that have been replaced or removed by zenon elements (dynamic text, switch) and continue to be available due to compatibility reasons. These elements are not taken into account with automatic insertion of templates.</p> <ul style="list-style-type: none"> <li>▶ <b>Show list without refresh</b></li> <li>▶ <b>Show relative times (relative to selected entry)</b></li> </ul> |

### 3.2.2 Template



| Template   | Description  |
|--|--|
| <b>List field templates</b> (left)                                   | Displays all pre-defined and user-defined template.  |
| <b>Preview and description</b> (right)                               | Shows preview and description of the selected template.                                      |
| <b>Standard</b>  | Inserts standard elements.   |
| <b>Scada</b>   | Special templates, optimized for mouse operation.  |
| <b>Standard</b>  | Inserts standard elements.   |
| <b>Filters for variables, text &amp; time (absolute - compact)</b>   | Adds elements for filtering for variables, text and absolute time range in compact form.     |
| <b>Filters for variables, text &amp; time (absolute)</b>             | Adds elements for filtering for variables, text and absolute time range.                     |
| <b>Filters for variables, text &amp; time (from month)</b>           | Adds variables for filtering for variables, text and relative time range <i>from month</i> . |
| <b>Filters for variables, text &amp; time (from hour)</b>            | Adds variables for filtering for variables, text and relative time range <i>from hour</i> .  |
| <b>Filters for variables, text &amp; time (from day)</b>             | Adds variables for filtering for variables, text and relative time range <i>from day</i> .   |
| <b>Filters for variables, text &amp; time (absolute - table)</b>     | Adds elements for filtering for variables, text and absolute time range.                     |
| <b>Filters for variables, text &amp; time (type can be selected)</b> | Adds elements for filtering for variables, text and selectable time range.                   |

#### CLOSE DIALOG

| Parameter                              | Description  |
|--|--|
| <b>Delete existing screen elements</b> | <b>Active:</b> Pre-existing elements in the screen are deleted when the template is applied. |
| <b>Apply</b>                           | Adds the selected template to the screen and closes the dialog.                              |
| <b>Cancel</b>                          | Closes dialog without inserting elements.  |
| <b>Help</b>                            | Opens online help.   |

### 3.2.3 Pre-defined names

Pre-defined names are available for time filters.

**Attention:** The pre-defined names are not available under Windows CE.

To select a name:

1. In the detail view, define as a time filter, chronological event list filter or alarm message list filter
2. Click twice in the name field in the 'Name' column
3. Select the desired pre-defined name from the drop-down.
  - CEL\_Filter
  - TIMEFILTER\_ABSOLUTE
  - TIMEFILTER\_DAY
  - TIMEFILTER\_HOUR
  - TIMEFILTER\_MONTH
  - TIMEFILTER\_PERIOD
  - TIMEFILTER\_PERIOD\_DAY
  - TIMEFILTER\_PERIOD\_MINUTE
  - TIMEFILTER\_PERIOD\_MONTH
  - TIMEFILTER\_PERIOD\_WEEK
  - TIMEFILTER\_PERIOD\_YEAR
  - TIMEFILTER\_RELATIVE

### 3.2.4 Filter screens

#### FILTER SCREENS

Filter screens make it possible to transfer a preset filter from one screen to another. The filter of the source screen is set using the target screen. The screens can also be of a different screen type.



#### Attention

*In order for the time to be taken from the screen to be called up in Runtime, the following **time range** must be selected in the Editor for the screen switching function for the Alarm Message List or the Chronological Event List in the **time filter**. Set filter at time filter type*

#### CALL DEFINITION

The following requirements must be met in order for the set filters to be used:

1. Set filter for time filter type is selected as a **time period** for the time filter.
2. The screen (**Alarm Message List Filter**, **Chronological Event List filter** or **Time/Lot/Shift Filter** screen types) is activated using a button or a combined element. Only in this way can the relationship between filter screen and source screen be maintained.
3. The source screen and filter screen must either be configured on different templates or on different monitors. The filter for the filter screen can only be updated if the source screen is open. This is only possible if both screens do not use the same frame or the same monitor.
4. The screen to be called up must be compatible with the filter screen to be called up (see table).

| Source screen                   | AML filter | CEL filter | Time Filter |
|---------------------------------|------------|------------|-------------|
| Archive revision                | T          | T          | T           |
| Extended Trend                  | T          | T          | T           |
| Time Filter                     | T          | T          | X           |
| Alarm Message List Filter       | X          | C          | T           |
| Chronological Event List Filter | C          | X          | T           |
| Alarm Message List              | X          | C          | T           |
| Chronological Event List        | C          | X          | T           |

Key:

- ▶ C: Common settings are updated.
- ▶ T: Time settings are updated.
- ▶ X: All settings are updated.



### Information

#### No filtering

*The filter screen is not filtered, but opened with the configured values, if:*

- ▶ One of the conditions 1 to 3 is not met or
- ▶ The **Screen to call up** setting is not activated for the **Screen switching** function or
- ▶ The screen is not called up via a screen element

*In this case, the **Accept**, **Close** and **Update** buttons are grayed out in Runtime and have no function.*

### 3.3 Define events for CEL

You define which events are logged in the Chronological Event List via:

1. Properties of group **Logging** in node **Chronological Event List** in the project settings
  - **Confirm alarm acknowledgement**
  - **Alarm acknowledgement**
  - **Function Write set value**
  - **Send recipes**
  - **Change recipes**
  - **Archive data**
  - **Archive evacuation [h]**
2. Properties of the variables
  - **AML/CEL** in group **Limit Values**
  - Group **Logging in CEL** in node **Write set value**

#### LOG SET VALUE CHANGES

Set value changes are possible via different mechanisms. These are logged in the CEL according to the setting and the module.

| Parameter   | Description   |
|---|---|
| <b>Logging of Write set value</b> write set value | <p>You can define the logging of set value changes for every variable. to do this, the following options are available in the <b>Logging</b> property in the <b>Write set value</b> group:</p> <p>All: All changes via dynamic elements and function <b>Write set value</b> are logged.</p> <p>Nothing: Changes are not logged.</p> <p>Only via dynamic elements: Logs only write set value via dynamic elements but not via function <b>Write set value</b>.</p> |
| <b>Old and new value</b>                          | <p>With property <b>Old and new value</b> you define whether only new or also old values are written in the protocol.</p> <p>This property affects write set value via:</p> <ul style="list-style-type: none"> <li>▶ dynamic element</li> <li>▶ function Write set value</li> <li>▶ Write set value via VBA</li> </ul>  |
| <b>Write set value via VBA</b>                    | If the <b>Write set value via VBA</b> checkbox is activated, set value changes via VBA are logged in the CEL.   |
| <b>Standard recipes and Recipegroup Manager</b>   | For the standard recipes and the Recipegroup Manager the logging is controlled via the properties of group <b>Logging</b> in node <b>Chronological Event List</b> .   |
| <b>PFS/Scheduler</b>                              | <p>The Production &amp; Facility Scheduler and the Scheduler log all set value changes in the CEL. This setting cannot be changed.</p> <p>Note: Only new value is logged. Property <b>Chronological Event List</b> is not considered.</p>   |

### 3.3.1 Check write set value

When writing values, the value receives a status bit that is has been written. If the writing process is successful, the corresponding status bit is set:


▶ WR-ACK

The driver received a value for writing.

▶ WR-SUC

Value 1: Writing successful.

Value 0: Writing not successful. The value could not be written.

▶  Information

*In case of reload or Server-Standby switch, the currently active responses or writing affirmations are discarded.*

This status combination are active until the next value change is triggered. Then both states are set to 0 until the writing action is finished. For evaluation the following bit combination must be requested in the reaction matrix:

#### **WR-ACK, WR-SUC**

Result:

- ▶ WR-ACK 1, WR-SUC 1: Writing action successful.
- ▶ WR-ACK 1, WR-SUC 0: Writing action not successful.



#### **Attention**

*The mechanism only shows, that the writing action was successful (or not successful) to the PLC. This does not mean, that the value has indeed been changed in the PLC, since the PLC can reset/overwrite the value immediately. (For example for writing the outputs or the transient bits which are only set for a short time.)*

## **MODULES**

This mechanism can be used in the following modules:

- ▶ function **Write set value**: Activate option **Wait for writing confirmation** in the configuration dialog of the function.
- ▶ **Standard recipes**: Activate property **Write synchronously**.
- ▶ **Recipegroup Manager**: Activate property **Write synchronously**.

## **ENTRY IN CEL**

You can find the following properties in the project properties under **Chronological Event List**:

- ▶ **Function Write set value**

For the entry in the CEL you must activate property **Function Write set value** in node **Chronological Event List** in the project settings. After this the positive or negative response the execution of the function is written to the CEL.

- ▶ **Log set value for set value changes only**

If the function is activated, there is no entry in the CEL if the same value is placed again or received. Only value changes are logged. The execution of the property does not depend on the **Old and new value** variable setting.

- ▶ **Text on set value change**



Allows the creation of free text for the display of the new value. You can find information on the necessary requirements and the use of placeholders in the Use of placeholders for changes to a set value (on page 41).

► **Text on set value change (old/new value)**

Allows the creation of free text for the display of the old value and the new value. You can find information on the necessary requirements and the use of placeholders in the Use of placeholders for changes to a set value (on page 41).

### Standard recipes and Recipegroup Manager

For the entry in the CEL a system driver variable is used which is set to 1 when a recipe is written successfully. A global variable is evaluated on the Server, a local variable on every Client in order to determine when the recipe executed last was written completely.

With this variables a CEL entry can be created via limit value or reaction matrix. The query is carried out via a multi analog or a multi binary reaction matrix.

### Use of placeholders in the event of set value changes

The **Text on set value change** and **Text on set value change (old/new value)** properties allow the creation of free texts to display the respective value changes in Runtime.

#### Text on set value change

- Default: %a: (%v)

#### Text on set value change (old/new value)

- Default: %a: @Alt@: (%o) @Neu@: (%v)

The properties for creating the desired texts use placeholders. There are the following possibilities for setting the parameters of the placeholder.

### SYNTAX

The following nomenclature is valid for the setting of the parameters:

| Parameter | Description   |
|-----------|---|
| ;         | Separator of commands. Is used in order to separate the constant text from the dynamic text. When separating variables, no space must be left between the separator and the variable. |
| @Text     | Text from the currently loaded language table.  |

Use the following parameters:

- %a: Action type

The following texts are currently predefined for this action type (= %a) in the zenon release languages:

- **@Umschalten auf Spontanwert@**
  - **@Modifizieren Spontanwert@**
  - **@Umschalten u. modi. Spontanwert@**
  - **@Umschalten auf Ersatzwert@**
  - **@Modifizieren Ersatzwert@**
  - **@Umschalten u. modi. Ersatzwert@**
  - **@Spontanwert abschalten**
  - **@Spontanwert einschalten**
- ▶ %v: new value of the variable
  - ▶ %o: old value of the variable
  - ▶ %u: Unit of the variable

You can use your own translated text for the action types.

The key word in the language table must be defined in the set Runtime language.

## EXAMPLES

### Text on set value change:

Change of the throughflow through a pipeline to 50 liters per second.

Input in the property: `$%a;: @Testtext@ (;%v;%u;)`

Output in the CEL: `Modify spontaneous value: Testtext (50 L / sec)`

### Text on set value change (old/new value):

Change of the throughflow through a pipeline from 50 liters per second to 75 liters per second.

Entry in the property: `$%a;: @Old:@ (;%o;%u;) @New:@ (;%v;%u;)`

Output in the CEL: `Modify spontaneous value: Old (50 L / sec) New (75 L / sec)`

## 3.3.2 Length static limit value text CEL

Via property **Length static limit value texts CEL** you define how many characters may be used for the message text in the CEL. For each CEL file the allowed number of characters of the message texts is saved in the header. The change of this property take effect when a new CEL file is created.

**Note:** With dBase export the length is restricted to 254 characters.

## CEL.BIN AND NETWORK

In file CEL.BIN message texts are saved as variables with variable length and are transferred as such in the network. This means that CEL entries from the ring buffer are not limited in the length independent of property **Length static limit value texts CEL**.

### 3.4 CEL engineering via filter

You can engineer the display of the events in the Runtime via filters. For this you have several possibilities:

1. Define information which is displayed in the CEL in the Runtime:  
With this you define what information is displayed together with an event.  
For details see: Column settings for Chronological Event List (on page 43)
2. Filter event for CEL at call up and modify in the Runtime:  
With this you define filter and give the operator at the machine the possibility to create own filters.  
For details see: Filters for screen switch CEL (on page 47).
3. Fixed filters for the Runtime:  
With this you create filters which are tailor-made for the actual use and hide unnecessary filter criteria.  
For details see: Filters for screen switch CEL filter (on page 97).

**Attention:** The comma character (,) "only" serves as a separator between several variables to be filtered. However it is not possible to filter for a comma character in variables names!  
This results in the special filtering of array variables for **Dim 2** and **Dim 3** not being possible.

#### 3.4.1 Column settings for Chronological Event List

You define the information that is displayed and also exported in the CEL in Runtime in the column settings. You configure these in the properties of the Chronological Event List in the project:

1. Open the **Chronological Event List** node in project settings.
2. Click on the **Column settings CEL** property.
3. The dialog for the **column setting** is opened.
4. Configure the desired columns.  
Note: When configuring the screen switching, this configuration is accepted by default and can be individually adapted in the column settings (on page 84) tab.
5. **Note:** For calculating the column width the average character width of the selected font is used.



### Information

*In project settings, you can set a default setting for the sequence and size of columns using the **Column settings AML** property or the **Column settings CEL** property. If you create a new screen switching function from an Alarm Message List screen or Chronological Event List screen, this setting is used as a default and can be amended in the corresponding tab. The setting is stored in the **project.ini** file.*

## COLUMN CONFIGURATION

### COLUMNS

In the list field of this tab all available column types are displayed.

You can change the sequence of column types by dragging & dropping in the list field:

- ▶ Click in the **Column type** column
- ▶ Move the individual entries as desired

Alternatively, you can adjust the sequence with the **Move selected entry up** and **Move selected entry down**.

| Parameter                       | Description   |
|---------------------------------|---|
| <b>Checkbox:</b>                | Select which column types are displayed.  |
| <b>Description</b>              | <p>Free text entry for a description of the column.</p> <p><b>Change description:</b> left-click on the corresponding area. Enter the desired value in the editing field.</p> <p><b>Note:</b> for column descriptions, zenon language switching is available.</p>   |
| <b>Column width</b>             | <p>Defines the width of the column in characters.</p> <p><b>Change column width:</b> left-click on the corresponding area. Enter the desired value in the editing field.</p> <p>–1 Width is calculated in Runtime using average character width</p> <p><b>Note:</b> For compatibility reasons, columns with time indications (time columns), whose width could not be changed in earlier zenon versions, automatically receive the value –1 .</p>   |
| <b>Display</b>                  | <p>For column types</p> <ul style="list-style-type: none"> <li>▶ <b>Alarm/event class symbol</b></li> <li>▶ <b>Alarm/event group symbol</b></li> <li>▶ <b>Alarm status</b></li> </ul> <p>Actual form of display can be selected in Runtime. Select the desired form from the drop-down list.</p> <p>For the <b>equipment group</b> column type, an equipment model can be selected for the display. The drop-down menu for selection is then only visible if you click on the <b>Display</b> column at the height of the entry.</p> |
| <b>Move selected entry up</b>   | Moves selected entry up one place.  |
| <b>Move selected entry down</b> | Moves selected entry down one place.  |
| <b>Preview field</b>            | <p>Displays the columns defined in the list field in the width displayed there.</p> <p>Column types activated by means of a checkbox are updated in real time in the preview.</p> <p>You can also amend the column widths in the preview field by left-clicking on the right end of a column, holding down the mouse button and moving the column edge to the left or right accordingly with the mouse button held down.</p> <p>In this case, the mouse pointer display switches from a mouse pointer to a cross symbol.</p>        |

## TABLE SETTINGS

| Parameter                                | Description   |
|--|---|
| <b>Sort descending</b>                   | Initially sorts the entries in the list according to the <b>Time received</b> column in descending order. This setting applies for calling up a screen.<br>You can change the sorting order in Runtime by clicking on the column header. The sorting sequence currently being used is shown by an arrow on the column header.<br><br>Default: <i>Inactive</i> |
| <b>Show grid</b>                         | Shows a grid when the list is displayed in Runtime.<br><br>Default: <i>active</i>   |
| <b>Use alternating background colors</b> | Uses <b>line color 1</b> and <b>line color 2</b> alternately as background colors for the list in Runtime.<br><br>Default: <i>active</i>  |
| <b>Row color 1</b>                       | Color that is used as a background color in in the list Runtime for all uneven numbers (1, 3, 5 etc.), if you have activated <b>Alternating Background Colors</b> .   |
| <b>Row color 2</b>                       | Color that is used as a background color in in the list Runtime for all even numbers (2, 4, 6 etc.), if you have activated <b>Alternating Background Colors</b> .   |

## SHOW IN THE TIME COLUMNS

| Parameter           | Description  |
|---------------------|--|
| <b>Time</b>         | Displays the time for a list entry in the following form:<br>HH:MM:SS<br><br>Default: <i>active</i>  |
| <b>Date</b>         | Displays the date for a list entry in the following form:<br>TT:MM:YYYY<br><br>Default: <i>active</i>  |
| <b>Milliseconds</b> | Expands the time entry by milliseconds. Milliseconds are shown as a decimal point percentage for the seconds.<br><br>Default: <i>Inactive</i><br><br><b>Note:</b> Must be activated if milliseconds are to be provided in exports or print-outs. |
| <b>Microseconds</b> | Expands the time entry by microseconds. Microseconds are shown as a decimal point percentage for the seconds.  |

|  |   |
|--|---|
|  | <p>Default: Inactive</p> <p><b>Note:</b> Only available if the <b>Milliseconds</b> option has been activated.</p> |
|--|---|

*Hint: If you activate the automatic keyboard in Runtime, each time entry or selection from a drop-down list is necessary, a window with the keyboard is called up. You can thus also use the columns to configure the columns if you are using a computer without a keyboard.*



### Attention

*The column width is given in characters and is dependent on the font used.*

*If the column width is not a multiple of the character width of the used font, the actual column width can differ from the set column width. This can result in the text being cut off or an empty space being created.*

*Solution: Use fonts with a fixed character width.*

## 3.4.2 Filters for screen switch CEL

With filters you define which events should be displayed in the Runtime and which should be hidden. Filters can be defined in the editor and - depending on the requirements in the Editor - in Runtime.

To tailor the filter selection in the Runtime to the needs of the operator, use screen of type Chronological Event List Filter (on page 14) instead of Chronological Event List (on page 7).

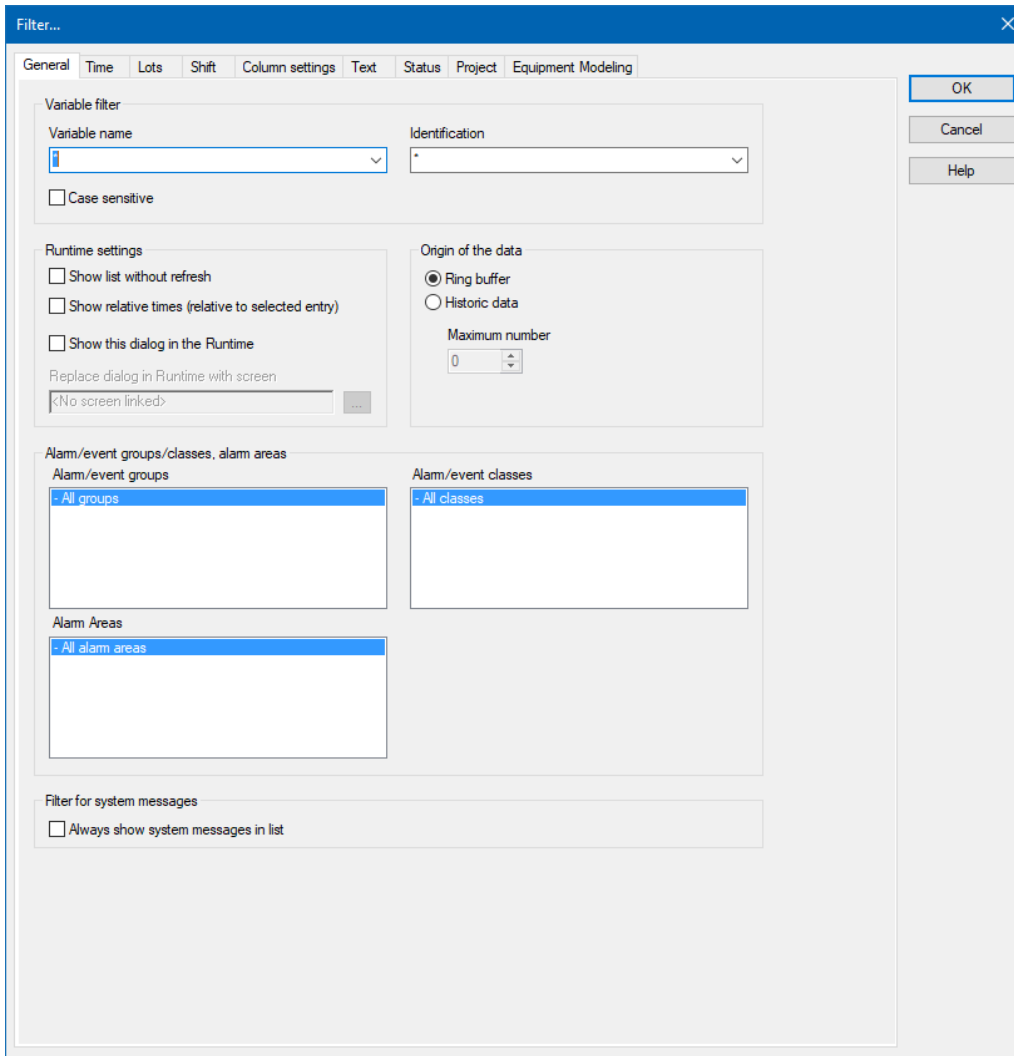
To create a screen switch to a screen of type Chronological Event List:

1. engineer a function screen switch to a screen of type Chronological Event List
2. the filter dialog is opened and offers several tabs with filter criteria:
  - **General** (on page 48)
  - **Time** (on page 53)
  - Lots (on page 68)
  - Shift (on page 76) (cannot be used with a lot filter at the same time)
  - **Column settings** (on page 84)
  - **Text** (on page 90)
  - Status (on page 92)
  - Project (on page 93) (only available in the integration project of the multi-project administration.)
  - **Equipment Modeling** (on page 93)

If linked variables or indexes are available, the following tabs can be displayed as an option.

- Replace links
- Replace indices

For details see in chapter **Screens** sections **Replace links of variables and functions** and **symbols**.



**Filter...**

General | Time | Lots | Shift | Column settings | Text | Status | Project | Equipment Modeling

**Variable filter**

Variable name:  Identification:

☐ Case sensitive

**Runtime settings**

☐ Show list without refresh

☐ Show relative times (relative to selected entry)

☐ Show this dialog in the Runtime

Replace dialog in Runtime with screen:  [No screen linked]

**Origin of the data**

☒ Ring buffer

☐ Historic data

Maximum number:

**Alarm/event groups/classes, alarm areas**

**Alarm/event groups**

- All groups

**Alarm/event classes**

- All classes

**Alarm Areas**

- All alarm areas

**Filter for system messages**

☐ Always show system messages in list

OK Cancel Help

## General

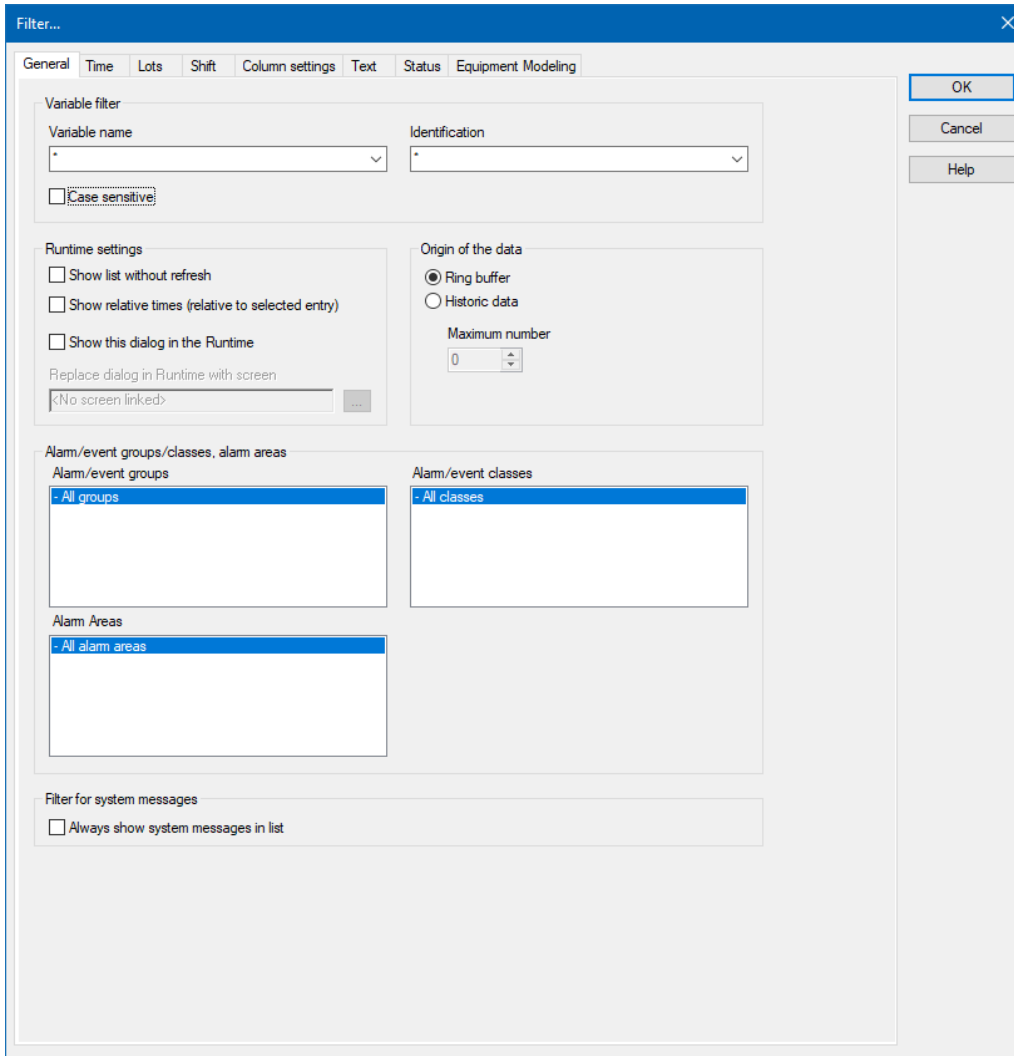
With the general filter you define which events are displayed and what kind of access you have to the settings in the Runtime. To this you differentiate events according to:

- ▶ Type
- ▶ Origin of the data
- ▶ Variables



- Alarm/event groups, classes and alarm areas

The following properties are available:



**Filter...**

General | Time | Lots | Shift | Column settings | Text | Status | Equipment Modeling

**Variable filter**

Variable name: \* Identification: \*

☐ Case sensitive

**Runtime settings**

☐ Show list without refresh

☐ Show relative times (relative to selected entry)

☐ Show this dialog in the Runtime

Replace dialog in Runtime with screen: <No screen linked>

**Origin of the data**

☒ Ring buffer ☐ Historic data

Maximum number: 0

**Alarm/event groups/classes, alarm areas**

**Alarm/event groups**

- All groups

**Alarm/event classes**

- All classes

**Alarm Areas**

- All alarm areas

**Filter for system messages**

☐ Always show system messages in list

OK Cancel Help

## VARIABLE FILTER

| Parameter              | Description   |
|------------------------|---|
| <b>Variable filter</b> | Restrictions to events of certain variables   |
| <b>Variable name</b>   | <p>Enter the name or part of the name of the variable you want to filter.</p> <p>Use of the wild card * is possible. Wildcards are only permitted as a prefix or suffix; e.g. *xxx or xxx*.</p> <p><b>Note:</b> Filter terms entered in Runtime or in the Editor are automatically saved on the local computer in <b>zenon6.ini</b> and are available for selection in the drop-down list.</p> <p><b>Attention:</b> The comma character (,) "only" serves as a separator between several variables to be filtered. However it is not possible to filter for a comma character in variables names!</p> <p>This results in the special filtering of array variables for <b>Dim 2</b> and <b>Dim 3</b> not being possible.</p> |
| <b>Identification</b>  | <p>Enter the identification or part of the identification of the variables you want to filter. Wild card * is possible.</p> <p>Use of the wild card * is possible. Wildcards are only permitted as a prefix or suffix; e.g. *xxx or xxx*.</p> <p><b>Note:</b> Filter terms entered in Runtime or in the Editor are automatically saved on the local computer in <b>zenon6.ini</b> and are available for selection in the drop-down list.</p>  |
| <b>Case sensitive</b>  | <b>Active:</b> Capitalization is recognized when filtering for variable name or identification.   |

## RUNTIME SETTINGS

| Parameter                        | Description   |
|----------------------------------|---|
| <b>Runtime settings</b>          | Behavior of the CEL in the Runtime  |
| <b>Show list without refresh</b> | <p><b>Active:</b> As long as the list is displayed no new entries are added.</p> <p>(Not available for function <b>Export CEL</b> (on page 135).)</p>   |
| <b>Display relative time</b>     | <p>All entries are displayed in the time distance to the selected entry.</p> <p>The displayed time is the difference time passed since the selected entry. The selected entry automatically gets the time stamp 0. The other events have a:</p> <ul style="list-style-type: none"> <li>► positive time difference to the selected entry if they occurred later</li> </ul> |

|  |  |
|--|--|
|  | <ul style="list-style-type: none"> <li>▶ negative time difference to the selected entry if they occurred earlier</li> </ul>  |
| <b>Show this dialog in the Runtime</b>       | <p><b>Active:</b> Before every call of the screen the filter dialog is opened. The filter settings can be modified. This option is not available with Windows CE.</p> <p><b>Note:</b> If, in the <b>Lots</b> tab, the <b>Show lot selection dialog</b> option is also selected, then the lot selection dialog is called up in Runtime. This is no longer displayed after reloading.</p> <p><b>Notes for time range filters:</b></p> <p><b>Show this dialog in the Runtime active:</b></p> <ul style="list-style-type: none"> <li>▶ The filter is opened in Runtime in screen switching. The filter is no longer offered on reloading. This behavior can differ for individual screen types if the dialog was displayed in screen switching and canceled.</li> <li>▶ The last time period that has finished is always used.</li> </ul> <p><b>Show this dialog in Runtime inactive:</b></p> <ul style="list-style-type: none"> <li>▶ <b>Use last finished time range active:</b><br/>The last time period that has finished is always used</li> <li>▶ <b>Use last finished time period inactive:</b><br/>The current time period is used.</li> </ul> |
| <b>Replace dialog in Runtime with screen</b> | <p>Definition of a screen that is to be switched in Runtime instead of the dialog if the <b>Show this dialog in Runtime</b> option is active. Only screens of the type <b>CEL Filter</b> or <b>Time filter</b> will be offered.</p> <p>Click the ... button and a dialog opens to select a screen.</p> <p>If the linked screen is not found in Runtime, a search is made for corresponding screens with specific names.</p>  |
| <b>Origin of the data</b>                    | Display current or current and historical events.  |
| <b>Ring buffer</b>                           | <b>Active:</b> Only data from the ring buffer (on page 128) are displayed.   |
| <b>Historical data<br/>Maximum number</b>    | <p><b>Active:</b> Only historical data from the CEL is displayed.</p> <p>The maximum number includes the data from the ring buffer. The most recent X entries correspond to the entries in the ring buffer. X is the size defined for the ring buffer.</p>   |

#### ALARM/EVENT GROUPS/CLASSES, ALARM AREAS

| Parameter                                      | Description                                  |
|--|--|
| <b>Alarm/event groups/classes, alarm areas</b> | Selection of groups, classes and alarm area. |

|                            |   |
|----------------------------|---|
| <b>Alarm/event groups</b>  | From the existing alarm/event groups select the one from which alarms should be displayed.  |
| <b>Alarm/event classes</b> | From the existing alarm/event classes select the one from which alarms should be displayed. |
| <b>Alarm Areas</b>         | From the existing alarm areas select the one from which alarms should be displayed.         |

#### FILTER FOR SYSTEM MESSAGES

| Parameter                                  | Description   |
|--|---|
| <b>Filter for system messages</b>          | Filter settings for system messages. System messages are messages that do not relate to a variable.   |
| <b>Always show system messages in list</b> | <p>Setting for the display of system messages regardless of the filter settings.</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> System messages are always displayed in Runtime. The following filters are thus suppressed as a result:<br/>Variable name<br/>Identification<br/>Status<br/>Equipment modeling<br/>Alarm/event groups<br/>Alarm/event classes<br/>Lots</li> </ul> <p><u>Special features:</u></p> <ul style="list-style-type: none"> <li>▶ System messages are not shown despite the checkbox being activated if they are filtered out by the <b>time filter</b> or the filters for <b>data origin</b> (ring buffer or historic data).</li> <li>▶ System messages are always shown regardless of this setting if there is filtering for equipment models.</li> </ul> <p><u>System messages and shift filter</u> (on page 76)</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> When using a shift filter, the system messages whose time stamp is within one of the selected shifts is shown.</li> <li>▶ <b>Inactive:</b> No system messages are shown when a shift filter is applied.</li> </ul> <p><b>Note:</b> System messages whose time stamp is not within one of the selected shifts are never shown.</p> |

#### CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |



### Attention

*Concerns zenon under Windows CE: CE systems on which the filter dialog should be displayed must have a screen resolution higher than 800\*600 pixel for the dialog to be displayed completely.*

## Time

Time filters make it possible to limit the data to be displayed or exported. The time filters are very flexible to implement and can be pre-set in the editor or adjusted in Runtime.

**Note:** Time is saved in UTC. For details see chapter Handling of date and time in chapter Runtime.

Time filters can be pre-set in both the Editor and in Runtime for:

- ▶ Absolute time period (on page 57)
- ▶ Relative time period (on page 58)
- ▶ From (on page 60)
- ▶ Time period (on page 62)

Time filtering can be carried out in two ways:

1. Define time period in the Editor (on page 65)  
Fixed time areas are used. A time period is given in the editor. It is only possible to filter according to this time period in Runtime. Other filters - such as filtering according to variable name, alarm/event groups and alarm/event classes etc. can no longer be amended in Runtime.
2. Time filter amendable in Runtime (on page 67)  
Pre-defined times are used. The time filter is defined in the Editor and can be changed in Runtime as desired.

**Attention:** If the **No time filter** option is selected, no shifts (on page 76) can be configured.

## TIME FILTER

Filter...

General Time Lots Shift Column settings Text Status Project Equipment Modeling

Filter

☒ No time filter

☐ Absolute time period

☐ Relative time period

☐ From

Starting from HH:MM:SS

☐ Time period

One day

OK

Cancel

Help

## FILTER

Selection of the filter.

| Parameter                   | Description  |
|-----------------------------|--|
| <b>No time filter</b>       | <p><b>Active:</b> No time filter is used.</p> <p><b>Note:</b> all Runtime entries since 1. 1. 1990 are displayed. Use of this filter setting is not supported by Extended Trend.</p>   |
| <b>Absolute filter</b>      | <p><b>Active:</b> A fixed period of time is entered in the editor. When the function is executed, the defined absolute time period is exactly used.</p> <p>In the settings section, the corresponding options can be shown and configured there.</p> <p><b>Note:</b> Time is saved in UTC. For details see chapter Handling of date and time in chapter Runtime.</p>   |
| <b>Relative time period</b> | <p><b>Active:</b> A relative time period is entered.</p> <p>In the settings section, the corresponding options can be shown and configured there.</p> <p><b>Attention:</b> this filter is constantly updated.</p>  |
| <b>From</b>                 | <p><b>Active:</b> A time from which the filter is effective is stated. If the time is not reached on the current day, filtering takes place from the corresponding time the previous day.</p> <p>Selection of the area mode from drop-down list:</p> <ul style="list-style-type: none"> <li>▶ Starting from HH:MM:SS</li> <li>▶ Starting from day - HH:MM:SS</li> <li>▶ Starting from day, month - at HH:MM:SS</li> </ul> <p>In the settings section, the corresponding options can be shown and configured there.</p> <p><b>Attention:</b> The start point of this filter is not updated automatically. Only the existing times are used when shown.</p> <p>The end time point is not defined with this filter, it is carried over.</p> |

|                    |  |
|--------------------|--|
| <b>Time period</b> | <p><b>Active:</b> A fixed time period is entered. Selection of the area mode from drop-down list:</p> <ul style="list-style-type: none"> <li>▶ One day</li> <li>▶ One week</li> <li>▶ Two weeks</li> <li>▶ One month</li> <li>▶ One Year</li> <li>▶ 15 minutes</li> <li>▶ 30 minutes</li> <li>▶ 60 minutes</li> </ul> <p>In the settings section, the corresponding options can be shown and configured there.</p> <p>The following selection is also enabled on activation:</p> <ul style="list-style-type: none"> <li>▶ <b>Display selection dialog</b></li> <li>▶ <b>Use current date and time</b></li> </ul> <p>The <b>Modify time period</b> property can be activated.</p> <p>The time period can be moved to the future.</p> <p>The time period can be amended.</p> <p><b>Example:</b> Create a screen switch, for example to an <b>AML</b> screen. In the screen switching filter dialog in the <b>Time</b> tab, set the filter to <b>time period</b> and select <b>One Month</b> in the drop-down list. Select <b>Use current date/time</b> under <b>Settings</b>. Activate the Modify the checkbox of the time period property Enter the following setting under <b>Move time period to the future: HH = 0</b> . Activate, under <b>Change time period by</b>, the checkbox of the <b>Use last-completed time period</b> property.</p> <p>Evaluation: today's date: 2/22/2018</p> <p>Result of the time filter in Runtime: 01.01.2018 - 31.01.2018</p> |
|--------------------|--|

## CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |

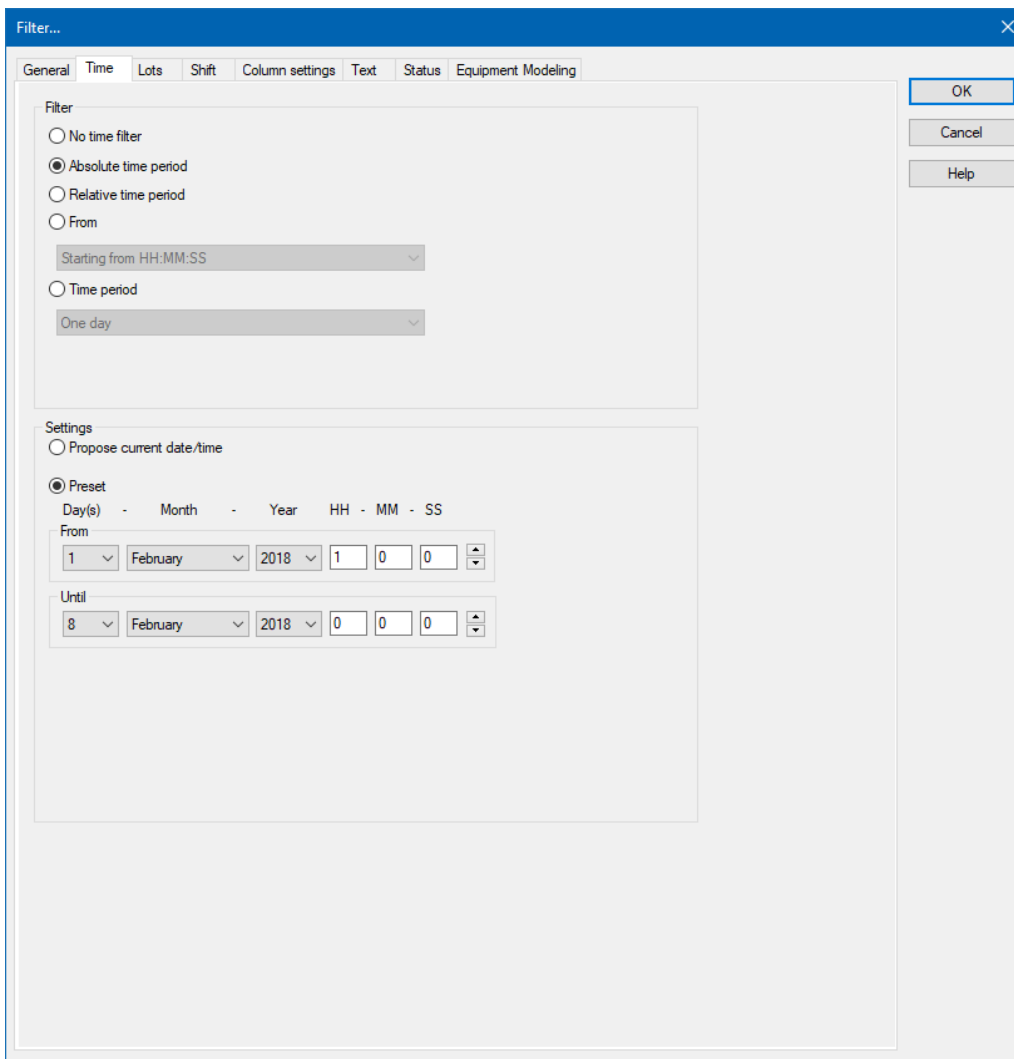


|             |                    |
|-------------|--------------------|
| <b>Help</b> | Opens online help. |
|-------------|--------------------|

## Absolute time period

You define a fixed time period with the absolute filter. When the function is executed, the defined absolute time period is exactly used. To set the filter:

1. Select, in the **Filter** section, the **Absolute time period** option
2. Configure the desired time in the **Settings** section



Filter...

General Time Lots Shift Column settings **Text** Status Equipment Modeling

Filter

☐ No time filter

☒ Absolute time period

☐ Relative time period

☐ From

Starting from HH:MM:SS

☐ Time period

One day

Settings

☐ Propose current date/time

☒ Preset

Day(s) - Month - Year HH - MM - SS

From

1 February 2018 1 0 0

Until

8 February 2018 0 0 0

OK Cancel Help

| Parameter                                  | Beschreibung   |
|--|--|
| <b>Einstellungen</b>                       | Konfiguration des Zeitfilters.   |
| <b>Aktuelles Datum/Uhrzeit vorschlagen</b> | Aktiv: Zeitfilter wird zur Runtime konfiguriert.   |
| <b>Vorgabe</b>                             | Aktiv: Zeitfilter wird im Editor vorgegeben. Zur Runtime kann nur noch der Startzeitpunkt festgelegt werden. |
| <b>Von</b>                                 | Startzeitpunkt des Filters. Auswahl von Tag, Monat, Jahr, Stunde, Minute und Sekunde.                        |
| <b>Bis</b>                                 | Endzeitpunkt des Filters. Auswahl von Tag, Monat, Jahr, Stunde, Minute und Sekunde.                          |

#### CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |

#### Relative period of time

A relative time period is entered.

**Attention:** This filter is updated constantly and continues to run.

Example: You set a relative time of 10 minutes and switch to a screen with this time filter at 12:00. You are then shown the data from 11:50 to 12:00 when switching. If the screen stays open, the filter is automatically updated. At 12:01, you see the data from 11:51 – 12:01 etc.

To set the filter:

1. Select, in the **Filter** section, the **Relative period of time** option

## 2. Configure the desired time in the **Settings** section

Filter...

General Time Lots Shift Column settings Text Status Equipment Modeling

Filter

☐ No time filter

☐ Absolute time period

☒ Relative time period

☐ From

Starting from HH:MM:SS

☐ Time period

One day

Settings

☐ Propose current date/time

☒ Preset

Day(s) - Month - Year HH - MM - SS

0 1 0 0

OK

Cancel

Help

| Parameter                        | Description   |
|----------------------------------|---|
| <b>Settings</b>                  | Configuration of the time filter.   |
| <b>Propose current date/time</b> | Active: Time filter is displayed in Runtime.  |
| <b>Preset</b>                    | <p>Active: The time filter is prescribed in the Editor. Only the start time can still be configured in Runtime.</p> <p>Selection of the relative time period in days, hours, minutes and seconds.</p> |

#### CLOSE DIALOG

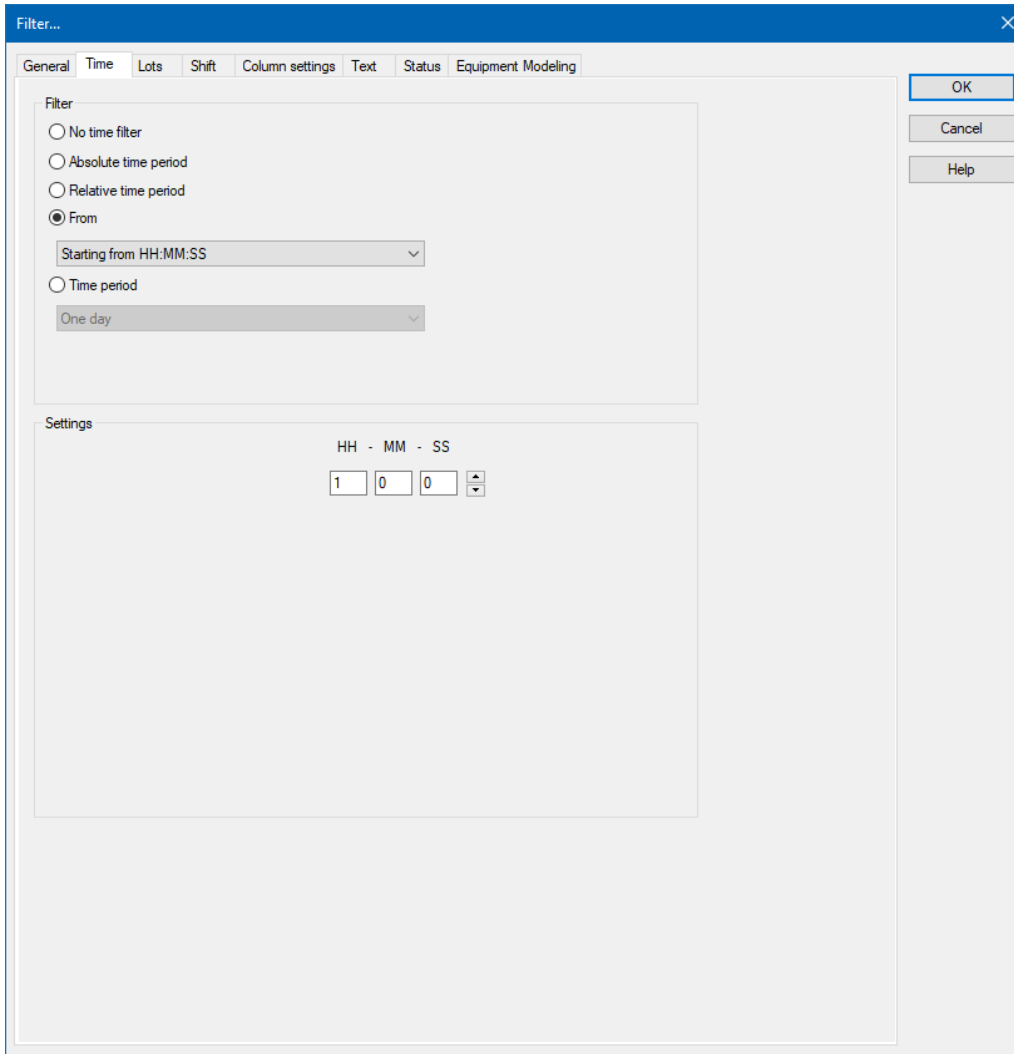
| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |

#### From

A time from which the filter is effective is defined. To set the filter:

1. Select, in the **Filter** section, the **Off** option
2. Select the desired filter from the drop-down list.
  - Starting from HH:MM:SS
  - Starting from day - HH:MM:SS
  - Starting from day, month - at HH:MM:SS

### 3. Configure the desired time in the **Settings** section



Filter...

General Time Lots Shift Column settings Text Status Equipment Modeling

Filter

☐ No time filter

☐ Absolute time period

☐ Relative time period

☒ From

Starting from HH:MM:SS

☐ Time period

One day

Settings

HH - MM - SS

1 0 0

OK

Cancel

Help

| Parameter                | Description   |
|--------------------------|---|
| <b>Settings</b>          | Configuration of the time filter.   |
| <b>[Date/Time]</b>       | <p>Depending on the settings of the <b>Off</b> option, the time from which the filter is effective is configured here:</p> <ul style="list-style-type: none"> <li>▶ Starting from HH:MM:SS</li> <li>▶ Starting from day - HH:MM:SS</li> <li>▶ Starting from day, month - at HH:MM:SS</li> </ul> <p><b>Warning!</b> The start point of this filter is not updated automatically. Only the existing times are used when shown, even if the screen remains open and 23:00:00 is reached. The end time point is not defined with this filter, it is carried over.</p> |
| ▶ Starting from HH:MM:SS | A time from which the filter is effective is stated. If the time is   |

|   |   |
|---|---|
|   | <p>not reached on the current day, filtering takes place from the corresponding time the previous day.</p> <p><b>Example:</b> You enter 23 : 00 : 00. If it is then 23:30 when executing the function, then it is filtered from 23:00:00 up to the current point in time. If it is 22:30 however, then filtering takes place from 23:00:00 on the previous day to the current point in time.</p>  |
| <p>► Starting from day - HH:MM:SS</p>           | <p>A day and time for the start of the filter are entered. If the time given has not been reached in the current month, the corresponding time from the previous month is used.</p> <p><b>Example:</b> You enter <b>day</b> 5 - 23 : 00 : 00. If it is the 10th of the month at 23:30, then filtering takes place from the 5th of the month from 23:00:00 to the current time point. If, however, it is the 4th of the month, then filtering takes place from the 5th of the previous month to the current time point.</p>      |
| <p>► Starting from day, month - at HH:MM:SS</p> | <p>A month, day and time for the start of the filter are entered. If the time stated has not been reached in the current year, the corresponding time from the previous year is used.</p> <p><b>Example:</b> You enter <b>Day</b> 5, <b>Month</b> October - 23 : 00 : 00. If it is October 10th at 23:30, then filtering takes place from October 5th from 23:00:00 to the current time point. If, however, it is only October 4th, then filtering takes place from the 5th of the previous year to the current time point.</p> |

## CLOSE DIALOG

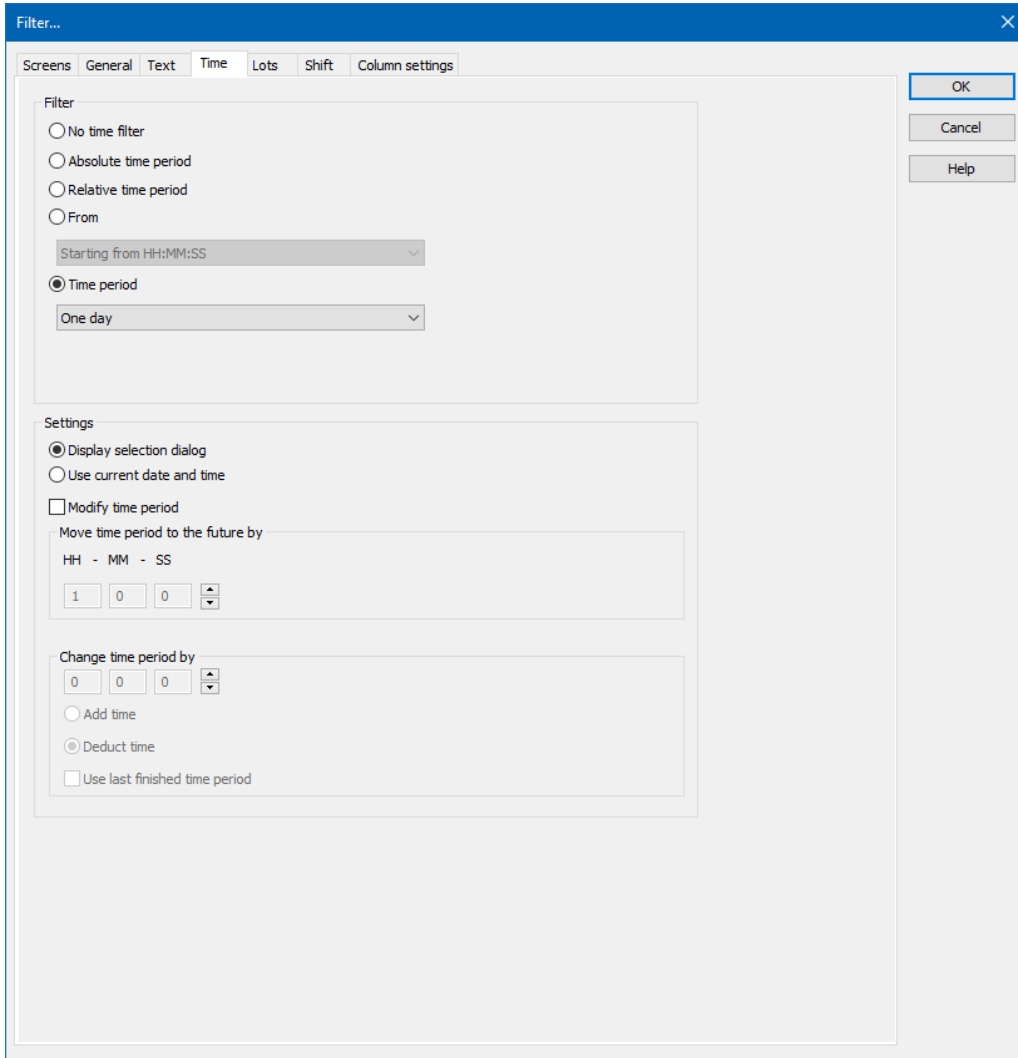
| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |

## Time period

A time period in which the filter is effective is defined. To set the filter:

1. Select, in the **Filter** section, the **Time period** option
2. Configure the desired time in the **Settings** section

3. **Note:** The **Offer selection dialog** and **Use current date/time** entries are deactivated if, in the **Filter...** dialog in the **Display** tab under **Runtime**, the **Show this dialog in Runtime** property has been activated.



**Filter...**

Screens General Text **Time** Lots Shift Column settings

**Filter**

☐ No time filter

☐ Absolute time period

☐ Relative time period

☐ From

Starting from HH:MM:SS

☒ Time period

One day

**Settings**

☒ Display selection dialog

☐ Use current date and time

☐ Modify time period

Move time period to the future by

HH - MM - SS

1 0 0

**Change time period by**

0 0 0

☐ Add time

☒ Deduct time

☐ Use last finished time period

OK Cancel Help

| Option                                   | Description  |
|--|--|
| <b>Time period</b>                       | <p>Selection of a time range from a drop-down list.</p> <p>Filtering for this time range is carried out in Runtime. The filter relates to the time of screen switching.</p> <p>For example: The value <code>60 minutes</code> shows all archives of the last hour.</p> <p>If this dialog is also offered in Runtime, the start time of the time range can be selected.</p> <p>The following possibilities for selection are activated:</p> <ul style="list-style-type: none"> <li>▶ <b>Display selection dialog</b></li> <li>▶ <b>Use current date and time</b></li> </ul> <p>The <b>Modify time period</b> property can be activated.</p> <p>The time period can be moved to the future.</p> <p>The time period can be amended.</p> |
| <b>Settings</b>                          | Optional setting for the time range.   |
| <b>Display selection dialog</b>          | The selection dialog for the start time of the filter is offered in Runtime.   |
| <b>Use current date and time</b>         | The current date/time is set for the filter.   |
| <b>Modify time period</b>                | <p>Allows amendments to cycles, postponements and extensions of time periods.</p> <p><b>Active:</b> Evaluation is carried out in accordance with the following rules:</p> <ul style="list-style-type: none"> <li>▶ First, the <b>Use last finished time period</b> option is evaluated.</li> <li>▶ After this, <b>Change time period by</b> is used.</li> <li>▶ <b>Move time period to the future by</b> is then applied.</li> </ul> <p><b>Inactive:</b> No changes to the time period are made.</p> <p><b>Attention:</b> With version 7.10, filter actions on the basis of this function led to different results than those in the versions before.</p>  |
| <b>Move time period to the future by</b> | <p><b>Active:</b> The time period defined in the filter is postponed to the future. The start and end time are moved by the set time span.</p> <p>Given in <code>hours - minutes - seconds</code>.</p> <p>If a postponement that is the same or greater than the selected <b>time period</b> is set, a note to check the configuration is displayed.</p> <p><b>Note:</b> The default value for <b>HH</b> is 1. If, for example, an evaluation of the last month is to be undertaken, this value must be set to 0.</p>  |



|                                      |  |
|--------------------------------------|--|
| <b>Change time period by</b>         | <p><b>Active:</b> The time period defined in the filter is modified. The end time is moved by the set time span. The start time remains unchanged.</p> <p>Given in hours - minutes - seconds.</p> <p>The time range can be added or deducted. Selection by means of radio buttons:</p> <ul style="list-style-type: none"> <li>▶ <b>Add time:</b> The time stated in <b>Change time period by</b> is added to the time defined in the <b>Time range</b> option.</li> <li>▶ <b>Deduct time:</b> The time stated in <b>Change time period by</b> is deducted from the time defined in the <b>Time range</b> option.</li> </ul> <p>If a change and a postponement that are the same or greater than the selected <b>time period</b> is set, a note to check the configuration is displayed next to the control element for time configuration.</p> |
| <b>Use last finished time period</b> | <p><b>Active:</b> The last selected and fully-completed time period in the <b>Time period</b> option is used.</p> <p>Example: For the <b>Time period</b> option, <i>One day</i> was selected. Filtering is thus carried out for "Yesterday", because this is the last day that was completed in full.</p>  |

#### CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |

#### Specify time period in the Editor

With this method, you enter a fixed time period into the editor, which is applied when the function is carried out in Runtime. You can then only define the start time in Runtime, but no further filter settings.

For example: You set a 30 minute time filter. In Runtime, you can now only set when this 30 minute time period is to start. However, you cannot change the filter to a day filter.

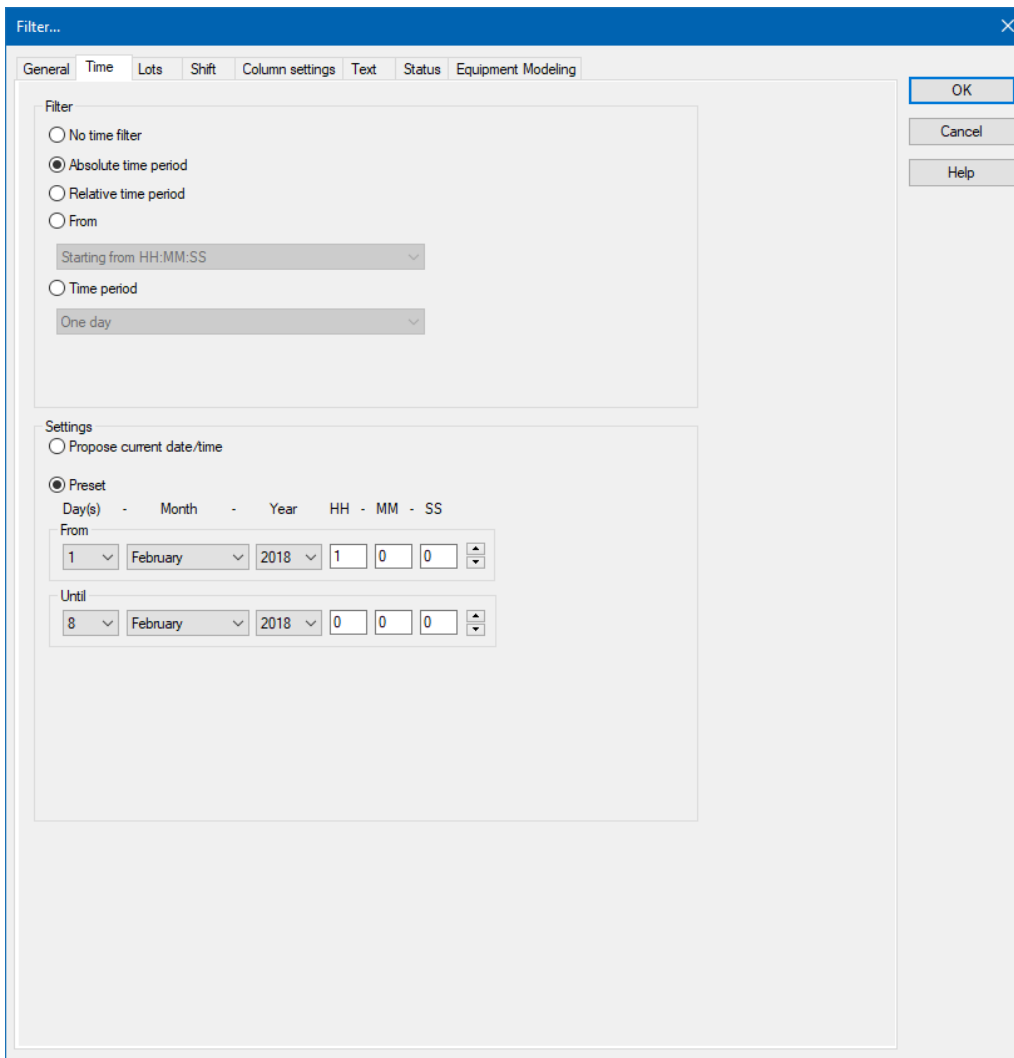


#### Attention

*When using this type of filter, you can also no longer amend all other filters in Runtime that are available in the **General** tab. It is still possible to filter for text, status and equipment.*

To create the filter:

1. The screen must have the **Filter** button to start the filter in Runtime
2. select the desired filter
3. Configure the selected time period



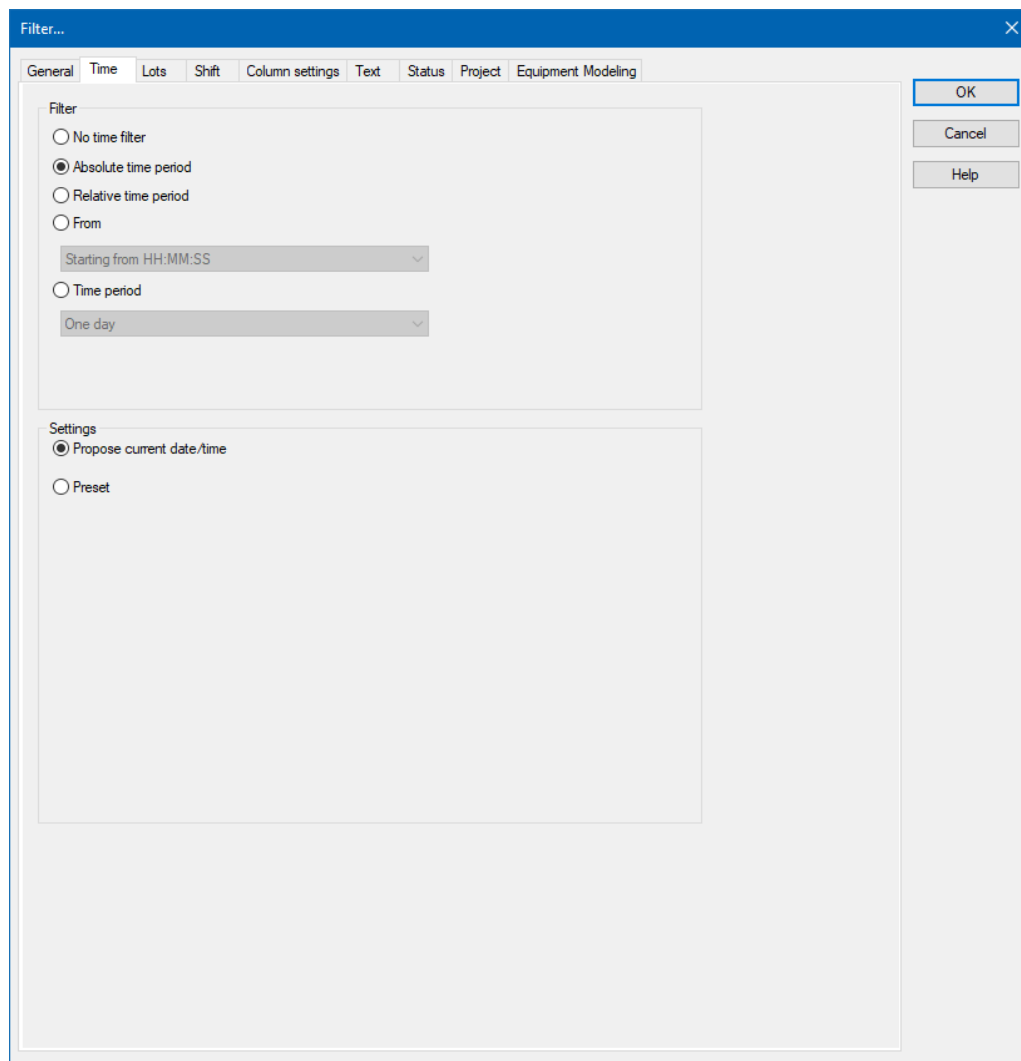
**Tip for time period:** Activate the `Show this dialog in Runtime` option in the filter dialog. This way you can amend the start time before the function is carried out. Do not have the filter displayed in Runtime when the function is turned on; this way the current time period is always used. If you have activated the **Use last closed time period** option, the previous time period is shown. For example: You have set a 30 minute filter. It is 10.45 when the function is activated. If the **Use last closed time period** option is deactivated, the filter is set to the current time period 10:30:00 to 10:59:59. If the option is activated, the filter is set to the previous time period of 10:00:00 to 10:29:59.

## Time filter can be configured in Runtime

With this method, the time filter can be amended in Runtime before execution.

To create the filter:

1. select the desired filter:
  - Absolute time period
  - Relative time period
  - Time period
2. Select, in the Settings section, the option **Propose current date/time**
3. The filter dialog is opened in Runtime with the current date and time



## Lots

You configure the limitation of the display to certain lots in this tab. The lot information is also applied to the existing filter. If the lot filter is activated, a list of all configured lots that correspond to the configured time period is obtained from the archive server in Runtime in advance when the CEL is loaded.

**Note:** If the lot filter is activated, the shift filter is automatically deactivated. Both filters mutually exclude one another.

**Attention:** All variables and archives that belong to an item of equipment and the lot archive must be linked to the same equipment in the equipment model.



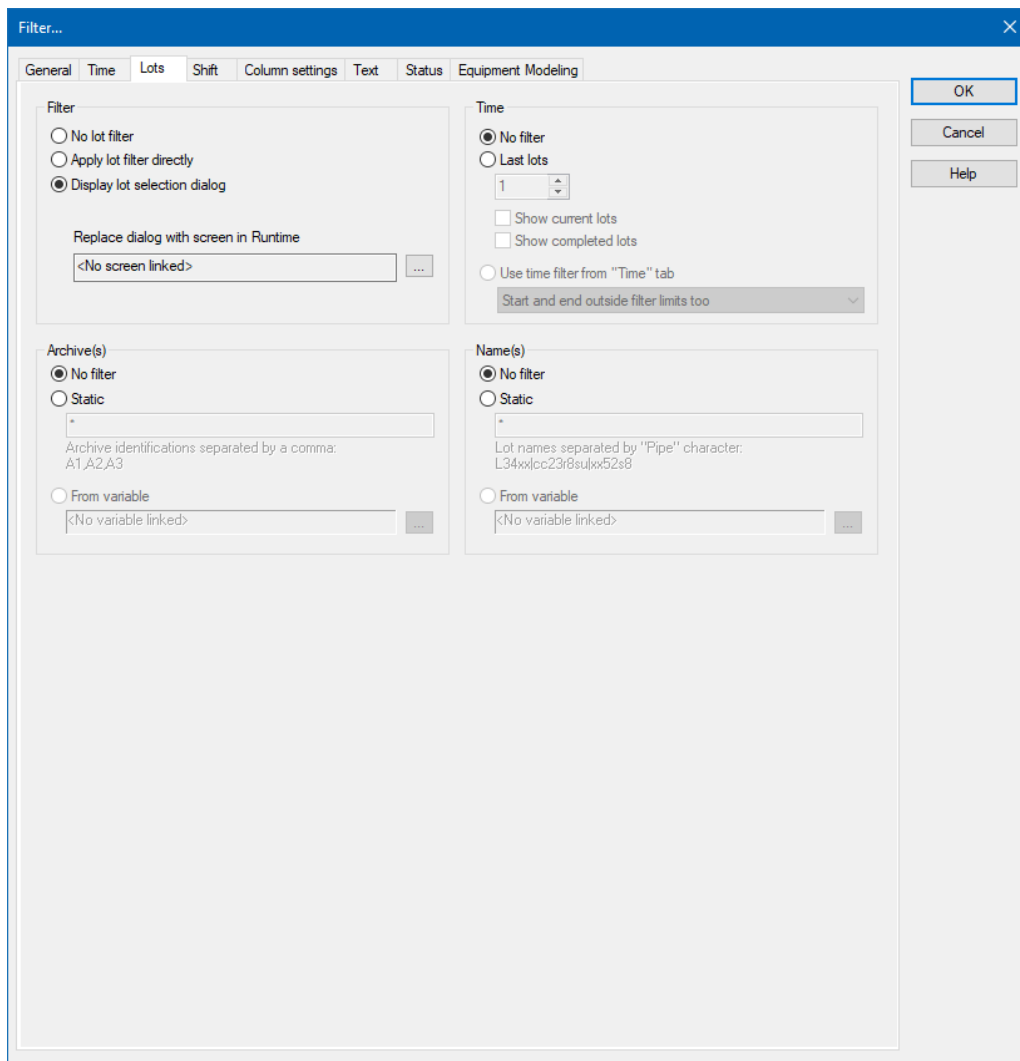
### Information

*Some filters in zenon can be configured independently of one another and then combined in Runtime. This is only possible to a limited extent with the lot filter.*

*The lot filter can offer a list of existing lots in Runtime. It is Runtime data that is not available in the Editor.*

*When configuring the screen switching in the Editor, the **time filter** tab can only be used in conjunction with the lot filter as a prefilter for the lot selection dialog. If you then select a lot from this list in Runtime, the time filter is overwritten with the data from the selected lot, in order to achieve precise filtering for the selected lot.*

*That means: If the lot selection dialog is used in Runtime and a lot is selected, the time filter displayed does not correspond to the one configured in the Editor.*



## FILTER

Settings for the application of the lot filter. Selection of one of the options:

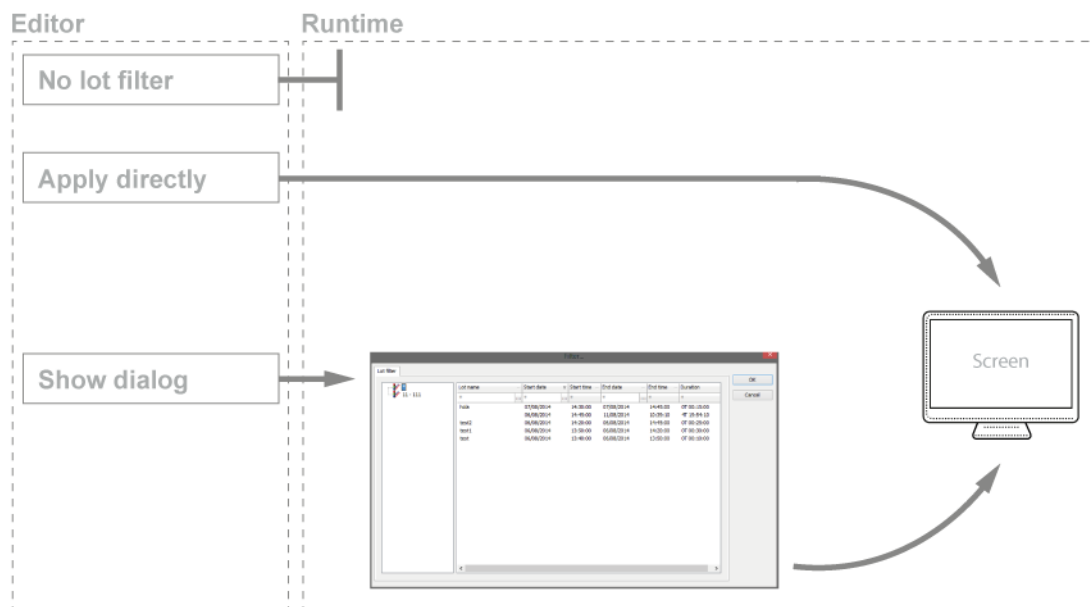
- ▶ **No lot filter**
- ▶ **Apply lot filter directly**
- ▶ **Display lot selection dialog**

**Note:** If the lot filter is shown as a dialog, it can be prefiltered for archive identifications. It is expressly recommended that you use this prefiltering for performance improvements.

| Option                                | Description   |
|---------------------------------------|---|
| No lot filter                         | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The lot filter is deactivated and cannot be configured. Filtering for lots is not carried out in Runtime.</li> </ul>  |
| Apply lot filter directly             | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The filter configured here is applied in Runtime directly.</li> </ul> <p><b>Note:</b> There is no possibility to have all lots in a list displayed and to select one manually. If a certain lot is to be shown, the filter for the archives, name and time must be configured accordingly. This requires the existing data to be known very well. Alternatively, it is recommended that the <b>Show lot selection dialog</b> option is selected.</p>  |
| Display lot selection dialog          | <p><b>Active:</b> The dialog for lot selection is shown in Runtime when:</p> <ul style="list-style-type: none"> <li>▶ Clicking on <b>Filter</b> or</li> <li>▶ screen switching, if the <b>Show this dialog in Runtime</b> option has been activated (Not available for each function/screen type)</li> </ul> <p><b>Note:</b> The dialog is not shown on reloading.</p> <p>Options can be pre-selected in the Editor.</p>  |
| Replace dialog with screen in Runtime | <p>Only available if the <b>Show lot selection dialog</b> option has been selected.</p> <p>Definition of a screen that is to be called up in Runtime instead of the <b>lot selection dialog</b>. Only <code>time/lot/shift filter</code> screens are offered.</p> <p>Click the <b>...</b> button and the dialog opens to select a screen.</p> <p>If the linked screen is not found in Runtime, a search is made for corresponding screens with specific names.</p> <p><b>Note:</b> A lot filter screen can also be selected using the <b>Show this dialog in Runtime</b> option. However this is not used as a lot filter here, but as a time filter screen. The lot filter options are not correctly applied at this position.</p> |
| Relative lot selection                | <p><b>Attention:</b> This option is only available for <b>Extended Trend</b>. With faceplates, it is displayed for all screen types, but here it is also only available for ETM.</p> <p><u>Configuration for ETM:</u></p> <p>In order for the option to be available, the <b>Show lot selection dialog</b> option must be activated and the <b>Windows CE project</b> property must be deactivated in the project properties.</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Enables several lots to be compared directly.</li> </ul>  |

|  |  |
|--|--|
|  | <p>Display always starts from the zero point.</p> <p>Note: If the option is activated, the <b>Diagram</b> and <b>X-axis</b> buttons are not available in Runtime. This also applies for the right-click functionality.</p> |
|--|--|

Overview of the implementation of configuration in Runtime:



## TIME

Configuration of the time filter for lot selection. Selection of one of the options:

- ▶ **No filter**
- ▶ **Last lots**
- ▶ **Use time filter from "Time" tab**

| Option                          | Description  |
|---------------------------------|--|
| No filter                       | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The time range set in the <b>Time</b> tab is not taken into account. All completed and current lots are displayed.</li> </ul>  |
| Last lots                       | <p><b>Attention:</b> Only works in conjunction with the <b>Apply lot filter directly</b> option.</p> <p>The option allows the combination of both options <b>Display current lots</b> and <b>Display completed lots</b>. At least one of the two options must be activated. If both options have been deactivated, this corresponds to the <b>No filter</b> setting.</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Input of the number of lots last concluded, according to what they should be filtered for. Input of the number in the number field or configuration via arrow keys.</li> </ul> <p>Example: 3 was entered as a value for the option. 2 lots run and 10 have been ended. The following is shown: the two that are current and one that has been completed.</p> <p><b>Note:</b> The setting of the time filter is not used as a time period for the current lots, but the last year. This filter will not be executed as a prefilter and can therefore not be used to improve performance.</p> <p><b>Note on compatibility:</b><br/>If the project is compiled for a version before 7.11, the following is applicable: If the current lots are selected or the combination of current and completed lots, then only the completed lots are shown in Runtime.</p> |
| Display current lots            | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The current lots are displayed.</li> </ul> <p><b>Note:</b> If the number of lots to be displayed is greater than the number of current lots, lots that have been completed are also shown until the set limit has been reached.</p> <p>Example: 3 lots are to be displayed. 1 lot is running, 5 have been completed. The one current lot and two completed lots are displayed.</p>   |
| Display completed lots          | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The completed lots are displayed.</li> </ul> <p><b>Note:</b> If the number of lots to be displayed is greater than the number of completed lots, lots that have been completed are also shown until the set limit has been reached.</p>  |
| Use time filter from "Time" tab | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Pre-filtering is carried out with the settings of the <b>Time</b> tab.</li> </ul> <p>The effective range of the filter can be amended within this time range. Select from drop-down list:</p> <ul style="list-style-type: none"> <li>▶ Start and end also outside filter limits: (Default)<br/>Lots can start before the start time configured in the <b>Time</b></li> </ul>   |



|  |  |
|--|--|
|  | <p>filter and end after the configured end time.</p> <ul style="list-style-type: none"><li>▶ Start and end only outside filter limits:<br/>Lots must start and end within the time points configured in the <b>Time</b> filter for the start and end.</li><li>▶ Start also before filter limit:<br/>Lots can start before the start time configured in the <b>Time</b> filter and end after the configured end time.</li><li>▶ End also after the filter limit:<br/>Lots can also end after the end time set in the <b>time</b> filter, but must start at or after the configured start time.</li><li>▶ Adjust start and end to filter limits:<br/>Lots are cut to the time points configured in the <b>Time</b> filter for the start and end.</li></ul> |
|--|--|

## ARCHIVES

Configuration of filtering for archives. This filter is applied as a prefilter for the lot selection dialog.

Selection of one of the following options:

- ▶ **No filter**
- ▶ **Static**
- ▶ **From variable**

| Option        | Description   |
|---------------|---|
| No filter     | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Filtering for archive names is not carried out.</li> </ul>  |
| Static        | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Archives whose identification corresponds to the character string entered in the input field are filtered for.</li> </ul> <p>Input of the archive identifications in the input field:</p> <ul style="list-style-type: none"> <li>▶ Several identifications are separated by a comma (,).</li> <li>▶ * or empty: All archives, no filter.</li> </ul>   |
| From variable | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The value of the variables linked here is applied as a filter for archive names in Runtime.</li> </ul> <p>Click on button ... in order to open the dialog for selecting a variable.</p> <p>Available for AML and CEL modules if the <b>Apply lot filter directly</b> option has been selected: Other modules use their own configurations.</p> <p><b>Notes for variables in Runtime:</b></p> <ul style="list-style-type: none"> <li>▶ The variable selection is only activated in Runtime if a valid variable has already been linked in Runtime. The ... button is always deactivated in Runtime. The option can be selected, but no new variable can be linked.</li> <li>▶ If the variable is not signed into the driver at the time at which the lot filter is applied, the variable is signed in and read. This can lead to delays with slow driver connections/protocols.</li> </ul> <p><b>Attention:</b> If the selected variable is not found in Runtime, there is no filtering for archive names. This also applies if the value of the variable cannot be determined. The filter then corresponds to the <b>No filter</b> setting.</p> |

**Note for ETM:** In the ETM, the archives are established by the curves configured in screen switching. This is only possible in Runtime with the **relative lots** option. With this, the variables must be selected in Runtime, which is in turn stipulated by the possible selection of archives. The archive, once filtered, must be one of the archives that relate to the configured curves. No data is displayed if this is not the case. This setting can also be used to limit the displayed curves. However these remain shown in the curve list.

ETM example:

| Configured curves | Data source | Archive prefiltering in the lot filter | Result in the screen                               |
|-------------------|-------------|--|--|
| A                 | AR          | AR                                     | Is shown in the curve list and drawn in the trend. |
| B                 | EA          |  | Is only shown in the curve list.                   |
| C                 | EP          |  | Is only shown in the curve list.                   |

**Note archive revision:** The archive for which the screen is opened is already selected in the screen switching function. Because only 1 archive can be selected, further limitation makes no sense.

Example of archive revision:

| Configured archive | Archive prefiltering in the lot filter | Result in the screen  |
|--------------------|--|-----------------------|
| AR                 | EA                                     | No data is displayed. |

## NAMES

Configuration of the filtering to names. Selection of one of the options:

- ▶ **No filter**
- ▶ **Static**
- ▶ **From variable**

| Option               | Description  |
|----------------------|--|
| <b>No filter</b>     | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Filtering for lot names is not carried out.</li> </ul>   |
| <b>Static</b>        | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Lot names that correspond to the character string entered in the input field are filtered for.</li> </ul> <p>Input of the lot name in the input field:</p> <ul style="list-style-type: none"> <li>▶ Several entries are separated by a pipe character ( ).</li> <li>▶ <b>Note:</b> Lot name must not contain a   character!</li> <li>▶ * or empty: All lots of all displayed archives, no filter.</li> </ul>   |
| <b>From variable</b> | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The value of the variable linked here is applied as a filter for lot names in Runtime.</li> </ul> <p>Click on the ... button to open the dialog for selecting a variable.</p> <p>Only available if the option <b>Apply lot filter directly</b> has been selected.</p> <p><b>Notes for variables in Runtime:</b></p> <ul style="list-style-type: none"> <li>▶ The variable selection is only activated in Runtime if a valid variable has already been linked in Runtime. The ... button is always deactivated in Runtime. The option can be selected, but no new variable can be linked.</li> <li>▶ If the variable is not signed into the driver at the time at which the lot filter is applied, the variable is signed in and read. This can lead to delays with slow driver connections/protocols.</li> </ul> <p><b>Attention:</b> If the selected variable is not found in Runtime, there is no filtering for lot names. This also applies if the value of the variable cannot be determined. The filter then corresponds to the <b>No filter</b> setting.</p> |

#### CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |

#### Shift

You configure the limitation of the display to certain shifts in this tab. The shift information is also applied to the existing filter.

### Note:

- ▶ The shift filter requires a configured time filter. If the time filter is set to the **No time filter** option, the shift filter is deactivated. A notice of the cause of the deactivation is shown.
- ▶ If the lot filter is activated, the shift filter is automatically deactivated. Both filters mutually exclude one another. A notice of the cause of the deactivation is shown.

## CONFIGURATION

To filter for shifts:

1. Configure the time filter.
  - **Absolute time filter:** Shifts from the absolute defined time period are shown.
  - **Relative time filter:** Shifts from the relative defined time range are shown. The upper limit is set at 1440 minutes by default.
  - **From:** Shifts from a certain time point are shown.
  - **Time range:** Shifts within a certain time range are shown.
2. Configure the shift filter.  
To do this, select one of the options:
  - **Apply shift filter directly:**  
The configured time filter is used to filter the shifts in Runtime. In doing so, all shifts that are at least partly in the time filter range are taken into account. Even if the time filter is defined in Runtime, the shift filter is applied after selecting the time period. If there is no suitable shift, no data is shown in the CEL screen.  
The set filter continues to have an effect on the CEL data. If a shift is only partially within the set time range, only the CEL entries that are both in the time filter and the shift are shown.
  - **Show shift selection:**  
The shift filter is configured and applied when called up in Runtime. All shifts that are at least partly in the time filter range are offered in a list for selection. After selecting one or more shifts, the time filter is overwritten and set to the times of the selected shifts. It is thus ensured that the complete shift is always included in the filter.  
**Note:** If, in the **General** tab, the **Show this dialog in Runtime** option is activated at the same time, the complete configuration dialog with all tabs is called up instead of the shift selection. The user can then redefine all options.
3. Configure **Name** and **Options** if required.

With the Apply shift filter directly option, the shifts are permanently monitored by the filter and the filter is amended if necessary.

The shifts for filtering the data are redetermined if:

- ▶ Shifts are reconfigured
- ▶ Shifts are newly-created in the filter time period
- ▶ The time period is reconfigured

The following are not taken into account in the filter:

- ▶ Deleted shifts
- ▶ Shifts that are removed from the time filter due to a change of the time period

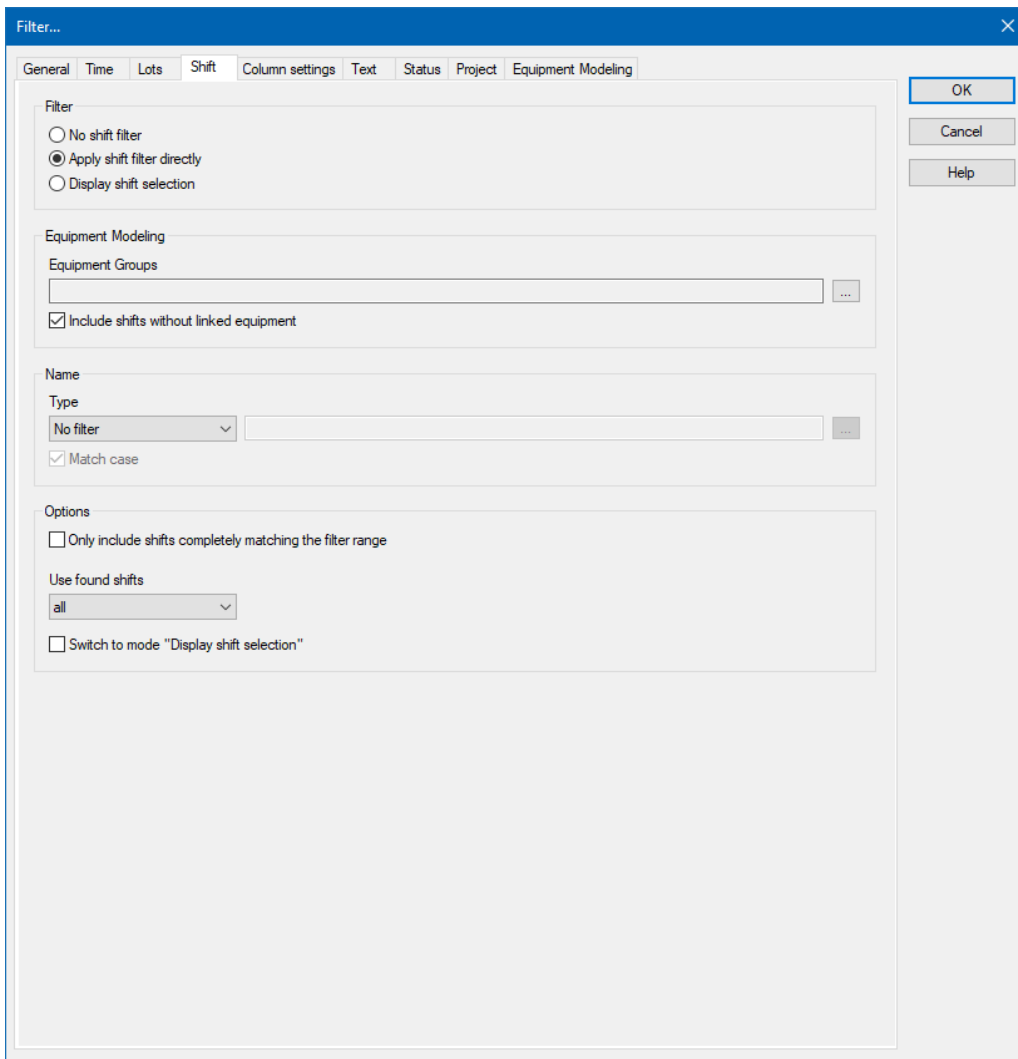
#### SCREEN SWITCHING TO A LINKED SCREEN

Screen switching to a linked filter screen can also be carried out. Shift filters can be used in the process. To do this:

1. Define, for screen switching, the desired filter screen in the **General** tab in the **Replace dialog with screen in Runtime** option.
2. Ensure that the filter screen contains the necessary control elements for the shift list.
3. Define the desired time filter.
4. Activate, in the **Shift** tab, the **Show shift selection** option.
5. Define the shift filter.

The linked filter screen is called up in Runtime during screen switching. The shifts are shown in the shift list as defined in the screen switching. Control elements for lots are not shown.

## SHIFT DIALOG



Filter...

General Time Lots Shift Column settings Text Status Project Equipment Modeling

Filter

☐ No shift filter

☒ Apply shift filter directly

☐ Display shift selection

Equipment Modeling

Equipment Groups

☒ Include shifts without linked equipment

Name

Type

No filter

☒ Match case

Options

☐ Only include shifts completely matching the filter range

Use found shifts

all

☐ Switch to mode "Display shift selection"

OK Cancel Help

## FILTER

Settings for the application of the shift filter. Selection of one of the options:

- ▶ **No shift filter**
- ▶ **Apply shift filter directly**
- ▶ **Display shift selection**

| Option                             | Description   |
|------------------------------------|---|
| <b>No shift filter</b>             | <p>Shift filter selection:</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The shift filter is deactivated and cannot be configured. Filtering for shifts is not carried out in Runtime.</li> </ul>   |
| <b>Apply shift filter directly</b> | <p>Applying the shift filter in Runtime:</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The filter configured here is applied in Runtime directly. Equipment groups and shift names can be preselected. The shift list and <b>Update</b> button are not shown in Runtime.</li> </ul>   |
| <b>Display shift selection</b>     | <p>Display of the shift selection in Runtime:</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The dialog for shift selection is shown in Runtime.</li> </ul> <p>The settings chosen in the Editor are applicable for the reading of the shifts in Runtime.</p> <p>The dialog is shown in Runtime when:</p> <ul style="list-style-type: none"> <li>▶ Clicking on the <b>Filter</b> button.</li> <li>Or:</li> <li>▶ Executing screen switching.</li> </ul> <p><b>Note:</b> The dialog is not shown on reloading.</p> <p><b>Attention:</b> At least 1 shift must be selected in Runtime in order to call up the page or to be able to configure the filter.</p> <p>If, in the <b>General</b> tab, the <b>Show this dialog in Runtime</b> option is activated at the same time, the complete configuration dialog is called up.</p> |

## EQUIPMENT MODELING

Configuration of the equipment groups for filtering for shifts.



| Option  | Description  |
|---|--|
| <b>Equipment Groups</b>                         | <p>Selection of equipment groups to which shifts must be linked.</p> <p>Clicking on the ... button opens the dialog to select equipment groups.</p> <p>If several equipment groups are selected, they are displayed in the option separated by a semicolon (;).</p>  |
| <b>Include shifts without equipment linking</b> | <p>Selection of whether linking to an equipment group is necessary.</p> <ul style="list-style-type: none"><li>▶ <b>Active:</b> Shifts that are not linked to an equipment group are also taken into account.</li><li>▶ <b>Inactive:</b> Only shifts that are linked to at least one equipment group are taken into account.</li></ul> <p>Default: Active</p> |

## NAME

Configuration of the shift names for which filtering is to take place.

Selection of one of the options:

- ▶ **No filter**
- ▶ **Name with wildcards**
- ▶ **Name from variable**

| Option                       | Description  |
|------------------------------|--|
| <b>Type</b>                  | <p>Selection of the filter type from a drop-down list when filtering according to name:</p> <ul style="list-style-type: none"> <li>▶ <b>No filter:</b><br/>Filtering for names is not carried out.</li> <li>▶ <b>Name with wildcards:</b><br/>A name with placeholder can be entered into the input field. All shifts whose name is applicable for the filter are included.</li> <li>▶ <b>Name from variable:</b><br/>The name of the shift is defined by a variable in Runtime. Click on button ... Opens the dialog for selecting a variable.</li> </ul> <p>Default: No filter</p> <p><u>Wildcards:</u></p> <ul style="list-style-type: none"> <li>▶ <b>*</b>: Replaces desired characters in the desired quantity. Can be used as a search term at any desired place.<br/><b>red*</b> finds all texts that start with <b>red</b>.</li> <li>▶ <b>?</b>: Replaces precisely one character.<br/><b>r?d</b> finds <b>red, rad, ..</b></li> </ul> <p><b>Notes for variables in Runtime:</b></p> <ul style="list-style-type: none"> <li>▶ The variable selection is only activated in Runtime if a valid variable has already been linked in Runtime. The ... button is always deactivated in Runtime. The option can be selected, but no new variable can be linked.</li> <li>▶ If the variable is not signed into the driver at the time at which the lot filter is applied, the variable is signed in and read. This can lead to delays with slow driver connections/protocols.</li> </ul> <p><b>Attention:</b> If the selected variable cannot be found in Runtime or the value of the variables cannot be determined, the filter is treated like the <b>No filter</b> setting.</p> |
| <b>Note case sensitivity</b> | <p>Setting for filtering for upper/lower case</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Capitalization is taken into account for names.</li> </ul> <p>Default: Aktiv</p>   |

## OPTIONS

Configuration of the options for filtering for shifts in the CEL.

| Option  | Description  |
|---|--|
| <b>Only include shifts that are fully in the filter range</b> | <p>Configuration of which shifts are displayed.</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Only shifts that are fully in the time filter set are shown.</li> <li>▶ <b>Inactive:</b> Shifts that start earlier and/or finish later are also shown.</li> </ul> <p>Default: <code>Inactive</code></p> <p><u>Example:</u></p> <ul style="list-style-type: none"> <li>▶ Time filter: Today 08:00 – 12:00.</li> <li>▶ Existing shift: Today 8:30 AM – 5:00 PM.</li> </ul> <p>Result for:</p> <ul style="list-style-type: none"> <li>▶ <b>Option active:</b> The shift is not taken into account because it is not fully in the time filter.</li> <li>▶ <b>Inactive option:</b> The shift is taken into account because it is partly in the time filter.</li> </ul>  |
| <b>Use shifts found</b>                                       | <p>Selection of shifts that are taken into account, from drop-down list:</p> <ul style="list-style-type: none"> <li>▶ <b>All:</b> All shifts found are taken into account.</li> <li>▶ <b>Earliest shift only:</b><br/>Of the shifts found, only the earliest are taken into account. The earliest shift is the shift with the earliest start time. If several shifts have the same start time, one of these shifts is selected randomly.</li> <li>▶ <b>Only last shift:</b><br/>Of the shifts found, only the latest shift is taken into account. The latest shift is the shift with the latest end time. If several shifts have the same end time, one of these shifts is selected randomly.</li> </ul> <p>Default: <code>all</code></p> <p><b>Attention:</b> The <b>Only include shifts that are fully in the filter range</b> influences the evaluation of this option. If it is active, only shifts that are fully in the time range can be found. If it is inactive, shifts that start earlier or end later can be found.</p> <p><u>Example:</u></p> <p><u>Configuration and shifts:</u></p> <ul style="list-style-type: none"> <li>▶ <b>Only include shifts that are fully in the filter range</b> option: active.</li> <li>▶ <b>Use found shifts</b> option: <code>Latest shift only</code></li> <li>▶ Time filter: Today 08:00 – 10:00 AM.</li> <li>▶ Shift 1: Today 08:00 – 8:30 AM.</li> <li>▶ Shift 2: Today 8:30 AM – 9:00 AM.</li> <li>▶ Shift 3: Today 10:00 AM – 11:00 AM.</li> </ul> |

|  |   |
|--|---|
|  | <u>Result:</u><br>▶ Shift 2 is used   |
| <b>Switch to "Show shift selection" mode</b> | ▶ <b>Active:</b> The filter acts as with the <b>Show shift selection</b> option. The time filter is set to absolute; start and end correspond to the start time and end time of the shifts. If no shift is found, the times are set to 0 for the time filter.<br><br>Default: Inactive<br><br><u>Behavior in Runtime:</u><br><br>If the shift management is set to <b>Show shift selection</b> in Runtime, the filter options also have an effect on the shifts shown in the shift list. The shift list is filtered accordingly by clicking on the Update button. |

## CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |

## SYSTEM MESSAGES

System messages (on page 48) are configured in the **General** (on page 48) tab. They also have an effect on the shift filter:

- ▶ **Active:** When applying a shift filter, the system messages whose time stamp is within one of the selected shifts are shown.
- ▶ **Inactive:** No system messages are shown when a shift filter is applied.

**Note:** System messages whose time stamp is not within one of the selected shifts are never shown.

## FILTER BUTTON IN THE SCREEN IN RUNTIME

If the **Filter** button is pressed in the CEL screen, the complete filter dialog including the shift selection list is shown depending on the configuration. The filter settings can thus be amended and the shift list can be updated in order to select another shift.

## Column settings

In this dialog, you define which columns you want to have displayed, including the form, sequence and sorting.

**Note:** All settings which you make in this tab are default settings for:

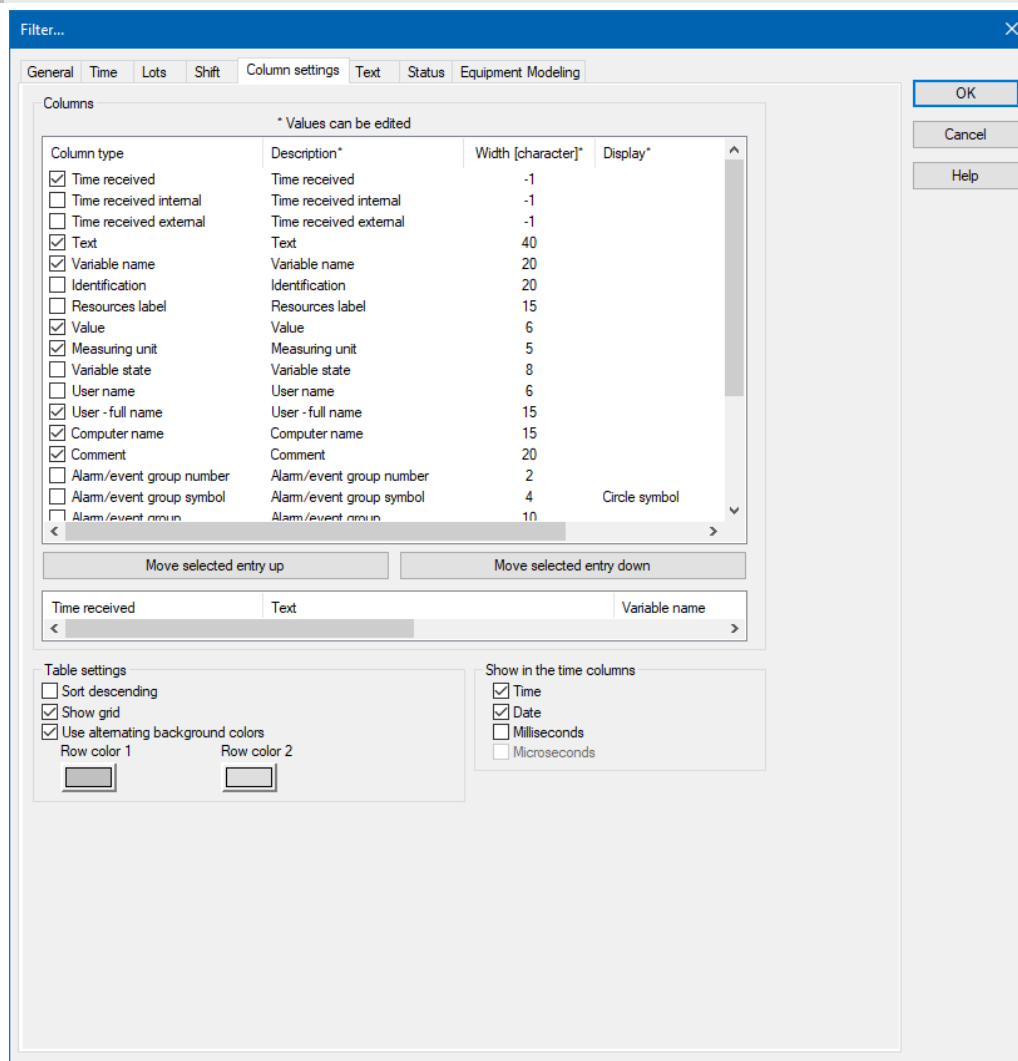
- ▶ Chronological event list screen
- ▶ Chronological event list filter screen
- ▶ Export (on page 135) to CSV, dBase or XML

These default settings can be changed when defining the individual CEL functions.



### Information

*In project settings, you can set a default setting for the sequence and size of columns using the **Column settings AML** property or the **Column settings CEL** property. If you create a new screen switching function from an Alarm Message List screen or Chronological Event List screen, this setting is used as a default and can be amended in the corresponding tab. The setting is stored in the **project.ini** file.*



**Filter...**

General Time Lots Shift **Column settings** Text Status Equipment Modeling

Columns

\* Values can be edited

| Column type  | Description*             | Width [character]* | Display*      |
|--|--------------------------|--------------------|---------------|
| <input checked="" type="checkbox"/> Time received    | Time received            | -1                 |               |
| <input type="checkbox"/> Time received internal      | Time received internal   | -1                 |               |
| <input type="checkbox"/> Time received external      | Time received external   | -1                 |               |
| <input checked="" type="checkbox"/> Text             | Text                     | 40                 |               |
| <input checked="" type="checkbox"/> Variable name    | Variable name            | 20                 |               |
| <input type="checkbox"/> Identification              | Identification           | 20                 |               |
| <input type="checkbox"/> Resources label             | Resources label          | 15                 |               |
| <input checked="" type="checkbox"/> Value            | Value                    | 6                  |               |
| <input checked="" type="checkbox"/> Measuring unit   | Measuring unit           | 5                  |               |
| <input type="checkbox"/> Variable state              | Variable state           | 8                  |               |
| <input type="checkbox"/> User name                   | User name                | 6                  |               |
| <input checked="" type="checkbox"/> User - full name | User - full name         | 15                 |               |
| <input checked="" type="checkbox"/> Computer name    | Computer name            | 15                 |               |
| <input checked="" type="checkbox"/> Comment          | Comment                  | 20                 |               |
| <input type="checkbox"/> Alarm/event group number    | Alarm/event group number | 2                  |               |
| <input type="checkbox"/> Alarm/event group symbol    | Alarm/event group symbol | 4                  | Circle symbol |
| <input type="checkbox"/> Alarm/event group name      | Alarm/event group name   | 10                 |               |

Move selected entry up Move selected entry down

Time received Text Variable name

Table settings

☐ Sort descending

☒ Show grid

☒ Use alternating background colors

Row color 1 Row color 2

Show in the time columns

☒ Time

☒ Date

☐ Milliseconds

☐ Microseconds

OK Cancel Help

## COLUMNS

In the list field of this tab all available column types are displayed.

You can change the sequence of column types by dragging & dropping in the list field:

- ▶ Click in the **Column type** column
- ▶ Move the individual entries as desired

Alternatively, you can adjust the sequence with the **Move selected entry up** and **Move selected entry down**.

| Parameter                       | Description   |
|---------------------------------|---|
| <b>Checkbox:</b>                | Select which column types are displayed.  |
| <b>Description</b>              | <p>Free text entry for a description of the column.</p> <p><b>Change description:</b> left-click on the corresponding area. Enter the desired value in the editing field.</p> <p><b>Note:</b> for column descriptions, zenon language switching is available.</p>   |
| <b>Column width</b>             | <p>Defines the width of the column in characters.</p> <p><b>Change column width:</b> left-click on the corresponding area. Enter the desired value in the editing field.</p> <p>–1 Width is calculated in Runtime using average character width</p> <p><b>Note:</b> For compatibility reasons, columns with time indications (time columns), whose width could not be changed in earlier zenon versions, automatically receive the value –1 .</p>   |
| <b>Display</b>                  | <p>For column types</p> <ul style="list-style-type: none"> <li>▶ <b>Alarm/event class symbol</b></li> <li>▶ <b>Alarm/event group symbol</b></li> <li>▶ <b>Alarm status</b></li> </ul> <p>Actual form of display can be selected in Runtime. Select the desired form from the drop-down list.</p> <p>For the <b>equipment group</b> column type, an equipment model can be selected for the display. The drop-down menu for selection is then only visible if you click on the <b>Display</b> column at the height of the entry.</p> |
| <b>Move selected entry up</b>   | Moves selected entry up one place.  |
| <b>Move selected entry down</b> | Moves selected entry down one place.  |
| <b>Preview field</b>            | <p>Displays the columns defined in the list field in the width displayed there.</p> <p>Column types activated by means of a checkbox are updated in real time in the preview.</p> <p>You can also amend the column widths in the preview field by left-clicking on the right end of a column, holding down the mouse button and moving the column edge to the left or right accordingly with the mouse button held down.</p> <p>In this case, the mouse pointer display switches from a mouse pointer to a cross symbol.</p>        |

## TABLE SETTINGS

| Parameter                                | Description   |
|--|---|
| <b>Sort descending</b>                   | Initially sorts the entries in the list according to the <b>Time received</b> column in descending order. This setting applies for calling up a screen.<br>You can change the sorting order in Runtime by clicking on the column header. The sorting sequence currently being used is shown by an arrow on the column header.<br><br>Default: <i>Inactive</i> |
| <b>Show grid</b>                         | Shows a grid when the list is displayed in Runtime.<br><br>Default: <i>active</i>   |
| <b>Use alternating background colors</b> | Uses <b>line color 1</b> and <b>line color 2</b> alternately as background colors for the list in Runtime.<br><br>Default: <i>active</i>  |
| <b>Row color 1</b>                       | Color that is used as a background color in in the list Runtime for all uneven numbers (1, 3, 5 etc.), if you have activated <b>Alternating Background Colors</b> .   |
| <b>Row color 2</b>                       | Color that is used as a background color in in the list Runtime for all even numbers (2, 4, 6 etc.), if you have activated <b>Alternating Background Colors</b> .   |

## SHOW IN THE TIME COLUMNS

| Parameter           | Description  |
|---------------------|--|
| <b>Time</b>         | Displays the time for a list entry in the following form:<br>HH:MM:SS<br><br>Default: <i>active</i>  |
| <b>Date</b>         | Displays the date for a list entry in the following form:<br>TT:MM:YYYY<br><br>Default: <i>active</i>  |
| <b>Milliseconds</b> | Expands the time entry by milliseconds. Milliseconds are shown as a decimal point percentage for the seconds.<br><br>Default: <i>Inactive</i><br><br><b>Note:</b> Must be activated if milliseconds are to be provided in exports or print-outs. |
| <b>Microseconds</b> | Expands the time entry by microseconds. Microseconds are shown as a decimal point percentage for the seconds.  |



|  |   |
|--|---|
|  | <p>Default: Inactive</p> <p><b>Note:</b> Only available if the <b>Milliseconds</b> option has been activated.</p> |
|--|---|

**Hint:** If you activate the automatic keyboard in Runtime, each time entry or selection from a drop-down list is necessary, a window with the keyboard is called up. You can thus also use the columns to configure the columns if you are using a computer without a keyboard.



### Attention

*The column width is given in characters and is dependent on the font used.*

*If the column width is not a multiple of the character width of the used font, the actual column width can differ from the set column width. This can result in the text being cut off or an empty space being created.*

*Solution: Use fonts with a fixed character width.*



### Information

*If you engineered variables with measuring units, the measuring unit of the variable is displayed in the Chronological Event List. Prerequisite for this is that column type **Unit** is displayed.*

## Text

Filter...

General Time Lots Shift Column settings **Text** Status Project Equipment Modeling

Filter by

☒ No text filter

☐ Search for (separate words by Space)

Options

☐ Case sensitive

☐ Words do not need to appear in full within the text

☒ At least one word must be in the text

☐ All words have to exist in the text

☐ Filter string has to appear exactly in the text

OK

Cancel

Help

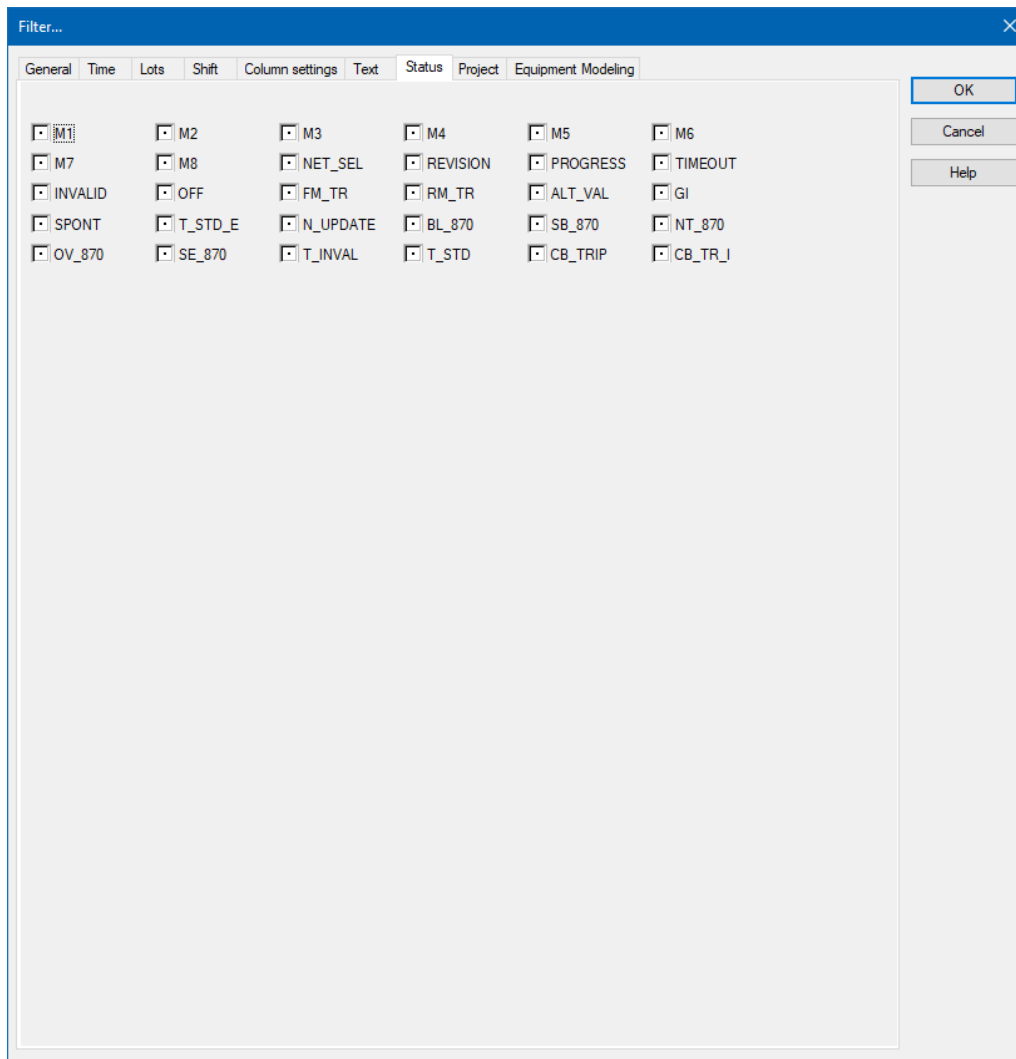
**FILTER BY**

| Parameter                                     | Description  |
|---|--|
| <b>Filter by</b>                              |  |
| <b>No text filter</b>                         | The text filter is not used.                               |
| <b>Search for (words separated by spaces)</b> | The text filter is used.<br>Further options are activated. |
| <b>Input field</b>                            | Enter the corresponding words or character strings.        |

**OPTIONS**

| Parameter  | Description  |
|--|--|
| <b>Options</b>   |  |
| <b>Note capitalization</b>                             | Active: The filtering is case-sensitive.   |
| <b>Words do not have to appear in the text in full</b> | Active: Parts of words can also be taken into account during filtering.                          |
| <b>At least one word must be in the text</b>           | Active: At least one word of the search string has to be in the text.                            |
| <b>All words must be present in the text</b>           | Active: All words must be present in the search string. In doing so, the sequence plays no role. |
| <b>Filter text must appear in the text exactly</b>     | Active: The text must be exactly as defined in the search string.                                |

## Status



The status of the checkbox indicates if the status bit is to be evaluated.

| Status of checkbox | Description   |
|--------------------|---|
| Black dot          | The status bit is not evaluated.  |
| 0                  | Only the entries where the status bit is set to <code>false</code> are displayed. |
| 1                  | Only the entries where the status bit is set to <code>true</code> are displayed.  |



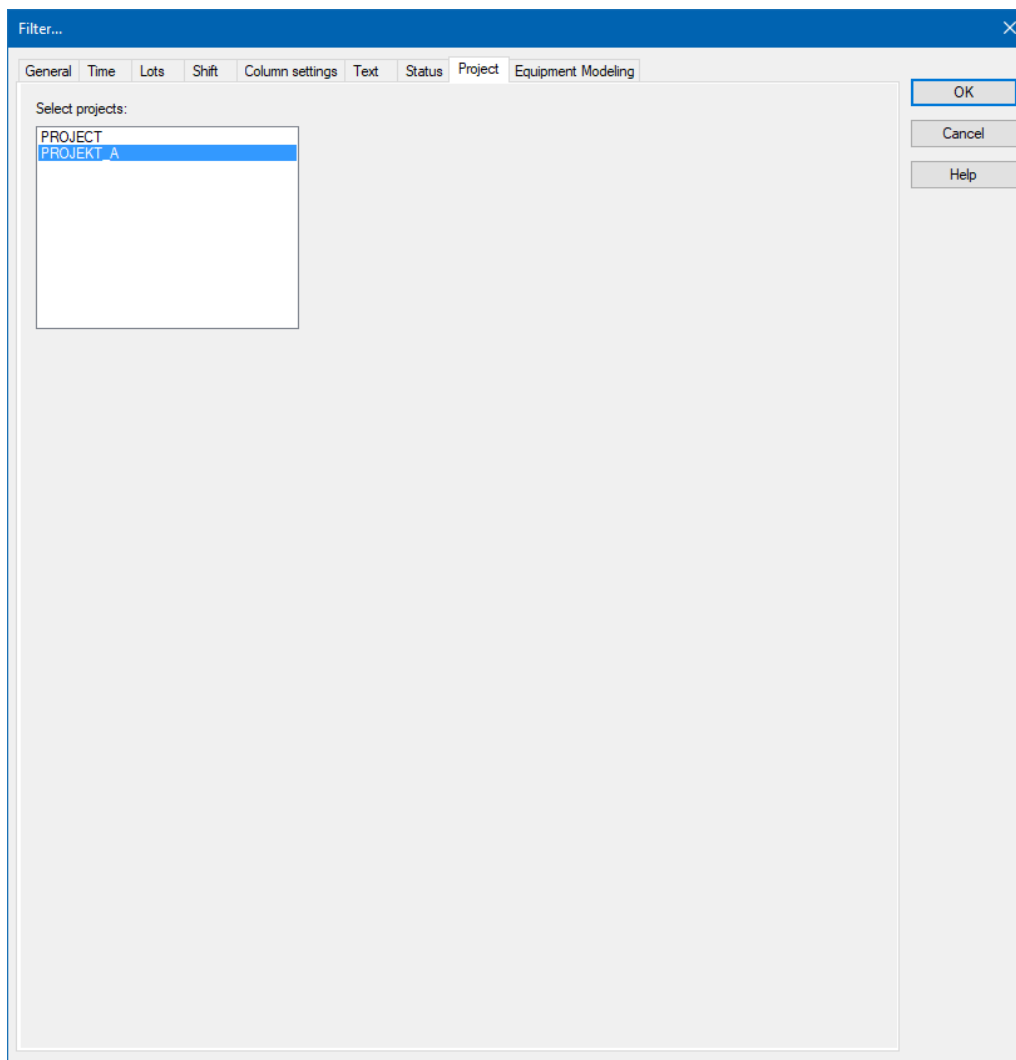
### Example

*If the checkbox **SPONT** is set to 1, only the alarms are shown that are triggered by spontaneous values are displayed.*

*Note: You can read details on status bits in the Status processing chapter.*

## Project

Selection of the projects which should be considered for the CEL. The filter for selecting sub projects is only available in the integration project of the multi-project administration.



The selection from the integration project and all sub projects is carried out by means of multi-select, by pressing and holding the `Ctrl` key and clicking the mouse on the desired projects.

## Equipment Modeling

In this dialog, you configure the filtering of the CEL according to equipment models. In the filter all already existing equipment models are displayed. The configuration of the equipment model can be

enhanced and amended for a project (but not the global project however) directly using the tool bar in this dialog.

**Note:** To show the equipment group for Chronological Event List entries, in the **Column settings tab** (on page 84), activate the checkbox for the `equipment group column type` and select the desired equipment model for this entry in the **Display** column from the drop-down list.



#### Information

*When applying an equipment model filter, all system messages are always included too. This also applies if, in screen switching, in the **General** tab, the **Always show system messages in a list** option has been deactivated.*

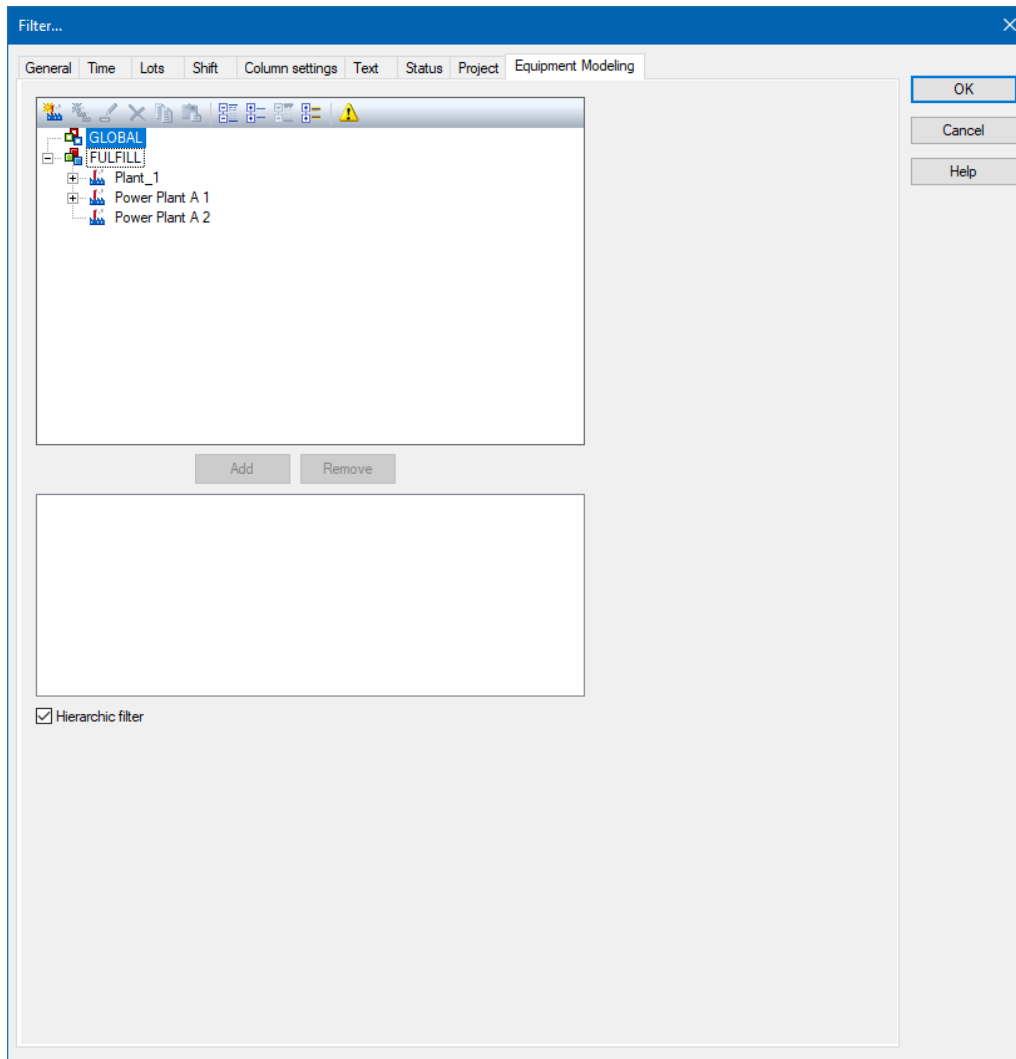
To add groups to the filter:

1. select the desired element
2. Click on the **Add** button
3. Repeat the process until all necessary groups are included in the list (Multi-select is not possible)

To remove groups from the filter:

1. Select the desired elements  
(multiselect: Hold down the `Ctrl` key or `shift` key and click on the desired element.

2. click the **Delete** button



## EQUIPMENT MODELING

| Option                          | Description  |
|---------------------------------|--|
| <b>Toolbar</b>                  | <p>Symbols to:</p> <ul style="list-style-type: none"> <li>▶ Edit local equipment models</li> <li>▶ Expand or collapse the display</li> <li>▶ Display of information</li> </ul>   |
| <b>List of equipment models</b> | <p>provides models and groups for selection The list separates the display into equipment models from the global project and from local projects.</p> <p>Local equipment models can be created, edited or deleted.</p> <p><b>Note:</b> Equipment models from the global project cannot be displayed if there are models with the same name from the local project. Affected models are displayed by clicking on the warning symbol (triangle with exclamation mark). For details, see the <b>Equipment modeling</b> manual, <b>Editing local equipment models</b> chapter.</p> |
| <b>Add</b>                      | Adds the selected groups to the filter list.   |
| <b>Remove</b>                   | Removes all selected groups from the filter list.  |
| <b>Hierarchic filter</b>        | <p>Checkbox for the activation of the hierarchical filtering of the equipment model</p> <ul style="list-style-type: none"> <li>▶ <b>active:</b><br/>Variables that are linked to a subhierarchy of the selected equipment group are taken into account when filtering and are contained in the display in Runtime.</li> <li>▶ <b>inactive:</b><br/>When filtering, only variables that are linked to the selected equipment group are taken into account. Default: <i>activated</i></li> </ul>   |
| <b>Filter list</b>              | Shows all equipment groups that are to be filtered.  |

## CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |



### 3.4.3 Filters for screen switch CEL filter

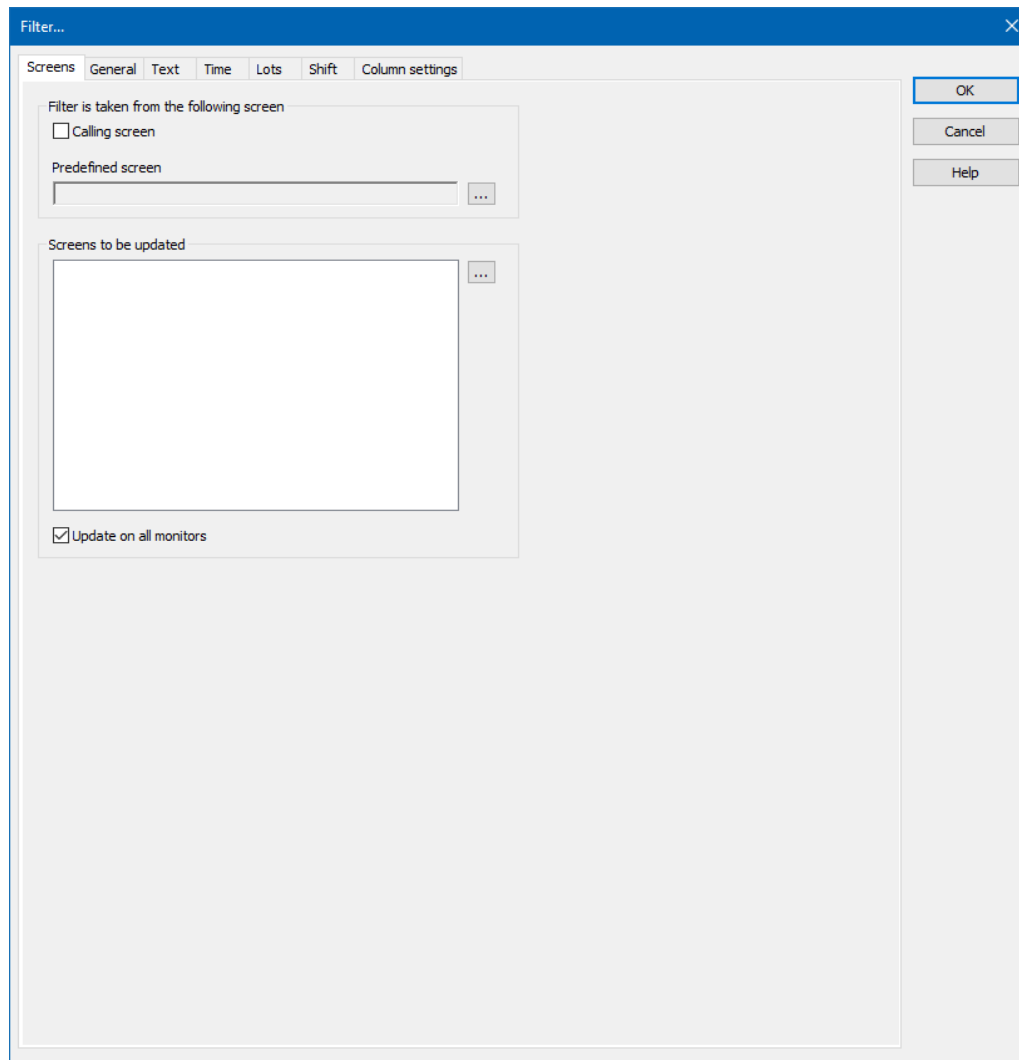
To create a screen switch to a Chronological Event List filter screen:

1. Create a function to **switch screens to a Chronological Event List Filter** (on page 14) screen.

The filter is displayed with all tabs:

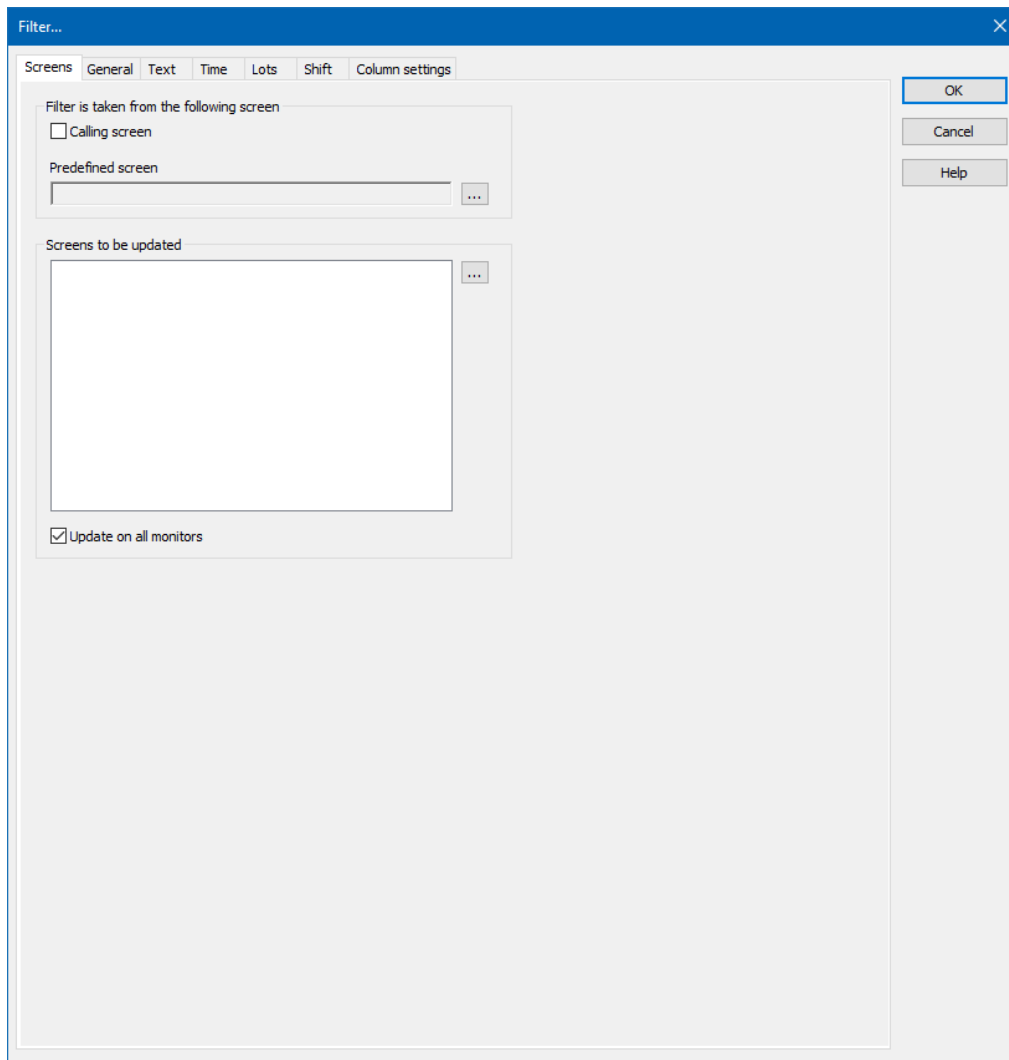
- **Screens (on page 99)**
- **General** (on page 101)
- Text
- Time (on page 107)
- Lots (on page 110)
- Shift (on page 115)

- Column settings (on page 121)



## Screens

On this tab, you can define the screens that are to be updated by the screen filter.



The following settings are available:

## FILTER IS TAKEN FROM THE FOLLOWING SCREEN

| Parameter  | Description  |
|--|--|
| <b>Filter is taken from the following screen</b> | Definition of the screen form which the filter is to be taken.   |
| <b>Calling screen</b>                            | <p><b>Active:</b> The filter settings are take over from the screen from which the filter screen is called up. The screen button is grayed out. You cannot explicitly select a screen, because the filter is always updated from the calling screen with this setting.</p> <p><b>Note:</b> Settings in the <b>General</b>, <b>Text</b> and <b>Time</b> tabs are locked.</p>  |
| <b>Predefined screen</b>                         | <p>Click on button opens the Screen selection dialog.</p> <p>Select the screen from which the filter - when clicking button <b>Update</b> during Runtime - should be read.</p> <p>Subscreens of faceplates can also be selected for screen switching to AML filter, CEL filter, time filter, equipment model and shift management. For these screens, the name of the faceplate screen is placed in front of the subscreen in order to clearly distinguish them from other screens.</p> <p><b>Attention:</b> When the filter screen is first called up using the function, the filter configured in the function is used, not the filter of the screen stated here!</p> <p><b>Note:</b> It therefore only makes sense to select a screen that can adopt or fill the screen filter.</p> <p>The selected screen is entered into the list of screens to be updated. If you delete it from the list, the next selected screen from the list automatically takes its place.</p> <p><b>Note:</b> Not available if you have activated the <b>Calling screen</b> checkbox.</p> |

## SCREENS TO BE UPDATED

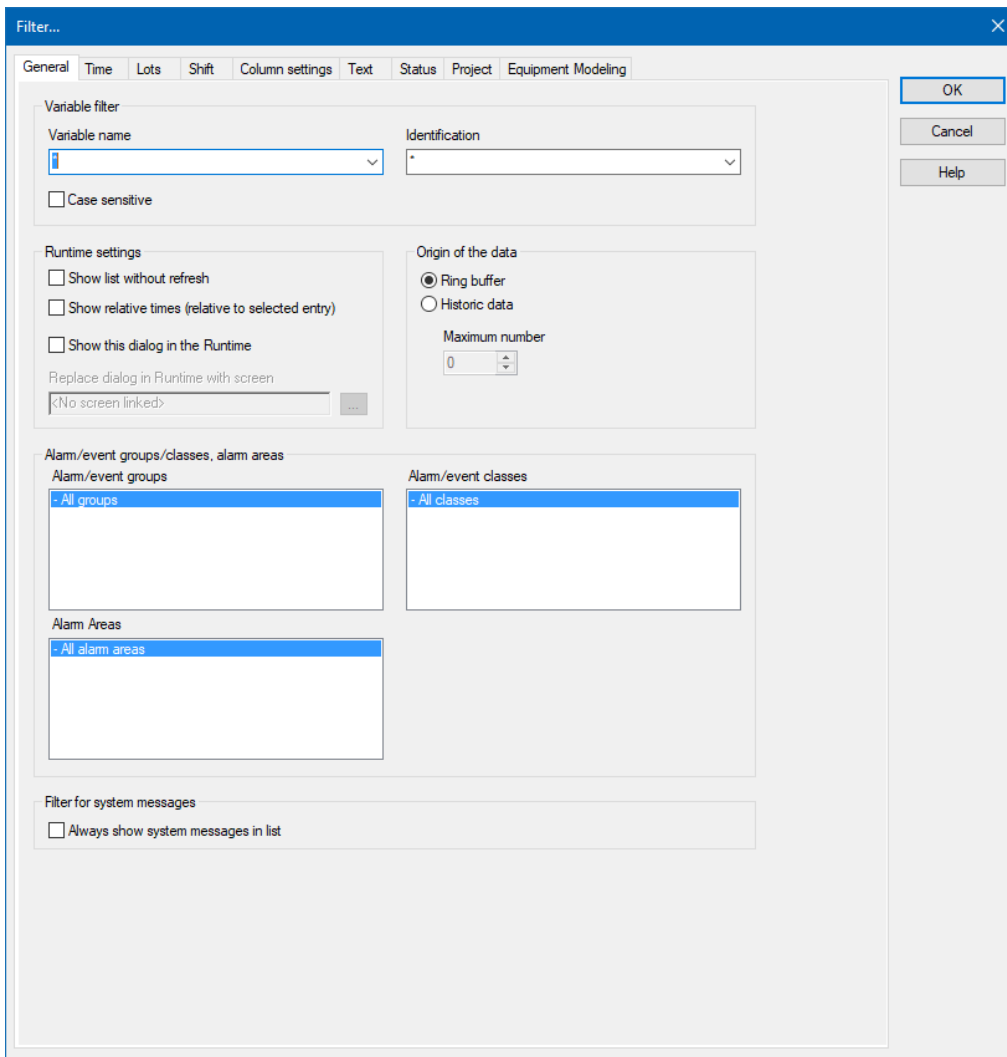
| Parameter                     | Description  |
|-------------------------------|--|
| <b>Screens to be updated</b>  | <p>Selection of the screens that are to be updated.</p> <p>Subscreens of faceplates can also be selected for screen switching to AML filter, CEL filter, time filter, equipment model and shift management. For these screens, the name of the faceplate screen is placed in front of the subscreen in order to clearly distinguish them from other screens.</p> |
| <b>Screen selection</b>       | Click the button to open dialog Screen selection of the filter screens. Select the desired screen.   |
| <b>Update</b>                 | Stipulation of where the filter should take effect.  |
| <b>Update on all monitors</b> | <b>Active:</b> The screens from the list of the monitors that must be updated are updated on all accessible monitors.  |

## General

With the general filter you define which events are displayed and what kind of access you have to the settings in the Runtime. To this you differentiate events according to:

- ▶ Type
- ▶ Origin of the data
- ▶ Variables
- ▶ Alarm/event groups, classes and alarm areas

The following properties are available:



**Filter...**

General | Time | Lots | Shift | Column settings | Text | Status | Project | Equipment Modeling

**Variable filter**

Variable name: [dropdown] Identification: [dropdown]

☐ Case sensitive

**Runtime settings**

☐ Show list without refresh

☐ Show relative times (relative to selected entry)

☐ Show this dialog in the Runtime

Replace dialog in Runtime with screen: [text field] [button]

**Origin of the data**

☒ Ring buffer

☐ Historic data

Maximum number: [spin box]

**Alarm/event groups/classes, alarm areas**

**Alarm/event groups**

[list: - All groups]

**Alarm Areas**

[list: - All alarm areas]

**Alarm/event classes**

[list: - All classes]

**Filter for system messages**

☐ Always show system messages in list

OK Cancel Help

## VARIABLE FILTER

| Parameter              | Description   |
|------------------------|---|
| <b>Variable filter</b> | Restrictions to events of certain variables   |
| <b>Variable name</b>   | <p>Enter the name or part of the name of the variable you want to filter.</p> <p>Use of the wild card * is possible. Wildcards are only permitted as a prefix or suffix; e.g. *xxx or xxx*.</p> <p><b>Note:</b> Filter terms entered in Runtime or in the Editor are automatically saved on the local computer in <b>zenon6.ini</b> and are available for selection in the drop-down list.</p> <p><b>Attention:</b> The comma character (,) "only" serves as a separator between several variables to be filtered. However it is not possible to filter for a comma character in variables names!</p> <p>This results in the special filtering of array variables for <b>Dim 2</b> and <b>Dim 3</b> not being possible.</p> |
| <b>Identification</b>  | <p>Enter the identification or part of the identification of the variables you want to filter. Wild card * is possible.</p> <p>Use of the wild card * is possible. Wildcards are only permitted as a prefix or suffix; e.g. *xxx or xxx*.</p> <p><b>Note:</b> Filter terms entered in Runtime or in the Editor are automatically saved on the local computer in <b>zenon6.ini</b> and are available for selection in the drop-down list.</p>  |
| <b>Case sensitive</b>  | <b>Active:</b> Capitalization is recognized when filtering for variable name or identification.   |

## ORIGIN OF THE DATA

| Parameter                                 | Description   |
|---|---|
| <b>Origin of the data</b>                 | Display current or current and historical events.   |
| <b>Ring buffer</b>                        | <b>Active:</b> Only data from the ring buffer (on page 128) are displayed.  |
| <b>Historical data<br/>Maximum number</b> | <p><b>Active:</b> Data from the ring buffer and historical data from the CEL are displayed.</p> <p>The maximum number of the data which should be displayed includes the data from the ring buffer.</p> |
| <b>Runtime settings</b>                   | Behavior of the CEL in the Runtime  |
| <b>Show list without refresh</b>          | <b>Active:</b> As long as the list is displayed no new entries are added.   |

|                              |  |
|------------------------------|--|
|                              | (Not available for function <b>Export CEL.</b> )   |
| <b>Display relative time</b> | <p>All entries are displayed in the time distance to the selected entry.</p> <p>The displayed time is the difference time passed since the selected entry. The selected entry automatically gets the time stamp 0. The other events have a:</p> <ul style="list-style-type: none"> <li>▶ positive time difference to the selected entry if they occurred later</li> <li>▶ negative time difference to the selected entry if they occurred earlier</li> </ul> |

#### ALARM/EVENT GROUPS/CLASSES, ALARM AREAS

| Parameter                                      | Description   |
|--|---|
| <b>Alarm/event groups/classes, alarm areas</b> | Selection of groups, classes and alarm area.  |
| <b>Alarm/event groups</b>                      | From the existing alarm/event groups select the one from which alarms should be displayed.  |
| <b>Alarm/event classes</b>                     | From the existing alarm/event classes select the one from which alarms should be displayed. |
| <b>Alarm Areas</b>                             | From the existing alarm areas select the one from which alarms should be displayed.         |

#### FILTER FOR SYSTEM MESSAGES

| Parameter                                  | Description   |
|--|---|
| <b>Filter for system messages</b>          | Filter settings for system messages. System messages are messages that do not relate to a variable.   |
| <b>Always show system messages in list</b> | <p>Setting for the display of system messages regardless of the filter settings.</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> System messages are always displayed in Runtime. The following filters are thus suppressed as a result:<br/> Variable name<br/> Identification<br/> Status<br/> Equipment modeling<br/> Alarm/event groups<br/> Alarm/event classes<br/> Lots</li> </ul> <p><u>Special features:</u></p> |

|  |  |
|--|--|
|  | <ul style="list-style-type: none"> <li>▶ System messages are not shown despite the checkbox being activated if they are filtered out by the <b>time filter</b> or the filters for <b>data origin</b> (ring buffer or historic data).</li> <li>▶ System messages are always shown regardless of this setting if there is filtering for equipment models.</li> </ul> |
|--|--|

## CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |



### Attention

*For zenon under Windows CE, the following is applicable: CE systems on which the filter dialog should be displayed must have a screen resolution higher than 800\*600 pixel for the dialog to be displayed completely.*



## Text

Filter...

Screens General **Text** Time Lots Shift Column settings

Filter by

☒ No text filter

☐ Search for (separate words by Space)

Options

☐ Case sensitive

☐ Words do not need to appear in full within the text

☒ At least one word must be in the text

☐ All words have to exist in the text

☐ Filter string has to appear exactly in the text

OK

Cancel

Help

**FILTER BY**

| Parameter                                     | Description  |
|---|--|
| <b>Filter by</b>                              |  |
| <b>No text filter</b>                         | The text filter is not used.                               |
| <b>Search for (words separated by spaces)</b> | The text filter is used.<br>Further options are activated. |
| <b>Input field</b>                            | Enter the corresponding words or character strings.        |

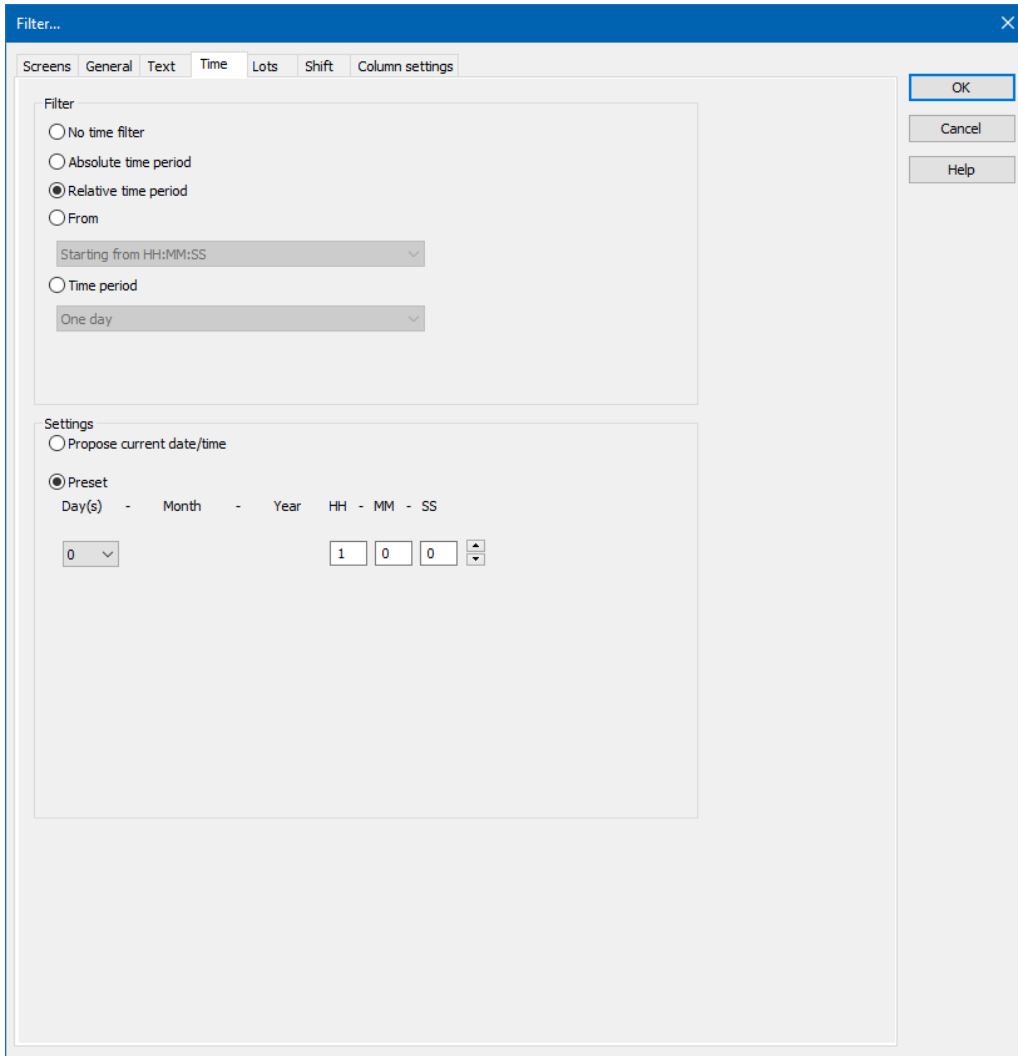
**OPTIONS**

| Parameter  | Description  |
|--|--|
| <b>Options</b>   |  |
| <b>Note capitalization</b>                             | Active: The filtering is case-sensitive.   |
| <b>Words do not have to appear in the text in full</b> | Active: Parts of words can also be taken into account during filtering.                          |
| <b>At least one word must be in the text</b>           | Active: At least one word of the search string has to be in the text.                            |
| <b>All words must be present in the text</b>           | Active: All words must be present in the search string. In doing so, the sequence plays no role. |
| <b>Filter text must appear in the text exactly</b>     | Active: The text must be exactly as defined in the search string.                                |

## Time

On this tab, you define the time period that is to be used when the filter screen is opened.

You can read details of the time filter options in the Filter for screen switching, CEL (on page 47)/time (on page 53) chapter.



The screenshot shows the 'Filter...' dialog box with the 'Time' tab selected. The dialog has a title bar with a close button (X) and a tab bar with the following tabs: Screens, General, Text, Time (selected), Lots, Shift, and Column settings. The main content area is divided into two sections: 'Filter' and 'Settings'.

**Filter Section:**

- ☐ No time filter
- ☐ Absolute time period
- ☒ Relative time period
- ☐ From
  - Starting from HH:MM:SS
- ☐ Time period
  - One day

**Settings Section:**

- ☐ Propose current date/time
- ☒ Preset
  - Day(s) - Month - Year HH - MM - SS
  - 0 1 0 0

On the right side of the dialog, there are three buttons: OK, Cancel, and Help.

## FILTER

Selection of the filter.

| Parameter                   | Description  |
|-----------------------------|--|
| <b>No time filter</b>       | <p><b>Active:</b> No time filter is used.</p> <p><b>Note:</b> all Runtime entries since 1. 1. 1990 are displayed. Use of this filter setting is not supported by Extended Trend.</p>   |
| <b>Absolute filter</b>      | <p><b>Active:</b> A fixed period of time is entered in the editor. When the function is executed, the defined absolute time period is exactly used.</p> <p>In the settings section, the corresponding options can be shown and configured there.</p> <p><b>Note:</b> Time is saved in UTC. For details see chapter Handling of date and time in chapter Runtime.</p>   |
| <b>Relative time period</b> | <p><b>Active:</b> A relative time period is entered.</p> <p>In the settings section, the corresponding options can be shown and configured there.</p> <p><b>Attention:</b> this filter is constantly updated.</p>  |
| <b>From</b>                 | <p><b>Active:</b> A time from which the filter is effective is stated. If the time is not reached on the current day, filtering takes place from the corresponding time the previous day.</p> <p>Selection of the area mode from drop-down list:</p> <ul style="list-style-type: none"> <li>▶ Starting from HH:MM:SS</li> <li>▶ Starting from day - HH:MM:SS</li> <li>▶ Starting from day, month - at HH:MM:SS</li> </ul> <p>In the settings section, the corresponding options can be shown and configured there.</p> <p><b>Attention:</b> The start point of this filter is not updated automatically. Only the existing times are used when shown.</p> <p>The end time point is not defined with this filter, it is carried over.</p> |

|                    |  |
|--------------------|--|
| <b>Time period</b> | <p><b>Active:</b> A fixed time period is entered. Selection of the area mode from drop-down list:</p> <ul style="list-style-type: none"> <li>▶ One day</li> <li>▶ One week</li> <li>▶ Two weeks</li> <li>▶ One month</li> <li>▶ One Year</li> <li>▶ 15 minutes</li> <li>▶ 30 minutes</li> <li>▶ 60 minutes</li> </ul> <p>In the settings section, the corresponding options can be shown and configured there.</p> <p>The following selection is also enabled on activation:</p> <ul style="list-style-type: none"> <li>▶ <b>Display selection dialog</b></li> <li>▶ <b>Use current date and time</b></li> </ul> <p>The <b>Modify time period</b> property can be activated.</p> <p>The time period can be moved to the future.</p> <p>The time period can be amended.</p> <p><b>Example:</b> Create a screen switch, for example to an <b>AML</b> screen. In the screen switching filter dialog in the <b>Time</b> tab, set the filter to <b>time period</b> and select <b>One Month</b> in the drop-down list. Select <b>Use current date/time</b> under <b>Settings</b>. Activate the Modify the checkbox of the time period property Enter the following setting under <b>Move time period to the future: HH = 0</b> . Activate, under <b>Change time period by</b>, the checkbox of the <b>Use last-completed time period</b> property.</p> <p>Evaluation: today's date: 2/22/2018</p> <p>Result of the time filter in Runtime: 01.01.2018 - 31.01.2018</p> |
|--------------------|--|

#### CLOSE DIALOG

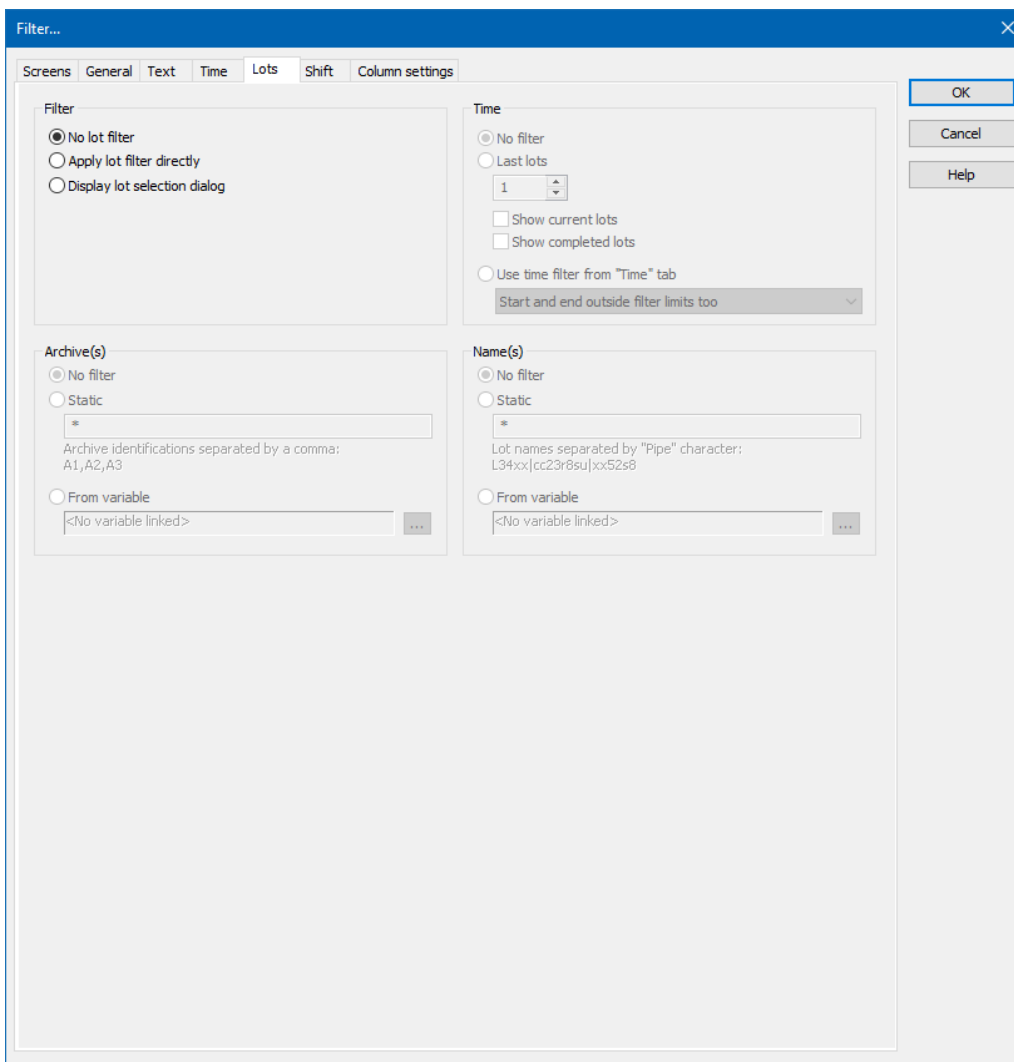
| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |

|             |                    |
|-------------|--------------------|
| <b>Help</b> | Opens online help. |
|-------------|--------------------|

## Lots

On this tab, you can define the lots that are to be displayed.

**Note:** If the lot filter is activated, the shift filter is automatically deactivated. Both filters mutually exclude one another.



**Filter...**

Screens General Text Time **Lots** Shift Column settings

**Filter**

☒ No lot filter  
☐ Apply lot filter directly  
☐ Display lot selection dialog

**Time**

☒ No filter  
☐ Last lots  
 1  
☐ Show current lots  
☐ Show completed lots  
☐ Use time filter from "Time" tab  
 Start and end outside filter limits too

**Archive(s)**

☒ No filter  
☐ Static  
 \*  
 Archive identifications separated by a comma:  
 A1,A2,A3  
☐ From variable  
 <No variable linked>

**Name(s)**

☒ No filter  
☐ Static  
 \*  
 Lot names separated by "Pipe" character:  
 L34xx|cc23r8su|xx52s8  
☐ From variable  
 <No variable linked>

OK Cancel Help

## FILTER

Settings for the application of the lot filter. Selection of one of the options:

- **No lot filter**

► **Apply lot filter directly**

► **Display lot selection dialog**

**Note:** If the lot filter is shown as a dialog, it can be prefiltered for archive identifications. It is expressly recommended that you use this prefiltering for performance improvements.

| Option                       | Description   |
|------------------------------|---|
| No lot filter                | Active: The lot filter is deactivated and cannot be configured. Filtering for lots is not carried out in Runtime.   |
| Apply lot filter directly    | Active: The filter configured here is applied in Runtime directly.  |
| Display lot selection dialog | <p>Active: The dialog for lot selection is shown in Runtime when:</p> <ul style="list-style-type: none"> <li>► Clicking on <b>Filter</b> or</li> <li>► screen switching, if the <b>Show this dialog in Runtime</b> option has been activated (Not available for each function/screen type)</li> </ul> <p><b>Note:</b> The dialog is not shown on reloading.</p> <p>Options can be pre-selected in the Editor.</p> |

## TIME

Configuration of the time filter for lot selection. Selection of one of the options:

- **No filter**
- **Last lots**
- **Use time filter from "Time" tab**

| Option                                 | Description  |
|--|--|
| <b>No filter</b>                       | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The time range set in the <b>Time</b> tab is not taken into account. All completed and current lots are displayed.</li> </ul>  |
| <b>Last lots</b>                       | <p><b>Attention:</b> Only works in conjunction with the <b>Apply lot filter directly</b> option.</p> <p>The option allows the combination of both options <b>Display current lots</b> and <b>Display completed lots</b>. At least one of the two options must be activated. If both options have been deactivated, this corresponds to the <b>No filter</b> setting.</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Input of the number of lots last concluded, according to what they should be filtered for. Input of the number in the number field or configuration via arrow keys.</li> </ul> <p>Example: 3 was entered as a value for the option. 2 lots run and 10 have been ended. The following is shown: the two that are current and one that has been completed.</p> <p><b>Note:</b> The setting of the time filter is not used as a time period for the current lots, but the last year. This filter will not be executed as a prefilter and can therefore not be used to improve performance.</p> <p><b>Note on compatibility:</b><br/>If the project is compiled for a version before 7.11, the following is applicable: If the current lots are selected or the combination of current and completed lots, then only the completed lots are shown in Runtime.</p> |
| <b>Display current lots</b>            | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The current lots are displayed.</li> </ul> <p><b>Note:</b> If the number of lots to be displayed is greater than the number of current lots, lots that have been completed are also shown until the set limit has been reached.</p> <p>Example: 3 lots are to be displayed. 1 lot is running, 5 have been completed. The one current lot and two completed lots are displayed.</p>   |
| <b>Display completed lots</b>          | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The completed lots are displayed.</li> </ul> <p><b>Note:</b> If the number of lots to be displayed is greater than the number of completed lots, lots that have been completed are also shown until the set limit has been reached.</p>  |
| <b>Use time filter from "Time" tab</b> | <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Pre-filtering is carried out with the settings of the <b>Time</b> tab.</li> </ul> <p>The effective range of the filter can be amended within this time range. Select from drop-down list:</p> <ul style="list-style-type: none"> <li>▶ Start and end also outside filter limits: (Default)</li> </ul>  |



|  |   |
|--|---|
|  | <p>Lots can start before the start time configured in the <b>Time</b> filter and end after the configured end time.</p> <ul style="list-style-type: none"><li>▶ Start and end only outside filter limits:<br/>Lots must start and end within the time points configured in the <b>Time</b> filter for the start and end.</li><li>▶ Start also before filter limit:<br/>Lots can start before the start time configured in the <b>Time</b> filter and end after the configured end time.</li><li>▶ End also after the filter limit:<br/>Lots can also end after the end time set in the <b>time</b> filter, but must start at or after the configured start time.</li><li>▶ Adjust start and end to filter limits:<br/>Lots are cut to the time points configured in the <b>Time</b> filter for the start and end.</li></ul> |
|--|---|

## ARCHIVE(S)

Configuration of filtering for archives. Selection of one of the options:

- ▶ **No filter**
- ▶ **Static**
- ▶ **From variable**

| Option               | Description  |
|----------------------|--|
| <b>No filter</b>     | Active: Filtering for archive names is not carried out.  |
| <b>Static</b>        | <p>Active: Archives whose identification corresponds to the character string entered in the input field are filtered for.</p> <p>Input of the archive identifications in the input field:</p> <ul style="list-style-type: none"> <li>▶ Several identifications are separated by a comma (,).</li> <li>▶ * or empty: All archives, no filter.</li> </ul>  |
| <b>From variable</b> | <p>Active: The value of the variables linked here is applied as a filter for archive names in Runtime.</p> <p>Click on button ... in order to open the dialog for selecting a variable.</p> <p>Only available for all modules if the <b>Apply lot filter directly</b> option has been selected:</p> <p><b>Notes for variables in Runtime:</b></p> <ul style="list-style-type: none"> <li>▶ The variable selection is only activated in Runtime if a valid variable has already been linked in Runtime. The ... button is always deactivated in Runtime. The option can be selected, but no new variable can be linked.</li> <li>▶ If the variable is not signed into the driver at the time at which the lot filter is applied, the variable is signed in and read. This can lead to delays with slow driver connections/protocols.</li> </ul> <p><b>Attention:</b> If the selected variable is not found in Runtime, there is no filtering for archive names. This also applies if the value of the variable cannot be determined. The filter then corresponds to the <b>No filter</b> setting.</p> |

## NAME(S)

Configuration of the filtering to names. Selection of one of the options:

- ▶ **No filter**
- ▶ **Static**
- ▶ **From variable**

| Option               | Description  |
|----------------------|--|
| <b>No filter</b>     | Active: Filtering for lot names is not carried out.  |
| <b>Static</b>        | <p>Active: Lot names that correspond to the character string entered in the input field are filtered for.</p> <p>Input of the lot name in the input field:</p> <ul style="list-style-type: none"> <li>▶ Several entries are separated by a pipe character ( ).</li> <li>▶ * or empty: All lots of all displayed archives, no filter.</li> </ul>  |
| <b>From variable</b> | <p>Active: The value of the variable linked here is applied as a filter for lot names in Runtime.</p> <p>Click on the ... button to open the dialog for selecting a variable.</p> <p>Only available if the option <b>Apply lot filter directly</b> has been selected.</p> <p><b>Notes for variables in Runtime:</b></p> <ul style="list-style-type: none"> <li>▶ The variable selection is only activated in Runtime if a valid variable has already been linked in Runtime. The ... button is always deactivated in Runtime. The option can be selected, but no new variable can be linked.</li> </ul> <p>If the variable is not signed into the driver at the time at which the lot filter is applied, the variable is signed in and read. This can lead to delays with slow driver connections/protocols.</p> <p><b>Attention:</b> If the selected variable is not found in Runtime, there is no filtering for lot names. This also applies if the value of the variable cannot be determined. The filter then corresponds to the <b>No filter</b> setting.</p> |

#### CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |

#### Shift

You configure the limitation of the display to certain shifts in this tab. The shift information is also applied to the existing filter.

#### Note:

- ▶ The shift filter requires a configured time filter. If the time filter is set to the **No time filter** option, the shift filter is deactivated. A notice of the cause of the deactivation is shown.
- ▶ If the lot filter is activated, the shift filter is automatically deactivated. Both filters mutually exclude one another. A notice of the cause of the deactivation is shown.

## CONFIGURATION

To filter for shifts:

1. Configure the time filter.
  - **Absolute time filter:** Shifts from the absolute defined time period are shown.
  - **Relative time filter:** Shifts from the relative defined time range are shown. The upper limit is set at 1440 minutes by default.
  - **From:** Shifts from a certain time point are shown.
  - **Time range:** Shifts within a certain time range are shown.
2. Configure the shift filter.

To do this, select one of the options:

  - **Apply shift filter directly:**

The configured time filter is used to filter the shifts in Runtime. In doing so, all shifts that are at least partly in the time filter range are taken into account. Even if the time filter is defined in Runtime, the shift filter is applied after selecting the time period. If there is no suitable shift, no data is shown in the CEL screen.

The set filter continues to have an effect on the CEL data. If a shift is only partially within the set time range, only the CEL entries that are both in the time filter and the shift are shown.
  - **Show shift selection:**

The shift filter is configured and applied when called up in Runtime. All shifts that are at least partly in the time filter range are offered in a list for selection. After selecting one or more shifts, the time filter is overwritten and set to the times of the selected shifts. It is thus ensured that the complete shift is always included in the filter.
3. Configure **Name** and **Options** if required.

With the Apply shift filter directly option, the shifts are permanently monitored by the filter and the filter is amended if necessary.

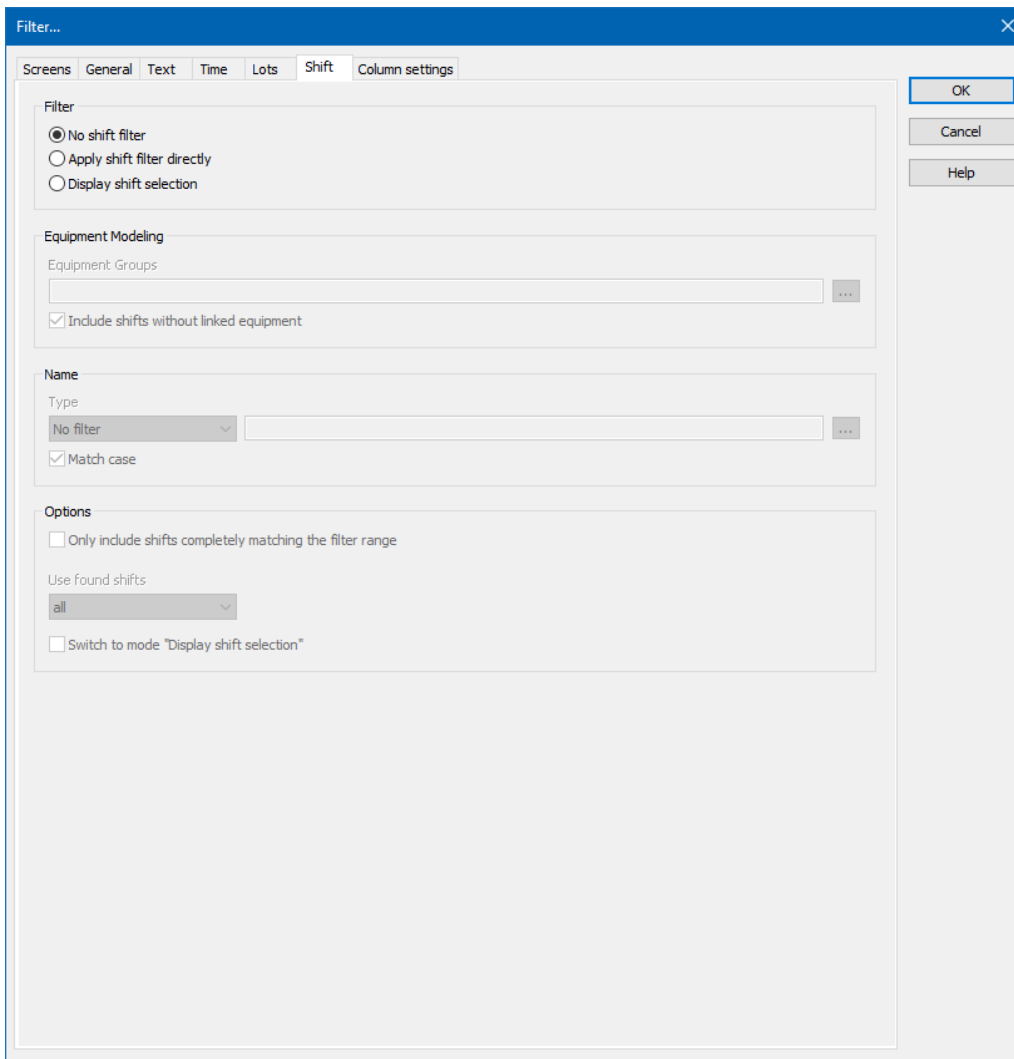
The shifts for filtering the data are redetermined if:

- ▶ Shifts are reconfigured
- ▶ Shifts are newly-created in the filter time period
- ▶ The time period is reconfigured

The following are not taken into account in the filter:

- ▶ Deleted shifts
- ▶ Shifts that are removed from the time filter due to a change of the time period

## SHIFT DIALOG



**Filter...**

Screens General Text Time Lots **Shift** Column settings

**Filter**

☒ No shift filter  
☐ Apply shift filter directly  
☐ Display shift selection

**Equipment Modeling**

Equipment Groups:  ...

☒ Include shifts without linked equipment

**Name**

Type:  ...

☒ Match case

**Options**

☐ Only include shifts completely matching the filter range

Use found shifts:

☐ Switch to mode "Display shift selection"

OK Cancel Help

## FILTER

Settings for the application of the shift filter. Selection of one of the options:

- ▶ **No shift filter**
- ▶ **Apply shift filter directly**
- ▶ **Display shift selection**

| Option                             | Description  |
|------------------------------------|--|
| <b>No shift filter</b>             | <p>Shift filter selection:</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The shift filter is deactivated and cannot be configured. Filtering for shifts is not carried out in Runtime.</li> </ul>  |
| <b>Apply shift filter directly</b> | <p>Applying the shift filter in Runtime:</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The filter configured here is applied in Runtime directly. Equipment groups and shift names can be preselected.</li> </ul>  |
| <b>Display shift selection</b>     | <p>Display of the shift selection in Runtime:</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The dialog for shift selection is shown in Runtime.</li> </ul> <p>The settings chosen in the Editor are applicable for the reading of the shifts in Runtime.</p> <p>The dialog is shown in Runtime when:</p> <ul style="list-style-type: none"> <li>▶ Clicking on the <b>Filter</b> button.</li> <li>Or:</li> <li>▶ Executing screen switching.</li> </ul> <p><b>Note:</b> The dialog is not shown on reloading.</p> |

## EQUIPMENT MODELING

Configuration of the equipment groups for filtering for shifts.

| Option  | Description   |
|---|---|
| <b>Equipment Groups</b>                         | <p>Selection of equipment groups to which shifts must be linked.</p> <p>Clicking on the ... button opens the dialog to select equipment groups.</p> <p>If several equipment groups are selected, they are displayed in the option separated by a semicolon (;).</p>   |
| <b>Include shifts without equipment linking</b> | <p>Selection of whether linking to an equipment group is necessary.</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Shifts that are not linked to an equipment group are also taken into account.</li> <li>▶ <b>Inactive:</b> Only shifts that are linked to at least one equipment group are taken into account.</li> </ul> <p>Default: Active</p> |

## NAME

Configuration of the shift names for which filtering is to take place.

Selection of one of the options:

- ▶ **No filter**

- ▶ Name with wildcards
- ▶ Name from variable

| Option                | Description  |
|-----------------------|--|
| Type                  | <p>Selection of the filter type from a drop-down list when filtering according to name:</p> <ul style="list-style-type: none"> <li>▶ No filter:<br/>Filtering for names is not carried out.</li> <li>▶ Name with wildcards:<br/>A name with placeholder can be entered into the input field. All shifts whose name is applicable for the filter are included.</li> <li>▶ Name from variable:<br/>The name of the shift is defined by a variable in Runtime. Click on button ... Opens the dialog for selecting a variable.</li> </ul> <p>Default: No filter</p> <p><u>Wildcards:</u></p> <ul style="list-style-type: none"> <li>▶ *: Replaces desired characters in the desired quantity. Can be used as a search term at any desired place.<br/><b>red*</b> finds all texts that start with <b>red</b>.</li> <li>▶ ?: Replaces precisely one character.<br/><b>r?d</b> finds <b>red</b>, <b>rad</b>, ..</li> </ul> <p><b>Notes for variables in Runtime:</b></p> <ul style="list-style-type: none"> <li>▶ The variable selection is only activated in Runtime if a valid variable has already been linked in Runtime. The ... button is always deactivated in Runtime. The option can be selected, but no new variable can be linked.</li> <li>▶ If the variable is not signed into the driver at the time at which the lot filter is applied, the variable is signed in and read. This can lead to delays with slow driver connections/protocols.</li> </ul> <p><b>Attention:</b> If the selected variable cannot be found in Runtime or the value of the variables cannot be determined, the filter is treated like the <b>No filter</b> setting.</p> |
| Note case sensitivity | <p>Setting for filtering for upper/lower case</p> <ul style="list-style-type: none"> <li>▶ Active: Capitalization is taken into account for names.</li> </ul> <p>Default: Aktiv</p>  |

## OPTIONS

Configuration of the options for filtering for shifts in the CEL.

| Option  | Description  |
|---|--|
| <b>Only include shifts that are fully in the filter range</b> | <p>Configuration of which shifts are displayed.</p> <ul style="list-style-type: none"> <li>▶ Active: Only shifts that are fully in the time filter set are shown.</li> <li>▶ Inactive: Shifts that start earlier and/or finish later are also shown.</li> </ul> <p>Default: <code>Inactive</code></p> <p><u>Example:</u></p> <ul style="list-style-type: none"> <li>▶ Time filter: Today 08:00 – 12:00.</li> <li>▶ Existing shift: Today 8:30 AM – 5:00 PM.</li> </ul> <p>Result for:</p> <ul style="list-style-type: none"> <li>▶ Option <code>active</code>: The shift is not taken into account because it is not fully in the time filter.</li> <li>▶ <code>Inactive</code> option: The shift is taken into account because it is partly in the time filter.</li> </ul>  |
| <b>Use shifts found</b>                                       | <p>Selection of shifts that are taken into account, from drop-down list:</p> <ul style="list-style-type: none"> <li>▶ <code>All</code>: All shifts found are taken into account.</li> <li>▶ <code>Earliest shift only</code>:<br/>Of the shifts found, only the earliest are taken into account. The earliest shift is the shift with the earliest start time. If several shifts have the same start time, one of these shifts is selected randomly.</li> <li>▶ <code>Only last shift</code>:<br/>Of the shifts found, only the latest shift is taken into account. The latest shift is the shift with the latest end time. If several shifts have the same end time, one of these shifts is selected randomly.</li> </ul> <p>Default: <code>all</code></p> <p><b>Attention:</b> The <b>Only include shifts that are fully in the filter range</b> influences the evaluation of this option. If it is active, only shifts that are fully in the time range can be found. If it is inactive, shifts that start earlier or end later can be found.</p> <p><u>Example:</u></p> <p><u>Configuration and shifts:</u></p> <ul style="list-style-type: none"> <li>▶ <b>Only include shifts that are fully in the filter range</b> option: active.</li> <li>▶ <b>Use found shifts</b> option: <code>Latest shift only</code></li> <li>▶ Time filter: Today 08:00 – 10:00 AM.</li> <li>▶ Shift 1: Today 08:00 – 8:30 AM.</li> <li>▶ Shift 2: Today 8:30 AM – 9:00 AM.</li> <li>▶ Shift 3: Today 10:00 AM – 11:00 AM.</li> </ul> |



|                                       |   |
|---------------------------------------|---|
|                                       | <u>Result:</u><br>▶ Shift 2 is used   |
| Switch to "Show shift selection" mode | ▶ <b>Active:</b> The filter acts as with the <b>Show shift selection</b> option. The time filter is set to absolute; start and end correspond to the start time and end time of the shifts. If no shift is found, the times are set to 0 for the time filter.<br><br>Default: Inactive<br><br><u>Behavior in Runtime:</u><br><br>If the shift management is set to <b>Show shift selection</b> in Runtime, the filter options also have an effect on the shifts shown in the shift list. The shift list is filtered accordingly by clicking on the Update button. |

#### CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |

#### SYSTEM MESSAGES

System messages (on page 48) are configured in the **General** (on page 48) tab. They also have an effect on the shift filter:

- ▶ **Active:** When applying a shift filter, the system messages whose time stamp is within one of the selected shifts are shown.
- ▶ **Inactive:** No system messages are shown when a shift filter is applied.

**Note:** System messages whose time stamp is not within one of the selected shifts are never shown.

#### FILTER BUTTON IN THE SCREEN IN RUNTIME

If the **Filter** button is pressed in the CEL screen, the complete filter dialog including the shift selection list is shown, depending on the configuration. The filter settings can thus be amended and the shift list can be updated in order to select another shift.

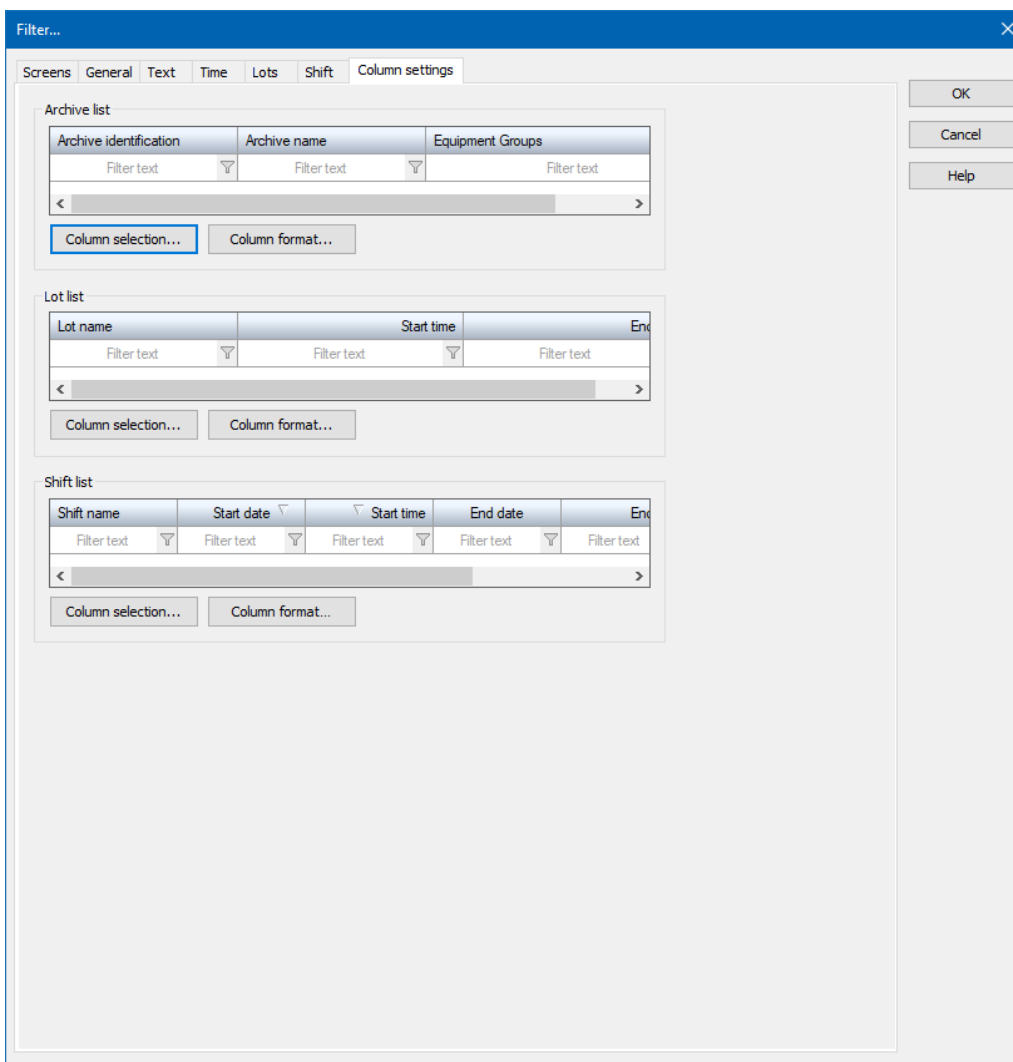
#### Column settings

In this tab, you define how the **archive list**, the **lot list** and the **shift list** are displayed in Runtime:

- ▶ Selection of the columns to be displayed

- ▶ Sorting of the columns
- ▶ Formatting of columns:
  - Labeling
  - Width
  - Alignment

## COLUMN SETTINGS DIALOG



The screenshot shows the 'Filter...' dialog box with the 'Column settings' tab selected. The dialog contains three sections: 'Archive list', 'Lot list', and 'Shift list'. Each section displays a table with columns and filter text, and buttons for 'Column selection...' and 'Column format...'.

**Archive list**

| Archive identification | Archive name | Equipment Groups |
|------------------------|--------------|------------------|
| Filter text            | Filter text  | Filter text      |

< >

Column selection... Column format...

**Lot list**

| Lot name    | Start time  | End         |
|-------------|-------------|-------------|
| Filter text | Filter text | Filter text |

< >

Column selection... Column format...

**Shift list**

| Shift name  | Start date  | Start time  | End date    | End         |
|-------------|-------------|-------------|-------------|-------------|
| Filter text | Filter text | Filter text | Filter text | Filter text |

< >

Column selection... Column format...

OK Cancel Help

## ARCHIVE LIST

| Option                  | Description  |
|-------------------------|--|
| <b>Archive list</b>     | <p>Configuration of the archive list. Display of the configured columns.</p> <p>If you want to edit the list directly using the monitor, activate the Multi-Touch functionality.</p> <p>You can find detailed information in relation to this in the Configure interactions chapter.</p> <p>Longer texts can also be displayed in Runtime over several lines using the <b>Automatic word wrap</b> property.</p> <p>In the Editor, go to <b>Representation</b> in the properties of the respective list properties and activate the checkbox of the <b>Automatic word wrap</b> property.</p> <p>The line height must be amended manually.</p> |
| <b>Column selection</b> | Clicking on the button opens a dialog to select and sort the columns.  |
| <b>Column format</b>    | Clicking on the button opens a dialog to format the list.  |

## LOT LIST

| Option                  | Description  |
|-------------------------|--|
| <b>Lot list</b>         | <p>Configuration of the lot list. Display of the configured columns.</p> <p>If you want to edit the list directly using the monitor, activate the Multi-Touch functionality.</p> <p>You can find detailed information in relation to this in the Configure interactions chapter.</p> <p>Longer texts can also be displayed in Runtime over several lines using the <b>Automatic word wrap</b> property.</p> <p>In the Editor, go to <b>Representation</b> in the properties of the respective list properties and activate the checkbox of the <b>Automatic word wrap</b> property.</p> <p>The line height must be amended manually.</p> |
| <b>Column selection</b> | Clicking on the button opens a dialog to select and sort the columns.  |
| <b>Column format</b>    | Clicking on the button opens a dialog to format the list.  |

## SHIFT LIST

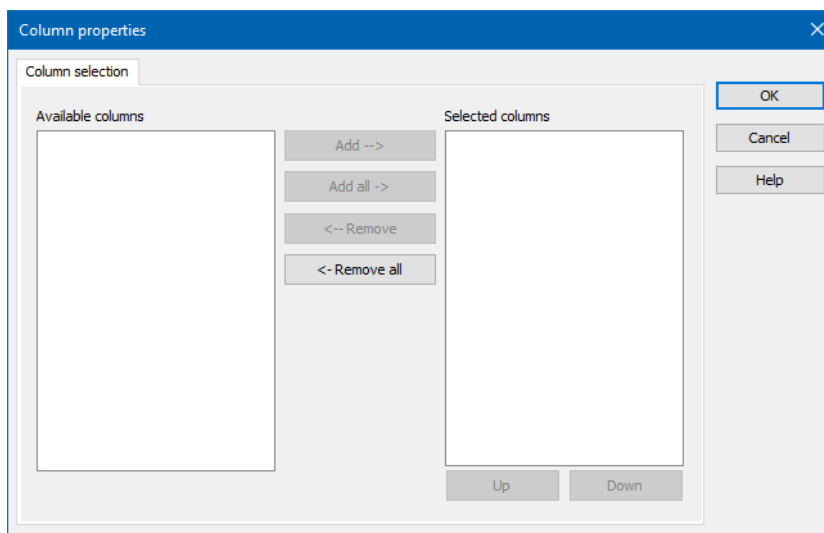
| Option                  | Description  |
|-------------------------|--|
| <b>Shift list</b>       | <p>Configuration of the shift list. Display of the configured columns.</p> <p>Longer texts can also be displayed in Runtime over several lines using the <b>Automatic word wrap</b> property.</p> <p>In the Editor, go to <b>Representation</b> in the properties of the respective list properties and activate the checkbox of the <b>Automatic word wrap</b> property.</p> <p>The line height must be amended manually.</p> |
| <b>Column selection</b> | Clicking on the button opens a dialog to select and sort the columns.  |
| <b>Column format</b>    | Clicking on the button opens a dialog to format the list.  |

#### CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |

#### Column selection

Selection and sequence of the columns.



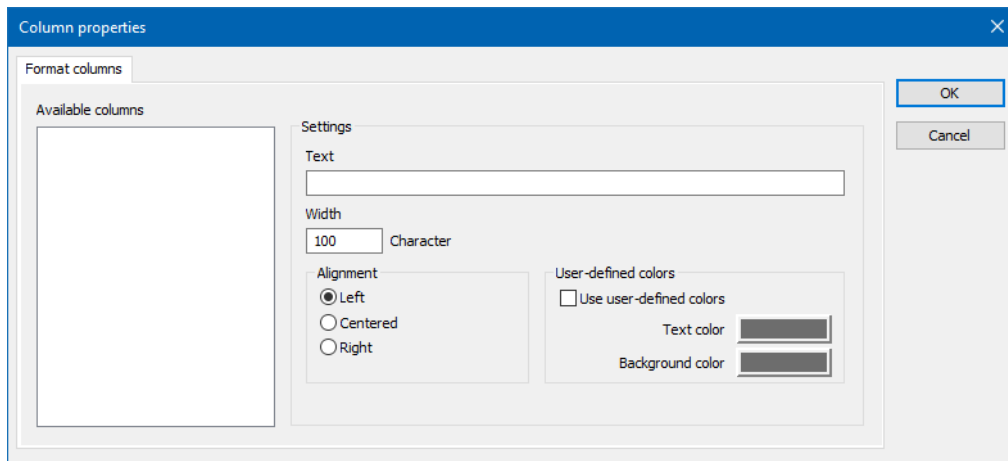
| Option                   | Function   |
|--------------------------|--|
| <b>Available columns</b> | List of columns that can be displayed in the table.  |
| <b>Selected columns</b>  | Columns that are displayed in the table.   |
| <b>Add -&gt;</b>         | Moves the selected column from the available ones to the selected items. After you confirm the dialog with OK, they are shown in the detail view.                                |
| <b>Add all -&gt;</b>     | Moves all available columns to the selected columns.   |
| <b>&lt;- Remove</b>      | Removes the marked columns from the selected items and shows them in the list of available columns. After you confirm the dialog with OK, they are removed from the detail view. |
| <b>&lt;- Remove all</b>  | All columns are removed from the list of the selected columns.   |
| <b>Up</b>                | Moves the selected entry upward. This function is only available for unique entries, multiple selection is not possible.   |
| <b>Down</b>              | Moves the selected entry downward. This function is only available for unique entries, multiple selection is not possible.   |

#### CLOSE DIALOG

| Options       | Description                                 |
|---------------|---|
| <b>OK</b>     | Applies settings and closes the dialog.     |
| <b>Cancel</b> | Discards all changes and closes the dialog. |
| <b>Help</b>   | Opens online help.                          |

## Column Format

Configuration of the properties of the columns for configurable lists. The settings have an effect on the respective list in the Editor or - when configuring screen switching - in Runtime.



## AVAILABLE COLUMNS

| Option                   | Description   |
|--------------------------|---|
| <b>Available columns</b> | List of the available columns via <b>Column selection</b> . The highlighted column is configured via the options in the <b>Settings</b> area. |

## SETTINGS

| Option                     | Description  |
|----------------------------|--|
| <b>Settings</b>            | Settings for selected column.  |
| <b>Labeling</b>            | Name for column title.<br>The column title is online language switchable. To do this, the @ character must be entered in front of the name.  |
| <b>Width</b>               | Width of the column in characters.<br>Calculation: Number time average character width of the selected font.   |
| <b>Alignment</b>           | Alignment. Selection by means of radio buttons.<br>Possible settings: <ul style="list-style-type: none"> <li>▶ <b>Left</b>: Text is justified on the left edge of the column.</li> <li>▶ <b>Centered</b>: Text is displayed centered in the column.</li> <li>▶ <b>Right</b>: Text is justified on the right edge of the column.</li> </ul>   |
| <b>User-defined colors</b> | Properties in order to define user-defined colors for text and background. The settings have an effect on the Editor and Runtime.<br><b>Note:</b> <ul style="list-style-type: none"> <li>▶ These settings are only available for configurable lists.</li> <li>▶ In addition, the respective focus in the list can be signaled in Runtime by means of different text and background colors. These are configured using the project properties.</li> </ul> |
| <b>User defined colors</b> | <b>Active</b> : User-defined colors are used.  |
| <b>Text color</b>          | Color for text display. Clicking on the color opens the color palette to select a color.   |
| <b>Background color</b>    | Color for the display of the cell background. Clicking on the color opens the color palette to select a color.   |

|  |   |
|--|---|
| <b>Lock column filter in the Runtime</b> | <p>▶ <b>Active:</b> The filter for this column cannot be changed in Runtime.</p> <p><b>Note:</b> Only available for:</p> <ul style="list-style-type: none"> <li>▶ Batch Control</li> <li>▶ Extended Trend</li> <li>▶ Filter screens</li> <li>▶ Message Control</li> <li>▶ Recipe Group Manager</li> <li>▶ Shift Management</li> <li>▶ Context List</li> </ul> |
|--|---|

#### CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |
| <b>Help</b>   | Opens online help.                                      |

## 3.5 CEL ring buffer

Events are saved in a ring buffer (cel.bin) and in an event file (\*.cel) in the Runtime folder as soon as they occur.

#### RING BUFFER

The ring buffer contains all active events. These are managed via:

- ▶ **Time received** in millisecond as unique signature

#### SIZE OF THE RINGBUFFER

The size of the ring buffer must be set to an appropriated size in the project properties via property **Size of the ring buffer**.

In the Runtime old entries are kept in the list when the CEL screen is called up. As soon as new entries are added the number of the displayed entries can exceed the engineered size of the ring buffer. When the list is then called up again, the old entries are removed and the engineered size is adhered to. This behavior makes sure that no data is lost when the list is displayed.



**Attention:** The display of entries which exceed the defined values occupies additional memory. If the screen is called up again, the occupied memory is not freed but remains at the last peak.

## SAVE RING BUFFER

The ring buffer is automatically saved as **cel.bin** when the Runtime is closed. If the Runtime is closed due to an unexpected event, e.g. power outage, data will be lost. To prevent this the ring buffer can be saved manually via property **Save ring buffer on change** at every new entry or via function **Save AML and CEL ring buffer** (on page 134).

## RESULT FILE

All alarms are written together with the ring buffer in a separate CEL file (\*.cel) at the same time. This file is created for every calendar day automatically and is managed via property **Save CEL data**. The name of the file consists of the letter **C**, followed by the date in form **YYMMDD** and the suffix **.cel**, e.g. **C100623.cel**. These files are created automatically for every day and must be evacuated or deleted by the user if the storage space is limited. \*.cel files are saved in the folder **...\Project folder\Computer name\Project name**.

## SYNCHRONIZING RING BUFFER AND ALARM FILE

Ring buffer and CEL file are synchronized. This synchronization is always carried out from the ring buffer to the CEL file.

## SAVING PERIODS

The Chronological Event List \*.cel is saved each time a new entry is made.

The ring buffer (\*.bin) is saved:

- ▶ when the Runtime is closed
- ▶ after every new entry if property **Save ring buffer on change** is active
- ▶ when function **Save AML and CEL ring buffer** is carried out

**Note:** If option **Save ring buffer on change** is deactivated, it is possible that the entries in the CEL and in the ring buffer do not match after a power outage.

# 4. Functions

Via functions the display and the handling of the CEL are controlled in the Runtime.



### Attention

*If functions are used in the network, regard their execution location.*

## 4.1 Screen switch CEL

In order to call up a screen of type `Chronological Event List`:

1. Create a `Chronological Event List` screen (on page 7):
2. Create a screen switch function to the screen.
3. Define the desired filter properties (on page 47)

In the Runtime you can modify the filter properties. Exception: In the Editor fixed time filter was defined.

### CONFIGURE SCREEN SWITCHING

To create a screen switch to a screen of type `CEL`:

1. In the context menu of the **Function** node, select the **New function** command.
2. Click on **screen switch**.

The dialog for the screen selection will be opened.

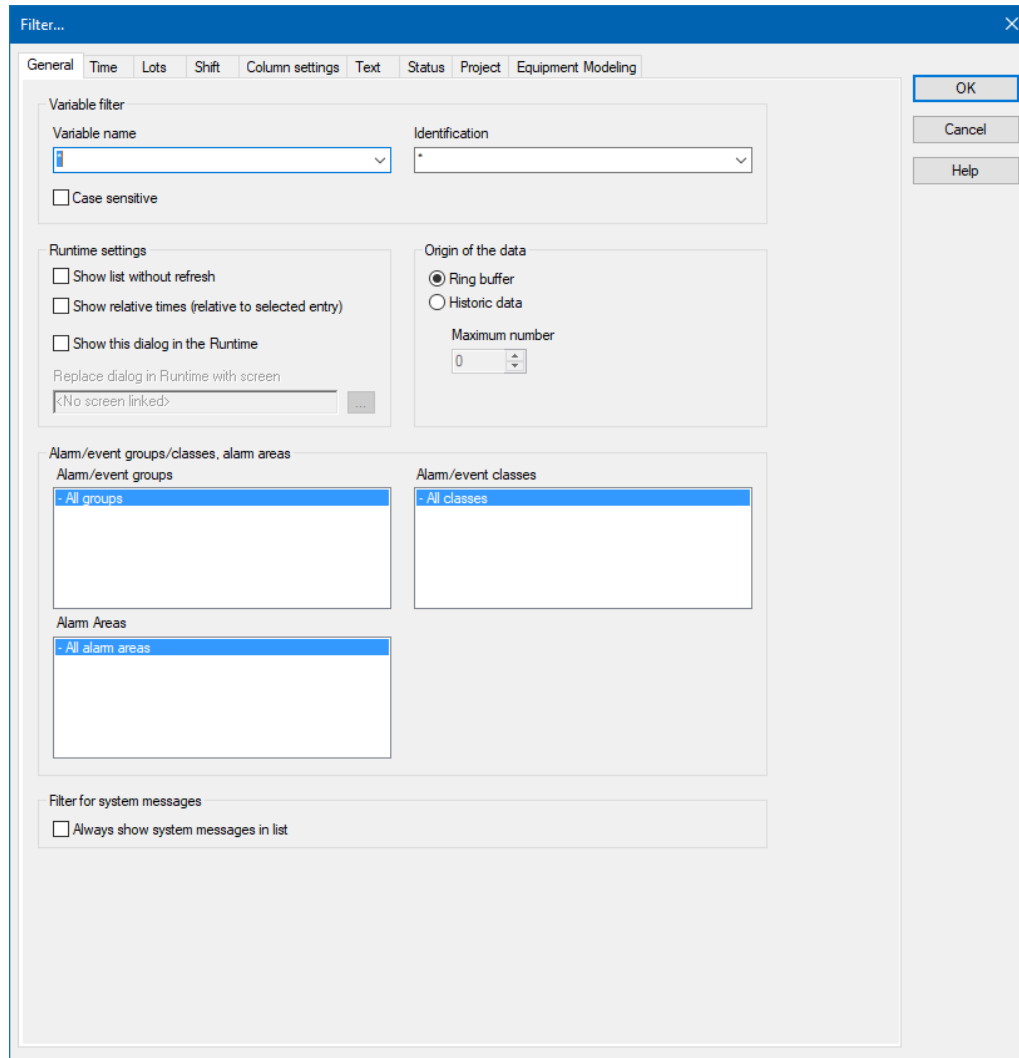
3. Select the `CEL` screen.  
Or: Create this dialog by clicking on the **New screen** symbol.

The filter is displayed with all tabs:

- General (on page 48)
- Time (on page 53)
- Lots (on page 68)
- Shift (on page 76) (cannot be used with a lot filter at the same time)
- Column settings (on page 84)
- Text (on page 90)
- Status (on page 92)
- Project (on page 93) (only available in the integration project of the multi-project administration.)
- Equipment Modeling (on page 93)

If linked variables or indexes are available, the following tabs can be displayed as an option.

- Replace links
- Replace indices



4. Define the filters that should be pre-defined in Runtime.
5. Confirm the settings and close the dialog by clicking on **OK**.
6. Link the function to a button in order to call up the screen and to display the filter properties in Runtime



### Information

*If a screen that does not have a time filter is referenced, the time filters are deactivated.*

## 4.2 Screen switch CEL Filter

In order to call up a screen of type `Chronological Event List Filter` in the Runtime:

1. create a screen of type `Chronological Event List Filter` (on page 14):
2. create a screen switch function for this screen
3. define the desired filter properties (on page 97)

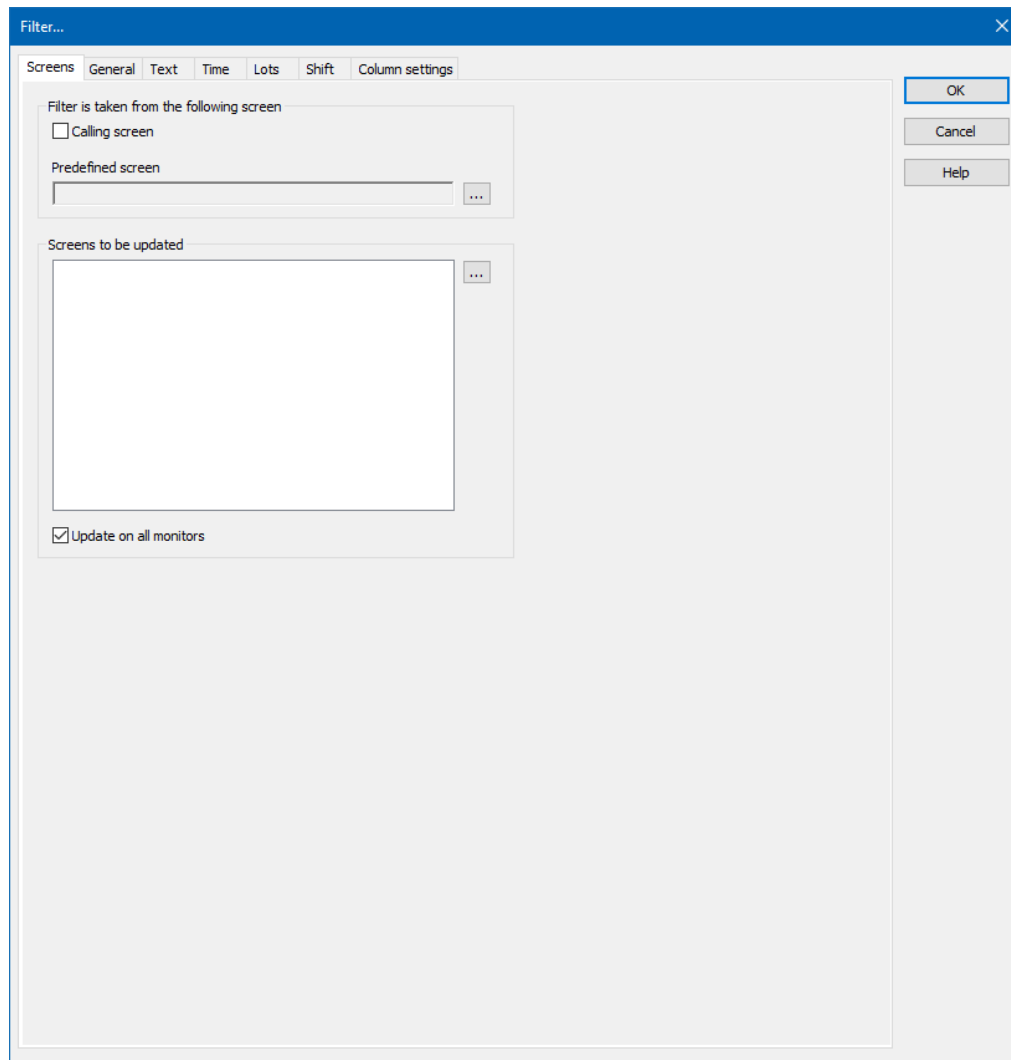
In the Runtime the filter properties can only be controlled via the buttons defined in the screen.

### CONFIGURE SCREEN SWITCHING

To create a screen switch to a screen of type `Chronological Event List Filter`:

1. in the context menu of node **function** select command **New function**
2. click on **screen switch**
3. the dialog for the screen selection will be opened
4. select the screen of type `Chronological Event List Filter`  
or create it in this dialog by clicking symbol **New screen**
5. the filter is displayed with all tabs:
  - **Screens (on page 99)**
  - General (on page 101)
  - Text
  - Time (on page 107)
  - Lots (on page 110)
  - Shift (on page 115)

- Column settings (on page 121)



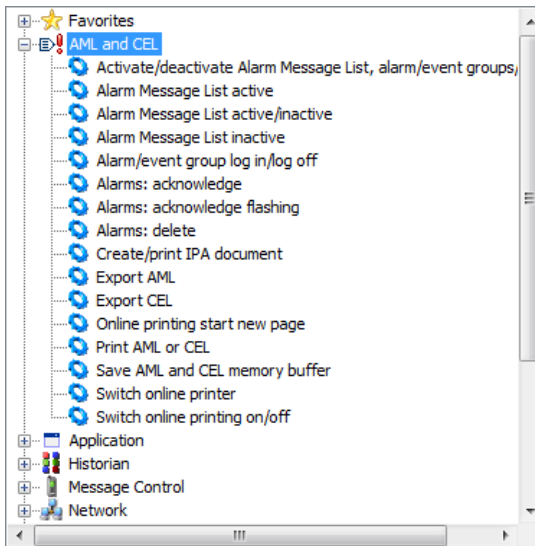
6. define the filters which should be pre-defined in the Runtime
7. confirm the settings and close the dialog by clicking **OK**
8. link the function with a button in order to call up the screen and to display the filter properties in the Runtime

## 4.3 Functions for Chronological Event List

Different functions enable the handling of events in the Runtime.

To create a function for the Chronological Event List:

1. navigate to the **Functions** node
2. select **New function** in the context menu or from the toolbar
3. the dialog for selecting functions is opened
4. navigate to the **AML/CEL** node



5. select the desired function
6. configure the function if necessary
7. link the function to a button

#### 4.3.1 Save AML and CEL ring buffer

With this function, the content of the ring buffer for alarms and events as well as the values of mathematical variables (counters) can be saved. The entries are saved in the following files:

| File        | Contents   | The size can be set in Properties |
|-------------|--|-----------------------------------|
| ALARM.BIN   | Alarms   | Size of the ring buffer           |
| CEL.BIN     | Chronological Event List entries                 | Size of the ring buffer           |
| SY_MA32.BIN | Values of mathematical variables (e.g. counters) |                                   |

**Example:** Saving the AML ring buffer.

Engineering:

1. Create a new function.

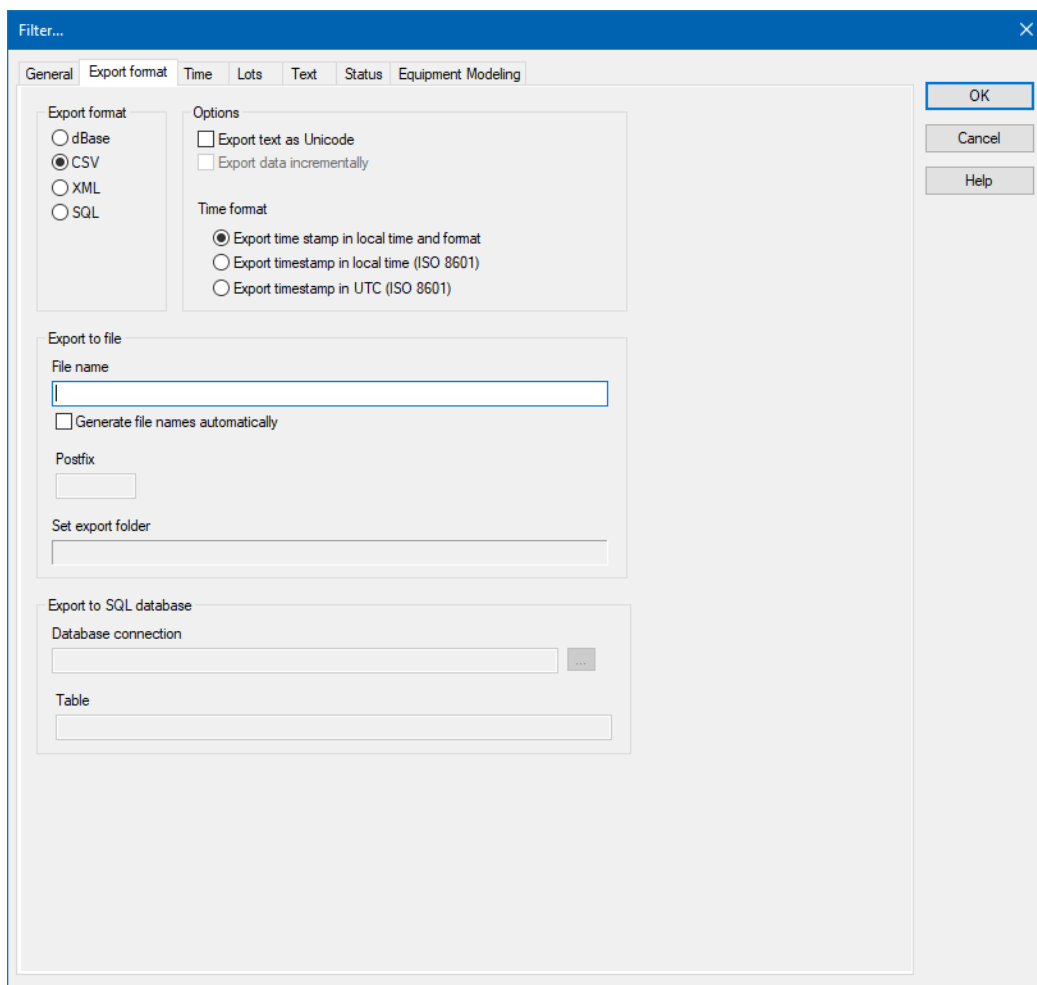
2. Select **Save AML and CEL ring buffer**.
3. Link the function to a button.

### 4.3.2 Export CEL

With this function you can export the saved events with filter options to a file or database in the Runtime.

To export CEL entries:

1. Create a new function.
2. Select **Export CEL**.
3. The dialog for selecting filter criteria opens.



The image shows a screenshot of the 'Filter...' dialog box in the Zenon software. The dialog has a blue title bar with a close button (X) in the top right corner. Below the title bar is a tabbed interface with tabs for 'General', 'Export format', 'Time', 'Lots', 'Text', 'Status', and 'Equipment Modeling'. The 'Export format' tab is currently selected. In this tab, there are two main sections: 'Export format' and 'Options'. The 'Export format' section has four radio buttons: 'dBase', 'CSV' (which is selected), 'XML', and 'SQL'. The 'Options' section has two checkboxes: 'Export text as Unicode' and 'Export data incrementally'. Below these is a 'Time format' section with three radio buttons: 'Export time stamp in local time and format' (selected), 'Export timestamp in local time (ISO 8601)', and 'Export timestamp in UTC (ISO 8601)'. On the right side of the dialog, there are three buttons: 'OK', 'Cancel', and 'Help'. Below the 'Export format' and 'Options' sections, there are three more sections: 'Export to file', 'Export to SQL database', and 'Export to CSV database'. The 'Export to file' section has a 'File name' text box, a 'Generate file names automatically' checkbox, a 'Postfix' text box, and a 'Set export folder' text box. The 'Export to SQL database' section has a 'Database connection' text box with a browse button (three dots) and a 'Table' text box. The 'Export to CSV database' section is currently empty.

4. Define the criteria for:

- Export format
  - General (on page 48)
  - Time (on page 53)
  - Text (on page 90)
  - Status (on page 92)
  - Equipment Modeling (on page 93)
  - Project (on page 93)
5. Link the function to a button.

## Export format

Exports can be carried out in different formats. Which columns are exported, and how, depends on the source (AML/CEL) and the export format:

Data is exported in different ways for:

- ▶ CSV (on page 141)
- ▶ dBase (on page 142)
- ▶ SQL (on page 142)
- ▶ XML (on page 143)



### Information

*The export to SQL is incremental. If there is data that has already been exported, only new and amended data is exported.*

## COLUMN SELECTION

The selection of the columns to be exported depends on the export format:

- ▶ CSV, DBF and XML: Selection using the dialog of the **Column settings AML** project property for the AML and **Column settings CEL** for the CEL.
- ▶ SQL: Fixed settings for the incremental export, which cannot be configured further.

**Note:** The **RESLABEL** column for the **Resources label** was added in version 7.20. Export tables that already exist can thus no longer be used. The table must be renamed for correct export.



## CONFIGURE EXPORT

Filter...

General Export format Time Lots Text Status Equipment Modeling

Export format

☐ dBase

☒ CSV

☐ XML

☐ SQL

Options

☐ Export text as Unicode

☐ Export data incrementally

Time format

☒ Export time stamp in local time and format

☐ Export timestamp in local time (ISO 8601)

☐ Export timestamp in UTC (ISO 8601)

Export to file

File name

☐ Generate file names automatically

Postfix

Set export folder

Export to SQL database

Database connection

...

Table

OK

Cancel

Help

## EXPORT FORMAT

| Parameter            | Description   |
|----------------------|---|
| <b>Export format</b> | <p>Selection of the file type. Possible formats:</p> <ul style="list-style-type: none"> <li>▶ dBase: DBaseIV format (*.dbf):</li> <li>▶ CSV</li> <li>▶ XML</li> <li>▶ SQL</li> </ul> <p><b>Notes on dBase:</b></p> <ul style="list-style-type: none"> <li>▶ Filenames cannot be longer than eight characters.</li> <li>▶ Configured column width is used for export. If, for example, a value of 40 is set under <b>Column settings</b>, a maximum of 40 characters is then exported.</li> <li>▶ A maximum of 255 characters are exported.</li> </ul> |

## OPTIONS

| Parameter                 | Description  |
|---------------------------|--|
| <b>Options</b>            |  |
| <b>Export as unicode</b>  | An export to ASCII format is performed in Unicode    |
| <b>Incremental export</b> | Only differences since the last backup are exported. |

## TIME FORMAT

| Parameter   | Description   |
|---|---|
| <b>Time format</b>                                | Definition of the format in which time is saved.  |
| <b>Export time stamp in local time and format</b> | Time stamp is exported in the local time and the local format.  |
| <b>Export time stamp in local time (ISO 8601)</b> | Time stamp is exported in UTC time plus time lag.   |
| <b>Export time stamp in UTC (ISO 8601)</b>        | Time stamp is exported in Coordinated World Time (UTC). UTC is shown as a world time everywhere where a uniform time scale is needed. |

## EXPORT TO FILE

| Parameter             | Description  |
|-----------------------|--|
| <b>Export to file</b> | Determining the file in which the export is saved. |
| <b>File name</b>      | Define file name individually.                     |

|   |   |
|---|---|
|   | <p>A maximum of 32 alphanumeric characters including file suffix.</p> <p><b>Note:</b> Existing files with the same names are overwritten.</p>   |
| <b>Generate file name automatically</b> | <p>Active: The file name will be generated automatically from a short identifier, a date key and an individual postfix.</p> <p>Inactive: The file name is entered by the user under <b>Filename</b>. (existing files are not overwritten)</p> <p>For details, see the next table: <b>Coding name for automatic naming</b></p> |
| <b>Postfix</b>                          | <p>Free, individual identification. Only available for <b>Generate filename automatically</b>.</p> <p>Possible entries:</p> <ul style="list-style-type: none"> <li>▶ dBase: 1 alphanumeric character</li> <li>▶ ASCII and XML: 32 alphanumeric characters</li> </ul>  |
| <b>Example</b>                          | Display of the complete file name with automatic generation.  |
| <b>Set export folder</b>                | Display of the current export path configured in Project Properties. ( <b>Runtime folder</b> property in the <b>General/Name/Folder</b> node.)  |
| <b>Export to SQL database</b>           | Parameters for export into a SQL database   |
| <b>Database connection</b>              | Configuration of the database connection. A click on the ... button opens the configuration dialog.   |
| <b>Table</b>                            | Selection of the table that is to be written in.  |

## CODING NAME FOR AUTOMATIC NAMING

Example for the coding of the automatic name issuing of an AML export:

| Name          | AJJMMTTP.XXX  |
|---------------|---|
| <b>A</b>      | Short identification of the Alarm Message List  |
| <b>YYMMDD</b> | Date input: <ul style="list-style-type: none"> <li>▶ YY: Year, two-digits</li> <li>▶ MM: Month, two-digits</li> <li>▶ DD: Day, two-digits</li> </ul>                      |
| <b>P</b>      | Free, individual identification: <ul style="list-style-type: none"> <li>▶ dBase: 1 alphanumeric character</li> <li>▶ ASCII and XML: 32 alphanumeric characters</li> </ul> |
| <b>XXX</b>    | File ending: <ul style="list-style-type: none"> <li>▶ DBF: dBase</li> <li>▶ TXT: CSV</li> <li>▶ XML: XML</li> </ul>   |

**Note:** The identifier for the Chronological Event List is **C**. Otherwise the coding of the name follows the procedure described in the example.

#### FORMAL MATTERS

- ▶ Format of the line entries: Is taken from the settings of the **Column settings AML** and **Column settings CEL** property.
- ▶ Column separator: Semi-colon (;)



### Attention

#### Milliseconds for printing or export

*If, when printing or exporting the AML or CEL to CSV, XML or dBase format, the time in milliseconds is to be given, this property must be activated in the dialog for the column settings. To do this:*

- ▶ Go to the **Alarm Message List** or **Chronological Event List** nodes in the project properties.
- ▶ Click on the ... button of the **Column settings AML** or **Column settings CEL** property.
- ▶ The dialog for the column settings is opened.
- ▶ Activate the checkbox in front of the **Milliseconds** property.

The additional setting must be made for both AML and CEL.

## NOTES SQL



### Attention

Ensure that the provider configured in the connection is also available on the Runtime computer in Runtime.

**Note:** An SQL client is also installed with the zenon Editor. Because the zenon Runtime does not need an SQL Server, no SQL client is automatically installed. This can be downloaded from the Microsoft website and must be installed individually.

Ensure you install the correct version when installing the provider. This must suit the zenon version being used. This means: If a 32-bit zenon Runtime is used, the provider must be a 32-bit version. This also applies if it is installed on a 64-bit operating system and also if the database itself is a 64-bit application.



### Attention

When using **Native Client 10** and **11**, the password is not automatically carried over to the provider string. It must be entered manually

e.g.: ...;**User ID=sqlExampleUser1;Password=secretPassword;**...

## CSV: Exported columns

Export to CSV is mostly for further processing in other applications. The data is exported according to the selection in **Column settings AML** or **Column settings CEL**:

- ▶ Only data from the selected columns is exported.
- ▶ The sequence in the export file corresponds to the one defined in the dialog.
- ▶ Separator: Semi-colon (;)
- ▶ Column titles are not exported.

### dBase: Exported columns

For export in to a dBase file, the data is exported in accordance with the selection in **Column settings AML** or **Column settings CEL**:

- ▶ Only data from the selected columns is exported.
- ▶ The sequence in the export file is defined and cannot be changed.

Columns in exported sequence:

| Column            | Type      | Size | Description              |
|-------------------|-----------|------|--------------------------|
| <b>DATUM_KOMM</b> | Date      | 8    | Alarm occurred: Date.    |
| <b>ZEIT_KOMMT</b> | Character | 10   | Alarm occurred: Time.    |
| <b>ALARMTEXT</b>  | Character | 40   | Limit value text.        |
| <b>TAG_NR</b>     | Character | 40   | Variable identification. |
| <b>KOMMENTAR</b>  | Character | 45   | Comment.                 |
| <b>STATUS</b>     | Character | 4    | Status of variable.      |
| <b>WERT</b>       | Character | 10   | Variable value.          |
| <b>USER</b>       | Character | 6    | User identification.     |
| <b>COMPUTER</b>   | Character | 48   | Computer name.           |
| <b>VAR_NAME</b>   | Character | 32   | Variable name.           |
| <b>RESLABEL</b>   | Character | 15   | Resources label.         |
| <b>PROJ_NAME</b>  | Character | 31   | Project name             |
| <b>CLASS</b>      | Character | 31   | Name of the alarm class. |
| <b>GROUP</b>      | Character | 31   | Name of the alarm group. |

### SQL: Exported columns

For SQL export, the files are exported incrementally in a fixed, pre-defined sequence.

Columns in exported sequence:

| Column            | Type          | Description   |
|-------------------|---------------|---|
| <b>[VAR]</b>      | varchar(128)  | Variable name.  |
| <b>[TAG]</b>      | varchar(128)  | Variable identification.                                  |
| <b>[RESLABEL]</b> | varchar(128)  | Resources label.  |
| <b>[TEXT]</b>     | varchar(1024) | Limit value text.   |
| <b>[COMES_S]</b>  | int           | Alarm occurred in Unix time (seconds since 01. 01. 1970). |
| <b>[COMES_MS]</b> | int           | Alarm occurred: Fraction of a millisecond.                |
| <b>[STATUS]</b>   | int           | Status of variable.                                       |
| <b>[VALUE]</b>    | varchar(128)  | Variable value.   |
| <b>[USERID]</b>   | varchar(128)  | User identification.                                      |
| <b>[COMP]</b>     | varchar(128)  | Computer name.  |
| <b>[ACT_TEXT]</b> | varchar(128)  | Alarm: Comment.   |
| <b>[PRJ]</b>      | varchar(128)  | Project name.   |
| <b>[CLASS]</b>    | varchar(128)  | Name of the alarm class.                                  |
| <b>[GROUP]</b>    | varchar(128)  | Name of the alarm group.                                  |

### XML: Exported columns

When exporting to an XML file, the data is exported in accordance with the selection in **Column settings AML** or **Column settings CEL**:

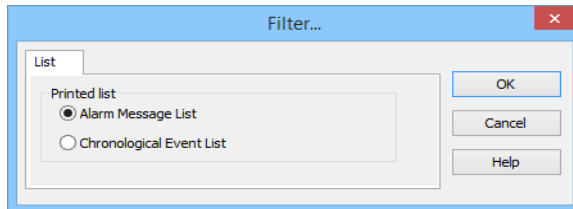
- ▶ Only data from the selected columns is exported.
- ▶ The sequence in the export file corresponds to the one defined in the dialog.
- ▶ Column titles are used as tags. All characters that are not permitted are removed and replaced in the process.  
Rules for replacement:
  - Space: Underscore (\_).
  - Other non-permitted characters: Hyphen (-).

### 4.3.3 Print AML or CEL

The saved events and their filter conditions can be output to a printer in Runtime with this function

To configure the function:

1. Create a new function
2. select **Print AML or CEL**
3. the dialog for selecting the list opens



4. select **Chronological Event List**
5. the dialog for selecting filter criteria opens
6. define the criteria for:
  - General (on page 48)
  - Time (on page 53)
  - Text (on page 90)
  - Status (on page 92)
  - Font: Selection from the fonts defined in zenon
7. link the function to a button



### Information

*In the Runtime you cannot switch between CEL and AML. To print both lists, you must engineer two functions.*

## LINE STRUCTURE

| Date/Time received | Date/Time cleared | Date/Time acknowledged | Long text | Status text |
|--------------------|-------------------|------------------------|-----------|-------------|
|                    |                   |                        |           |             |

The keywords which are available for the format file (BTB.FRM for online print and BTB\_G.FRM for offline print) and examples for their use can be found in chapter FRM configuration file (on page 171) and in section Operation in the Runtime (on page 150).

The FRM file has three parts:

- ▶ Header: at the beginning of the page
- ▶ List part: cyclic per line
- ▶ Footer: at the end of the page



## PRINCIPLES

When editing FRM files regard the following:

- ▶ Separating the list parts:
  - Header and list part and list part and footer are separated by %%.  
The separation marking must be used only once for the list and the footer.
  - **Attention:** The last line must be followed by at least two empty paragraphs. Otherwise the footer is not printed!
- ▶ Positioning the individual entries:  
You may only use space, no tabulators.
- ▶ Editing the FRM file in a text editor:  
Automatic line break must be deactivated otherwise undesired effects in the formatting may occur.

## KEYWORDS

The setting for the page length is made in Project Properties under **AML and CEL** or via the `ALARM.frm` or `ALAR_G.frm` file for the AML or `BTB.frm` and `BTB_G.frm` for the CEL.

Note:

- ▶ The number of the alarm entries per page results from the predetermined number of lines (e.g. **Lines per page** 72), less the lines used for header and footer text.
- ▶ The **Use reactivated time** option must be activated in order to be able to use the keywords that evaluate the reactivation (time, number).
- ▶ Free texts and keywords can be used in the formatting file. Key words can be used either in German or in English. The use of English key words is recommended.
- ▶ Not every key word is suitable for every kind of printing (AML, CEL, online, offline).

The following table contains key words in English and German and their field of application:

| German                             | English            | AML<br>offlin<br>e | CEL<br>offlin<br>e | AML<br>online | CEL<br>onlin<br>e | Description            |
|------------------------------------|--------------------|--------------------|--------------------|---------------|-------------------|------------------------|
| <b>Key words for the list part</b> |                    |                    |                    |               |                   |                        |
| @BMKENNUNG                         | @RESOURCELAB<br>EL | X                  | X                  | X             | X                 | <b>Resources label</b> |

|               |                 |   |   |   |   |   |
|---------------|-----------------|---|---|---|---|---|
| @DATZEITKOMMT | @DTRECEIVED     | X | X | X | X | Time and Date when the alarm occurred   |
| @DATZEITGEHT  | @DTCLEARED      | X | - | X | - | Time and Date when the alarm ended  |
| @DATZEITOK    | @DTACK          | X | - | X | - | Time and Date when the alarm was acknowledged   |
| @DATZEITREAKT | @DTREACTIVATE   | X | - | X | - | Time and Date of reactivating:<br><b>Property Use reactivated time</b> in the project properties must be activated. |
| @DATZEIT      | @DTLASTEVENT    | - | - | X | - | Time and date of alarm received or cleared or acknowledged or reactivated   |
| @ZEIT         | @TLASTEVENT     | - | - | X | X | Time of alarm received or cleared or acknowledged or reactivated  |
| @ZEITOK       | @TACK           | X | - | X | - | only displays time of acknowledging   |
| @ZTKOMMT      | @TRECEIVED      | X | X | X | X | only displays time of alarm received  |
| @ZTGEHT       | @TCLEARED       | X | - | X | - | only displays time of end of alarm  |
| @ZTREAKT      | @TREACTIVATE    | X | - | X | - | only displays time of reactivating  |
| @TIMELASTING  | @TACTIVE        | X | - | X | - | Time active (difference time received - time cleared)   |
| @ANWENDUNG    | @PROJECTNAME    | X | X | X | X | Project name  |
| @KANALNAME    | @VARNAME        | X | X | X | X | Variable name<br>CEL: Only entries with variables   |
| @AK           | @ACLASNR        | X | X | X | X | Alarm/event class name  |
| @AG           | @AGROUPNR       | X | X | X | X | Alarm/event group number  |
| @AGNAME       | @AGROUPNAME     | X | X | X | X | Name of alarm/event group   |
| @AKNAME       | ACLASNAME       | X | X | X | X | Name of alarm/event class   |
| @TAGNR        | @IDENTIFICATION | X | X | X | X | Identification<br>(company-specific label)  |
| @AMELDUNG     | @TEXT           | X | X | X | X | Alarm message text  |
| @REAKTANZ     | @NRREACTIVATE   | X | - | X | - | Number of reactivations   |

|  |              |   |   |   |   |   |
|--|--------------|---|---|---|---|---|
| @STATUS                                | @STATUS      | X | X | X | X | Status information as in Alarm Message List   |
| @WERT                                  | @VALUE       | X | X | X | X | Variable value of alarm   |
| @REAKTIONSTEXT                         | @COMMENT     | X | X | X | X | <p>Commentary from the Alarm Message List.</p> <p>If dynamic limit value texts are used, this is only available if the <b>Long dynamic limit value texts AML</b> or <b>Long dynamic limit value texts CEL</b> properties have been activated.</p> |
| @USER                                  | @USERID      | X | X | X | X | AML: User who acknowledged alarm.   |
| @RECHNER                               | @COMPUTER    | X | X | X | X | AML: Computer on which alarm was acknowledged.  |
| <b>Key words for header and footer</b> |              |   |   |   |   |   |
| @ANWENDUNG                             | @PROJECTNAME | X | X | X | X | Project name  |
| @SEITE                                 | @PAGE        | X | X | X | X | Page number   |
| @HEADDATZEIT                           | @DTSYSTEM    | X | X | X | X | System date and system time   |
| @HEADDATUM                             | @DSYSTEM     | X | X | X | X | System date   |
| @HEADZEIT                              | @TSYSTEM     | X | X | X | X | System time   |
| @USER                                  | @USERID      | X | X | X | X | User who prints   |
| @USERNAME                              | @USERNAME    | X | X | X | X | Full user name who triggered action   |
| @RECHNER                               | @COMPUTER    | X | X | X | X | Computer from which printing is carried out   |
| [Text]                                 | [Text]       |   |   |   |   | Random text   |



### Attention

*Between the key words there must be enough space so that entries are not overwritten. In doing so, you make sure that long limit value texts are also displayed correctly.*

*Example:*

*@TEXT (spaces up to here)*

## SETTING MILLISECONDS



### Attention

#### Milliseconds for printing or export

*If, when printing or exporting the AML or CEL to CSV, XML or dBase format, the time in milliseconds is to be given, this property must be activated in the dialog for the column settings. To do this:*

- ▶ Go to the **Alarm Message List** or **Chronological Event List** nodes in the project properties.
- ▶ Click on the ... button of the **Column settings AML** or **Column settings CEL** property.
- ▶ The dialog for the column settings is opened.
- ▶ Activate the checkbox in front of the **Milliseconds** property.

The additional setting must be made for both AML and CEL.

### 4.3.4 Switch online printing on/off

Online printing is set to a status when this function is used:

- ▶ on: Switches online printing on
- ▶ off: Switches online printing off
- ▶ active/inactive: Switches online printing

To configure the function:

1. Create a new function
2. Select **Switch online printing on/off**
3. the dialog for selecting the action opens
4. select the desired action
5. link the function to a button

### 4.3.5 Online printing start new page

With this function, you control the form feed in Runtime when printing online:

The configured footer will be printed onto the current page of the printout, and then the printout will advance to the beginning of a new page. The page counter will be reset to 1 and the header will be printed out.

To configure the function:

1. Create a new function
2. Select **Start online printing on a new page**
3. link the function to a button

#### 4.3.6 Switch online printer

With this function, the printer for online printing can be changed in Runtime.

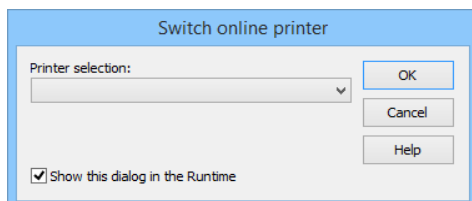


##### Information

*This function is not available under Windows CE.*

To configure the function:

1. Create a new function.
2. Select **Switch online printer**.  
The dialog for selection of the printer opens.
3. Select the desired printer from the drop-down list.
4. Link the function to a button.



| Parameters                             | Description  |
|--|--|
| <b>select printer</b>                  | Selection of the desired printer from the drop-down list.  |
| <b>Show this dialog in the Runtime</b> | <b>Active:</b> When this function is executed, the dialog is opened and the printer can be defined in Runtime. |

## 5. Operating during Runtime

In the Runtime the Chronological Event List is called via a screen switch function (on page 130).

Filter  
[1][1][19.01.2016 10:43:37][19.01.2016 11:43:47]

Filterprofile  
▼

Filter...

Speichern Import Export Löschen

Stop

Anzahl  
31

| Variable name | Time received       | Text                            | Value | Mea... | Comment |
|---------------|---------------------|---------------------------------|-------|--------|---------|
| WIZ_VAR_10    | 19.01.2016 11:43:27 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:27 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:27 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:28 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:28 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:28 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:28 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:29 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:29 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:29 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:30 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:30 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:30 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:30 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:31 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:31 | Modify spontaneous value: (800) | 800   |        |         |
| WIZ_VAR_10    | 19.01.2016 11:43:31 | Modify spontaneous value: (800) | 800   |        |         |

Kommentar

Drucken

The available control elements and the look are engineered in the Editor (on page 6).

## WINDOW

| Parameter                                 | Description   |
|---|---|
| <b>Chronological Event List</b>           | <p>Display field for the list with its events. The appearance is configurable (on page 12). Columns are set using the column settings (on page 84) filter in the screen switching.</p> <p>The <b>Column settings CEL</b> property in the project properties in the <b>Chronological Event List</b> group are used to define the settings for export in CSV, XML and DBF. These also serve as a pre-setting for the screen switching function.</p>         |
| <b>Set filter</b>                         | Displays the currently selected filter.   |
| <b>Status of Chronological Event List</b> | <p>Displays the status of the CEL in the Runtime.</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Events are logged depending of the settings (on page 38) in the project</li> <li>▶ <b>Inactive:</b> Events are not logged</li> </ul> <p>The status is stipulated in the project properties of the <b>Chronological Event List</b> group using the <b>CEL active</b> property. Changes take effect after the Runtime has been restarted.</p> |
| <b>Total number</b>                       | Number of all events in the list  |

## LIST FUNCTIONS

| Parameter                  | Description  |
|----------------------------|--|
| <b>Filter...</b>           | Opens the filter dialog (on page 43).  |
| <b>Stop/Continue</b>       | <p>Controls adding new events to the list while it is displayed:</p> <p><b>Stop:</b> No new entries are added to the list. The button changes its caption to <b>Continue</b>.</p> <p><b>Continue:</b> New entries are added to the list. The button changes its caption to <b>Stop</b>. To sort the new entries chronologically, you must click on button <b>Sort</b>.</p> |
| <b>Sort</b>                | <p>After calling up the CEL in the Runtime, new entries are not sorted in chronological order but added to the bottom of the list.</p> <p>Click on the button to newly sort the list.</p> <p>To help you differentiate between sorted and unsorted entries you can assigned different colors via properties <b>sorted text</b> and <b>unsorted text</b>.</p>               |
| <b>Show relative times</b> | <b>Active:</b> The relative times are displayed without the focus being lost in the selected entry.  |
| <b>Print</b>               | Prints list (on page 168) as it is currently displayed.  |

|                             |   |
|-----------------------------|---|
| <b>Print with dialog...</b> | Opens printer settings before printing. |
|-----------------------------|---|

## COMMENT FIELD

| Parameter            | Description  |
|----------------------|--|
| <b>Comment field</b> | <p>Entry of freely-definable text by the user for the selected event.</p> <p>Maximum length: 79 characters</p> <p>To display the text in the CEL, you must activate the column <b>Comment</b> in the column definition (on page 84). Changes are applied with the <code>Enter</code> key. The change is undone with the <code>Esc</code> key or by moving the focus away.</p> <p>Changes to comments can be documented by activating the <b>CEL comments</b> property.</p> |

## NAVIGATION

| Parameter           | Description                      |
|---------------------|----------------------------------|
| <b>Navigation</b>   | Controls elements of the list.   |
| <b>Line up</b>      | Scrolls one line up.             |
| <b>Line down</b>    | Scrolls one line down.           |
| <b>Column right</b> | Scrolls one column to the right. |
| <b>Column left</b>  | Scrolls one column to the left.  |
| <b>Page up</b>      | Scrolls one page up.             |
| <b>Page down</b>    | Scrolls one page down.           |
| <b>Page right</b>   | Scrolls one page to the right.   |
| <b>Page left</b>    | Scrolls one page to the left.    |

## COMPATIBLE ELEMENTS

| Parameter                  | Description  |
|----------------------------|--|
| <b>Compatible elements</b> | Control elements that are replaced or removed by newer versions and continue to be available for compatibility reasons. These elements are not taken into account with automatic insertion of templates. |
| <b>Set filter</b>          | Static Win32 control element. Was replaced by a <code>dynamic text</code> field. For the description, see current element.   |



|   |  |
|---|--|
| <b>Total number</b>                       | Static Win32 control element. Was replaced by a <code>dynamic text</code> field. For the description, see current element.   |
| <b>Status of Chronological Event List</b> | Static Win32 control element. Was replaced by a <code>dynamic text</code> field. For the description, see current element.   |
| <b>Comment field</b>                      | Static Win32 control element. Was replaced by a <code>dynamic text</code> field. For the description, see current element.   |
| <b>Close frame</b>                        | <p>Closes the frame on which the screen is based.</p> <p><b>Recommendation:</b> Use the <b>Close frame</b> function to close frames</p> <p>In order that after the closing the screen which was opened before is displayed, you must engineer the screen of type CEL with its own frame.</p> |
| <b>Show relative times</b>                | Static Win32 control element. Was replaced by a <code>switch</code> element. For the description, see new element.   |

## FILTER PROFILES

|                          |   |
|--------------------------|---|
| <b>Filter profiles</b>   | Filter settings that can be saved by the user in Runtime. |
| <b>Profile selection</b> | Select profile from list.                                 |
| <b>Save</b>              | Saves an online setting in a profile.                     |
| <b>Delete</b>            | Deletes selected profile.                                 |



### Information

The current filter is displayed with the **Show filter** control element.

With a:

- ▶ Text filter, the expression **[Txt]** is displayed
- ▶ Relative time filter: is displayed as a print-out with the following scheme:  
**[T,Rel:%dd,%dh,%dm;%ds]**  
**Example:** [T,Rel:1d,0h,0m,0s] equals one day.

## CONFIGURATION OF THE DISPLAY

The type of information which is displayed in the Runtime, you can configure via the column setting of the CEL. You can reach the column setting via:

- ▶ Project settings -> **Chronological Event List** -> **Column settings CEL** (only **Column settings** (on page 43) tab)
- or

- ▶ Function screen switch to a screen of type **CEL** (all tabs (on page 47))

## UPDATING THE ENTRIES

If, in the **Chronological Event List** group, the **Update automatically** property has been activated, new events are added immediately as soon as they occur. Otherwise the values are obtained once before writing a value to the PLC. In doing so, the value that was in the PLC before writing is entered as the actual value in the CEL.

## DISPLAY IN THE VALUE COLUMN

Only values of numeric data types can be displayed in the **Value** column. The column remains empty for entries with a **String** data type.

## COMMENT FIELD

Entries or changes in the comment field cause the following actions:

- ▶ An Event is created for the API ([CellItemCommentChanged](#)).
- ▶ With clients or the standby server, the comment is sent to the primary server.
- ▶ If the **CEL comments** property has been activated, an entry in the CEL that refers to a change is made when a change is made.

Syntax: **<TimeStamp> - old value "<Old Value>" - new value: "<New Value>"**;

## 5.1 Filter CEL

Events can be filtered and displayed in the Runtime via:

- ▶ filter use in the Runtime
- ▶ screen switch with pre-defined filter to a screen of type CEL (on page 7)
- ▶ screen switch with filter for call up of a screen of type CEL (on page 7)
- ▶ screen switch to a screen of type Chronological Event List Filter (on page 14)

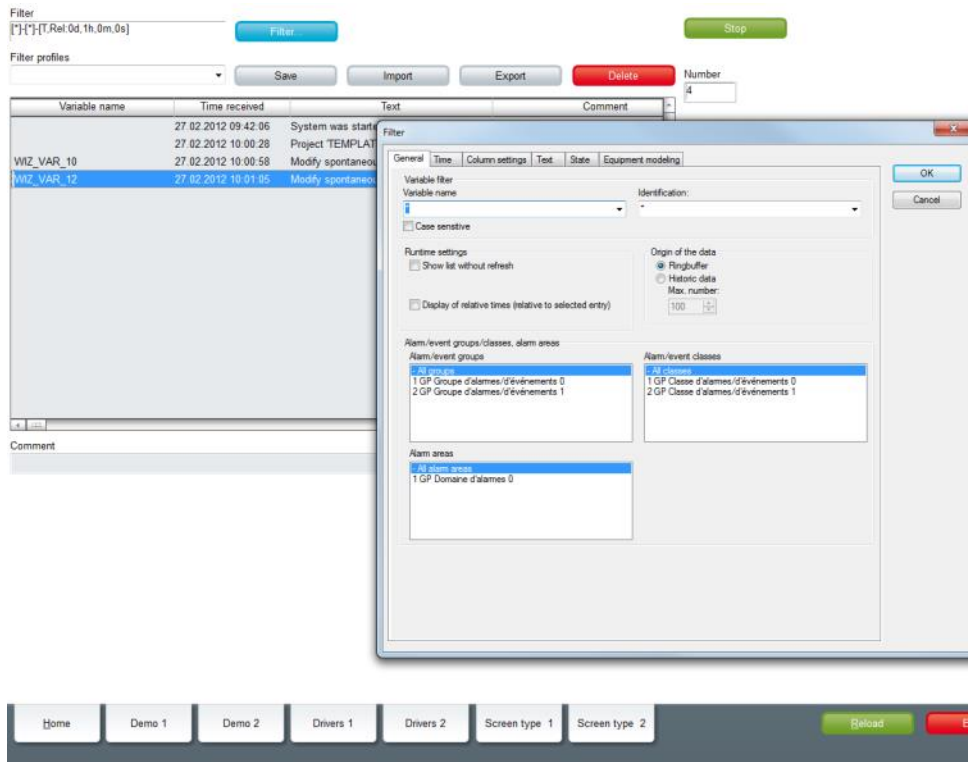
## FILTERING IN THE RUNTIME

In the screen of type CEL you can use filter in the Runtime. To filter the results displayed in the CEL:

1. The **Filter** must be present.

- Click on the button **Filter**.

The filter dialog (on page 47) of the CEL will be opened



Set filter can be saved in profiles (on page 160).

## SCREEN SWITCH TO A SCREEN OF TYPE CHRONOLOGICAL EVENT LIST

Results can be displayed in a pre-filtered way. To do this:

- Engineer a filter (on page 43) for function screen switch to a screen of type CEL (on page 130)  
The CEL is displayed in a filtered way when called.
- If the option **Display dialog in the Runtime** is activated for the function, you can newly define the filter before the display.
- In the Runtime further filter settings are possible via button filter.

## SCREEN SWITCH TO A CHRONOLOGICAL EVENT LIST FILTER SCREEN

To make only the filter available in the Runtime, which the user needs, you can use the screen of type Chronological Event List Filter (on page 14). To do this:

- Engineer a screen switch to a screen of type Chronological Event List Filter (on page 132).
- Call up the CEL via this function in the Runtime.

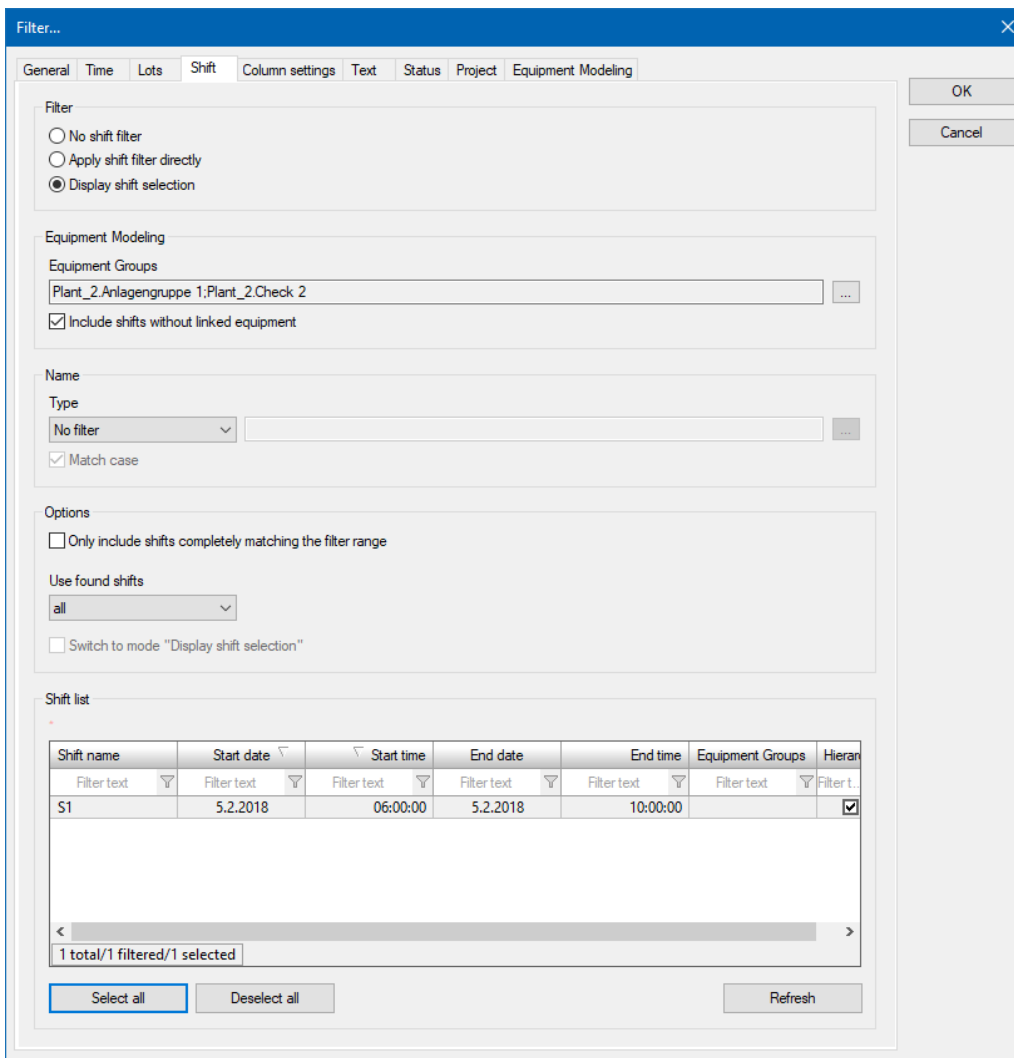
The user has a chronological event list that is tailor-made (on page 97) to their requirements.

### 5.1.1 Filter dialog

If configured in the Editor, the filter dialog for configuration is offered for screen switching. This dialog is also called up if the **Filter** button is activated. The options generally correspond to those that are also available in the editor (on page 47). Settings that can no longer be changed in Runtime are hidden. Additional information may be shown.

## FILTER DIALOG

### SHIFT TAB



**Filter...**

General Time Lots **Shift** Column settings Text Status Project Equipment Modeling

**Filter**

☐ No shift filter  
☐ Apply shift filter directly  
☒ Display shift selection

**Equipment Modeling**

Equipment Groups  
Plant\_2.Anlagengruppe 1;Plant\_2.Check 2 ...

☒ Include shifts without linked equipment

**Name**

Type  
No filter ...

☒ Match case

**Options**

☐ Only include shifts completely matching the filter range

Use found shifts  
all

☐ Switch to mode "Display shift selection"

**Shift list**

| Shift name  | Start date  | Start time  | End date    | End time    | Equipment Groups | Hierarchy                           |
|-------------|-------------|-------------|-------------|-------------|------------------|-------------------------------------|
| Filter text | Filter text | Filter text | Filter text | Filter text | Filter text      | Filter text                         |
| S1          | 5.2.2018    | 06:00:00    | 5.2.2018    | 10:00:00    |                  | <input checked="" type="checkbox"/> |

< 1 total/1 filtered/1 selected >

Select all Deselect all Refresh

OK Cancel

## FILTER

Settings for the application of the shift filter. Selection of one of the following options:

- ▶ **No shift filter**
- ▶ **Apply shift filter directly**
- ▶ **Display shift selection**

| Option                             | Description   |
|------------------------------------|---|
| <b>No shift filter</b>             | <p>Shift filter selection:</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The shift filter is deactivated and cannot be configured. Filtering for shifts is not carried out in Runtime.</li> </ul>   |
| <b>Apply shift filter directly</b> | <p>Applying the shift filter in Runtime:</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The filter configured here is applied in Runtime directly. Equipment groups and shift names can be preselected. The shift list and <b>Update</b> button are not shown in Runtime.</li> </ul>   |
| <b>Display shift selection</b>     | <p>Display of the shift selection in Runtime:</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> The dialog for shift selection is shown in Runtime.</li> </ul> <p>The settings chosen in the Editor are applicable for the reading of the shifts in Runtime.</p> <p>The dialog is shown in Runtime when:</p> <ul style="list-style-type: none"> <li>▶ Clicking on the <b>Filter</b> button.</li> <li>Or:</li> <li>▶ Executing screen switching.</li> </ul> <p><b>Note:</b> The dialog is not shown on reloading.</p> <p><b>Attention:</b> If, in the <b>General</b> tab, the <b>Show this dialog in Runtime</b> option is activated at the same time, the complete configuration dialog is called up.</p> |

## EQUIPMENT MODELING

Configuration of the equipment groups for filtering for shifts.

| Option  | Description   |
|---|---|
| <b>Equipment Groups</b>                         | <p>Selection of equipment groups to which shifts must be linked.</p> <p>Clicking on the ... button opens the dialog to select equipment groups.</p> <p>If several equipment groups are selected, they are displayed in the option separated by a semicolon (;).</p>   |
| <b>Include shifts without equipment linking</b> | <p>Selection of whether linking to an equipment group is necessary.</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Shifts that are not linked to an equipment group are also taken into account.</li> <li>▶ <b>Inactive:</b> Only shifts that are linked to at least one equipment group are taken into account.</li> </ul> <p>Default: Active</p> |

## NAME

Configuration of the shift names for which filtering is to take place.

Selection of one of the options:

- ▶ **No filter**
- ▶ **Name with wildcards**
- ▶ **Name from variable**

| Option                       | Description  |
|------------------------------|--|
| <b>Type</b>                  | <p>Selection of the filter type from a drop-down list when filtering according to name:</p> <ul style="list-style-type: none"> <li>▶ <b>No filter:</b><br/>Filtering for names is not carried out.</li> <li>▶ <b>Name with wildcards:</b><br/>A name with placeholder can be entered into the input field. All shifts whose name is applicable for the filter are included.</li> <li>▶ <b>Name from variable:</b><br/>The name of the shift is defined by a variable in Runtime. Click on button ... Opens the dialog for selecting a variable.</li> </ul> <p>Default: No filter</p> <p><u>Wildcards:</u></p> <ul style="list-style-type: none"> <li>▶ <b>*</b>: Replaces desired characters in the desired quantity. Can be used as a search term at any desired place.<br/><b>red*</b> finds all texts that start with <b>red</b>.</li> <li>▶ <b>?</b>: Replaces precisely one character.<br/><b>r?d</b> finds <b>red, rad, ..</b></li> </ul> <p><b>Notes for variables in Runtime:</b></p> <ul style="list-style-type: none"> <li>▶ The variable selection is only activated in Runtime if a valid variable has already been linked in Runtime. The ... button is always deactivated in Runtime. The option can be selected, but no new variable can be linked.</li> <li>▶ If the variable is not signed into the driver at the time at which the lot filter is applied, the variable is signed in and read. This can lead to delays with slow driver connections/protocols.</li> </ul> <p><b>Attention:</b> If the selected variable cannot be found in Runtime or the value of the variables cannot be determined, the filter is treated like the <b>No filter</b> setting.</p> |
| <b>Note case sensitivity</b> | <p>Setting for filtering for upper/lower case</p> <ul style="list-style-type: none"> <li>▶ <b>Active:</b> Capitalization is taken into account for names.</li> </ul> <p>Default: Aktiv</p>   |

## SHIFT LIST

Display of the filtering of available shifts in a list.

Only available if the **Show shift selection dialog** option has been selected.

| Option            | Description  |
|-------------------|--|
| <b>Shift list</b> | Display of all available shifts. Selection of the shifts to be used for filtering by means of a mouse click. Multiple selection is possible. |

|                     |   |
|---------------------|---|
| <b>Select all</b>   | Selects all displayed shifts.                           |
| <b>Deselect all</b> | Deselects all displayed shifts.                         |
| <b>Update</b>       | Clicking on the button updates the display in the list. |

#### CLOSE DIALOG

| Option        | Description   |
|---------------|---|
| <b>OK</b>     | Applies all changes in all tabs and closes the dialog.  |
| <b>Cancel</b> | Discards all changes in all tabs and closes the dialog. |

### 5.1.2 Filter profiles

Filter profiles are filter settings that the user can save and call up in Runtime in relation to a certain screen.

To be able to use filter profiles, the following control elements must be configured:

| Control element          | Description   |
|--------------------------|---|
| <b>Filter profiles</b>   | Profile administration in Runtime.  |
| <b>Profile selection</b> | Selection of a saved profile from a drop-down list.   |
| <b>Save</b>              | Clicking on the button in the Runtime saves the filter settings as a profile.<br><br><b>Note:</b> The name can be a maximum of 31 characters long and must only contain valid characters.<br>Prohibited are: ! \ / : * ? < >   "" |
| <b>Delete</b>            | Clicking on button in Runtime deletes the selected profile.   |

With this you can in the Runtime:

- ▶ save filters
- ▶ use saved filters
- ▶ delete filter profiles

Filter profiles can also be exported and imported with further control elements.

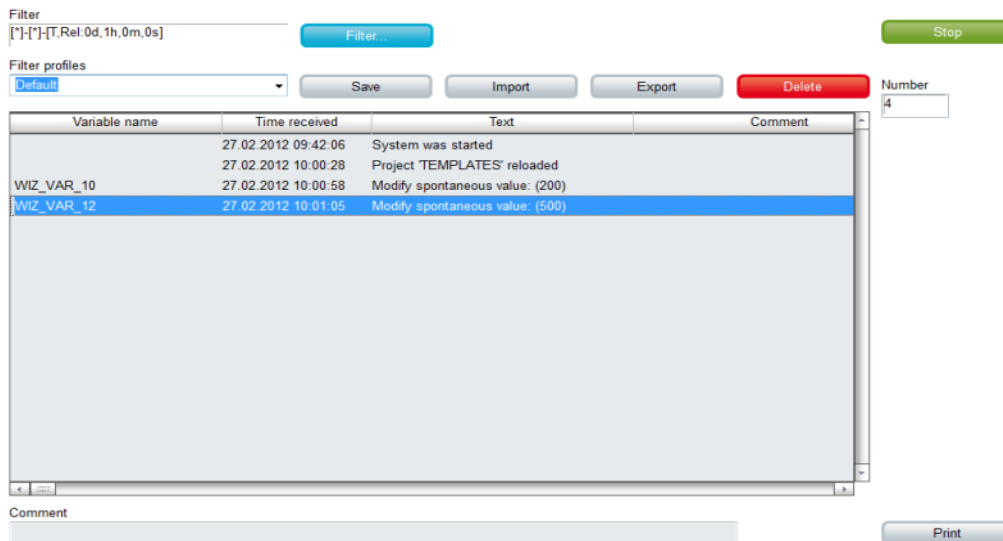


## SAVE FILTER PROFILE

To create a filter profile:

1. Define filter conditions
2. Enter a name in the **Filter profiles** input field
3. Click the **Save** button.

The filter profile is saved and can be selected in the drop-down list.



The screenshot shows the Zenon software interface. At the top, there is a 'Filter' section with a text input field containing '[\*]-[\*]-[T,Rel:0d,1h,0m,0s]' and a blue 'Filter' button. To the right is a green 'Stop' button. Below this is the 'Filter profiles' section, which includes a dropdown menu currently showing 'Default', and four buttons: 'Save' (grey), 'Import' (grey), 'Export' (grey), and 'Delete' (red). To the right of these buttons is a 'Number' input field with the value '4'. Below the buttons is a table with four columns: 'Variable name', 'Time received', 'Text', and 'Comment'. The table contains four rows of data, with the last row highlighted in blue. At the bottom left is a 'Comment' text input field, and at the bottom right is a 'Print' button.

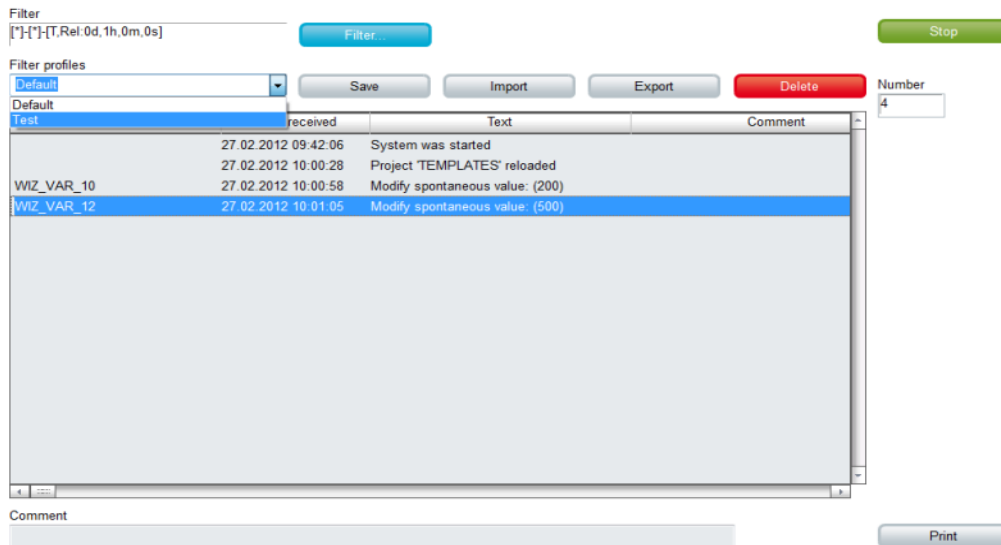
| Variable name | Time received       | Text                            | Comment |
|---------------|---------------------|---------------------------------|---------|
|               | 27.02.2012 09:42:06 | System was started              |         |
|               | 27.02.2012 10:00:28 | Project 'TEMPLATES' reloaded    |         |
| WIZ_VAR_10    | 27.02.2012 10:00:58 | Modify spontaneous value: (200) |         |
| WIZ_VAR_12    | 27.02.2012 10:01:05 | Modify spontaneous value: (500) |         |

## USE FILTER PROFILE

To use a filter profile:

1. Select a filter from the drop-down list **filter profiles**.

2. The filter is immediately applied.



## DELETE FILTER PROFILE

To delete a filter profile:

1. Select a filter from the drop-down list **filter profiles**
2. Click on the **Delete** button.  
The filter profile is deleted.
3. The deleted filter is still applied as long as a new filter is defined or selected.

### 5.1.3 Use CEL filter

It is possible to adjust filter settings for the Chronological Event List in Runtime with the help of the Chronological Event List Filter (on page 14) screen. You can engineer all filter settings which are also available in the filter (on page 43) for function screen switch to the screen of type CEL (on page 130).

Therefore:

- Only the filter elements that are actually required are configured and provided to the user.
- The user only has these filters displayed and has an overview
- The appearance can be freely defined and can, for example, ensure ease of use by means of a touch screen.

## FILTER SCREENS

Filter screens make it possible to transfer a preset filter from one screen to another. The filter of the source screen is set using the target screen. The screens can also be of a different screen type.



### Attention

*In order for the time to be taken from the screen to be called up in Runtime, the following **time range** must be selected in the Editor for the screen switching function for the Alarm Message List or the Chronological Event List in the **time filter**. Set filter at time filter type*

## CALL DEFINITION

The following requirements must be met for the set filters to be used:

1. Set filter for time filter type is selected as a **time period** for the time filter.
2. The screen (**Alarm Message List Filter**, **Chronological Event List filter** or **Time/Lot/Shift Filter** screens) is activated using a button or a combined element. Only in this way can the relationship between filter screen and source screen be maintained.
3. The source screen and filter screen must either be configured on different frames or on different monitors. The filter for the filter screen can only be updated if the source screen is open. This is only possible if both screens do not use the same frame or the same monitor.
4. The screen to be called up must be compatible with the filter screen to be called up (see table).

| Source screen                   | AML filter | CEL filter | Time Filter |
|---------------------------------|------------|------------|-------------|
| Archive revision                | T          | T          | T           |
| Extended Trend                  | T          | T          | T           |
| Time Filter                     | T          | T          | X           |
| Alarm Message List Filter       | X          | C          | T           |
| Chronological Event List Filter | C          | X          | T           |
| Alarm Message List              | X          | C          | T           |
| Chronological Event List        | C          | X          | T           |

Key:

- ▶ C: Common settings are updated.
- ▶ T: Time settings are updated.
- ▶ X: All settings are updated.



### Information

#### No filtering

*The filter screen is not filtered, but opened with the configured values, if:*

- ▶ One of the conditions 1 to 3 is not met or
- ▶ The **Screen to call up** setting is not activated for the **Screen switching** function or
- ▶ The screen is not called up via a screen element

*In this case, the **Accept**, **Close** and **Update** buttons are grayed out in Runtime and have no function.*

## UPDATE

When a filter screen is called up (**Alarm Message List filter**, **Chronological Event List filter**, **time filter**), the screens configured in the **screen switching function** are updated in two ways:

- ▶ If the filter screen is called up using a screen element, the target screens that are on the same monitor as the source screen are updated.
- ▶ If the filter screen is called up in a different way or if the **Update on all monitors** setting is activated, all configured target screens are updated.

They are updated as soon as you click the **Accept** button or as soon as you closes the filter screen with the close **Close** button. The **Cancel** button discards the changes and closes the filter screen.

## UPDATE FILTER SETTINGS

You update the current filter settings for the source screen using the **Update** button. If the filter screen is not called up by a screen element or if the **Calling screen** has not been activated, all monitors are searched for screens that can be used for updating. The first screen that is found is then this is used for updating.

## 5.2 Print and export events

Entries in the CEL can be documented and archived via:

- ▶ CEL Print online (on page 165): each event is printed on a line printer when it is displayed in the list
- ▶ CEL Print offline (on page 168): the CEL is printed in the current state as completed list
- ▶ Export (on page 175) content of the CEL (filtered)

The print used for printouts is defined via menu *File -> General configuration -> Standard*.



### Attention

A \*.frm configuration file is used for the print-out:

- ▶ Online: ALARM.frm
- ▶ Offline: ALAR\_G.frm.

This FRM file must be in the project tree in the **Files** section in the **Texts and formats** folder.

You can find templates for FRM files in the following folder:

%ProgramData%\COPA-DATA\zenon800

These can be added to the **Texts and formats** section using Add File and edited there.

You can find key words for FRM files in the FRM configuration file (on page 171).

## 5.2.1 Online printing

With online printing, each event with an entry in the CEL is immediately sent to the printer.

**Attention:** The online printing takes place line by line, in accordance with the ESC/P (Epson Standard for Printers) and requires an Epson-compatible printer.

To online print entries from the CEL

1. Define a printer.
2. Navigate to the **AML and CEL** node in the project properties.
3. Activate the **Printing active** property.
4. For the **Printing for** property, select `Chronological Event List` in the drop-down list.
5. Define the number of lines with the **Lines per page** property (default: 72).
6. Configure **BTB.frm (on page 171)**.
7. Add the **BTB.frm** file to the **Files/texts and formats** node.



### Information

*This function is not available under Windows CE.*

## CONTROL PRINTING AND PRINTER IN RUNTIME

### PAGE CHANGE

Form feed is carried out if:

- ▶ a page is fully written
- ▶ the Runtime is closed and online printing is active
- ▶ function Online printing start new page (on page 148) is executed

### HALT PRINTING

To halt or to continue online printing:

- ▶ Carry out function Switch online printer on/off (on page 148).

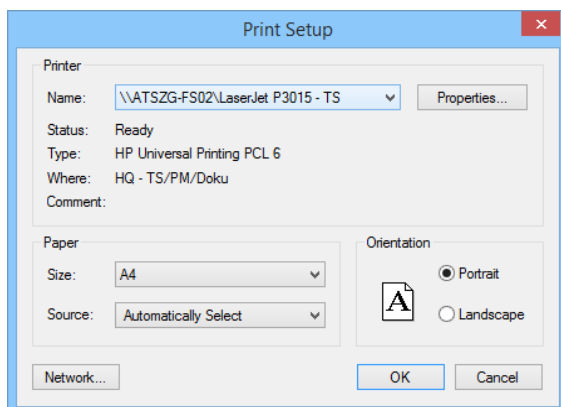
### CHANGING AND SETTING UP A PRINTER

To change the printer in Runtime:

- ▶ Carry out the Switch online printer (on page 149) function

To set up the selected printer in Runtime:

1. Configure a **Print with dialog** control element for the screen
2. Click on the **Print with dialog** button in Runtime
3. The configuration dialog is opened.



**PRINTER**

| Parameter            | Description  |
|----------------------|--|
| <b>Printer</b>       | Settings for the printer.  |
| <b>Name:</b>         | Selection of the printer from the drop-down list. The list contains all printers configured in the operating system. |
| <b>Properties...</b> | Opens printer configuration dialog.  |
| <b>Status:</b>       | Display printer state. For information only.   |
| <b>Type:</b>         | Display printer type. For information only   |
| <b>Location:</b>     | Display the location of the printer if configured. For information only.   |
| <b>Comment:</b>      | Display comment about printer if configured. For information only.   |

**PAPER**

| Parameter     | Description                              |
|---------------|--|
| <b>Paper</b>  | Configuration of the printout.           |
| <b>Size</b>   | Select paper format from drop-down list. |
| <b>Source</b> | Select paper feed from drop-down list.   |

**ALIGNMENT**

| Parameter        | Description  |
|------------------|--|
| <b>Alignment</b> | Select paper alignment. Possible parameters: <ul style="list-style-type: none"> <li>• Portrait</li> <li>• Landscape</li> </ul> |
| <b>Network</b>   | Opens dialog for selecting a printer in the network.   |
| <b>OK</b>        | Applies configuration and closes the dialog. With this printing is started in the Runtime.                                     |
| <b>Cancel</b>    | Discards configuration and closes the dialog. In the Runtime this also cancels the printout.                                   |

**FORMATTING EXAMPLE**

Engineering (on page 171) in BTB . FRM:

| Date: @DSYSTEM     | Chronological Event List demo project | Time @TSYSTEM o'clock | Text        |
|--------------------|---------------------------------------|-----------------------|-------------|
| Date/Time received | Time cleared                          | Information text      | Status text |
| %%                 |                                       |                       |             |
| @DTRECEIVED        | @TCLEARED                             | @IDENTIFICATION       | @TEXT       |
| %%                 |                                       |                       |             |
|                    | Page                                  | @PAGE                 |             |

Printout on the printer

| Date: 3/20/2011       | Chronological Event List demo project | Time: 12:00 PM   | Text              |
|-----------------------|---------------------------------------|------------------|-------------------|
| Date/Time received    | Time cleared                          | Information text | Status text       |
| 20.03.2011 13:00:00   | 20.03.2011 1:03:59 PM                 | Message 1        | Limit exceeded    |
| 20.03.2011 13:00:00   | 1:05:35 PM;                           | Demo information | Limit 750 reached |
| 20.03.2011 1:03:59 PM |                                       | Message 2        | Limit value       |
| 20.03.2011 1:11:23 PM |                                       | Message 3        | off               |
| 20.03.2011 1:03:59 PM | 1:12:45 PM;                           | Demo information | off               |
|                       | Page                                  | 1                |                   |

### 5.2.2 Offline printing

Offline printing means that the CEL is printed out as it is displayed at the moment in the Runtime. This print-out is a snapshot including all filters that have been set and their restrictions. The print out is carried out regardless of whether the variables concerned having option **print**.

#### PRINT

To print the CEL offline:

1. define a printer
2. configure **BTB\_G.frm** (on page 171)
3. add file **BTB\_G.frm** to node **Files/texts and formats**



4. In the Runtime click button print or print with dialog.

## SET UP AND CHANGE PRINTER

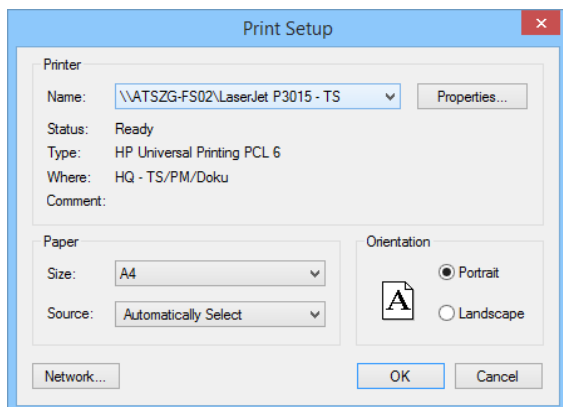
### CHANGING AND SETTING UP A PRINTER

To change the printer in Runtime:

- Carry out the Switch online printer (on page 149) function

To set up the selected printer in Runtime:

1. Configure a **Print with dialog** control element for the screen
2. Click on the **Print with dialog** button in Runtime
3. The configuration dialog is opened.



**PRINTER**

| Parameter            | Description  |
|----------------------|--|
| <b>Printer</b>       | Settings for the printer.  |
| <b>Name:</b>         | Selection of the printer from the drop-down list. The list contains all printers configured in the operating system. |
| <b>Properties...</b> | Opens printer configuration dialog.  |
| <b>Status:</b>       | Display printer state. For information only.   |
| <b>Type:</b>         | Display printer type. For information only   |
| <b>Location:</b>     | Display the location of the printer if configured. For information only.   |
| <b>Comment:</b>      | Display comment about printer if configured. For information only.   |

**PAPER**

| Parameter     | Description                              |
|---------------|--|
| <b>Paper</b>  | Configuration of the printout.           |
| <b>Size</b>   | Select paper format from drop-down list. |
| <b>Source</b> | Select paper feed from drop-down list.   |

**ALIGNMENT**

| Parameter        | Description  |
|------------------|--|
| <b>Alignment</b> | Select paper alignment. Possible parameters: <ul style="list-style-type: none"> <li>• Portrait</li> <li>• Landscape</li> </ul> |
| <b>Network</b>   | Opens dialog for selecting a printer in the network.   |
| <b>OK</b>        | Applies configuration and closes the dialog. With this printing is started in the Runtime.                                     |
| <b>Cancel</b>    | Discards configuration and closes the dialog. In the Runtime this also cancels the printout.                                   |

**FORMATTING EXAMPLE**

Configuration in **BTB\_G.FRM** :

| Date: @DSYSTEM     | Closed Alarm Message List<br>Demo Project | Time @TSYSTEM<br>o'clock | Text        |
|--------------------|---|--------------------------|-------------|
| Date/Time received | Time cleared                              | Information text         | Status text |
| %%                 |   |                          |             |
| @DTRECEIVED        | @TCLEARED                                 | @IDENTIFICATION          | @TEXT       |
| %%                 |   |                          |             |
|                    | Page                                      | @PAGE                    |             |

Printout on the printer

| Date: 20.03.2011      | Closed Alarm Message List<br>Demo Project | Time: 12:00 PM:  | Text              |
|-----------------------|---|------------------|-------------------|
| Date/Time received    | Time cleared                              | Information text | Status text       |
| 20.03.2011 13:00:00   | 20.03.2011 1:03:59 PM                     | Message 1        | Limit exceeded    |
| 20.03.2011 13:00:00   | 1:05:35 PM                                | Demo information | Limit 750 reached |
| 20.03.2011 1:03:59 PM |   | Message 2        | Limit value       |
| 20.03.2011 1:11:23 PM |   | Message 3        | off               |
| 20.03.2011 1:03:59 PM | 1:12:45 PM                                | Demo information | off               |
|                       | Page                                      | 1                |                   |

### 5.2.3 FRM configuration file

FRM files (format files) are configuration files for printing out lists.

The FRM file has three parts:

- ▶ Header: at the beginning of the page
- ▶ List part: cyclic per line
- ▶ Footer: at the end of the page

#### PRINCIPLES

When editing FRM files regard the following:

- ▶ Separating the list parts:

- Header and list part and list part and footer are separated by %%.  
The separation marking must be used only once for the list and the footer.
- **Attention:** The last line must be followed by at least two empty paragraphs. Otherwise the footer is not printed!
- ▶ Positioning the individual entries:  
You may only use space, no tabulators.
- ▶ Editing the FRM file in a text editor:  
Automatic line break must be deactivated otherwise undesired effects in the formatting may occur.

## KEYWORDS

The setting for the page length is made in Project Properties under **AML and CEL** or via the `ALARM.frm` or `ALAR_G.frm` file for the AML or `BTB.frm` and `BTB_G.frm` for the CEL.

Note:

- ▶ The number of the alarm entries per page results from the predetermined number of lines (e.g. **Lines per page 72**), less the lines used for header and footer text.
- ▶ The **Use reactivated time** option must be activated in order to be able to use the keywords that evaluate the reactivation (time, number).
- ▶ Free texts and keywords can be used in the formatting file. Key words can be used either in German or in English. The use of English key words is recommended.
- ▶ Not every key word is suitable for every kind of printing (AML, CEL, online, offline).

The following table contains key words in English and German and their field of application:

| German                             | English            | AML<br>offlin<br>e | CEL<br>offlin<br>e | AML<br>online | CEL<br>onlin<br>e | Description            |
|------------------------------------|--------------------|--------------------|--------------------|---------------|-------------------|------------------------|
| <b>Key words for the list part</b> |                    |                    |                    |               |                   |                        |
| @BMKENNUNG                         | @RESOURCELAB<br>EL | X                  | X                  | X             | X                 | <b>Resources label</b> |

|               |                 |   |   |   |   |   |
|---------------|-----------------|---|---|---|---|---|
| @DATZEITKOMMT | @DTRECEIVED     | X | X | X | X | Time and Date when the alarm occurred   |
| @DATZEITGEHT  | @DTCLEARED      | X | - | X | - | Time and Date when the alarm ended  |
| @DATZEITOK    | @DTACK          | X | - | X | - | Time and Date when the alarm was acknowledged   |
| @DATZEITREAKT | @DTREACTIVATE   | X | - | X | - | Time and Date of reactivating:<br><b>Property Use reactivated time</b> in the project properties must be activated. |
| @DATZEIT      | @DTLASTEVENT    | - | - | X | - | Time and date of alarm received or cleared or acknowledged or reactivated   |
| @ZEIT         | @TLASTEVENT     | - | - | X | X | Time of alarm received or cleared or acknowledged or reactivated  |
| @ZEITOK       | @TACK           | X | - | X | - | only displays time of acknowledging   |
| @ZTKOMMT      | @TRECEIVED      | X | X | X | X | only displays time of alarm received  |
| @ZTGEHT       | @TCLEARED       | X | - | X | - | only displays time of end of alarm  |
| @ZTREAKT      | @TREACTIVATE    | X | - | X | - | only displays time of reactivating  |
| @TIMELASTING  | @TACTIVE        | X | - | X | - | Time active (difference time received - time cleared)   |
| @ANWENDUNG    | @PROJECTNAME    | X | X | X | X | Project name  |
| @KANALNAME    | @VARNAME        | X | X | X | X | Variable name<br>CEL: Only entries with variables   |
| @AK           | @ACLASNR        | X | X | X | X | Alarm/event class name  |
| @AG           | @AGROUPNR       | X | X | X | X | Alarm/event group number  |
| @AGNAME       | @AGROUPNAME     | X | X | X | X | Name of alarm/event group   |
| @AKNAME       | ACLASNAME       | X | X | X | X | Name of alarm/event class   |
| @TAGNR        | @IDENTIFICATION | X | X | X | X | Identification<br>(company-specific label)  |
| @AMELDUNG     | @TEXT           | X | X | X | X | Alarm message text  |
| @REAKTANZ     | @NRREACTIVATE   | X | - | X | - | Number of reactivations   |

|  |              |   |   |   |   |  |
|--|--------------|---|---|---|---|--|
| @STATUS                                | @STATUS      | X | X | X | X | Status information as in Alarm Message List  |
| @WERT                                  | @VALUE       | X | X | X | X | Variable value of alarm  |
| @REAKTIONSTEXT                         | @COMMENT     | X | X | X | X | Commentary from the Alarm Message List.<br><br>If dynamic limit value texts are used, this is only available if the <b>Long dynamic limit value texts AML</b> or <b>Long dynamic limit value texts CEL</b> properties have been activated. |
| @USER                                  | @USERID      | X | X | X | X | AML: User who acknowledged alarm.  |
| @RECHNER                               | @COMPUTER    | X | X | X | X | AML: Computer on which alarm was acknowledged.   |
| <b>Key words for header and footer</b> |              |   |   |   |   |  |
| @ANWENDUNG                             | @PROJECTNAME | X | X | X | X | Project name   |
| @SEITE                                 | @PAGE        | X | X | X | X | Page number  |
| @HEADDATZEIT                           | @DTSYSTEM    | X | X | X | X | System date and system time  |
| @HEADDATUM                             | @DSYSTEM     | X | X | X | X | System date  |
| @HEADZEIT                              | @TSYSTEM     | X | X | X | X | System time  |
| @USER                                  | @USERID      | X | X | X | X | User who prints  |
| @USERNAME                              | @USERNAME    | X | X | X | X | Full user name who triggered action  |
| @RECHNER                               | @COMPUTER    | X | X | X | X | Computer from which printing is carried out  |
| [Text]                                 | [Text]       |   |   |   |   | Random text  |



### Attention

*Between the key words there must be enough space so that entries are not overwritten. In doing so, you make sure that long limit value texts are also displayed correctly.*

*Example:*

*@TEXT (spaces up to here)*

## 5.2.4 Export events

Entries in the CEL can be exported to different formats:

- ▶ dBase
- ▶ CSV
- ▶ XML
- ▶ SQL

### EXPORT

To export entries from the CEL

1. create function Export CEL (on page 135)
2. link the function to a button
3. execute the function in the Runtime



#### Information

*The export to SQL is incremental. If there is data that has already been exported, only new and amended data is exported.*