Losses Analysis

01.06.2025 08:45:00 - 01.06.2025 09:00:00
Time range

Filler
Equipment group

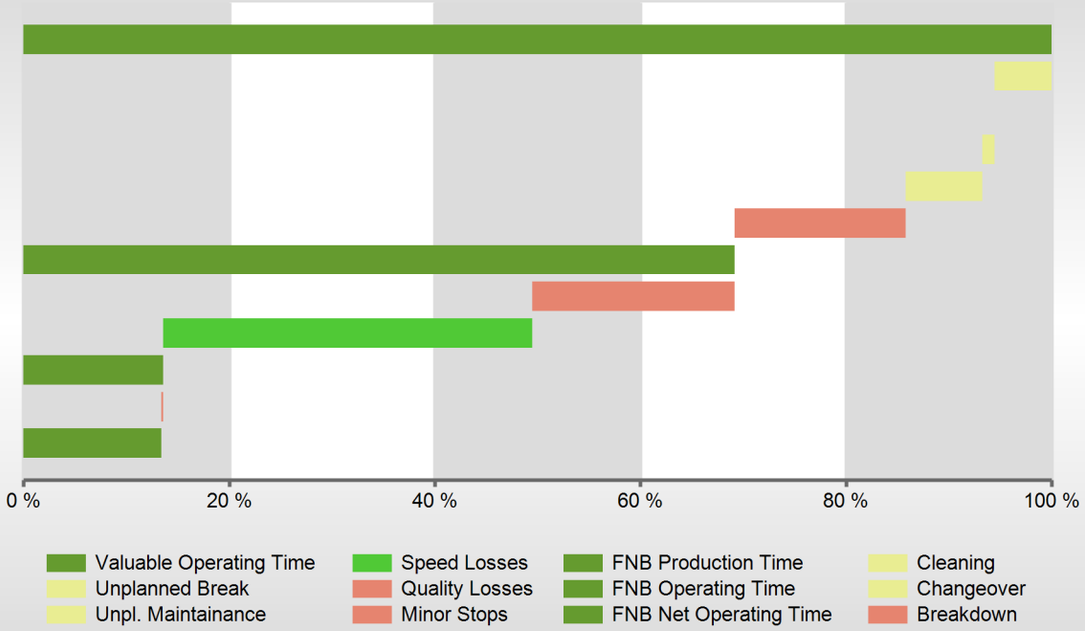
Glass Bottle Line
Project

0,33 liter,
0,5 liter,
1 liter,
1,5 liter
Bottle type

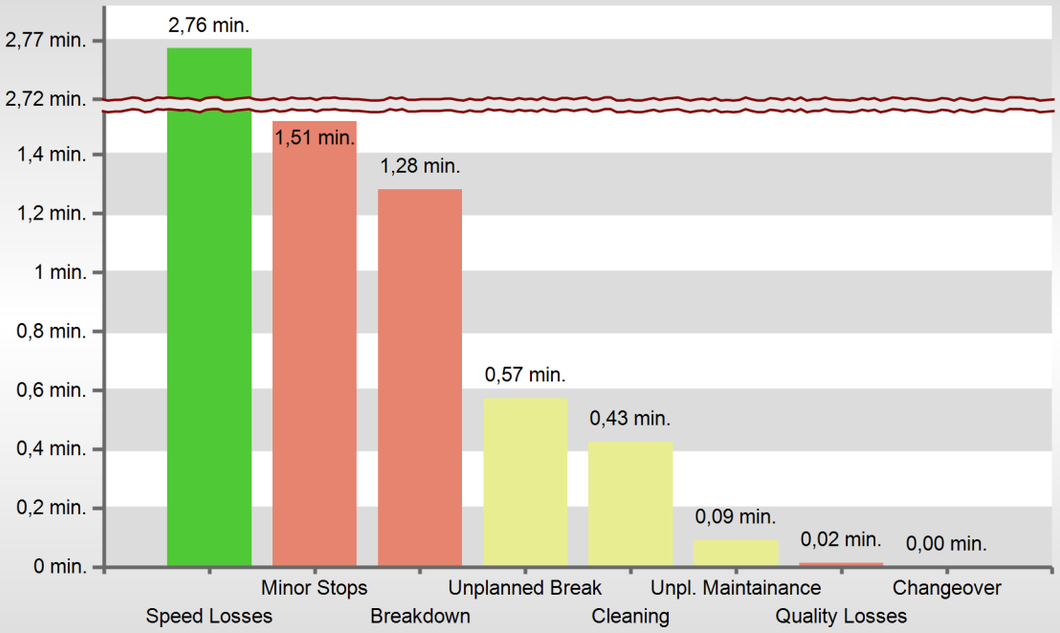
Tank 01,
Tank 02,
Tank 03,
Tank 04,
Tank 05
Bottling tank number

WF1
Waterfall model

Waterfall chart



Losses



Operating times

Variable	Absolute time	Relative time
FNB Production Time	7,70 min.	100,00 %
Cleaning	0,43 min.	5,52 %
Changeover	0,00 min.	0,00 %
Unpl. Maintainance	0,09 min.	1,19 %
Unplanned Break	0,57 min.	7,45 %
Breakdown	1,28 min.	16,66 %
FNB Operating Time	5,32 min.	69,17 %
Minor Stops	1,51 min.	19,66 %
Speed Losses	2,76 min.	35,90 %
FNB Net Operating Time	1,05 min.	13,60 %
Quality Losses	0,02 min.	0,20 %
Valuable Operating Time	1,03 min.	13,41 %