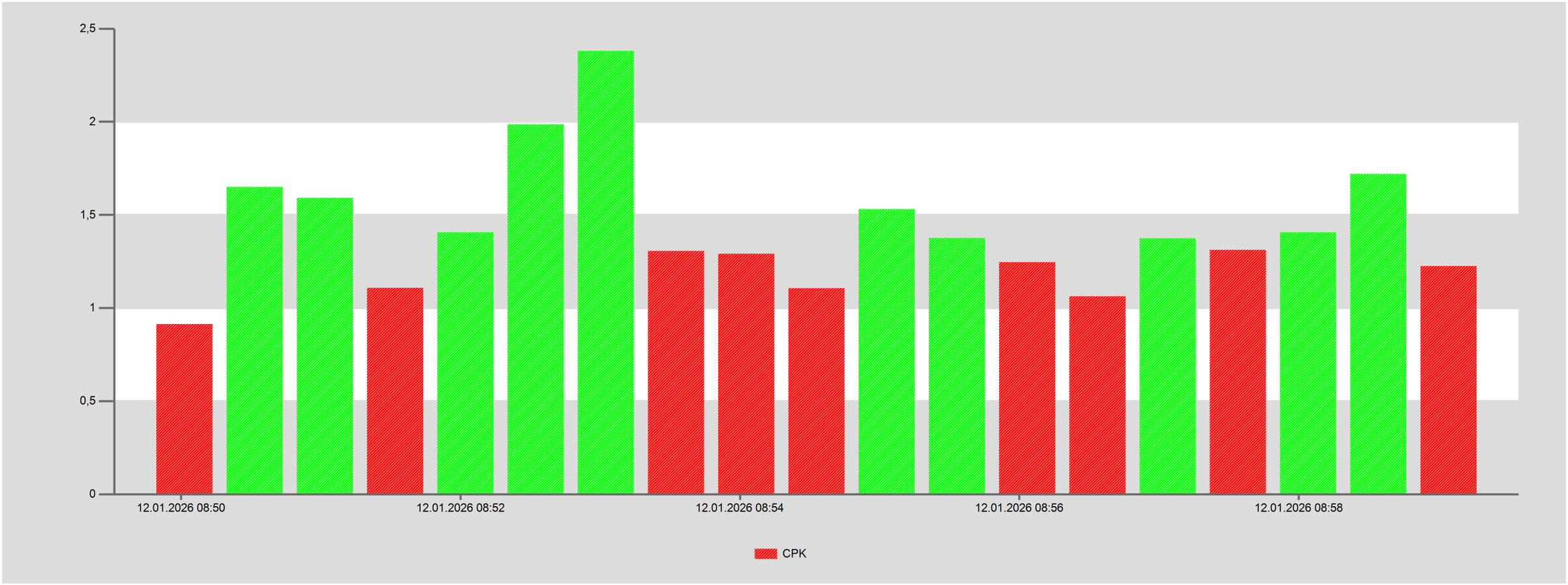
Process Capability Trend RAW

12.01.2026 08:50:00 - 12.01.2026 09:00:00
Time range

Screws	**Screws#SCREW_DIAMETER - Screw diameter**	**10**
Projects	Variable	Sample Size



Sample number	Sample Size	From	To	Maximum	Minimum	Average	Standard deviation	Median	Range	CP	CPO	CPU	CPK
1	10	12.01.2026 08:50:01	12.01.2026 08:50:28	9,989 mm	9,738 mm	9,884 mm	0,067 mm	9,887 mm	0,251 mm	3,468	0,914	6,022	0,914
2	10	12.01.2026 08:50:31	12.01.2026 08:50:58	9,957 mm	9,808 mm	9,894 mm	0,039 mm	9,888 mm	0,148 mm	5,952	1,650	10,253	1,650
3	10	12.01.2026 08:51:01	12.01.2026 08:51:28	9,995 mm	9,844 mm	9,913 mm	0,045 mm	9,903 mm	0,150 mm	5,235	1,591	8,879	1,591
4	10	12.01.2026 08:51:31	12.01.2026 08:51:59	9,988 mm	9,832 mm	9,899 mm	0,060 mm	9,884 mm	0,156 mm	3,904	1,108	6,700	1,108
5	10	12.01.2026 08:52:02	12.01.2026 08:52:29	9,964 mm	9,819 mm	9,887 mm	0,044 mm	9,893 mm	0,145 mm	5,275	1,406	9,144	1,406
6	10	12.01.2026 08:52:32	12.01.2026 08:52:59	9,940 mm	9,840 mm	9,893 mm	0,032 mm	9,890 mm	0,101 mm	7,196	1,986	12,405	1,986
7	10	12.01.2026 08:53:02	12.01.2026 08:53:29	9,956 mm	9,869 mm	9,914 mm	0,030 mm	9,917 mm	0,087 mm	7,773	2,381	13,165	2,381
8	10	12.01.2026 08:53:32	12.01.2026 08:53:59	9,977 mm	9,824 mm	9,886 mm	0,047 mm	9,872 mm	0,153 mm	4,917	1,306	8,528	1,306
9	10	12.01.2026 08:54:02	12.01.2026 08:54:29	9,970 mm	9,820 mm	9,897 mm	0,051 mm	9,889 mm	0,150 mm	4,579	1,290	7,869	1,290
10	10	12.01.2026 08:54:32	12.01.2026 08:55:00	10,002 mm	9,811 mm	9,898 mm	0,060 mm	9,904 mm	0,191 mm	3,914	1,106	6,723	1,106
11	10	12.01.2026 08:55:03	12.01.2026 08:55:30	10,009 mm	9,861 mm	9,907 mm	0,045 mm	9,889 mm	0,147 mm	5,183	1,531	8,836	1,531
12	10	12.01.2026 08:55:33	12.01.2026 08:56:00	10,004 mm	9,849 mm	9,918 mm	0,053 mm	9,899 mm	0,154 mm	4,411	1,375	7,446	1,375
13	10	12.01.2026 08:56:03	12.01.2026 08:56:30	9,951 mm	9,755 mm	9,889 mm	0,051 mm	9,896 mm	0,196 mm	4,620	1,246	7,993	1,246
14	10	12.01.2026 08:56:33	12.01.2026 08:57:00	9,975 mm	9,798 mm	9,867 mm	0,052 mm	9,862 mm	0,177 mm	4,461	1,062	7,860	1,062
15	10	12.01.2026 08:57:03	12.01.2026 08:57:30	9,983 mm	9,815 mm	9,921 mm	0,054 mm	9,932 mm	0,168 mm	4,353	1,375	7,331	1,375
16	10	12.01.2026 08:57:33	12.01.2026 08:58:00	9,939 mm	9,800 mm	9,884 mm	0,047 mm	9,893 mm	0,140 mm	4,993	1,311	8,674	1,311
17	10	12.01.2026 08:58:03	12.01.2026 08:58:31	9,985 mm	9,843 mm	9,888 mm	0,045 mm	9,885 mm	0,142 mm	5,230	1,406	9,055	1,406
18	10	12.01.2026 08:58:34	12.01.2026 08:59:01	9,955 mm	9,824 mm	9,887 mm	0,036 mm	9,884 mm	0,130 mm	6,418	1,719	11,117	1,719
19	10	12.01.2026 08:59:04	12.01.2026 08:59:31	9,974 mm	9,781 mm	9,905 mm	0,056 mm	9,920 mm	0,192 mm	4,180	1,226	7,134	1,226