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# 1 Welcome to COPA-DATA help

#### ZENON VIDEO-TUTORIALS

You can find practical examples for project configuration with zenon in our YouTube channel (https://www.copadata.com/tutorial\_menu). The tutorials are grouped according to topics and give an initial insight into working with different zenon modules. All tutorials are available in English.

#### **GENERAL HELP**

If you cannot find any information you require in this help chapter or can think of anything that you would like added, please send an email to documentation@copadata.com.

### **PROJECT SUPPORT**

You can receive support for any real project you may have from our Support Team, who you can contact via email at support@copadata.com.

#### LICENSES AND MODULES

If you find that you need other modules or licenses, our staff will be happy to help you. Email sales@copadata.com.

## 2 SAIA2ND32

The **SAIA2ND32**driver communicates with the **SAIA-BURGESS** controllers using the TCP/IP, SAIA S-Bus and SAIA P800 protocols.



# 3 SAIA2ND32 - data sheet

General:	
Driver file name	SAIA2ND32.exe
Driver name	SAIA2ND32 Treiber
PLC types	SBUS: PCD1.MXXX; PCD2.MXXX; PCD4.MXXX; PCD3MXXX; PCD6.MXXX; PCD6.MXXX; PCD1.M130 with PCD7.F650 module; PCD2.M150 with PCD7.F650 module; PCD2.M170 with PCD7.F650 module; PCD6.M300 with PCD7.F651 module
PLC manufacturer	Saia

Driver supports:	
Protocol	TCP/IP; SAIA S-Bus; SAIA P800
Addressing: Address-based	Address based
Addressing: Name-based	
Spontaneous communication	
Polling communication	X
Online browsing	
Offline browsing	
Real-time capable	
Blockwrite	
Modem capable	X
RDA numerical	X
RDA String	
Hysteresis	
extended API	
Supports status bit WR-SUC	



Driver supports:	
alternative IP address	

Requirements:	
Hardware PC	RS 232 serial interface + converter cable; standard network card
Software PC	The following files of Saia-Burgess: *SCommDII.dll, *SCommDIg.dll, *SCommCom.dll, *SCommUsr.dll, *SCommDrv.exe SCommDrv.hlp, SCommDrv.Cnt, SCommDlg.hlp und SCommDlg.Cnt. *must only be installed once per PC. The files are part of PG5
Hardware PLC	
Software PLC	
Requires v-dll	

Platforms:	
Operating systems	Windows 10; Windows 7; Windows 8; Windows 8.1; Windows Server 2008 R2; Windows Server 2012; Windows Server 2012 R2; Windows Server 2016

# 4 Driver history

Date	Driver version	Change
7/7/2008	1400	Created driver documentation
26.01.201 6	7.60.0.25446	Support for <b>SAIA PG</b> software version PG5.2.x built in.

## **DRIVER VERSIONING**

The versioning of the drivers was changed with zenon 7.10. There is a cross-version build number as of this version. This is the number in the 4th position of the file version,



For example: **7.10.0.4228** means: The driver is for version **7.10** service pack **0**, and has the build number **4228**.

Expansions or error rectifications will be incorporated into a build in the future and are then available from the next consecutive build number.

## Example

A driver extension was implemented in build **4228**. The driver that you are using is build number **8322**. Because the build number of your driver is higher than the build number of the extension, the extension is included. The version number of the driver (the first three digits of the file version) do not have any significance in relation to this. The drivers are version-agnostic

# 5 Requirements

This chapter contains information on the requirements that are necessary for use of this driver.

## 5.1 PC

#### **HARDWARE**

There are the following hardware requirements for the use of the SAIA2ND32 driver:

- Connection: Serial interface RS232
- Cable: Converter cable
- Protocol: SAIAP 800/SAIA SBUS

#### **SOFTWARE**

The following files must be present in the zenon folder:

- Driver SAIA2nd32.EXE.
- ► The following files from Saia-Burgess (included in the installation setup of PG5 from SAIA):



- SCommCom52.dll
- ► SCommDlg52.dll
- ▶ SCommDll52.dll
- SCommDrv52.exe
- ▶ SCommUsbld.dll
- ▶ SCommUsr52.dll
- ▶ SXtpLib.dll
- ► ToolkitPro1631vc120.dll

The driver requires these DLLs in the version 5.2 or newer.

Note: These files must not exist more than once on the PC!

If there already programs from **SAIA-BURGESS** that also contain these files installed on your computer, these must NOT be present in the zenon folder again.

Note this if you install the PG5 Suite on your computer, for example.



### **Attention**

From zenon 7.60, it is now possible to communicate with the controller using version 5.2 SAIA PG Software or higher.

The support for older software versions has been discontinued by the manufacturer.

### CONNECTION

The connection is established directly from the serial PC interface via a serial interface of the controller

# 6 Configuration

In this chapter you will learn how to use the driver in a project and which settings you can change.



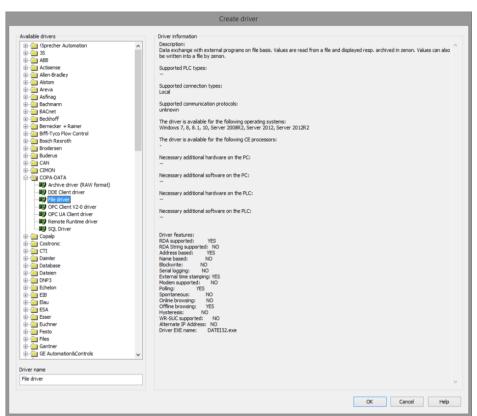
#### Information

Find out more about further settings for zenon variables in the chapter Variables (main.chm::/15247.htm) of the online manual.



# 6.1 Creating a driver

In the Create driver dialog, you create a list of the new drivers that you want to create.



Parameter	Description
Available drivers	List of all available drivers.
	The display is in a tree structure:  [+] expands the folder structure and shows the drivers contained therein.  [-] reduces the folder structure
	Default: no selection
Driver name	Unique <b>Identification</b> of the driver.
	Default: <i>Empty</i> The input field is pre-filled with the pre-defined <b>Identification</b> after selecting a driver from the list of available drivers.
Driver information	Further information on the selected driver.  Default: <i>Empty</i> The information on the selected driver is shown in this area after selecting a driver.



#### **CLOSE DIALOG**

Option	Description
ОК	Accepts all settings and opens the driver configuration dialog of the selected driver.
Cancel	Discards all changes and closes the dialog.
Help	Opens online help.

## Information

The content of this dialog is saved in the file called Treiber\_[Language].xml. You can find this file in the following folder:

C:\ProgramData\COPA-DATA\zenon[version number].

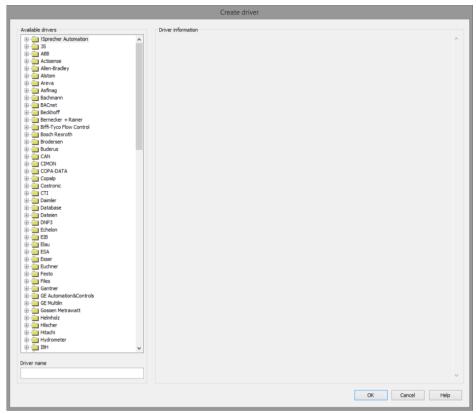
## **CREATE NEW DRIVER**

In order to create a new driver:

Right-click on **Driver** in the Project Manager and select **New driver** in the context menu.
 Optional: Select the **New driver** button from the toolbar of the detail view of the **Variables**.
 The **Create driver** dialog is opened.



2. The dialog offers a list of all available drivers.



3. Select the desired driver and name it in the **Driver name** input field.

This input field corresponds to the **Identification** property. The name of the selected driver is automatically inserted into this input field by default.

The following is applicable for the **Driver name**:

- ▶ The **Driver name** must be unique.
  - If a driver is used more than once in a project, a new name has to be given each time. This is evaluated by clicking on the **OK** button. If the driver is already present in the project, this is shown with a warning dialog.
- The **Driver name** is part of the file name.

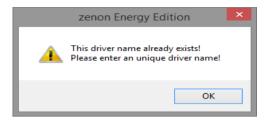
  Therefore it may only contain characters which are supported by the operating system. Invalid characters are replaced by an underscore (\_).
- ▶ **Attention:** This name cannot be changed later on.
- 4. Confirm the dialog by clicking on the **OK** button. The configuration dialog for the selected driver is opened.

**Note:** The language of driver names cannot be switched. They are always shown in the language in which they have been created, regardless of the language of the Editor. This also applies to driver object types.



#### DRIVER NAME DIALOG ALREADY EXISTS

If there is already a driver in the project, this is shown in a dialog. The warning dialog is closed by clicking on the **OK** button. The driver can be named correctly.



#### **ZENON PROJECT**

The following drivers are created automatically for newly-created projects:

- Intern
- MathDr32
- SysDrv

## Information

Only the required drivers need to be present in a zenon project. Drivers can be added at a later time if required.

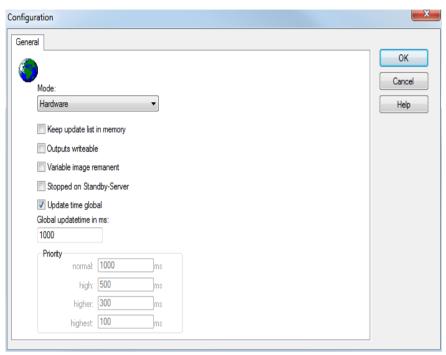
# 6.2 Settings in the driver dialog

You can change the following settings of the driver:



## 6.2.1 General

The configuration dialog is opened when a driver is created. In order to be able to open the dialog later for editing, double click on the driver in the list or click on the **Configuration** property.



Option	Description
Mode	Allows to switch between hardware mode and simulation mode
	<ul> <li>Hardware:</li> <li>A connection to the control is established.</li> </ul>
	No communication between to the control is established, the values are simulated by the driver. In this modus the values remain constant or the variables keep the values which were set by zenon Logic. Each variable has its own memory area. E.g. two variables of the type marker with offset 79 can have different values in the Runtime and do not influence each other. Exception: The simulator driver.
	<ul> <li>Simulation - counting:</li> <li>No communication between to the control is established, the values are simulated by the driver.</li> <li>In this modus the driver increments the values</li> </ul>



Option	Description
	within a value range automatically.
	Simulation - programmed: No communication is established to the PLC. The values are calculated by a freely programmable simulation project. The simulation project is created with the help of the zenon Logic Workbench and runs in a zenon Logic Runtime which is integrated in the driver. For details see chapter Driver simulation (main.chm::/25206.htm).
Keep update list in the memory	Variables which were requested once are still requested from the control even if they are currently not needed. This has the advantage that e.g. multiple screen switches after the screen was opened for the first time are executed faster because the variables need not be requested again. The disadvantage is a higher load for the communication to the control.
Output can be written	<ul> <li>Active:         Outputs can be written.</li> <li>Inactive:         Writing of outputs is prevented.</li> <li>Note: Not available for every driver.</li> </ul>
Variable image remanent	This option saves and restores the current value, time stamp and the states of a data point.
	Fundamental requirement: The variable must have a valid value and time stamp.
	The variable image is saved in hardware mode if one of these statuses is active:
	▶ User status M1 (0) to M8 (7)
	► REVISION(9)
	► AUS(20)
	► ERSATZWERT(27)
	The variable image is always saved if:
	• the variable is of the object type <b>Driver variable</b>
	▶ the driver runs in simulation mode. (not



Option	Description
	programmed simulation)
	The following states are not restored at the start of the Runtime:
	► SELECT(8)
	▶ WR-ACK(40)
	▶ WR-SUC(41)
	The mode <b>Simulation - programmed</b> at the driver start is not a criterion in order to restore the remanent variable image.
Stop on Standby Server	Setting for redundancy at drivers which allow only one communication connection. For this the driver is stopped at the Standby Server and only started at the upgrade.
	<b>Attention:</b> If this option is active, the gapless archiving is no longer guaranteed.
	Active: Sets the driver at the not-process-leading Server automatically in a stop-like state. In contrast to stopping via driver command, the variable does not receive status switched off (statusverarbeitung.chm::/24150.htm) but an empty value. This prevents that at the upgrade to the Server irrelevant values are created in the AML, CEL and Historian.
	Default: inactive
	<b>Note:</b> Not available if the CE terminal serves as a data server. You can find further information in the zenon Operator manual in the CE terminal as a data server chapter.
Global Update time	Setting for the global update times in milliseconds:
	<ul> <li>Active:         The set Global update time is used for all variables in the project. The priority set at the variables is not used.     </li> <li>Inactive:</li> </ul>
	The set priorities are used for the individual variables.



Option	Description			
	<b>Exceptions:</b> Spontaneous drivers ignore this option. They generally use the shortest possible update time. For details, see the <b>Spontaneous driver update time</b> section.			
Priority	The polling times for the individual priority classes are set here. All variables with the according priority are polled in the set time.			
	The variables are allocated separately in the settings of the variable properties.  The communication of the individual variables can be graded according to importance or required topicality using the priority classes. Thus the communication load is distributed better.			
	<b>Attention:</b> Priority classes are not supported by each driver, e.g. spontaneously communicating zenon drivers.			

### **CLOSE DIALOG**

Option	Description	
ОК	Applies all changes in all tabs and closes the dialog.	
Cancel	Discards all changes in all tabs and closes the dialog.	
Help	Opens online help.	

## **UPDATE TIME FOR SPONTANEOUS DRIVERS**

With spontaneous drivers, for **Set value**, **advising** of variables and **Requests**, a read cycle is triggered immediately - regardless of the set update time. This ensures that the value is immediately available for visualization after writing. The update time is generally 100 ms.

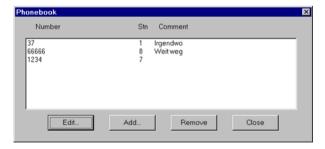
Spontaneous drivers are ArchDrv, BiffiDCM, BrTcp32, DNP3, Esser32, FipDrv32, FpcDrv32, IEC850, IEC870, IEC870\_103, Otis, RTK9000, S7DCOS, SAIA\_Slave, STRATON32 and Trend32.



# 6.2.2 Driver dialog SAIA



Parameter	Description
Connection	Opens a dialog to select the canal that should be currently used
Comm Channels	Opens a dialog to create and edit the canals
Connect at startup	If this option is activated, the driver creates a connection directly ager the start.
Set I-Bit is disconnected	Activated: At status 5 0 the INVALID bit is set.
Show SAIA Boxes	If activated the SAIA-Dialog-Window is opended.
Supress Connecterrorbox	The message for connection error is not shown.
Telephone book	Opens the dialog with the telephone book.



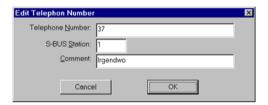
In this dialog the currently defined telephone-book-entries are shown.

Parameter	Description	
Number	Telephone number of entry	



Parameter	Description
Stn	S-Bus-Number for the telephone numbers. If this is "0", then the net address of the variable will be used.
Comment	Comment

### DIALOG TO EDIT THE ENTRY



# 7 Creating variables

This is how you can create variables in the zenon Editor:

# 7.1 Creating variables in the Editor

Variables can be created:

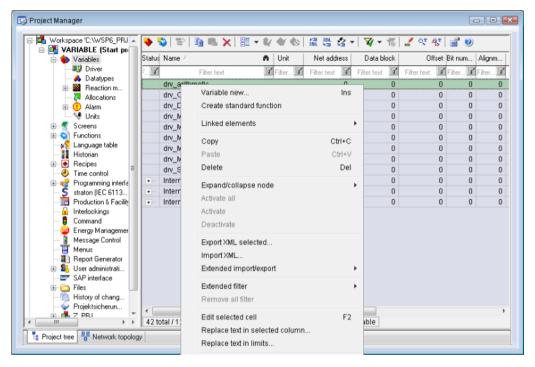
- as simple variables
- in arrays (main.chm::/15262.htm)
- ▶ as structure variables (main.chm::/15278.htm)

## **VARIABLE DIALOG**

To create a new variable, regardless of which type:



1. Select the **New variable** command in the **Variables** node in the context menu



The dialog for configuring variables is opened

- 2. Configure the variable
- 3. The settings that are possible depends on the type of variables



### **CREATE VARIABLE DIALOG**



Property	Description			
Name	Distinct name of the variable. If a variable with the same name already exists in the project, no additional variable can be created with this name.			
	Maximum length: 128 characters			
	Attention: the characters # and @ are not permitted in variable names. If non-permitted characters are used, creation of variables cannot be completed and the Finish button remains inactive.  Note: For some drivers, the addressing is possible over the property Symbolic address, as well.			
Drivers	Select the desired driver from the drop-down list.  Note: If no driver has been opened in the project, the driver for internal variables (Intern.exe (Main.chm::/Intern.chm::/Intern.htm)) is automatically loaded.			
Driver Object Type (cti.chm::/28685.htm)	Select the appropriate driver object type from the drop-down list.			
Data Type	Select the desired data type. Click on the button to open the			



Property	Description
	selection dialog.
Array settings	Expanded settings for array variables. You can find details in the Arrays chapter.
Addressing options	Expanded settings for arrays and structure variables. You can find details in the respective section.
Automatic addressing	Expanded settings for arrays and structure variables. You can find details in the respective section.

### **SYMBOLIC ADDRESS**

The **Symbolic address** property can be used for addressing as an alternative to the **Name** or **Identification** of the variables. Selection is made in the driver dialog; configuration is carried out in the variable property. When importing variables of supported drivers, the property is entered automatically.

Maximum length: 1024 characters.

The following drivers support the **Symbolic address**:

- ▶ 3S\_V3
- AzureDrv
- BACnetNG
- ▶ IEC850
- KabaDPServer
- POPCUA32
- Phoenix32
- POZYTON
- RemoteRT
- ▶ S7TIA
- SEL
- ▶ SnmpNg32
- PA\_Drv

### **INHERITANCE FROM DATA TYPE**

Measuring range, Signal range and Set value are always:

- derived from the datatype
- Automatically adapted if the data type is changed



**Note for signal range:** If a change is made to a data type that does not support the set **signal range**, the **signal range** is amended automatically. For example, for a change from **INT** to **SINT**, the **signal range** is changed to *127*. The amendment is also carried out if the **signal range** was not inherited from the data type. In this case, the **measuring range** must be adapted manually.

# 7.2 Addressing

Property	Description
Name	Freely definable name.
	Attention: For every zenon project the name must be unambiguous.
Identification	Freely definable identification. E.g. for Resources label, comments,
Net address	Network address of variable.
	If the net address of a variable is set to a value other than 0, this address will be used as the S-bus address.
	If, in the <b>SaiaBusNo</b> driver variable, there is a value that is not equal to 0, this is used again. The content of this variable is also changed by the <b>Connect driver modem</b> driver command.
	If a telephone book entry is selected and the station number is unequal 0, this stetting is used by the telephone book.
	This defines the PLC, on which the variable resides.
Data block	For variables of object type <i>Extended data block</i> , enter the datablock number here.
	Adjustable from 0 to 4294967295.
	You can take the exact maximum area for data blocks from the manual of the PLC.
Offset	Offset of variables. Equal to the memory address of the variable in the PLC. Adjustable from 0 to 4294967295.
Alignment	not used for this driver
Bit number	Number of the bit within the configured offset.
	Possible entries: 0 to 65535. Working range [07]
String length	Only available for String variables.



Property	Description
	Maximum number of characters that the variable can take.
Driver connection/Driver Object Type	Object type of the variables. Depending on the driver used, is selected when the variable is created and can be changed here.
Driver connection/Data Type	Data type of the variable. Is selected during the creation of the variable; the type can be changed here. <b>Attention:</b> If you change the data type later, all other properties of the
	variable must be checked and adjusted, if necessary.
Driver connection/Priorit y	not used for this driver The driver does not support cyclically-poling communication in priority classes.

# 7.3 Driver objects and datatypes

Driver objects are areas available in the PLC, such as markers, data blocks etc. Here you can find out which driver objects are provided by the driver and which IEC data types can be assigned to the respective driver objects.

# 7.3.1 Driver objects

The following object types are available in this driver:

Driver Object Type	Channel type	Read	Write	Supported data types	Comment
Output	11	Χ	X	BOOL	
Ext. Data block	34	X	X	UDINT DINT, REAL, STRING, BOOL	
Input	10	Χ		BOOL	
Flags	21	X	X	BOOL	
HW Status	64	X		UDINT, UINT	
Register	8	X	X	UDINT, DINT, REAL,	



Driver Object Type	Channel type	Read	Write	Supported data types	Comment
				STRING, BOOL	
Counter	23	X	X	UDINT	
Timer	22	X	X	UDINT	
Communication details	35	X	X	BOOL, SINT, USINT, INT, UINT, DINT, UDINT, REAL, STRING	Variables for the static analysis of the communication; is transferred between driver and Runtime (not to the PLC).  Note: The addressing and the behavior is the same for most zenon drivers.  You can find detailed information on this in the Communication details (Driver variables) (on page 36) chapter.

# **OBJECTS FOR PROCESS VARIABLES IN ZENON**

Object	Read	Write	Comment
Configuration			
Bit-Register	X	X	bit one-step addressing (linear)  Addressing: one-step via OFFSET
DWord-Register	X	X	32 bit double word one-step addressing (linear)
DataBit	X	X	Bit, is created in the data area of SAIA
data doubleword	X	X	
Input bit	X		Bit, directly accesses to the inputs  Addressing: one-step via OFFSET



Object	Read	Write	Comment
Output Bit	X		Bit, directly accesses to the outputs
			Addressing: one-step via OFFSET
Timer	X		32 bit double word
Counter	X		32 bit double word
Flags	X	X	Bit, directly accesses to the flags
			Addressing: one-step via OFFSET
Status	X		16 bit word

## Key:

**X**: supported

--: not supported

## **PREDEFINED VARIABLES**

The variables, which the driver supports are defined in the Variable- import- file SAIA2nd32.DBF.

## **VARIABLES OF TYPE STATUS:**

These are all data type WORD. It is recommended to use corresponding driver variables with zenon Version 5.2 and higher.

Variable	Offset	Write	Comment
ST_ERROR	0		Is 65535 in case of error. Is 0 if there is not error.
ST_COMMTIMEOUT	1		IS 1 in case of interface timeout.
ST_ERRORCODE	2		Contains an error code according to SAIA and the driver errors.
ST_CSCOMMERROR	3		Is 1 in case of error. Is 0 if there is not error.
ST_ERRORCNT	4	X	Counts the failed transfers.
ST_CONNECT	5	X	If this is <> 0, then the connection will be established. If 0 the connection is cut.
ST_CONNECTDLG	6	X	Writing a value on this offset activates a



Variable	Offset	Write	Comment
			dialog for connection settings.
ST_TELBOOK_NO	7	X	The content of this table element selects the telephone book entry. The 1st entry has the value 0. A value of 65535 denotes that no telephone book entry is to be used.
ST_SPSCLOCK	8	X	Is of type Status long. The number of seconds since 1.1. 1970 0:0

## **DRIVER VARIABLES**

The driver supports the following driver variables:

Variable	Туре	Offset	Write	Comment
SaiaERROR	Bit	1000		Is 1 in case of error.
SaiaCOMMTIMEOUT	Bit	1001		IS 1 in case of interface timeout.
SaiaErrorCode	DWOR D	1002		The error code of driver and PCD-Connection. The error codes are moved to offset 128. In order to prevent an overlapping of internal error codes.
SaiaCSCOMMERROR	Bit	1003		IS 1 in case of interface error.
SaiaERRORCNT	DWOR D	1004	X	Number of errors.
SaiaVERBIND	Bit	1005	X	If 1 the connection is established.
SaiaCONNECTDLG	Bit	1006	X	Writing on this address activates the connection dialog.
SaiaTELBOOK_NO	DWOR D	1007	X	Selects a telephone directory entry.
SaiaConnected	Bit	1008		1 if a connection exists.
SaiaPhoneNo	String	1009	X	Telephone number for selection.
SaiaBusNo	DWOR D	1010	X	Bus number for selection.
SaiaApply	Bit	1011	X	If 1 the done settings of variable



Variable	Туре	Offset	Write	Comment
				SaiaPhoneNo and SaiaBusNo are activated. This variable is automatically set back to 0.
SaiaConnetedStation	DWOR D	1014		Contains the S-Bus address of the PLC that the connection was established with.
SaiaOnOff	STRING	1015	X	Specifies the S-Bus addresses that are not read.  Data points with this net address will not be modified and are therefore frozen.  If you enter several addresses, you must separate them with a semicolon (;). The value ALL locks these addresses.

For this driver variable, an import description is defined in the file Saia2nd32.dbf.

#### **DRIVER COMMANDS:**

The driver supports the driver commands "Connect driver modem" and "Hang up driver modem". These commands are not restricted to one special modem connection but also establish a connection to S-bus and PGU.

For S-Bus Connection:

Net Address:

The used net address is put together as follows:

If the net address of a variable is set to another value than 0, this address will be used.

If in the driver variable SaiaBusno has a value that is not 0, this value is used. The content of this variable is changed by the "Connect driver modem" driver command.

If a telephone book entry is selected and the station number is unequal 0, this stetting is used by the telephone book.

For PGU Connection:

#### Net Address = 0

The objects consist of data from the SAIA PLC that are usually created in zenon. The properties of the objects are defined by the used PLC.



### Statusobject

With the statusobject with address 5 it is possible to select via zenon. If the value 1 is written to a status object, the connection is established, write 0 to the status word to cancel the modem connection.

## Information

Also with normal serial connection the status object with the address 5 must be set to 1. This results in the establishment of the connection from zenon to the Saia PLC.

If the status is not set to 1, no connection is established. Modem plug by SAIA PCD2 to 9-pin. Sub. D Connector

Exeption: Error counter can be set back only via set value.

Also with normal serial connection the status object with the address 5 must be set to 1. This causes the connection between zenon and the SAIA PLC.

## 7.3.2 Mapping of the data types

All variables in zenon are derived from IEC data types. The following table compares the IEC datatypes with the datatypes of the PLC.

PLC	zenon	Data type
BOOL	BOOL	8
-	USINT	9
-	SINT	10
-	UINT	2
-	INT	1
UDINT	UDINT	4
DINT	DINT	3
-	ULINT	27
-	LINT	26
REAL	REAL	5
-	LREAL	6



PLC	zenon	Data type
STRING	STRING	12
-	WSTRING	21
-	DATE	18
-	TIME	17
-	DATE_AND_TIME	20
_	TOD (Time of Day)	19

#### **DATA TYPE**

The term **data type** is the internal numerical identification of the data type. It is also used for the extended DBF import/export of the variables.

# 7.4 Creating variables by importing

Variables can also be imported by importing them. The XML and DBF import is available for every driver.

## Information

You can find details on the import and export of variables in the Import-Export (main.chm::/13028.htm) manual in the Variables (main.chm::/13045.htm) section.

## 7.4.1 XML import

During XML import of variables or data types, these are first assigned to a driver and then analyzed. Before import, the user decides whether and how the respective element (variable or data type) is to be imported:

- ▶ *Import*:
  - The element is imported as a new element.
- Overwrite:
  - The element is imported and overwrites a pre-existing element.
- Do not import:
  - The element is not imported.



**Note:** The actions and their durations are shown in a progress bar during import. The import of variables is described in the following documentation. Data types are imported along the same lines.

## **REQUIREMENTS**

The following conditions are applicable during import:

### Backward compatibility

At the XML import/export there is no backward compatibility. Data from older zenon versions can be taken over. The handover of data from newer to older versions is not supported.

#### Consistency

The XML file to be imported has to be consistent. There is no plausibility check on importing the file. If there are errors in the import file, this can lead to undesirable effects in the project.

Particular attention must be paid to this, primarily if not all properties exist in the XML file and these are then filled with default values. E.g.: A binary variable has a limit value of 300.

#### Structure data types

Structure data types must have the same number of structure elements. Example: A structure data type in the project has 3 structure elements. A data type with the same name in the XML file has 4 structure elements. Then none of the variables based on this data type in the file are imported into the project.

## 

You can find further information on XML import in the **Import - Export** manual, in the **XML import** (main.chm::/13046.htm) chapter.

## 7.4.2 DBF Import/Export

Data can be exported to and imported from dBase.

## Information

Import and Export via CSV or dBase supported; no driver specific variable settings, such as formulas. Use export/import via XML for this.

#### IMPORT DBF FILE

To start the import:



- 1. right-click on the variable list
- 2. in the drop-down list of Extended export/import... select the Import dBase command
- 3. follow the import assistant

The format of the file is described in the chapter File structure.

## Information

#### Note:

- Driver object type and data type must be amended to the target driver in the DBF file in order for variables to be imported.
- ▶ dBase does not support structures or arrays (complex variables) at import.

#### **EXPORT DBF FILE**

To start the export:

- 1. right-click on the variable list
- 2. in the drop-down list of Extended export/import... select the Export dBase... command
- 3. follow the export assistant



### **Attention**

DBF files:

- must correspond to the 8.3 DOS format for filenames (8 alphanumeric characters for name, 3 character suffix, no spaces)
- must not have dots (.) in the path name.
   e.g. the path C:\users\John.Smith\test.dbf is invalid.
   Valid: C:\users\JohnSmith\test.dbf
- must be stored close to the root directory in order to fulfill the limit for file name length including path: maximum 255 characters

The format of the file is described in the chapter File structure.

## Information

dBase does not support structures or arrays (complex variables) at export.

## FILE STRUCTURE OF THE DBASE EXPORT FILE

The dBaseIV file must have the following structure and contents for variable import and export:





# Attention

dBase does not support structures or arrays (complex variables) at export.

DBF files must:

- conform with their name to the 8.3 DOS format (8 alphanumeric characters for name, 3 characters for extension, no space)
- ▶ Be stored close to the root directory (Root)

## **STRUCTURE**

Identification	Typ e	Field size	Comment
KANALNAME	Cha r	128	Variable name.  The length can be limited using the MAX_LAENGE entry in the project.ini file.
KANAL_R	С	128	The original name of a variable that is to be replaced by the new name entered under "VARIABLENNAME" (variable name) (field/column must be entered manually).  The length can be limited using the MAX_LAENGE entry in the project.ini file.
KANAL_D	Log	1	The variable is deleted with the 1 entry (field/column has to be created by hand).
TAGNR	С	128	Identification.  The length can be limited using the MAX_LAENGE entry in the project.ini file.
EINHEIT	С	11	Technical unit
DATENART	С	3	Data type (e.g. bit, byte, word,) corresponds to the data type.
KANALTYP	С	3	Memory area in the PLC (e.g. marker area, data area,) corresponds to the driver object type.
HWKANAL	Nu m	3	Net address
BAUSTEIN	N	3	Datablock address (only for variables from the data area



Identification	Typ e	Field size	Comment
			of the PLC)
ADRESSE	N	5	Offset
BITADR	N	2	For bit variables: bit address For byte variables: 0=lower, 8=higher byte For string variables: Length of string (max. 63 characters)
ARRAYSIZE	N	16	Number of variables in the array for index variables ATTENTION: Only the first variable is fully available. All others are only available for VBA or the Recipegroup Manager
LES_SCHR	L	1	Write-Read-Authorization 0: Not allowed to set value. 1: Allowed to set value.
MIT_ZEIT	R	1	time stamp in zenon (only if supported by the driver)
ОВЈЕКТ	N	2	Driver-specific ID number of the primitive object comprises TREIBER-OBJEKTTYP and DATENTYP
SIGMIN	Floa t	16	Non-linearized signal - minimum (signal resolution)
SIGMAX	F	16	Non-linearized signal - maximum (signal resolution)
ANZMIN	F	16	Technical value - minimum (measuring range)
ANZMAX	F	16	Technical value - maximum (measuring range)
ANZKOMMA	N	1	Number of decimal places for the display of the values (measuring range)
UPDATERATE	F	19	Update rate for mathematics variables (in sec, one decimal possible) not used for all other variables
MEMTIEFE	N	7	Only for compatibility reasons
HDRATE	F	19	HD update rate for historical values (in sec, one decimal possible)
HDTIEFE	N	7	HD entry depth for historical values (number)
NACHSORT	R	1	HD data as postsorted values



Identification	Typ e	Field size	Comment
DRRATE	F	19	Updating to the output (for zenon DDE server, in [s], one decimal possible)
HYST_PLUS	F	16	Positive hysteresis, from measuring range
HYST_MINUS	F	16	Negative hysteresis, from measuring range
PRIOR	N	16	Priority of the variable
REAMATRIZE	С	32	Allocated reaction matrix
ERSATZWERT	F	16	Substitute value, from measuring range
SOLLMIN	F	16	Minimum for set value actions, from measuring range
SOLLMAX	F	16	Maximum for set value actions, from measuring range
VOMSTANDBY	R	1	Get value from standby server; the value of the variable is not requested from the server but from the Standby Server in redundant networks
RESOURCE	С	128	Resources label. Free string for export and display in lists.  The length can be limited using the MAX_LAENGE entry in project.ini.
ADJWVBA	R	1	Non-linear value adaption:  0: Non-linear value adaption is used  1: Non-linear value adaption is not used
ADJZENON	С	128	Linked VBA macro for reading the variable value for non-linear value adjustment.
ADJWVBA	С	128	ed VBA macro for writing the variable value for non-linear value adjustment.
ZWREMA	N	16	Linked counter REMA.
MAXGRAD	N	16	Gradient overflow for counter REMA.



## Attention

When importing, the driver object type and data type must be amended to the target driver in the DBF file in order for variables to be imported.



## LIMIT VALUE DEFINITION

Limit definition for limit values 1 to 4, or status 1 to 4:

Identification	Туре	Field size	Comment
AKTIV1	R	1	Limit value active (per limit value available)
GRENZWERT1	F	20	technical value or ID number of a linked variable for a dynamic limit value (see VARIABLEX) (if VARIABLEX is 1 and here it is -1, the existing variable linkage is not overwritten)
SCHWWERT1	F	16	Threshold value for limit value
HYSTERESE1	F	14	Is not used
BLINKEN1	R	1	Set blink attribute
BTB1	R	1	Logging in CEL
ALARM1	R	1	Alarm
DRUCKEN1	R	1	Printer output (for CEL or Alarm)
QUITTIER1	R	1	Must be acknowledged
LOESCHE1	R	1	Must be deleted
VARIABLE1	R	1	Dyn. limit value linking the limit is defined by an absolute value (see field GRENZWERTx).
FUNC1	R	1	Functions linking
ASK_FUNC1	R	1	Execution via Alarm Message List
FUNC_NR1	N	10	ID number of the linked function (if "-1" is entered here, the existing function is not overwritten during import)
A_GRUPPE1	N	10	Alarm/Event Group
A_KLASSE1	N	10	Alarm/Event Class
MIN_MAX1	С	3	Minimum, Maximum
FARBE1	N	10	Color as Windows coding
GRENZTXT1	С	66	Limit value text
A_DELAY1	N	10	Time delay



Identification	Туре	Field size	Comment
INVISIBLE1	R	1	Invisible

Expressions in the column "Comment" refer to the expressions used in the dialog boxes for the definition of variables. For more information, see chapter Variable definition.

## 7.5 Communication details (Driver variables)

The driver kit implements a number of driver variables. This variables are part of the driver object type *Communication details*. These are divided into:

- Information
- Configuration
- Statistics and
- Error message

The definitions of the variables implemented in the driver kit are available in the import file **DRVVAR.DBF** and can be imported from there.

Path to file: %ProgramData%\COPA-DATA\zenon<Versionsnummer>\PredefinedVariables

**Note:** Variable names must be unique in zenon. If driver variables of the driver object type *Communication details* are to be imported from **DRVVAR.DBF** again, the variables that were imported beforehand must be renamed.

## Information

Not every driver supports all driver variables of the driver object type *Communication details*.

For example:

- Variables for modem information are only supported by modem-compatible drivers.
- Driver variables for the polling cycle are only available for pure polling drivers
- Connection-related information such as ErrorMSG is only supported for drivers that only edit one connection at a a time.

### **INFORMATION**

Name from import	Туре	Offset	Description
MainVersion	UINT	0	Main version number of the driver.



Name from import	Туре	Offset	Description
SubVersion	UINT	1	Sub version number of the driver.
BuildVersion	UINT	29	Build version number of the driver.
RTMajor	UINT	49	zenon main version number
RTMinor	UINT	50	zenon sub version number
RTSp	UINT	51	zenon Service Pack number
RTBuild	UINT	52	zenon build number
LineStateIdle	BOOL	24.0	TRUE, if the modem connection is idle
LineStateOffering	BOOL	24.1	TRUE, if a call is received
LineStateAccepted	BOOL	24.2	The call is accepted
LineStateDialtone	BOOL	24.3	Dialtone recognized
LineStateDialing	BOOL	24.4	Dialing active
LineStateRingBack	BOOL	24.5	While establishing the connection
LineStateBusy	BOOL	24.6	Target station is busy
LineStateSpecialInfo	BOOL	24.7	Special status information received
LineStateConnected	BOOL	24.8	Connection established
LineStateProceeding	BOOL	24.9	Dialing completed
LineStateOnHold	BOOL	24.10	Connection in hold
LineStateConferenced	BOOL	24.11	Connection in conference mode.
LineStateOnHoldPendConf	BOOL	24.12	Connection in hold for conference
LineStateOnHoldPendTransfe r	BOOL	24.13	Connection in hold for transfer
LineStateDisconnected	BOOL	24.14	Connection terminated.
LineStateUnknow	BOOL	24.15	Connection status unknown
ModemStatus	UDINT	24	Current modem status
TreiberStop	BOOL	28	Driver stopped
			For <i>driver stop</i> , the variable has the value <i>TRUE</i> and an <b>OFF</b> bit. After the driver has



Name from import	Туре	Offset	Description
			started, the variable has the value <i>FALSE</i> and no <b>OFF</b> bit.
SimulRTState	UDINT	60	Informs the status of Runtime for driver simulation.
ConnectionStates	STRING	61	Internal connection status of the driver to the PLC.
			Connection statuses:
			0: Connection OK
			1: Connection failure
			2: Connection simulated
			Formating:
			<netzadresse>:<verbindungszustand>;;;</verbindungszustand></netzadresse>
			A connection is only known after a variable has first signed in. In order for a connection to be contained in a string, a variable of this connection must be signed in once.
			The status of a connection is only updated if a variable of the connection is signed in. Otherwise there is no communication with the corresponding controller.

## **CONFIGURATION**

Name from import	Туре	Offset	Description
ReconnectInRead	BOOL	27	If TRUE, the modem is automatically reconnected for reading
ApplyCom	BOOL	36	Apply changes in the settings of the serial interface. Writing to this variable immediately results in the method SrvDrvVarApplyCom being called (which currently has no further function).
ApplyModem	BOOL	37	Apply changes in the settings of the modem. Writing this variable immediately calls the method SrvDrvVarApplyModem.



Name from import	Туре	Offset	Description
			This closes the current connection and opens a new one according to the settings <b>PhoneNumberSet</b> and <b>ModemHwAdrSet</b> .
PhoneNumberSet	STRING	38	Telephone number, that should be used
ModemHwAdrSet	DINT	39	Hardware address for the telephone number
GlobalUpdate	UDINT	3	Update time in milliseconds (ms).
BGlobalUpdaten	BOOL	4	TRUE, if update time is global
TreiberSimul	BOOL	5	TRUE, if driver in sin simulation mode
TreiberProzab	BOOL	6	TRUE, if the variables update list should be kept in the memory
ModemActive	BOOL	7	TRUE, if the modem is active for the driver
Device	STRING	8	Name of the serial interface or name of the modem
ComPort	UINT	9	Number of the serial interface.
Baudrate	UDINT	10	Baud rate of the serial interface.
Parity	SINT	11	Parity of the serial interface
ByteSize	USINT	14	Number of bits per character of the serial interface  Value = 0 if the driver cannot establish any
			serial connection.
StopBit	USINT	13	Number of stop bits of the serial interface.
Autoconnect	BOOL	16	TRUE, if the modem connection should be established automatically for reading/writing
PhoneNumber	STRING	17	Current telephone number
ModemHwAdr	DINT	21	Hardware address of current telephone number
RxldleTime	UINT	18	Modem is disconnected, if no data transfer occurs for this time in seconds (s)



Name from import	Туре	Offset	Description
WriteTimeout	UDINT	19	Maximum write duration for a modem connection in milliseconds (ms).
RingCountSet	UDINT	20	Number of ringing tones before a call is accepted
ReCallIdleTime	UINT	53	Waiting time between calls in seconds (s).
ConnectTimeout	UINT	54	Time in seconds (s) to establish a connection.

## **STATISTICS**

Name from import	Туре	Offse t	Description
MaxWriteTime	UDINT	31	The longest time in milliseconds (ms) that is required for writing.
MinWriteTime	UDINT	32	The shortest time in milliseconds (ms) that is required for writing.
MaxBlkReadTime	UDINT	40	Longest time in milliseconds (ms) that is required to read a data block.
MinBlkReadTime	UDINT	41	Shortest time in milliseconds (ms) that is required to read a data block.
WriteErrorCount	UDINT	33	Number of writing errors
ReadSucceedCount	UDINT	35	Number of successful reading attempts
MaxCycleTime	UDINT	22	Longest time in milliseconds (ms) required to read all requested data.
MinCycleTime	UDINT	23	Shortest time in milliseconds (ms) required to read all requested data.
WriteCount	UDINT	26	Number of writing attempts
ReadErrorCount	UDINT	34	Number of reading errors
MaxUpdateTimeNormal	UDINT	56	Time since the last update of the priority group <b>Normal</b> in milliseconds (ms).
MaxUpdateTimeHigher	UDINT	57	Time since the last update of the priority group <b>Higher</b> in milliseconds (ms).



Name from import	Туре	Offse t	Description
MaxUpdateTimeHigh	UDINT	58	Time since the last update of the priority group <b>High</b> in milliseconds (ms).
MaxUpdateTimeHighest	UDINT	59	Time since the last update of the priority group <b>Highest</b> in milliseconds (ms).
PokeFinish	BOOL	55	Goes to 1 for a query, if all current pokes were executed

# ERROR MESSAGE

Name from import	Туре	Offse t	Description
ErrorTimeDW	UDINT	2	Time (in seconds since 1.1.1970), when the last error occurred.
ErrorTimeS	STRING	2	Time (in seconds since 1.1.1970), when the last error occurred.
RdErrPrimObj	UDINT	42	Number of the PrimObject, when the last reading error occurred.
RdErrStationsName	STRING	43	Name of the station, when the last reading error occurred.
RdErrBlockCount	UINT	44	Number of blocks to read when the last reading error occurred.
RdErrHwAdresse	DINT	45	Hardware address when the last reading error occurred.
RdErrDatablockNo	UDINT	46	Block number when the last reading error occurred.
RdErrMarkerNo	UDINT	47	Marker number when the last reading error occurred.
RdErrSize	UDINT	48	Block size when the last reading error occurred.
DrvError	USINT	25	Error message as number
DrvErrorMsg	STRING	30	Error message as text
ErrorFile	STRING	15	Name of error log file



# 8 Driver-specific functions

The driver supports the following functions:

### **MODEM COMMUNICATION**

#### **HARDWARE**

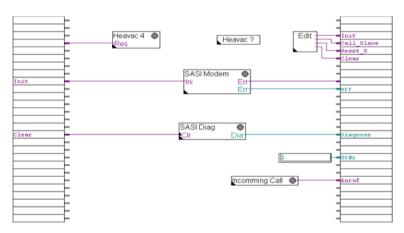
Parameters	Description	
PCD1 M1xx	Function module interface RS 232 (Modem) for channel 1	PCD7 F120
PCD2 M1xx	Function module interface RS 232 (Modem) for channel 1	PCD7 F120

This PLC only offers channel 1 for modem communication The connection of the modem is explained in the according manuals.

#### **SOFTWARE**

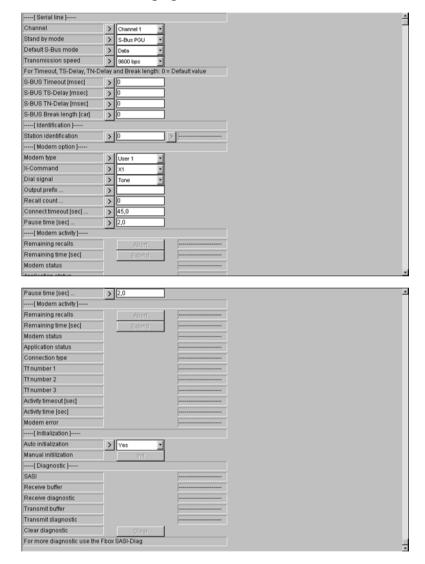
#### **COMMUNICATION SAIA PCD TO ZENON**

Initialization of interface





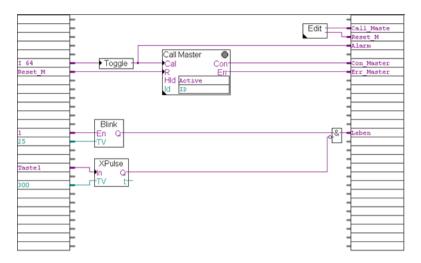
The illustration shows an example program, in which a communication from SAIA PCD to zenon can be established. The settings concerning initialization of interface (always canal 1) are done in "SASI Modem" data block. The "SASI Diag" component provides a diagnosis for possible errors. In this component only the canal is selected. The single settings and assignment of Fupla-components are explained in the Online Help and SAIA-handbooks. The most important settings of the "SASI Moden" component are shown in the following figure.



The settings of the Modem depends on the Modem manufacturer. The settings are saved in "modmsms.def" in the folder \*\\SAIA\\FBox\\\*. How the settings have to be done is explained in the SAIA handbooks.



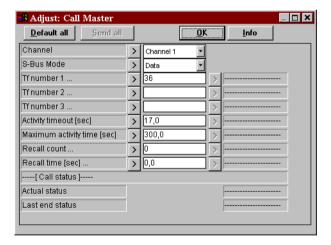
#### **CALL-MASTER COMPONENT**



The illustration shows another example program, in which a communication from SAIA PCD to zenon can be established. In the "Call Master" Component the selection settings are done.

The single settings and assignment of Fupla-components are explained in the Online Help and SAIA-handbooks.

The most important settings of the "Call Master" component are shown in the following figure.





#### COMMUNICATION ZENON TO SAIA PCD

The SAIA PCE is configured in the "PCD Configurator". In the following figure the necessary steps are described.

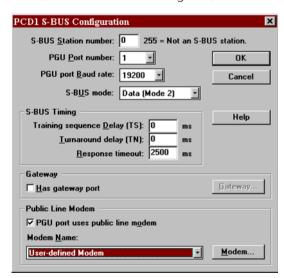


In the "Project manger" under "Tools" the "PCD Configurator" is started.



The settings for the modem-communication are done in this "PCD Configurator". Notice: Settings can only be changed, if an online connection to PCD exists.

Click "S-BUS" and the dialog for "S-Bus"-definition opens.



In this dialog, the settings are done analogically. Configuration of the modem type depends on the manufacturer. Click on the Button "Modem" to insert the Modem string. To access further



S-Bus-Stations, activate the "Gateway". The exact configuration is described in the SAIA handbooks. The settings are stored in the "Spg4modm.ini" file. This file must be stored in the Windows directory.

## 9 Driver command function

The zenon **Driver commands** function is to influence drivers using zenon. You can do the following with a driver command:

- Start
- Stop
- Shift a certain driver mode
- Instigate certain actions

**Note:** This chapter describes standard functions that are valid for most zenon drivers. Not all functions described here are available for every driver. For example, a driver that does not, according to the data sheet, support a modem connection also does not have any modem functions.



#### **Attention**

The zenon **Driver commands** function is not identical to driver commands that can be executed in the Runtime with Energy drivers!

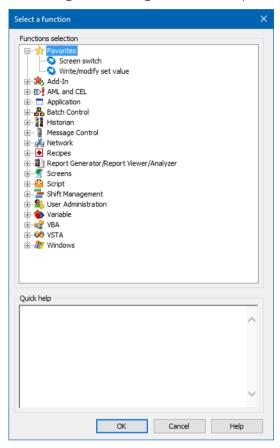
#### **CONFIGURATION OF THE FUNCTION**

Configuration is carried out using the **Driver commands** function. To configure the function:

1. Create a new function in the zenon Editor.

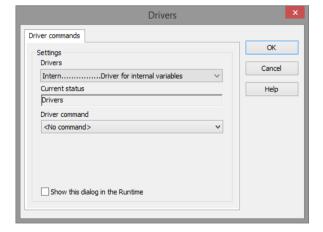


The dialog for selecting a function is opened



- 2. Navigate to the node **Variable.**
- 3. Select the **Driver commands** entry.

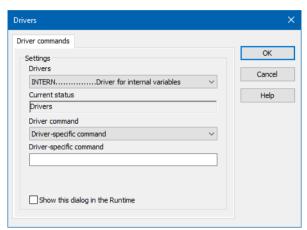
The dialog for configuration is opened



- 4. Select the desired driver and the required command.
- 5. Close the dialog by clicking on **OK** and ensure that the function is executed in the Runtime. Heed the notices in the **Driver command function in the network** section.



#### **DRIVER COMMAND DIALOG**



Option	Description	
Driver	Selection of the driver from the drop-down list. It contains all drivers loaded in the project.	
Current condition	Fixed entry that is set by the system.  Has no function in the current version.	
Driver command	Selection of the desired driver command from a drop-down list.	
	For details on the configurable driver commands, see the available driver commands section.	
Driver-specific command	Entry of a command specific to the selected driver.	
	<b>Note:</b> Only available if, for the <b>driver command</b> option, the <i>driver-specific command</i> has been selected.	
Show this dialog in the Runtime	Configuration of whether the configuration can be changed in the Runtime:	
	<ul> <li>Active: This dialog is opened in the Runtime before executing the function. The configuration can thus still be changed in the Runtime before execution.</li> </ul>	
	<ul> <li>Inactive: The Editor configuration is applied in the Runtime when executing the function.</li> </ul>	
	Default: inactive	



#### **CLOSE DIALOG**

Options	Description
ОК	Applies settings and closes the dialog.
Cancel	Discards all changes and closes the dialog.
Help	Opens online help.

#### **AVAILABLE DRIVER COMMANDS**

These driver commands are available - depending on the selected driver:

Driver command	Description
<no command=""></no>	No command is sent. A command that already exists can thus be removed from a configured function.
Start driver (online mode)	Driver is reinitialized and started. <b>Note:</b> If the driver has already been started, it must be stopped. Only then can the driver be re-initialized and started.
Stop driver (offline mode)	Driver is stopped. No new data is accepted.
	<b>Note:</b> If the driver is in offline mode, all variables that were created for this driver receive the status <i>switched off</i> ( <i>OFF</i> ; Bit <i>20</i> ).
Driver in simulation mode	Driver is set into simulation mode.  The values of all variables of the driver are simulated by the driver. No values from the connected hardware (e.g. PLC, bus system,) are displayed.
Driver in hardware mode	Driver is set into hardware mode. For the variables of the driver the values from the connected hardware (e.g. PLC, bus system,) are displayed.
Driver-specific command	Entry of a driver-specific command. Opens input field in order to enter a command.
Activate driver write set value	Write set value to a driver is possible.
Deactivate driver write set value	Write set value to a driver is prohibited.
Establish connection with modem	Establish connection (for modem drivers)



Driver command	Description
	Opens the input fields for the hardware address and for the telephone number.
Disconnect from modem	Terminate connection (for modem drivers)
Driver in counting simulation mode	Driver is set into counting simulation mode. All values are initialized with 0 and incremented in the set update time by 1 each time up to the maximum value and then start at 0 again.
Driver in static simulation mode	No communication to the controller is established. All values are initialized with 0.
Driver in programmed simulation mode	The values are calculated by a freely-programmable simulation project. The simulation project is created with the help of the zenon Logic Workbench and runs in the zenon Logic Runtime.

#### DRIVER COMMAND FUNCTION IN THE NETWORK

If the computer on which the **Driver commands** function is executed is part of the zenon network, further actions are also carried out:

- A special network command is sent from the computer to the project server. It then executes the desired action on its driver.
- In addition, the Server sends the same driver command to the project standby. The standby also carries out the action on its driver.

This makes sure that Server and Standby are synchronized. This only works if the Server and the Standby both have a working and independent connection to the hardware.

# 10 Error analysis

Should there be communication problems, this chapter will assist you in finding out the error.

## 10.1 Analysis tool

All zenon modules such as Editor, Runtime, drivers, etc. write messages to a joint log file. To display them correctly and clearly, use the Diagnosis Viewer (main.chm::/12464.htm) program that was also installed with zenon. You can find it under **Start/All programs/zenon/Tools 8.10 -> Diagviewer.** 



zenon driver log all errors in the LOG files.LOG files are text files with a special structure. The default folder for the LOG files is subfolder **LOG** in the folder **ProgramData**. For example:

#### %ProgramData%\COPA-DATA\LOG.

**Attention:** With the default settings, a driver only logs error information. With the Diagnosis Viewer you can enhance the diagnosis level for most of the drivers to "Debug" and "Deep Debug". With this the driver also logs all other important tasks and events.

In the Diagnosis Viewer you can also:

- ▶ Follow newly-created entries in real time
- customize the logging settings
- change the folder in which the LOG files are saved

#### Note:

- 1. The Diagnosis Viewer displays all entries in UTC (coordinated world time) and not in local time.
- The Diagnosis Viewer does not display all columns of a LOG file per default. To display more columns activate property Add all columns with entry in the context menu of the column header.
- 3. If you only use **Error-Logging**, the problem description is in the column **Error text**. For other diagnosis level the description is in the column **General text**.
- 4. For communication problems many drivers also log error numbers which the PLC assigns to them. They are displayed in **Error text** or **Error code** or **Driver error parameter (1** and **2)**. Hints on the meaning of error codes can be found in the driver documentation and the protocol/PLC description.
- 5. At the end of your test set back the diagnosis level from **Debug** or **Deep Debug**. At **Debug** and **Deep Debug** there are a great deal of data for logging which are saved to the hard drive and which can influence your system performance. They are still logged even after you close the Diagnosis Viewer.



#### **Attention**

In Windows CE errors are not logged per default due to performance reasons.

You can find further information on the Diagnosis Viewer in the Diagnose Viewer (main.chm::/12464.htm) manual.

#### 10.2 Error numbers

In case of an error, the Errorlogfile SAIA2nd32\_xxx.txt is created. In this file the source of error is logged,



Error code	Description
1 to 100 / 129228	SAIA internal error codes.
110/238	No connection.
111/239	Connection not possible.
112/240	Number of objects for bits more than one object.
113/241	Number of objects for Uchar more than one object.
114/242	Type is not supported.
115/243	Writing on input not possible.
116/244	Writing on output not possible.
117/245	Error code out of range.

#### 10.3 Check list

Check the following in the event of errors:

- ▶ Cable disconnected?
- Wrong network parameters in the CP or PC?
- Data block does not exist
- Wrong data block size (too short)?
- ▶ Too slow: Scattered data areas increase update time.

zenon driver log all errors in the LOG files. LOG files are text files with a special structure. The default folder for the LOG files is subfolder **LOG** in the folder **ProgramData**. For example:

#### $\label{log:copa-data} $$\operatorname{COPA-DATA}LOG. $$$

**Attention:** With the default settings, a driver only logs error information. With the Diagnosis Viewer you can enhance the diagnosis level for most of the drivers to "Debug" and "Deep Debug". With this the driver also logs all other important tasks and events. You can find more information on the Diagnosis Viewer in the Diagnosis Viewer (main.chm::/12464.htm) manual.

The following is required for further analysis of errors:

- ▶ The project backup
- LOG files

Send these to your support person after agreement with the customer service department.

