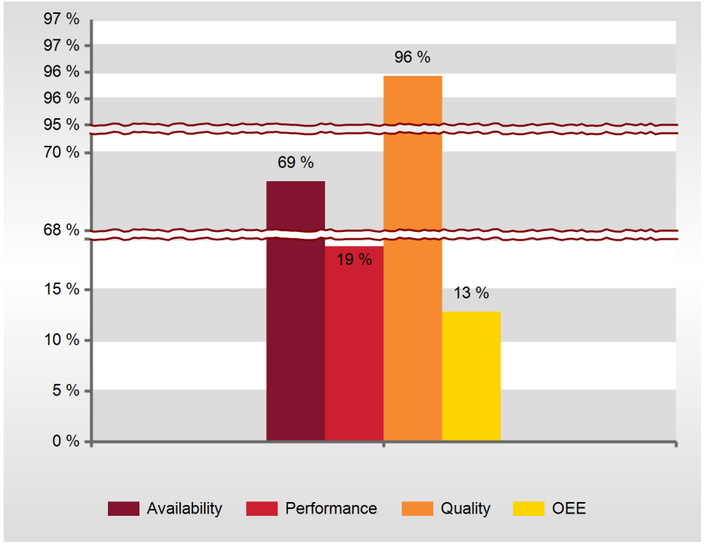
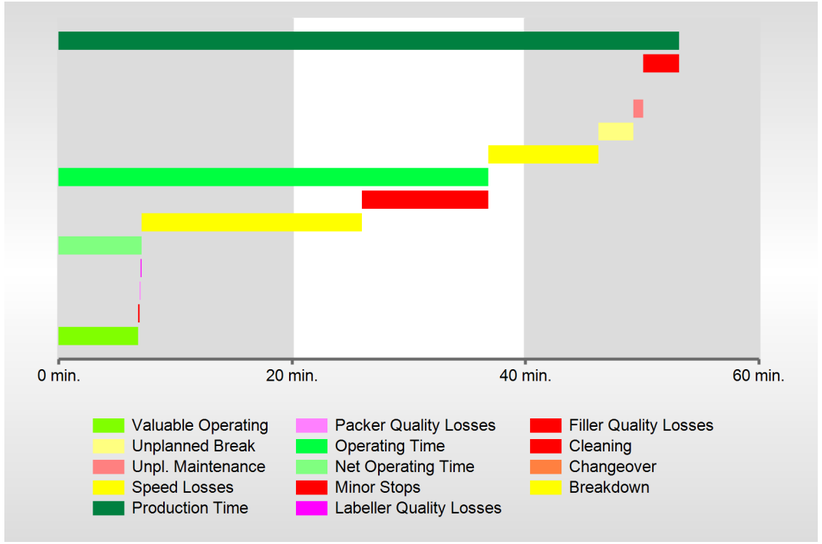
Comprehensive Line Productivity Analysis (without lot tracking)

01.06.2025 08:00:00 - 01.06.2025 09:00:00	Line 1	WF_Line
Time range	Equipment group	Waterfall model

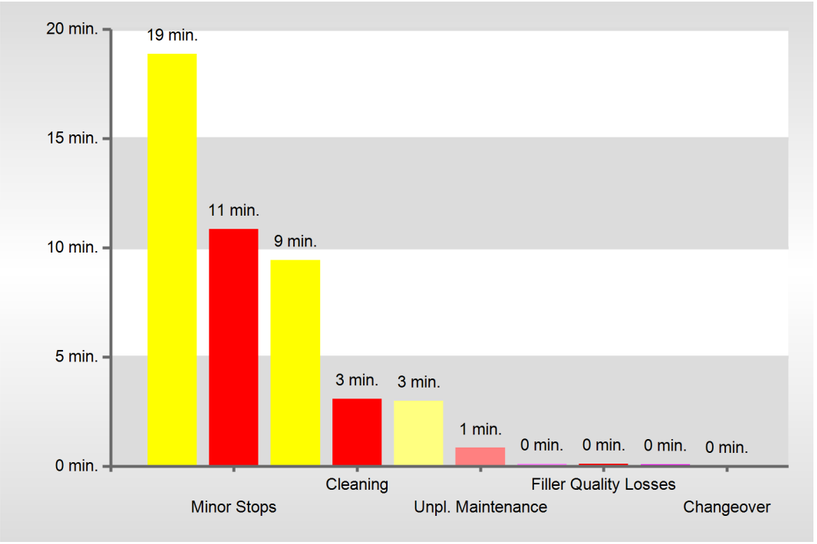
OEE of the line



Waterfall chart of the line



Line losses



Line indicators

Indicator name	Value
Availability	69 %
Performance	19 %
Quality	96 %
OEE	13 %
Total units	4692 bt.
Good units	9125 bt.
Average output	172 bt./min.
Utilisation factor	26 %
Effective output	333 bt./min.
Line efficiency	55 %
Line delivery efficiency	50 %

Operating times of the line

Variable	Absolute time	Relative time
Production Time	53 min.	100 %
Cleaning	3 min.	6 %
Changeover	0 min.	0 %
Unpl. Maintenance	1 min.	2 %
Unplanned Break	3 min.	6 %
Breakdown	9 min.	18 %
Operating Time	37 min.	69 %
Minor Stops	11 min.	20 %
Speed Losses	19 min.	35 %
Net Operating Time	7 min.	13 %
Labeller Quality Losses	0 min.	0 %
Packer Quality Losses	0 min.	0 %
Filler Quality Losses	0 min.	0 %
Valuable Operating	7 min.	13 %