Event List

31.05.2025 23:50:00 - 01.06.2025

Time range

Filler

Equipment groups

Glass Bottle Line

Projects

Variable	Identification	Event text	Event class	Event group	Value	Time received	User	Categories
u_Line_01_M07_WS_Cur_State	Filler Operation State	Lack			8	31.05.2025 23:50:13		Chronological Event List
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:50:27		Equipment Modeling
u_Line_01_M07_WS_Cur_State	Filler Operation State	Holding			8192	31.05.2025 23:50:43		Equipment Modeling
u_Line_01_M07_WS_Cur_State	Filler Operation State	Held			16384	31.05.2025 23:50:45		Variables
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:50:57		Standard recipes
u_Line_01_M07_WS_Cur_State	Filler Operation State	Tailback			16	31.05.2025 23:51:18		Message Control
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:51:40		Variables
u_Line_01_M07_WS_Cur_State	Filler Operation State	Aborting			512	31.05.2025 23:52:04		System
u_Line_01_M07_WS_Cur_State	Filler Operation State	Equipment Failure			1024	31.05.2025 23:52:06		System
		Send Message function canceled: The recipient, Shift Manag, is missing!			0	31.05.2025 23:52:20	Operator	Message Control
		Send Message function canceled: The recipient, Shift Manag, is missing!			0	31.05.2025 23:52:21	Operator	Message Control
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:52:29		Archives
u_Line_01_M07_WS_Cur_State	Filler Operation State	Aborting			512	31.05.2025 23:52:57		Standard recipes
u_Line_01_M07_WS_Cur_State	Filler Operation State	Emergency Stop			4096	31.05.2025 23:52:59		Standard recipes
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:53:16		Message Control
u_Line_01_M07_WS_Cur_State	Filler Operation State	Lack			8	31.05.2025 23:53:23		Equipment Modeling
u_Line_01_M07_WS_Cur_Prog	Filler Program	Run Down			4	31.05.2025 23:53:29		System
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:53:31		Functions
u_Line_01_M07_WS_Cur_Prog	Filler Program	Clean			8	31.05.2025 23:53:45		Message Control
u_Line_01_M07_WS_Cur_Prog	Filler Program	Break			64	31.05.2025 23:54:02		Archives
u_Line_01_M07_WS_Cur_State	Filler Operation State	Stopping			256	31.05.2025 23:54:02		Variables
u_Line_01_M07_WS_Cur_Mode	Filler Operation Mode	Off			1	31.05.2025 23:54:10		Standard recipes
u_Line_01_M07_WS_Cur_Mode	Filler Operation Mode	Off			1	31.05.2025 23:54:45		Chronological Event List
u_Line_01_M07_WS_Cur_Prog	Filler Program	Changeover			16	31.05.2025 23:54:45		Archives
u_Line_01_M07_WS_Cur_Prog	Filler Program	Maintenance			32	31.05.2025 23:55:02		Functions
u_Line_01_M07_WS_Cur_Prog	Filler Program	Clean			8	31.05.2025 23:55:12		Chronological Event List
u_Line_01_M07_WS_Cur_Mode	Filler Operation Mode	Automatic			8	31.05.2025 23:55:23		Equipment Modeling
u_Line_01_M07_WS_Cur_Prog	Filler Program	Start Up			2	31.05.2025 23:55:23		Standard recipes
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:55:42		Functions

Variable	Identification	Event text	Event class	Event group	Value	Time received	User	Categories
u_Line_01_M07_WS_Cur_State	Filler Operation State	Stopping			256	31.05.2025 23:56:35		Chronological Event List
u_Line_01_M07_WS_Cur_Prog	Filler Program	Production			1	31.05.2025 23:56:45		Standard recipes
u_Line_01_M07_WS_Cur_State	Filler Operation State	Lack			8	31.05.2025 23:56:48		Archives
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:57:17		Functions
Simulation/FB_L01M07/r_Quality	Quality				98 %	31.05.2025 23:57:30		Variables
u_Line_01_M07_WS_Cur_State	Filler Operation State	Aborting			512	31.05.2025 23:57:31		Standard recipes
u_Line_01_M07_WS_Cur_State	Filler Operation State	External Failure			2048	31.05.2025 23:57:33		Variables
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:57:46		System
u_Line_01_M07_WS_Cur_State	Filler Operation State	Lack			8	31.05.2025 23:58:03		System
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:58:19		Variables
u_Line_01_M07_WS_Cur_State	Filler Operation State	Holding			8192	31.05.2025 23:58:33		Message Control
u_Line_01_M07_WS_Cur_State	Filler Operation State	Held			16384	31.05.2025 23:58:35		System
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:58:46		Standard recipes
u_Line_01_M07_WS_Cur_State	Filler Operation State	Tailback			16	31.05.2025 23:59:11		Equipment Modeling
u_Line_01_M07_WS_Cur_State	Filler Operation State	Operating			128	31.05.2025 23:59:31		System
		Send Message function canceled: The recipient, Shift Manag, is missing!			0	31.05.2025 23:59:48	Operator	Variables
u_Line_01_M07_WS_Cur_State	Filler Operation State	Aborting			512	31.05.2025 23:59:59		Functions